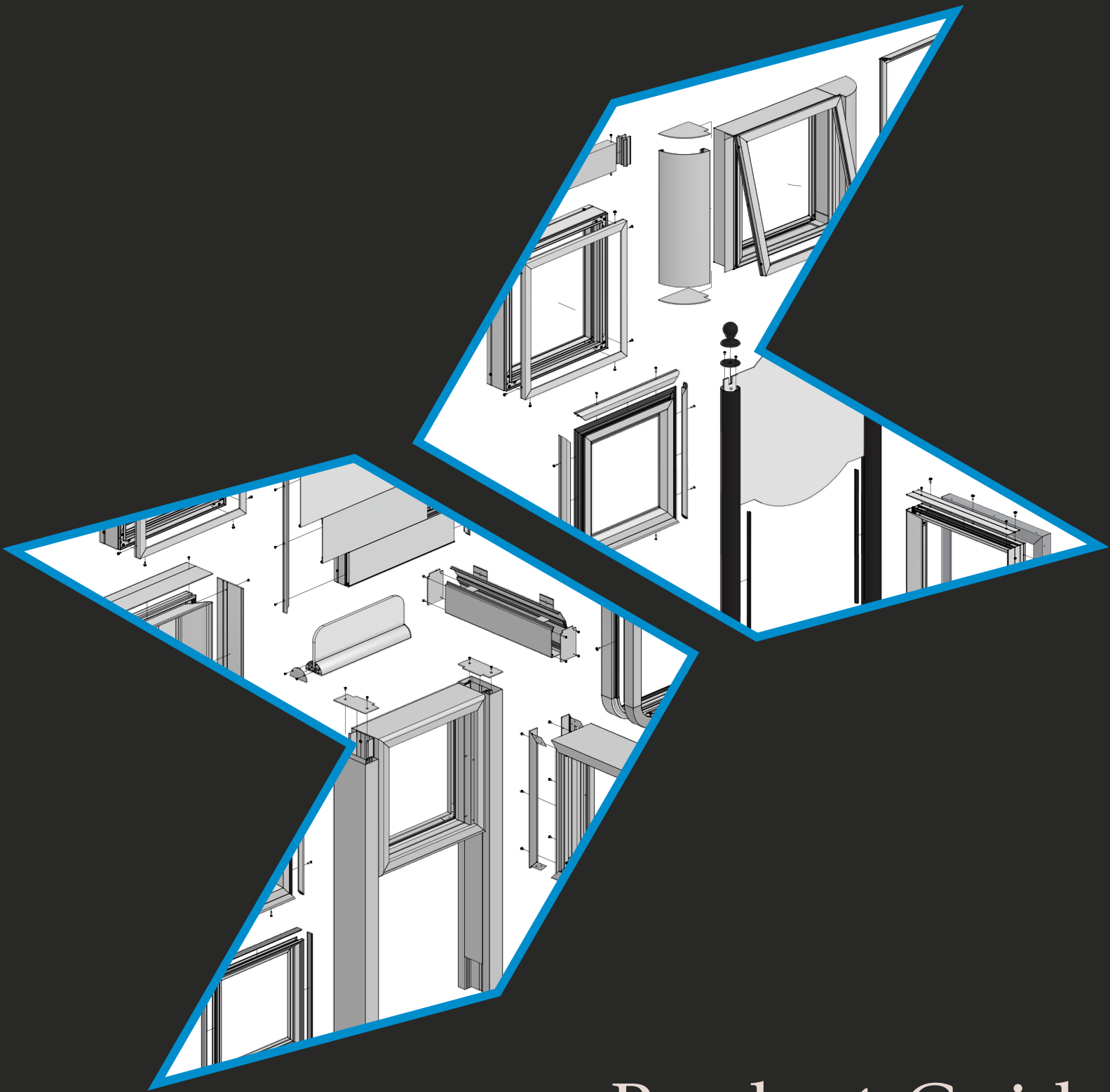




Sign Extrusions and Systems



Product Guide
Volume 2.1

Index - Extrusion Solutions for the Sign Industry

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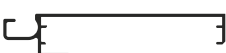


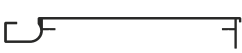


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



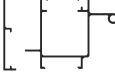




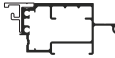
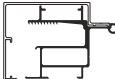
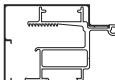
Extrusions Priced by the Length

Part	Part Number	Length	Mill Finish	Dk. Bronze	
Sign Cabinet Bodies					
With Reveal					
	Wide Body	2005	24'-6"	\$432.43 <i>Cost per Foot</i> 17.65	\$586.92 23.96
	Medium Body	2015	24'-6"	281.63 <i>Cost per Foot</i> 11.50	386.85 15.79
	Single Face Body	2025	24'-6"	189.87 <i>Cost per Foot</i> 7.75	263.17 10.74
	Narrow Single Face Body	2021	24'-6"	157.82 <i>Cost per Foot</i> 6.44	218.74 8.93
	Slimline Single Face Body	2020	24'-6"	96.07 <i>Cost per Foot</i> 3.92	133.14 5.43
	Retro Body	2040	24'-6"	68.08 <i>Cost per Foot</i> 2.78	N/A N/A
Without Reveal					
	Flat 2 Piece Double Face Body	2009	24'-6"	237.22 <i>Cost per Foot</i> 9.68	N/A N/A
	Flat 2 Piece Double Face Medium Body	2010	24'-6"	202.31 <i>Cost per Foot</i> 8.26	N/A N/A
	Flat Double Face Body	2008	24'-6"	313.95 <i>Cost per Foot</i> 12.81	N/A N/A
	Flat Double Face Medium Body	2007	24'-6"	224.42 <i>Cost per Foot</i> 9.16	N/A N/A
	Flat Single Face Body	2027	24'-6"	161.21 <i>Cost per Foot</i> 6.58	N/A N/A
	Flat Wall Mount Retro Body	2042	24'-6"	93.60 <i>Cost per Foot</i> 3.82	N/A N/A
	Flat Retro Body	2041	24'-6"	91.61 <i>Cost per Foot</i> 3.74	N/A N/A

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



Extrusions Priced by the Length

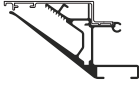
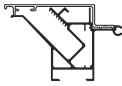
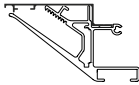
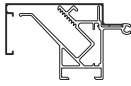










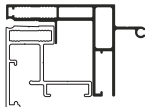
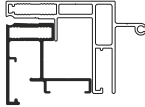
Part	Part Number	Length	Mill Finish	Dk. Bronze
Hingeable Retainers and Covers				
For Rigid Plastic or Flush Aluminum Faces				
With Reveal				
 1-1/2" Retainer	2055	24'-6"	\$75.40 <i>Cost per Foot</i> 3.08	\$101.31 4.14
 1-1/2" Retainer II	2053	24'-6"	102.54 <i>Cost per Foot</i> 4.19	138.48 5.65
 1-1/2" Frame	2063	24'-6"	67.08 <i>Cost per Foot</i> 2.74	N/A N/A
 1-1/2" Frame Cover	2073	24'-6"	52.44 <i>Cost per Foot</i> 2.14	71.52 2.92
 2-1/4" Retainer	2045	24'-6"	135.46 <i>Cost per Foot</i> 5.53	184.25 7.52
Without Reveal				
 Flat 1-1/2" Retainer	2052	24'-6"	104.27 <i>Cost per Foot</i> 4.26	N/A N/A
 Flat 2" Retainer	2047	24'-6"	118.73 <i>Cost per Foot</i> 4.85	N/A N/A
Note: Part #2052 and #2047 are engineered to integrate with the Flat Bodies.				
For Bleed Pan Form Faces				
 Bleed Rigid Retainer	2048	24'-6"	96.15 <i>Cost per Foot</i> 3.92	N/A N/A
 Flat Bleed Rigid Retainer	2204	24'-6"	97.99 <i>Cost per Foot</i> 4.00	N/A N/A
Note: Part #2204 is engineered to integrate with the Flat Bodies.				
For Insert Panels				
 Commercial Access Frame	*2060	24'-6"	137.78 <i>Cost per Foot</i> 5.62	N/A N/A
For Rigid Plastic or Flexible Faces				
 Dual Frame	2065	24'-6"	133.46 <i>Cost per Foot</i> 5.45	N/A N/A
 2-1/4" Dual Frame Cover	2075	24'-6"	65.41 <i>Cost per Foot</i> 2.67	89.19 3.64

Extrusions available in full lengths and cut to size kits.

*Part #2060 was engineered to integrate with Architectural System covers. See pages 43 and 44 for optional covers.






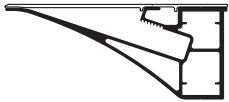
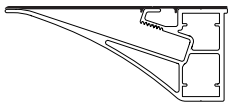
US Patent Numbers 6,061,941 / 6,637,080
CA Patent Numbers 2,245,623 / 2,387,222

Extrusions Priced by the Length

	Part	Part Number	Length	Mill Finish	Dk. Bronze	
For Flexible Faces		Tension Frame II	2086	24'-6"	\$178.72 <i>Cost per Foot</i> 7.29	N/A N/A
		Tension Frame	2085	24'-6"	137.82 <i>Cost per Foot</i> 5.63	N/A N/A
		Bleed Tension Frame Cover (For use with Part #2086 and #2085)	2095	24'-6"	41.37 <i>Cost per Foot</i> 1.69	56.17 2.29
		1-1/2" Tension Frame Cover (For use with Part #2086 and #2085)	2084	24'-6"	61.07 <i>Cost per Foot</i> 2.49	82.95 3.39
Dividers For Rigid Plastic Faces		1-1/2" Divider (For use with Part #2053)	2133	24'-0"	71.35 <i>Cost per Foot</i> 2.97	97.22 4.05
		2" Divider	2138	24'-0"	102.63 <i>Cost per Foot</i> 4.28	139.87 5.83
		Flat 2" Divider	2130	22'-3"	123.83 <i>Cost per Foot</i> 5.57	N/A N/A
		2-3/4" Divider	2128	24'-0"	151.34 <i>Cost per Foot</i> 6.31	208.56 8.69
		1-1/4" Divider	1662	24'-0"	60.40 <i>Cost per Foot</i> 2.52	N/A N/A
		Insert Divider	1668	16'-0"	50.13 <i>Cost per Foot</i> 3.13	N/A N/A
For Rigid Plastic and/or Flexible Faces		Dual Divider	2142	24'-0"	190.23 <i>Cost per Foot</i> 7.93	N/A N/A
		2-1/2" Dual Divider Cover	2146	24'-0"	35.95 <i>Cost per Foot</i> 1.50	48.53 2.02
Hingeable Vandal Systems		Inner Frame Retainer	2099	24'-6"	116.81 <i>Cost per Foot</i> 4.77	166.62 6.80
		2Part Outer Frame	1942	24'-6"	64.08 <i>Cost per Foot</i> 2.62	83.77 3.42
		Large Inner Frame Retainer	2097	24'-6"	198.20 <i>Cost per Foot</i> 8.09	282.99 11.55
		2Part Large Outer Frame	1941	24'-6"	144.74 <i>Cost per Foot</i> 5.91	189.19 7.72

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

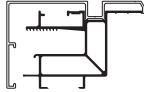
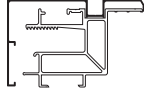

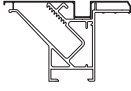
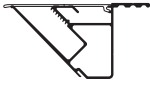


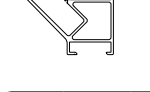
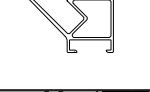
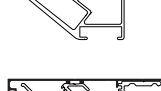
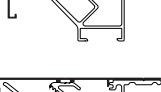
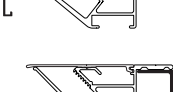
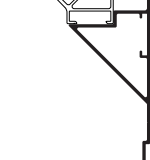
Extrusions Priced by the Length

Part	Part Number	Length	Mill Finish	Dk. Bronze	
Radius Ends					
	6" Radius 1/4 Round End	1671	24'-6"	\$247.60 <i>Cost per Foot</i> 10.11	N/A N/A
	6" Radius 1/4 Round Pole Cover	1672	24'-6"	247.60 <i>Cost per Foot</i> 10.11	N/A N/A
	8-1/2" Radius 3 Part End	1673	24'-6"	247.60 <i>Cost per Foot</i> 10.11	N/A N/A
<p>Note: Part #1671 and #1672 require two (2) 1/4 Rounds to make one half round. Part #1673 requires three (3) 3 Part Ends to make one half round.</p>					
Tension Bodies and Covers					
For Flexible Faces					
	5" Flat Bleed Double Face Tension Body	2230	24'-6"	165.03 <i>Cost per Foot</i> 6.74	N/A N/A
	5" Flat Bleed Double Face Tension Cover	2235	24'-6"	85.11 <i>Cost per Foot</i> 3.47	N/A N/A
	6" Flat Bleed Single Face Tension Body	2233	24'-6"	348.07 <i>Cost per Foot</i> 14.21	N/A N/A
	6" Flat Bleed Single Face Tension Cover	2238	24'-6"	85.89 <i>Cost per Foot</i> 3.51	N/A N/A

Extrusions available in full lengths and cut to size kits.
Radius Ends available in full lengths only.

US Patent Numbers 6,061,941 / 6,637,080
CA Patent Numbers 2,245,623 / 2,387,222

Extrusions Priced by the Length


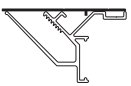
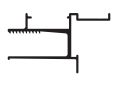



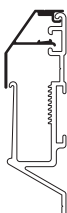
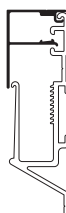
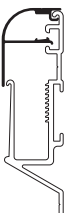



Part	Part Number	Length	Mill Finish	Dk. Bronze	
Retro Tension Frames and Covers					
For Flexible Faces					
	2" Retro Frame	2112	24'-6"	\$152.69 Cost per Foot 6.23	N/A N/A
	2-3/8" Retro Frame Cover (For use with Part #2112 and #2105)	2115	24'-6"	73.07 Cost per Foot 2.98	99.84 4.08
	Bleed Retro Frame	2105	24'-6"	132.49 Cost per Foot 5.41	N/A N/A
	Bleed Retro Frame Cover	2122	24'-6"	47.72 Cost per Foot 1.95	63.87 2.61
	Flat Bleed Retro Frame w/ Reflector Slot	2103	24'-6"	137.28 Cost per Foot 5.60	N/A N/A
	Flat Bleed Retro Frame	2104	24'-6"	137.82 Cost per Foot 5.63	N/A N/A
	Flat Bleed Retro Frame II	2107	24'-6"	162.38 Cost per Foot 6.63	N/A N/A
	Flat Bleed Retro Frame Cover (For use with Part #2103, #2104 and #2107)	2121	24'-6"	36.71 Cost per Foot 1.50	N/A N/A
	Extended Flat Bleed Retro Frame Cover (For use with Part #2103 and #2104)	2123	24'-6"	48.38 Cost per Foot 1.97	N/A N/A
	Extended Flat Bleed Retro Frame Cover II (For use with Part #2107)	2124	24'-6"	49.81 Cost per Foot 2.03	N/A N/A
	1-1/2" Flat Bleed Retro Frame Cover (For use with Part #2103 and #2104)	2125	24'-6"	74.43 Cost per Foot 3.04	N/A N/A
	1-1/2" Flat Bleed Retro Frame Cover II (For use with Part #2107)	2127	24'-6"	79.02 Cost per Foot 3.23	N/A N/A
	Wall Mount Frame (For use with Part #2104)	2100	24'-6"	175.98 Cost per Foot 7.18	N/A N/A

Note: Part #2104 and #2107 are engineered to integrate with the Flat Bodies.

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



Extrusions Priced by the Length

Part		Part Number	Length	Mill Finish	Dk. Bronze
Retro Fascia Frames and Cover					
For Flexible Faces					
	Bleed Fascia Frame	2092	24'-6"	\$116.46 <i>Cost per Foot</i> 4.75	N/A N/A
	Bleed Fascia Frame Cover	2093	22'-3"	55.50 <i>Cost per Foot</i> 2.49	N/A N/A
	1-1/2" Fascia Frame	2094	24'-6"	97.10 <i>Cost per Foot</i> 3.96	N/A N/A
Wall Mount Tension Frames and Covers					
For Flexible Faces					
	Front Load Wall Mount Tension Frame	2080	24'-6"	197.46 <i>Cost per Foot</i> 8.06	N/A N/A
	Front Load Wall Mount Tension Frame Cover	2078	24'-6"	39.87 <i>Cost per Foot</i> 1.63	N/A N/A
	Wall Mount Tension Frame	2090	24'-6"	142.15 <i>Cost per Foot</i> 5.80	N/A N/A
	Wall Mount Tension Frame Beveled Cover	2091	24'-6"	48.38 <i>Cost per Foot</i> 1.97	N/A N/A
	Wall Mount Tension Frame Square Cover	2088	24'-6"	53.04 <i>Cost per Foot</i> 2.16	N/A N/A
	Wall Mount Tension Frame Radius Cover	2089	24'-6"	53.04 <i>Cost per Foot</i> 2.16	N/A N/A
Compression Reinforcement					
	Front Load Wall Mount Tension Frame Support (For use with Part #2080)	2171	20'-0"	122.33 <i>Cost per Foot</i> 6.12	N/A N/A
	Frame Support Tube 3/4" x 1-5/8"	2175	24'-0"	85.29 <i>Cost per Foot</i> 3.55	N/A N/A
	Small Frame Support Tube 1" x 1"	2177	24'-0"	69.20 <i>Cost per Foot</i> 2.88	N/A N/A

Extrusions available in full lengths only.
Wall Mount Tension Frame and Covers available in full lengths and kits.

US Patent Numbers 6,061,941 / 6,637,080
CA Patent Numbers 2,245,623 / 2,387,222

Extrusions Priced by the Length

Part	Part Number	Length	Mill Finish	Clear Anodized	
Soft Signage Frames and Covers					
For Fabric Faces					
	1-1/4" Soft Signage Frame	3090N	24'-5"	\$88.99 <i>Cost per Foot</i> 3.64	N/A N/A
	1-1/4" Soft Signage Frame Plastic Cover	3093N	12'-2"	*27.91 <i>Cost per Foot</i> 2.29	N/A N/A
	2" Soft Signage Frame	3090	24'-5"	111.58 <i>Cost per Foot</i> 4.57	N/A N/A
	2" Soft Signage Frame Plastic Cover	3093	12'-2"	*31.04 <i>Cost per Foot</i> 2.55	N/A N/A
	1-1/4" Soft Signage Snap Frame	3091N	20'-0"	76.65 <i>Cost per Foot</i> 3.83	N/A N/A
	1-1/4" Soft Signage Snap Frame Cover	3094N	20'-0"	11.82 <i>Cost per Foot</i> 0.59	22.06 1.10
	2" Soft Signage Snap Frame	3091	20'-0"	90.78 <i>Cost per Foot</i> 4.54	N/A N/A
	2" Soft Signage Snap Frame Cover	3094	20'-0"	13.72 <i>Cost per Foot</i> 0.69	25.86 1.29
	1" Front Load Soft Signage Frame	3092	20'-0"	63.37 <i>Cost per Foot</i> 3.17	84.34 4.22
	3-1/2" Front Load Soft Signage Frame	3095	20'-0"	109.80 <i>Cost per Foot</i> 5.49	139.24 6.96
	Soft Signage Support	3085	20'-0"	35.62 <i>Cost per Foot</i> 1.78	N/A N/A
	Grip Strip II (Polypropylene and TPE)	3097	12'-2"	*43.31 <i>Cost per Foot</i> 3.56	N/A N/A
	Front Load Grip Strip (Polypropylene and TPV) (Four (4) lengths needed per 20' single face frame)	3098	10'-0"	*10.60 <i>Cost per Foot</i> 1.06	N/A N/A
	Z-Clip	3099	12'-0"	14.41 <i>Cost per Foot</i> 1.20	N/A N/A

Extrusions available in full lengths and cut to size kits.

*Black finish
US Patent Numbers 8,595,966
CA Patent Numbers 2,754,507

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".


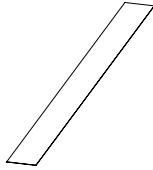







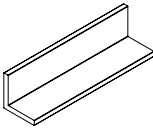

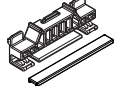



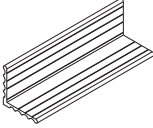



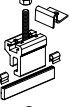

















Commercial System Accessories

6"	9"	Part	Part Number	Price / box of four (4) assemblies	6"	9"	Part	Part Number	Price / box of four (4) assemblies
Radius Corners For Rigid Plastic Faces 1-1/2" Retainer					For Flexible Faces Tension Frame w/ Bleed Tension Frame Cover				
		Narrow S/F Body	6" 4465	\$362.02			Narrow S/F Body	6" 4485	\$380.96
		Single Face Body	6" 4565 9" 4560	362.02 396.56			Single Face Body	6" 4585 9" 4580	380.96 406.04
		Medium Body	6" 4535 9" 4530	505.93 560.23			Medium Body	6" 4555 9" 4550	448.62 569.76
		Wide Body	6" 4505 9" 4500	531.65 591.71			Wide Body	6" 4525 9" 4520	496.06 602.51
Note: 1-1/2" Radius Corners are for use with Part #2055, 1-1/2" Retainer only. Body and retainers are cast aluminum.					Note: Tension Frame Radius Corners are for use with Parts #2085/#2095, Bleed Tension Frame and Bleed Tension Frame Cover only. The Covers are injection molded polycarbonate, pre-primed black and ready for paint/top coating.				
For Rigid Plastic or Flexible Faces Dual Frame w/ 2-1/4" Dual Frame Cover					For Flexible Faces Tension Frame II w/ Bleed Tension Frame Cover				
		Narrow S/F Body	6" 4475	385.80			Narrow S/F Body	6" 4488	401.05
		Single Face Body	6" 4575 9" 4570	385.80 412.60			Single Face Body	6" 4588 9" 4587	401.05 438.14
		Medium Body	6" 4545 9" 4540	538.97 582.87			Medium Body	6" 4558 9" 4557	489.75 640.90
		Wide Body	6" 4515 9" 4510	568.30 615.62			Wide Body	6" 4528 9" 4527	533.29 671.89
Note: Dual Frame Radius Corners are for use with either Part #2045, 2-1/4" Retainer or Parts #2065/#2075, Dual Frame with 2-1/4" Dual Frame Cover. The Covers are injection molded polycarbonate, pre-primed black and ready for paint/top coating.					Note: Tension Frame II Radius Corners are for use with Parts #2086/#2095, Tension Frame II and Bleed Tension Frame Cover only. The Covers are injection molded polycarbonate, pre-primed black and ready for paint/top coating.				
					Part		Part Number		Price Each
Components 					Gas Support		5934-Kit		\$68.55
Included: (2) Gas Supports/Ball Stud Mounting Brackets (4) 10mm Ball Studs Screws for mechanical fastening Designed for SignComp Large Vandal only. Not recommended with other systems. Call Customer Service for specific gas support size and poundage.									

Note: The cast radius corner body is ground smooth and milled to fit the extrusion profile. Grind lines and imperfections are present. Some surface preparation may be necessary. **Not ready for paint.** All corners are mill finish and packaged four (4) per box, unless requested otherwise.





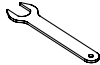






































Commercial System Accessories

Part	Part Number	Price Each	Part	Part Number	Price Each
Components					
 Corner Key 3-1/4" x 3-1/4" x .120 Stamped Aluminum	5210	\$0.97		Wide Body Raceway Cover 10-1/4" x 48" x .040 (white) Blank	5116 \$25.36
 2 Piece Corner Key .120 Stamped Aluminum	5890	0.60		Medium Body Raceway Cover 7-1/8" x 48" x .040 (white) Blank	5114 14.67
	5213	4.04		Single Face Body Raceway Cover 5-5/8" x 48" x .040 (white) Blank	5112 8.72
	5214	4.82		Wide Body Ballast Bracket 10-1/16" x 24" x .080	5092 9.92
 Frame Brace 1-3/8" Pieces	5350	2.00		Medium Body Ballast Bracket 6-13/16" x 24" x .080	5094 6.59
 Small Frame Brace 1-1/8" Pieces	5352	1.42		Single Face Body Ballast Bracket 5-9/16" x 24" x .080	5096 4.94
 Retro Frame Brace 1-1/8" Pieces	5354	1.78		Wide Body Corner Angle 1-3/4" x 1-3/4" x 1/4" (10-1/16")	5312 7.19
 2 Piece Frame Brace 1" Pieces	5357	6.73		Medium Body Corner Angle 1-3/4" x 1-3/4" x 1/4" (6-7/8")	5318 5.07
 Tension Clip 100 Count Bag	5360	92.00		Single Face Body Corner Angle 1-3/4" x 1-3/4" x 1/4" (5-9/16")	5322 4.55
 Tension Tool	5135	52.46		Narrow Single Face Body Corner Angle 1-3/4" x 1-3/4" x 1/4" (2-5/16")	5321 2.39
 Wall Mount Tension Tool	5137	52.46		Slimline Single Face/ 6" Tension Body Corner Angle 1-3/4" x 1-3/4" x 1/4" (7/8")	5320 1.54
 Reverse Wall Mount Tension Tool	5138	52.46		Flat 2 Piece Double Face Body Corner Angle 2-1/2" x 2-1/2" x 1/4" (15-9/16")	5909 12.70
 2" Soft Signage Snap Cover Spring	5893	0.28		Flat 2 Piece Double Face Medium Body Corner Angle 2-1/2" x 2-1/2" x 1/4" (11-9/16")	5910 8.95
 1-1/4" Soft Signage Snap Cover Spring	5894	0.28		Flat Double Face Body Corner Angle 2-1/2" x 2-1/2" x 1/4" (8-9/16")	5908 7.25
 Reversible Flexholder 500 Count Box	LP-1100	345.00		Flat Double Face Medium Body Corner Angle 2-1/2" x 2-1/2" x 1/4" (3-13/16")	5907 3.74
 Wedge Clamp Sets 1-1/2" Bolt - 100 Count Box 5365 2-1/2" Bolt - 100 Count Box 5370	304.00 313.00			Flat Single Face Body Corner Angle 2-1/2" x 2-1/2" x 1/4" (5-5/8")	5327 4.94
 Flexclamp 1-1/2" Bolt - 250 Count Box FC 2-1/2" Bolt - 250 Count Box FCSP	527.50 557.50			Frame Corner Angle 1-3/4" x 1-3/4" x 1/4" (1-1/16")	5305 1.37
 Teeth Clip 500 Count Box	FHU-CLIP	60.00		Divider Corner Angle w/ Notch 1-3/4" x 1-3/4" x 1/4" (1-1/16")	5300 1.69
 Stainless Steel Clip 250 Count Box	SSC-P	115.00		Frame Corner Angle 2" x 2" x 3/16" (9/16") (For Part #2053)	5304 1.28
 3-1/2" Front Load Soft Signage Angle Assembly 2" x 2" x 1/4" (1/2")	5895	1.92		Divider Corner Angle w/ Notch 2" x 2" x 3/16" (9/16") (For Part #2053)	5301 1.60
				Front Load Wall Mount Tension Frame Corner Angle 1-3/4" x 1-3/4" x 1/4" (1-1/2")	5323 1.64
				2Part Outer Frame Corner Angle 2" x 2" x 1/8" (3/8")	5975 1.37
				Corner Angle 2" x 2" x 3/16" (3/16")	5303 0.87
				Insert Divider Tab 3/4" x 2" x .125"	5306 0.81
				1-1/4" Divider Tab 1" x 2-1/4" x .125"	5308 0.81
				Flat Divider Mounting Bracket 50 Count Box	5302 81.00

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



Commercial System Accessories

Part	Part Number	Price Each	Part	Part Number	Price Each		
Components							
	2Part Lock For use with Parts #1942/#2099	5994	\$11.46		2Part Hinge 1-1/16" x 96" x .060 Aluminum Hinge	5996 **5996P	\$18.59 33.47
	2Part Large Lock For use with Parts #1941/#2097	5993	11.74		2Part Large Hinge 1-1/2" x 96" x .063 Aluminum Hinge	5997 **5997P	26.56 41.64
	2Part Lock Wrench For use with Part #5994	5992	9.44		Front Load Soft Signage Pull Tab Assembly	5897	2.20
	D-Punch Assembly	5080	354.93		Compression Gasket Self adhesive water exclusion gasket 50' roll	5500	14.59
					6" Radius End Cap 1-1/4" Reveal Tab	5440	19.15
Part					Part Number	Price Each	
Hardware							
		Access Frame Cover Screw Pre-drill and countersink 1/8" holes 12" o/c			5168	\$9.00/100	
		Flat Bleed Rigid Retainer Screw Pre-drill and countersink 1/8" holes four (4) per corner					
		Divider Tab Screw Pre-drill 1/8" holes one (1) per divider end #8 x 1/2" stainless steel square/phillips drive countersink screw - Type A					
		Hinge Screw Pre-drill 3/8" holes through the retainer along top 36" o/c			5170	39.00/100	
		Dual Divider Cover Screw Pre-drill 3/8" holes through the cover 48" o/c 1/4"-20 x 1/2" stainless steel allen head machine screw					
		Flat Body Hinge Screw Pre-drill 5/32" holes along top of retainer 36" o/c			5178	21.00/100	
		Flat Body Closure Screw Pre-drill 5/32" holes along sides and bottom of retainer 48" o/c #10 x 5/8" steel zinc square/phillips drive pancake head screw - Type B					
		Closure Screw Pre-drill 3/8" holes along sides and bottom of retainer 48" o/c 1/4"-20 x 3/4" stainless steel square/phillips drive pan head machine screw			5180	26.00/100	
		Cover Screw Pre-drill 1/8" holes 24" o/c			5195	11.00/100	
		Retainer Screw Pre-drill 1/8" holes in back through retainer into corner keys four (4) per corner					
		Corner Bracket Screw Pre-drill 1/8" holes in bottom through retainer into corner brackets four (4) per corner #8 x 5/16" steel zinc square/phillips drive pan head screw - Type B			5199	9.00/100	
		Flat Single Face Body Corner Angle Screw Pre-drill 1/8" holes eight (8) per corner #8 x 3/8" steel zinc square drive pan head screw - Type B			5215	28.00/100	
		Wall Mount Tension Frame Cover Screw Pre-drill 1/8" holes 36" o/c #8 x 3/4" steel zinc square/phillips drive pan head screw - Type B			5218	23.00/100	
		Corner Angle / Divider Angle Screw Pre-drill 5/32" holes Four (4) per body corner and two (2) per retainer corner / Two (2) per divider end					
		Radius Corner Screw Four (4) per corner #10 x 1/2" stainless steel square/phillips drive pan head tapping screw w/ wax - Type AB			5241	8.00/100	
		Inner Frame Retainer Screw Pre-drill and countersink 1/8" holes two (2) per corner #8 x 3/4" stainless steel square/phillips drive countersink screw - Type A			*5241P	19.00/100	
		Access Frame Corner Screw Pre-drill and countersink 1/8" holes two (2) per corner on verticals			5270	19.00/100	
		Flat Bleed Double Face Tension Cover Screw #8 x 1-1/2" stainless steel square/phillips drive countersink screw - Type A					
		Rigid Retainer Hardware Pre-drill and countersink 9/32" holes 18" o/c 1/4"-20 x 1" stainless steel square drive countersink machine screw/bushing/lock nut			5285	0.83/ea	
		Raceway Cover Screw Pre-drill 1/8" holes 24" o/c #8 x 1/2" steel zinc square/phillips drive pan head screw - Type A			5290	9.00/100	
		2Part Large Hinge Screw Pre-drill and countersink 1/8" holes 3" o/c - first 18", remainder 6-8" o/c			5990	8.00/100	
		2Part Outer Frame Corner Angle Screw Pre-drill and countersink 1/8" holes two (2) per corner #8 x 3/8" stainless steel square/phillips drive countersink screw - Type A					

*Pre-painted Dark Bronze
**Anodized Dark Bronze

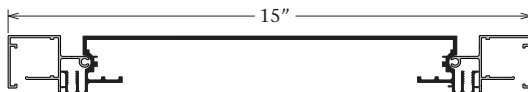
Commercial System Configurations with Reveal

Rigid Plastic or Flush Aluminum Faces

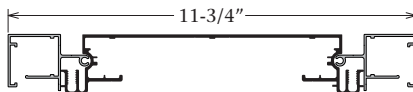
1-1/2" Retainer

#2055

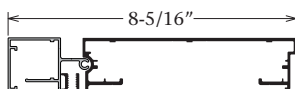
Wide Body
#2005



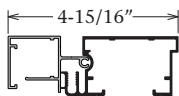
Medium Body
#2015



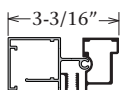
Single Face Body
#2025



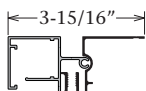
Narrow Single Face Body
#2021



Slimline Single Face Body
#2020



Retro Body
#2040

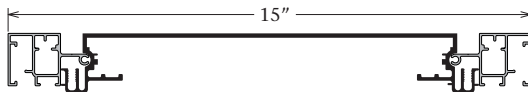


Note: When bonding an aluminum face to the retainer, the overall dimension of the configurations may vary depending on the face thickness used.

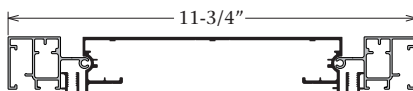
1-1/2" Retainer II

#2053

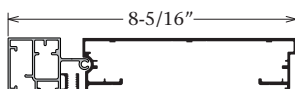
Wide Body
#2005



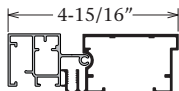
Medium Body
#2015



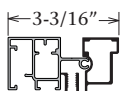
Single Face Body
#2025



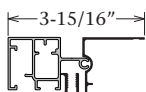
Narrow Single Face Body
#2021



Slimline Single Face Body
#2020



Retro Body
#2040



Note: The overall dimension of the configurations when bonding an aluminum face to the retainer, may vary depending on the face thickness used.

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Commercial System Configurations with Reveal

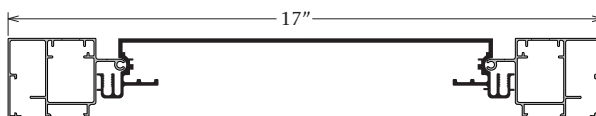
Rigid Plastic or Flush Aluminum Faces

2-1/4" Retainer

#2045

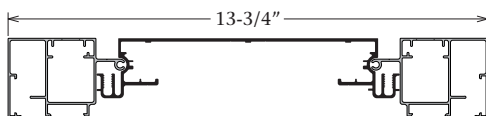
Wide Body

#2005



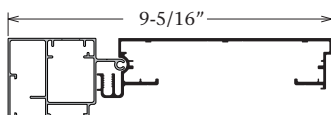
Medium Body

#2015



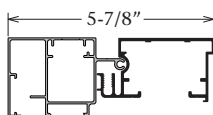
Single Face Body

#2025



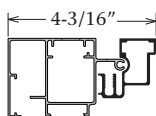
Narrow Single Face Body

#2021



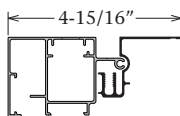
Slimline Single Face Body

#2020



Retro Body

#2040



Note: The overall dimension of the configurations when bonding an aluminum face to the retainer, may vary depending on the face thickness used.

Rigid Plastic Faces or Flexible Faces

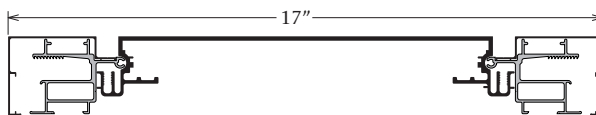
Dual Frame

with 2-1/4" Dual Frame Cover

#2065/#2075

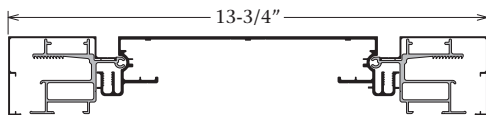
Wide Body

#2005



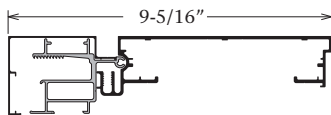
Medium Body

#2015



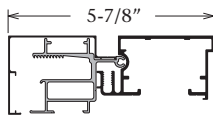
Single Face Body

#2025



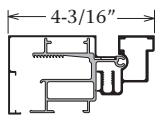
Narrow Single Face Body

#2021



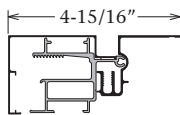
Slimline Single Face Body

#2020



Retro Body

#2040



Commercial System Configurations with Reveal

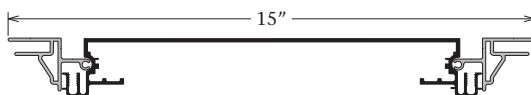
For Bleed Pan Form Faces

Bleed Rigid Retainer

#2048

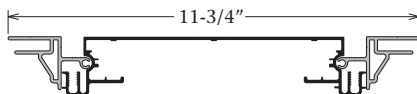
Wide Body

#2005



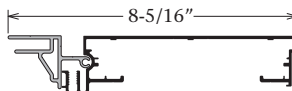
Medium Body

#2015



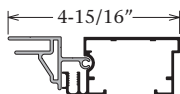
Single Face Body

#2025



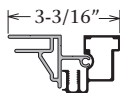
Narrow Single Face Body

#2021



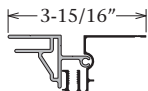
Slimline Single Face Body

#2020



Retro Body

#2040



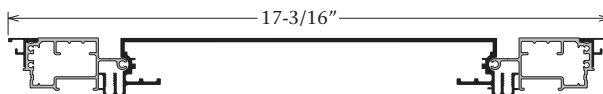
Insert Panels

Commercial Access Frame with Insert Top/Bottom Cover

#2060/#1292

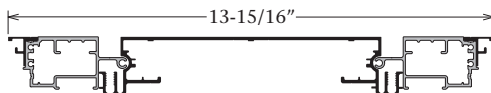
Wide Body

#2005



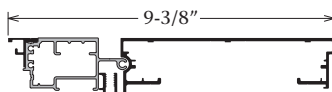
Medium Body

#2015



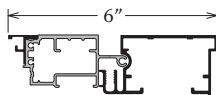
Single Face Body

#2025



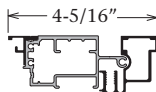
Narrow Single Face Body

#2021



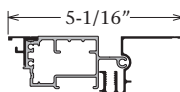
Slimline Single Face Body

#2020



Retro Body

#2040



Optional Covers



#1692



#1693



#1694



#1695

Note: Part #2060 was engineered to integrate with Architectural System covers. See page 29 for optional covers.

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Commercial System Configurations with Reveal

Flexible Faces

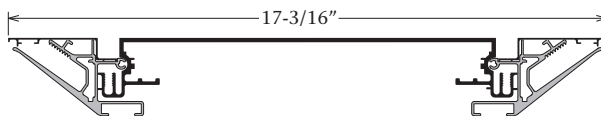
Tension Frame II

with Bleed Tension Frame Cover

#2086/#2095

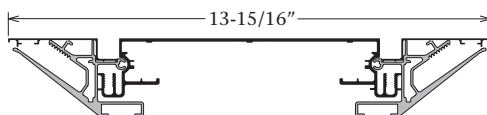
Wide Body

#2005



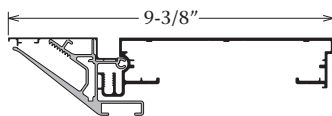
Medium Body

#2015



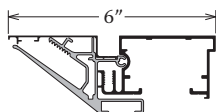
Single Face Body

#2025



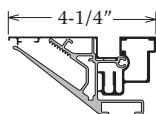
Narrow Single Face Body

#2021



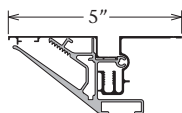
Slimline Single Face Body

#2020



Retro Body

#2040



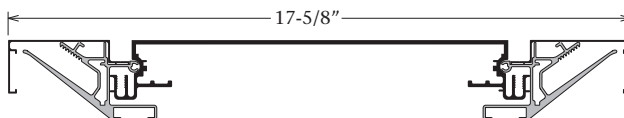
Tension Frame II

with 1-1/2" Tension Frame Cover

#2086/2084

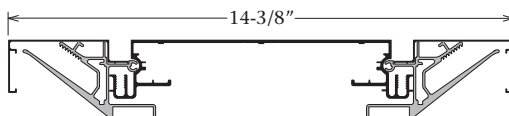
Wide Body

#2005



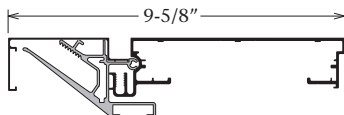
Medium Body

#2015



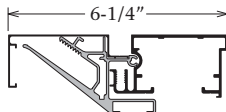
Single Face Body

#2025



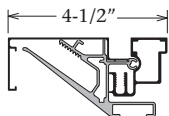
Narrow Single Face Body

#2021



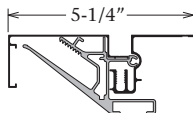
Slimline Single Face Body

#2020



Retro Body

#2040



Commercial System Configurations with Reveal

Flexible Faces

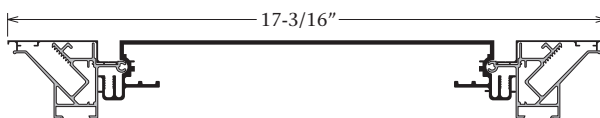
Tension Frame

with Bleed Tension Frame Cover

#2085/#2095

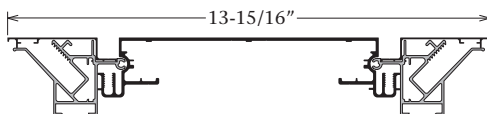
Wide Body

#2005



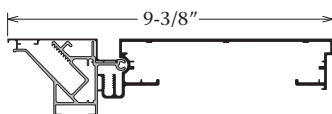
Medium Body

#2015



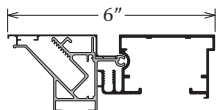
Single Face Body

#2025



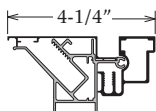
Narrow Single Face Body

#2021



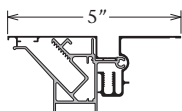
Slimline Single Face Body

#2020



Retro Body

#2040



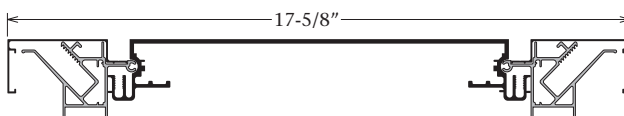
Tension Frame

with 1-1/2" Tension Frame Cover

#2085/#2084

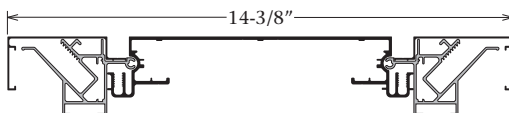
Wide Body

#2005



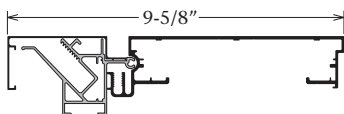
Medium Body

#2015



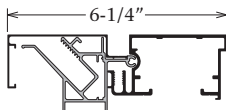
Single Face Body

#2025



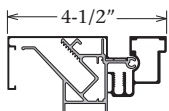
Narrow Single Face Body

#2021



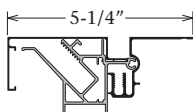
Slimline Single Face Body

#2020



Retro Body

#2040



Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Commercial System Configurations with Reveal

Vandal Retainers

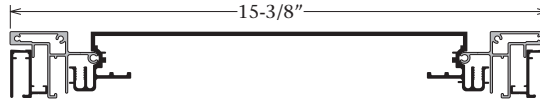
Inner Frame Retainer

with 2Part Outer Frame

#2099/#1942

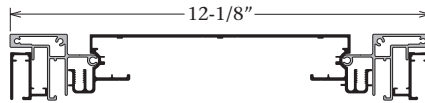
Wide Body

#2005



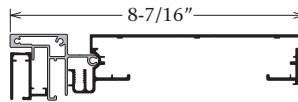
Medium Body

#2015



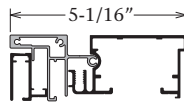
Single Face Body

#2025



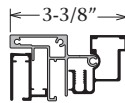
Narrow Single Face Body

#2021



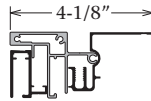
Slimline Single Face Body

#2020



Retro Body

#2040



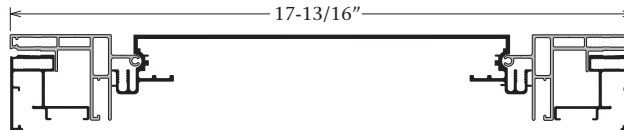
Large Inner Frame Retainer

with 2Part Large Outer Frame Retainer

#2097/#1941

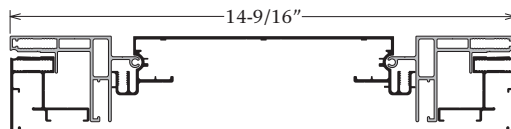
Wide Body

#2005



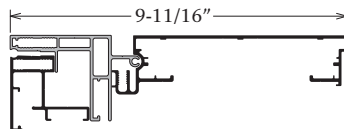
Medium Body

#2015



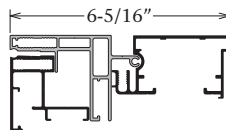
Single Face Body

#2025



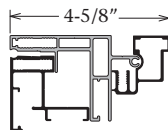
Narrow Single Face Body

#2021



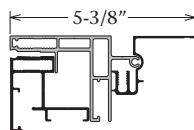
Slimline Single Face Body

#2020



Retro Body

#2040

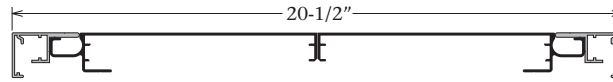


Commercial System Configurations without Reveal

Rigid Plastic Faces

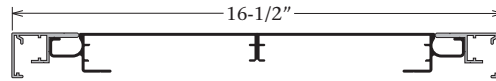
Flat 1-1/2" Retainer

#2052



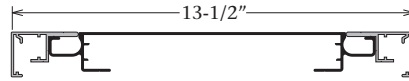
Flat 2 Piece
Double Face Body

#2009



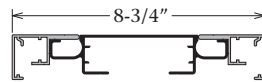
Flat 2 Piece
Double Face Medium Body

#2010



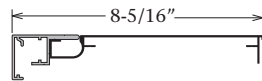
Flat Double Face Body

#2008



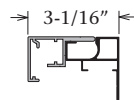
Flat Double Face
Medium Body

#2007



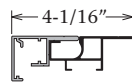
Flat Single Face Body

#2027



Flat Wall Mount
Retro Body

#2042

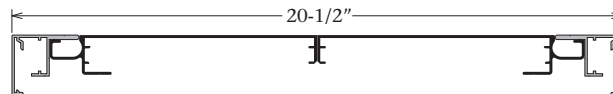


Flat Retro Body

#2041

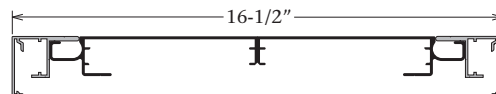
Flat 2" Retainer

#2047



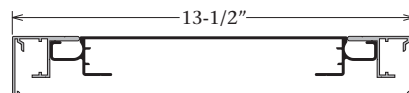
Flat 2 Piece
Double Face Body

#2009



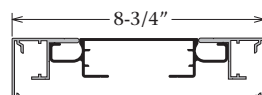
Flat 2 Piece
Double Face Medium Body

#2010



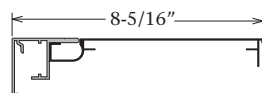
Flat Double Face Body

#2008



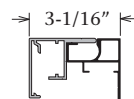
Flat Double Face
Medium Body

#2007



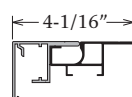
Flat Single Face Body

#2027



Flat Wall Mount
Retro Body

#2042



Flat Retro Body

#2041

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Commercial System Configurations without Reveal

Bleed Pan Form Faces

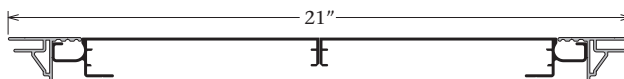
Flat Bleed Rigid Retainer

#2204

Flat 2 Piece

Double Face Body

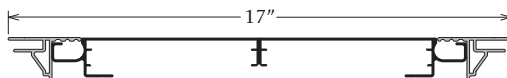
#2009



Flat 2 Piece

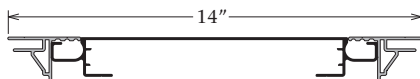
Double Face Medium Body

#2010



Flat Double Face Body

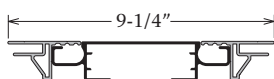
#2008



Flat Double Face

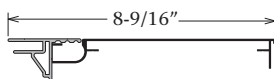
Medium Body

#2007



Flat Single Face Body

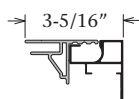
#2027



Flat Wall Mount

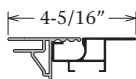
Retro Body

#2042



Flat Retro Body

#2041



Flexible Faces

Flat Bleed Retro Frame

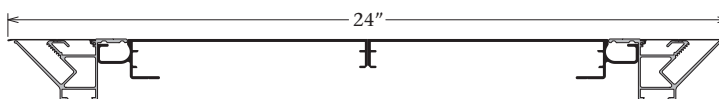
with Flat Bleed Retro Frame Cover

#2104/#2121

Flat 2 Piece

Double Face Body

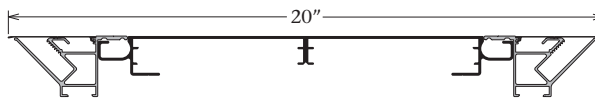
#2009



Flat 2 Piece

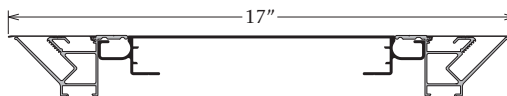
Double Face Medium Body

#2010



Flat Double Face Body

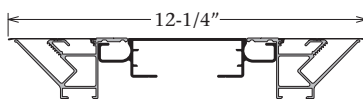
#2008



Flat Double Face

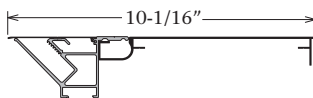
Medium Body

#2007



Flat Single Face Body

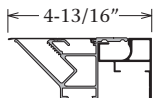
#2027



Flat Wall Mount

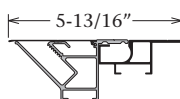
Retro Body

#2042



Flat Retro Body

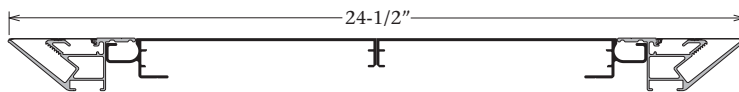
#2041



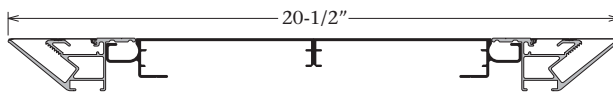
Commercial System Configurations without Reveal

Flexible Faces

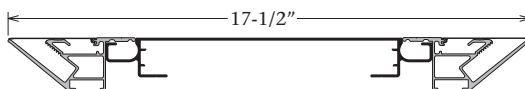
Flat Bleed Retro Frame II
with Flat Bleed Retro Frame Cover
#2107/#2121



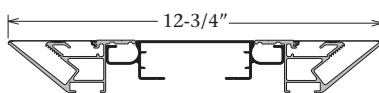
Flat 2 Piece
Double Face Body
#2009



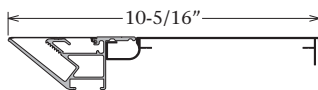
Flat 2 Piece
Double Face Medium Body
#2010



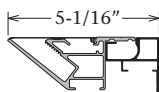
Flat Double Face Body
#2008



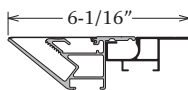
Flat Double Face
Medium Body
#2007



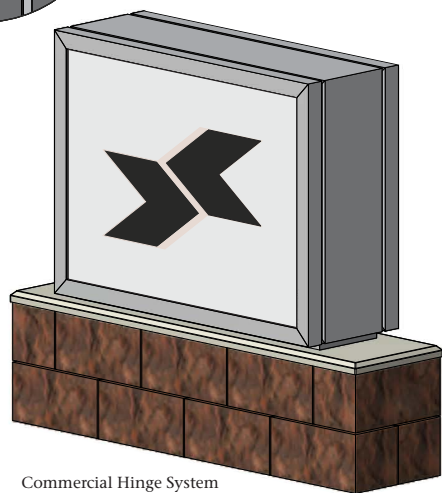
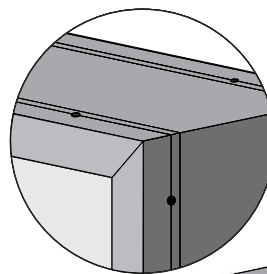
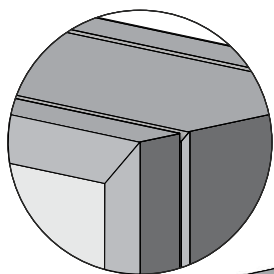
Flat Single Face Body
#2027



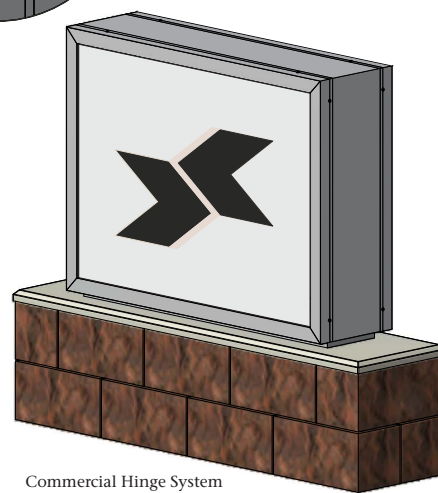
Flat Wall Mount
Retro Body
#2042



Flat Retro Body
#2041



Commercial Hinge System
with Reveal



Commercial Hinge System
without Reveal

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

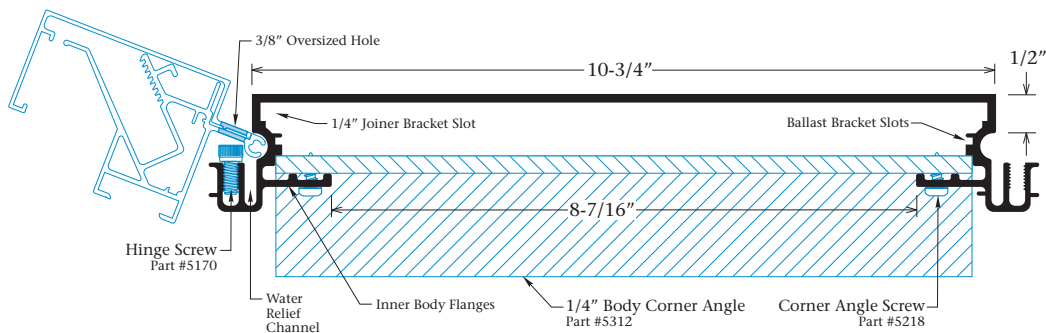
Commercial System Specifications

Sign Cabinet Bodies

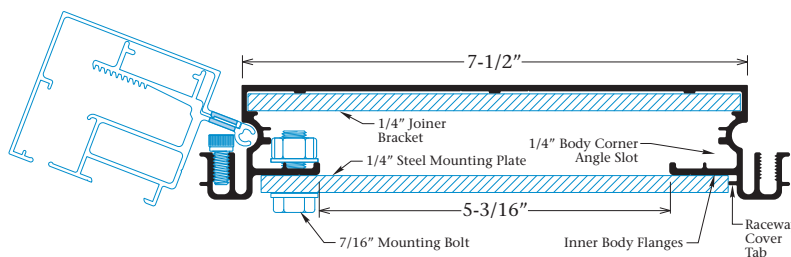
with Reveal

Note: It is recommended to cut bodies and retainers 1" over nominal T12/T8 lamp length to utilize .040 flat aluminum raceway covers for Part #2005, #2015 and #2025.

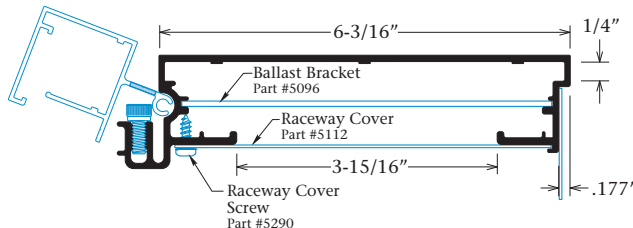
Wide Body
Part #2005
(Section view through top)



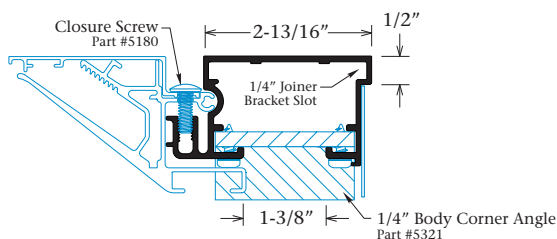
Medium Body
Part #2015
(Section view through top)



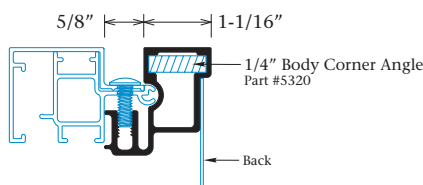
Single Face Body
Part #2025
(Section view through top)



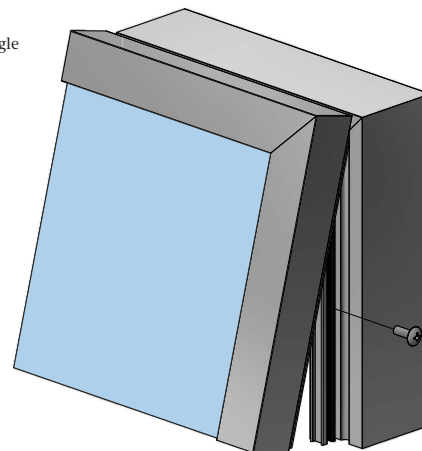
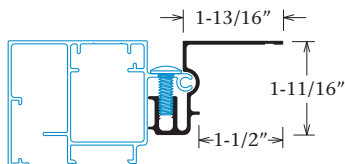
Narrow Single Face Body
Part #2021
(Section view through side/bottom)



Slimline Single Face Body
Part #2020
(Section view through side/bottom)



Retro Body
Part #2040
(Section view through side/bottom)



Note: See page 12 for all body components.

Note: Attach the 1/4" steel mounting plate above the inner body flanges to increase structural connection. It is recommended to use safety chains and prop-bars on all hingeable faces.

US Patent Numbers 6,061,941 / 6,637,080
CA Patent Numbers 2,245,623 / 2,387,222

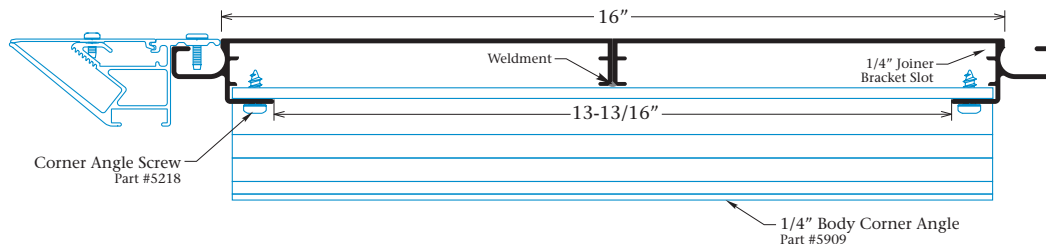
Commercial System Specifications

Sign Cabinet Bodies

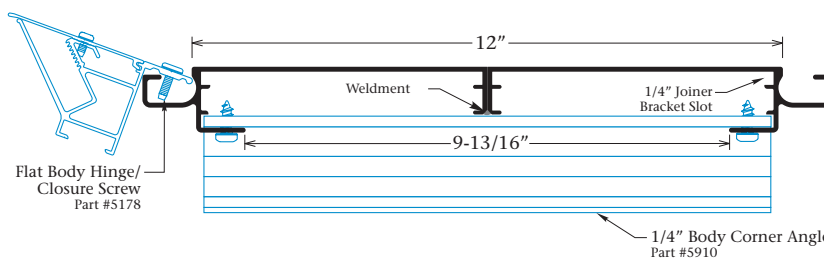
without Reveal

Note: It is recommended to cut bodies and retainers 1" over nominal T12/T8 lamp length to utilize .040 flat aluminum raceway covers for Part #2009, #2010, #2008 and #2007. Contact Customer Service for Part #2027.

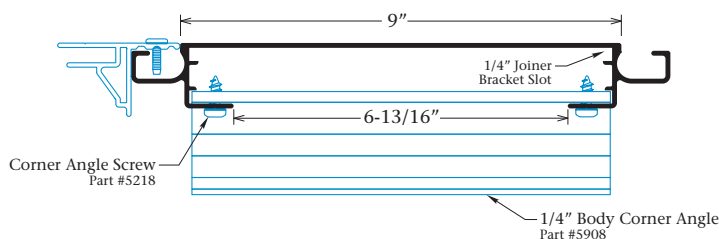
Flat 2 Piece Double Face Body
Part #2009



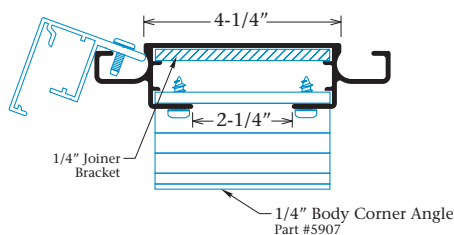
Flat 2 Piece Double Face Medium Body
Part #2010



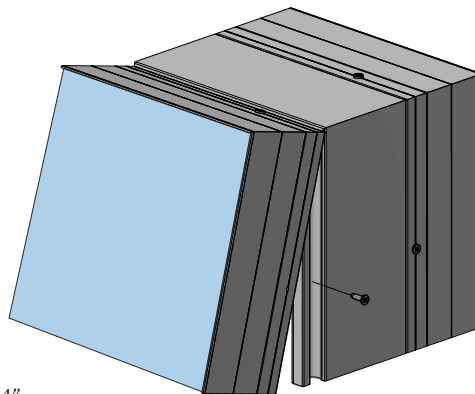
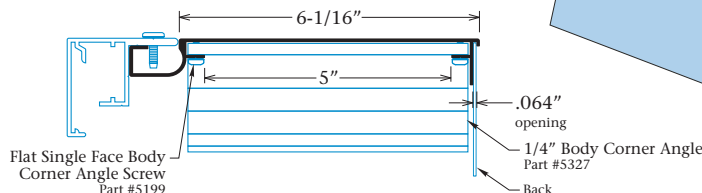
Flat Double Face Body
Part #2008



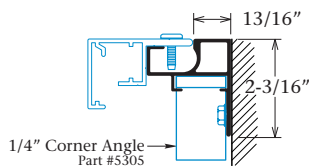
Flat Double Face Medium Body
Part #2007



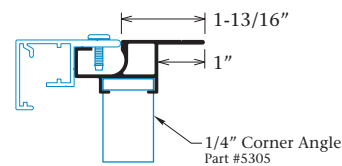
Flat Single Face Body
Part #2027



Flat Wall Mount Retro Body
Part #2042



Flat Retro Body
Part #2041



Note: See page 12 for all body components.

Note: Attach the 1/4" steel mounting plate above the inner body flanges to increase structural connection. It is recommended to use safety chains and prop-bars on all hingeable faces.

US Patent Numbers 9,208,701 / 6,061,941 / 6,637,080
CA Patent Numbers 2,245,623 / 2,387,222

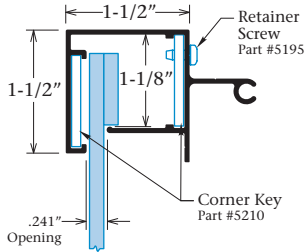
Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Commercial System Specifications

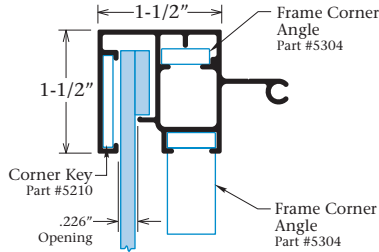
Hingeable Retainers and Covers

For Rigid Plastic Faces

1-1/2" Retainer
Part #2055

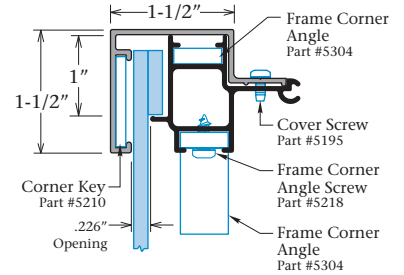


1-1/2" Retainer II
Part #2053

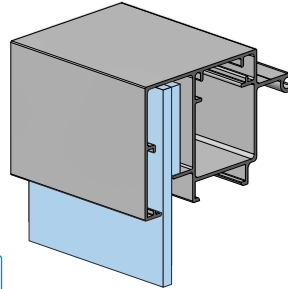
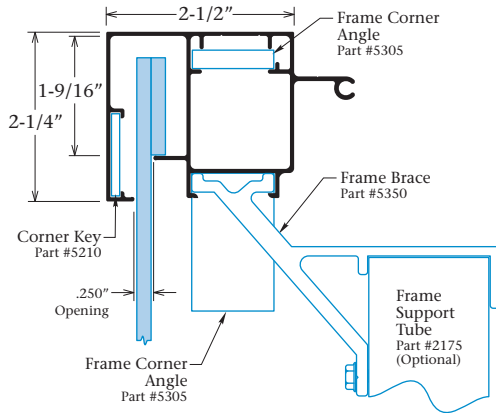


1-1/2" Frame
Part #2063

1-1/2" Frame Cover
Part #2073

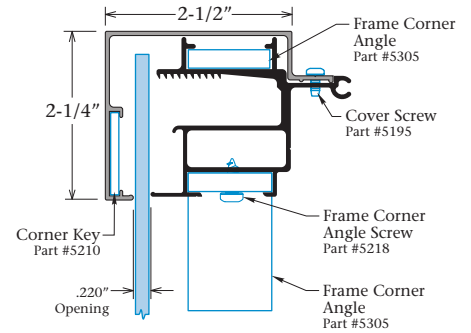


2-1/4" Retainer
Part #2045



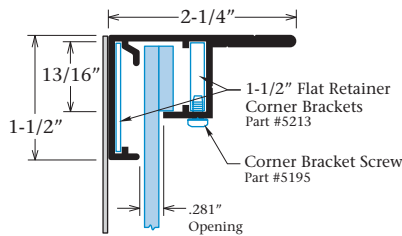
Dual Frame
Part #2065

2-1/4" Dual Frame Cover
Part #2075

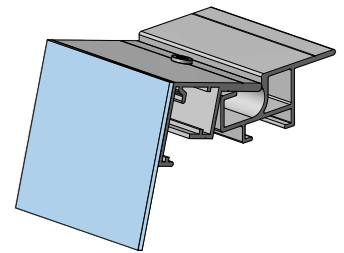
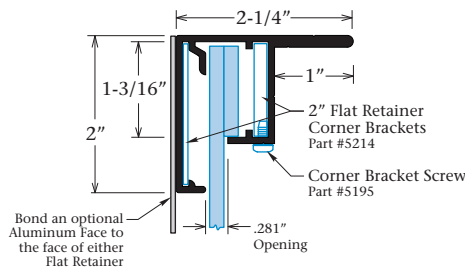


Note: The Dual Frame with 2-1/4" Dual Frame Cover and the 1-1/2" Frame with 1-1/2" Frame Cover for Rigid Plastic Faces, is engineered to be used on the sides of the cabinet in conjunction with the 2-1/4" Retainer or 1-1/2" Retainer II. This will allow the covers to be removed in order to slide the face in and out.

Flat 1-1/2" Retainer
Part #2052



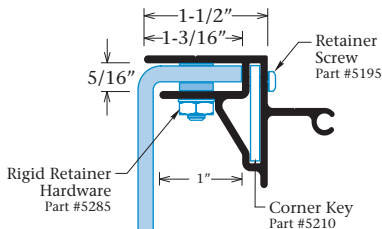
Flat 2" Retainer
Part #2047



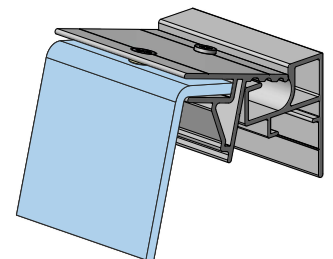
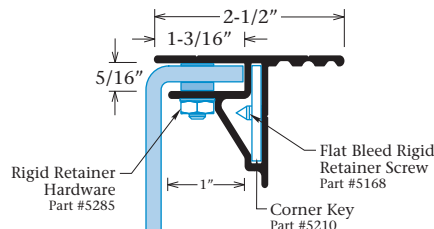
Note: Parts #2052, #2047 and #2204 are engineered to integrate with the Flat Body System. See page 24

For Bleed Pan Form Faces

Bleed Rigid Retainer
Part #2048



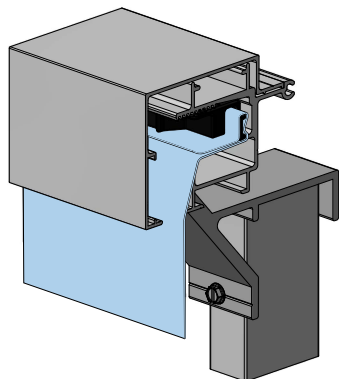
Flat Bleed Rigid Retainer
Part #2204



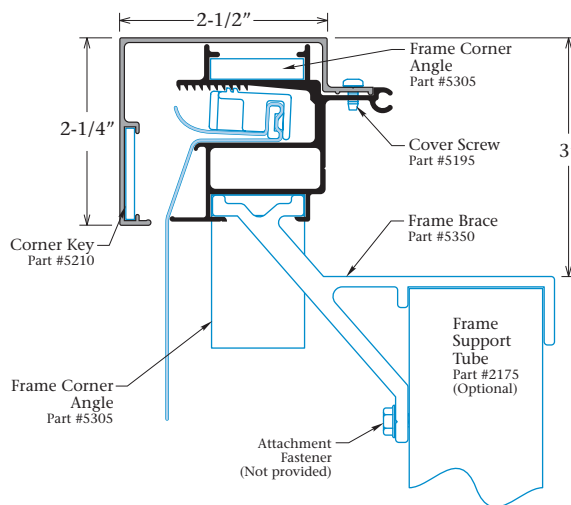
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Commercial System Specifications

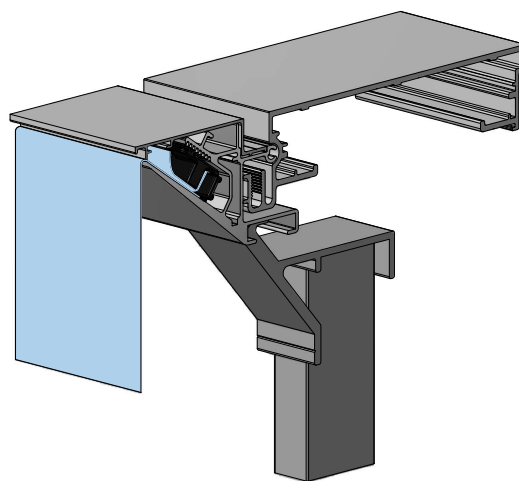
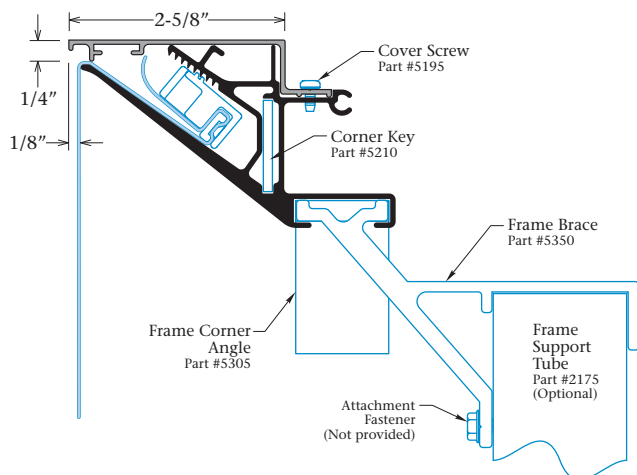
Hingeable Retainers For Flexible Faces



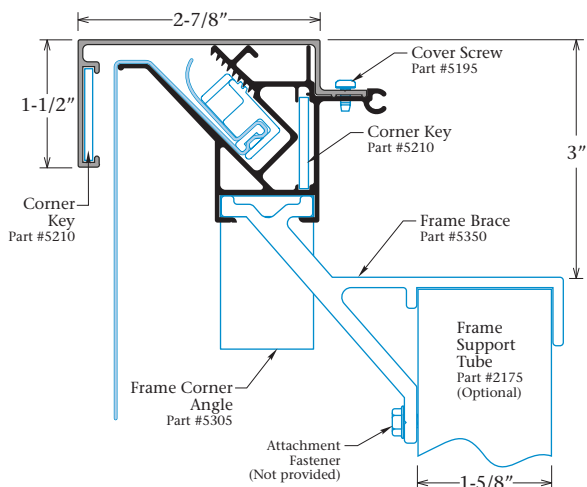
Dual Frame
Part #2065
2-1/4" Dual Frame Cover
Part #2075



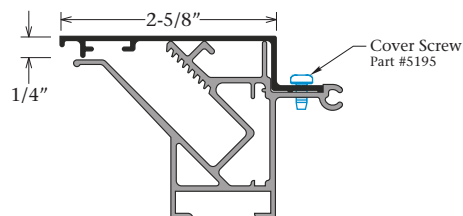
Tension Frame II
Part #2086
Bleed Tension Frame Cover
Part #2095



Tension Frame
Part #2085
1-1/2" Tension Frame Cover
Part #2084



Bleed Tension Frame Cover
Part #2095



Note: Part #2084 works with both Part #2085, Tension Frame and Part #2086, Tension Frame II.

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

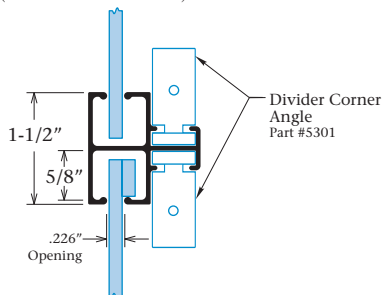
Commercial System Specifications

Dividers

For Rigid Plastic Faces

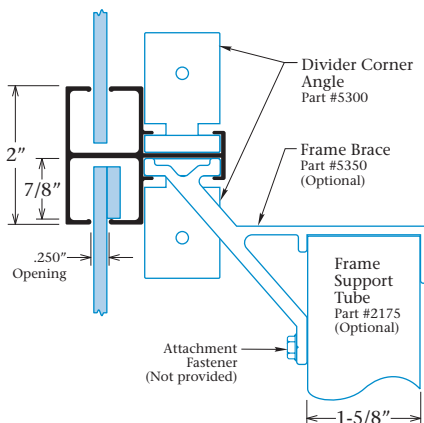
1-1/2" Divider

Part #2133
(For use with Part #2053)



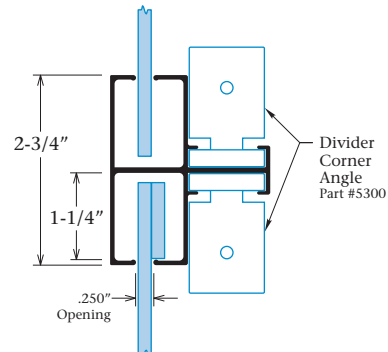
2" Divider

Part #2138



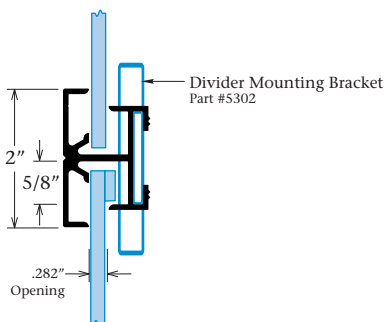
2-3/4" Divider

Part #2128



Flat 2" Divider

Part #2130



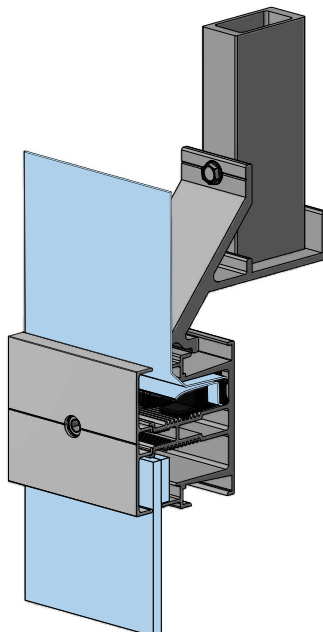
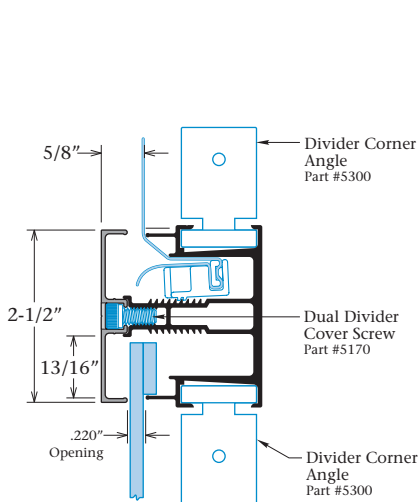
For Flexible Faces and/or Rigid Plastic Faces

Dual Divider

Part #2142

2-1/2" Dual Divider Cover

Part #2146

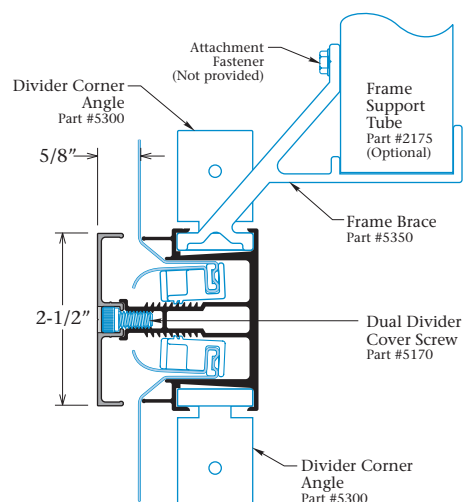


Dual Divider

Part #2142

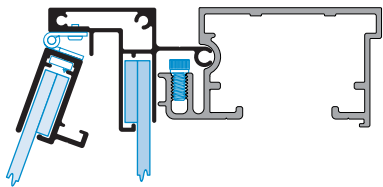
2-1/2" Dual Divider Cover

Part #2146

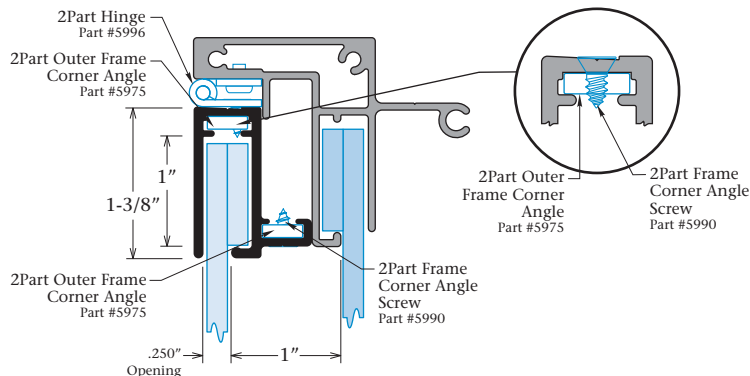


Commercial System Specifications

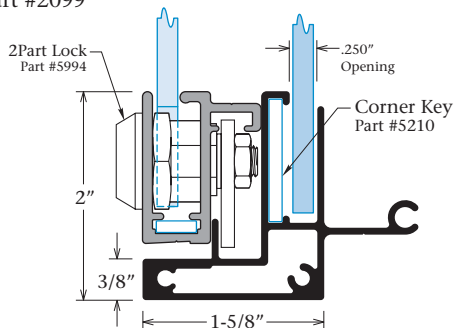
Hingeable Retainers Vandal System



2Part Outer Frame
Part #1942

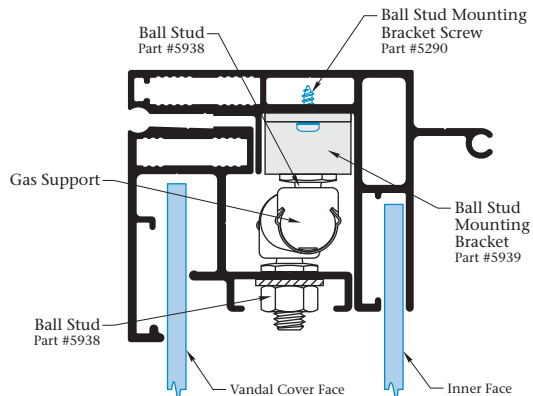


Inner Frame Retainer
Part #2099

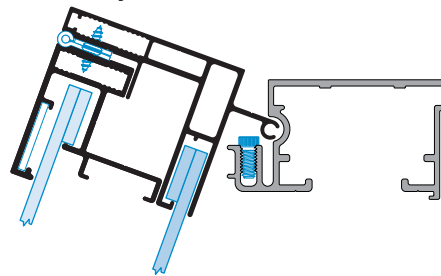


Large Vandal System with Gas Support

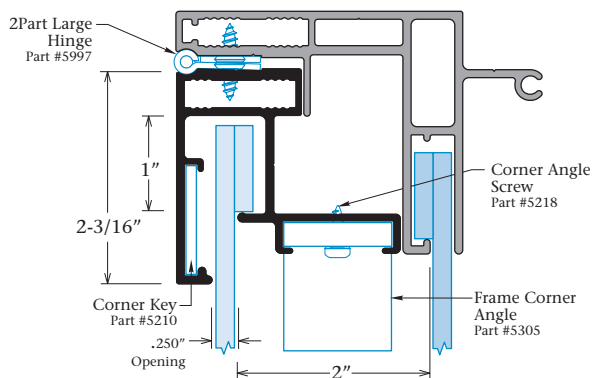
Large Inner Frame Retainer & 2Part Large Outer Frame
Part #2097 Part #1941



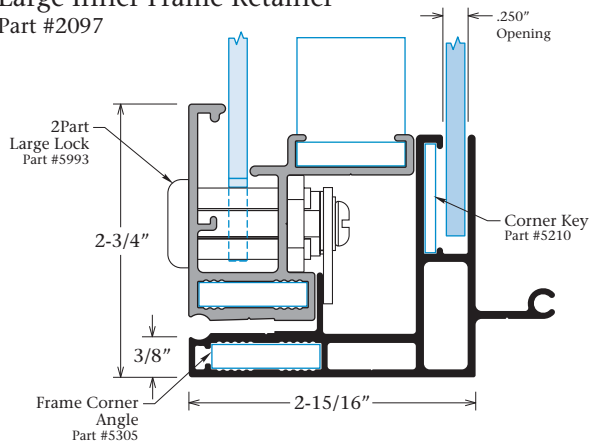
Large Vandal System



2Part Large Outer Frame
Part #1941



Large Inner Frame Retainer
Part #2097



Note: The **Inner Frame** retains the inner face which is typically the translucent white face where a changeable copy system is attached.

The **Outer Frame** retains the vandal cover or outer face which is typically a clear lens.

Note: Call Customer Service at 877-784-0405 for specific gas support size and poundage.

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Commercial System Specifications

Hingeable Retainers

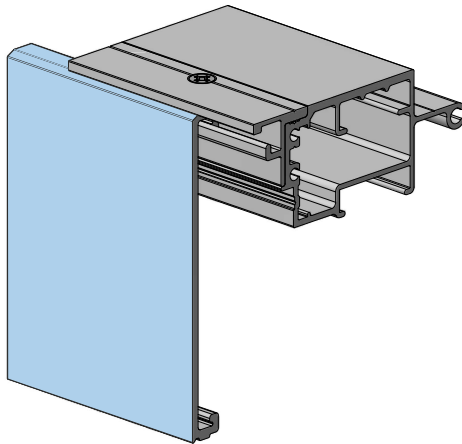
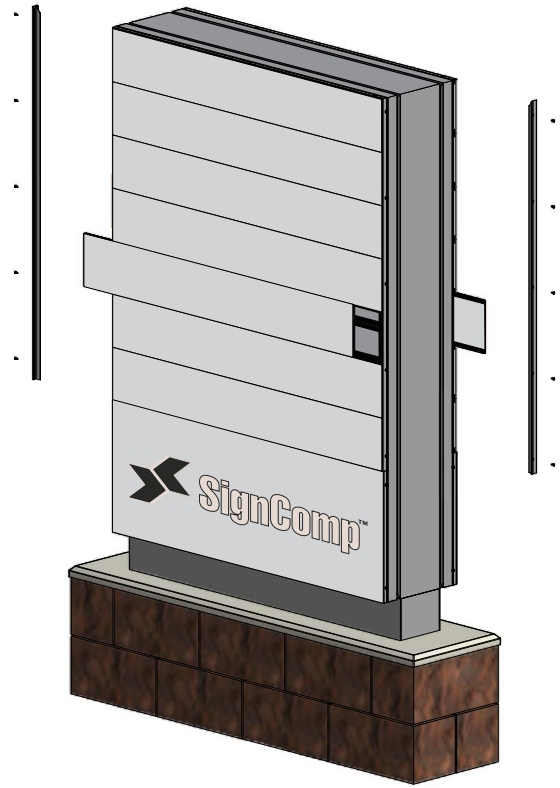
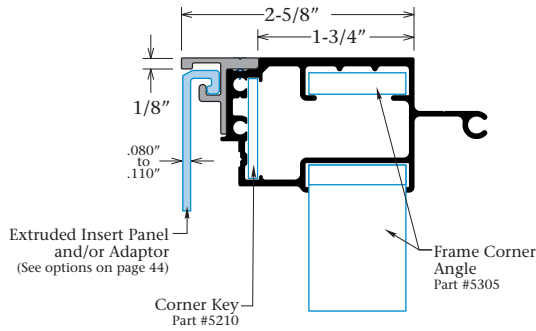
For Insert Panels

Commercial Access Frame

Part #2060

Insert Top/Bottom Cover

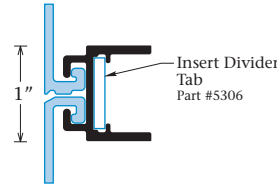
Part #1292



Flush Insert Panel Divider

Insert Divider

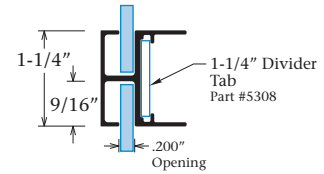
Part #1668



Framed Face Divider

1-1/4" Divider

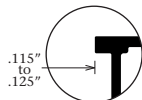
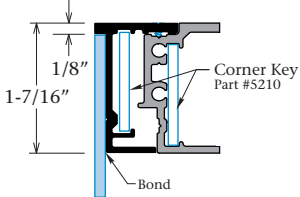
Part #1662



Optional Covers for Commercial Access Frame

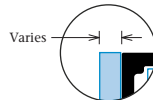
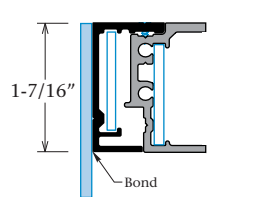
Bleed Cover

Part #1692



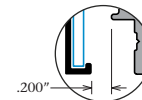
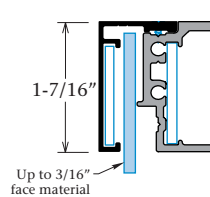
Frameless Cover

Part #1693



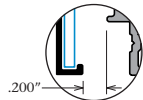
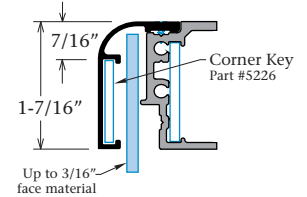
Slide Cover

Part #1694



Radius Slide Cover

Part #1695

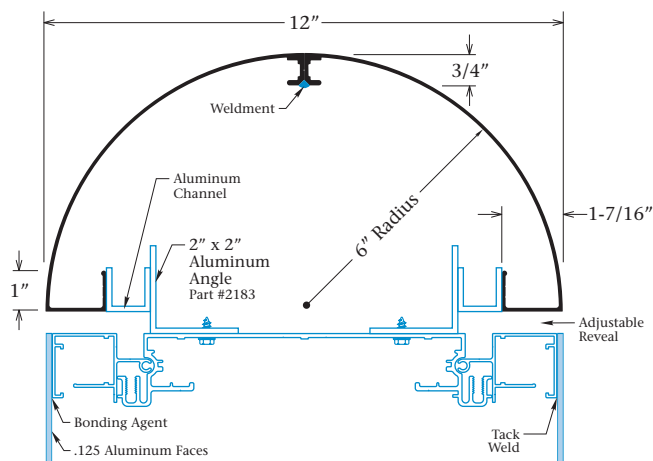


Note: The Commercial Access Frame was engineered to integrate with Architectural System covers. See pages 43, 44, 65 and 66 for more information.

Commercial System Specifications

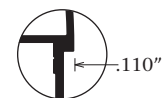
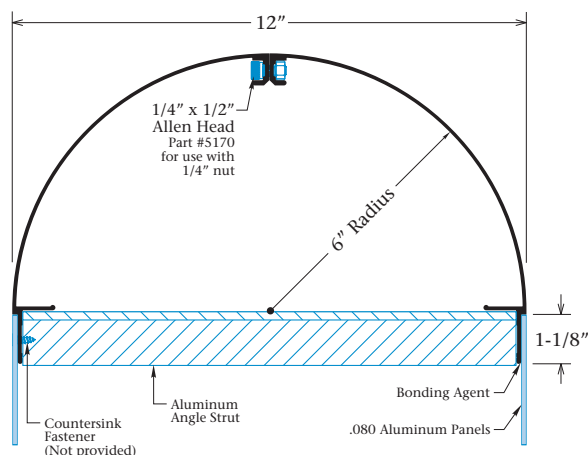
Radius Ends

6" Radius 1/4 Round End
Part #1671



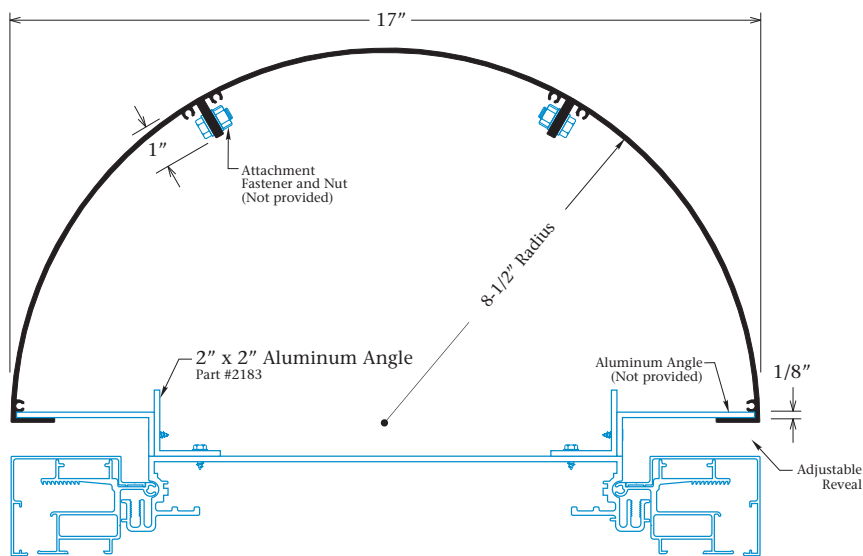
Medium Body and 1-1/2" Retainer

6" Radius 1/4 Round Pole Cover
Part #1672

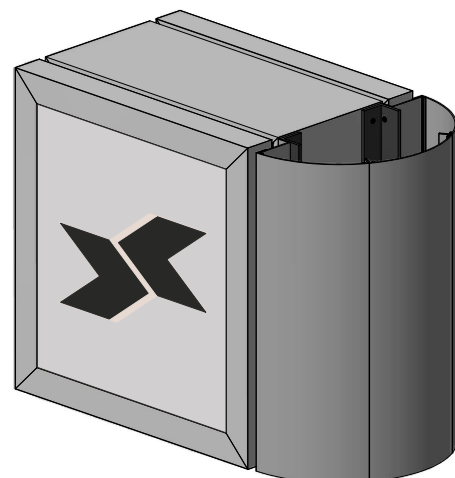


Note: 1671 and 1672 require two (2) 1/4 rounds to make one half round.

8-1/2" Radius 3 Part End
Part #1673



Wide Body and Dual Frame with 2-1/4" Dual Frame Cover



Note: Part #1673 requires three (3), 3 Part Ends to make one half round.

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

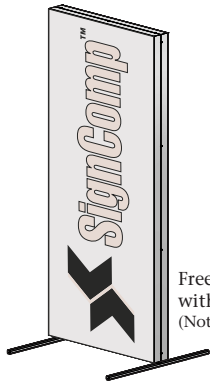
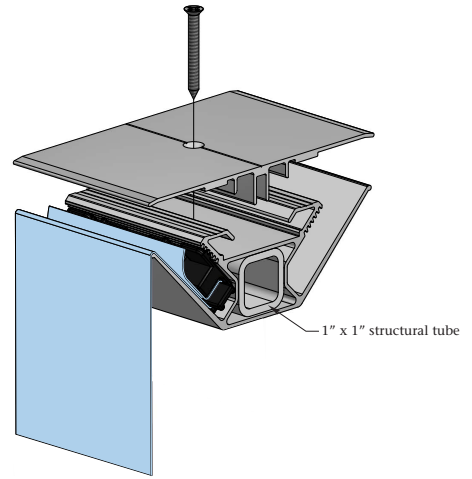
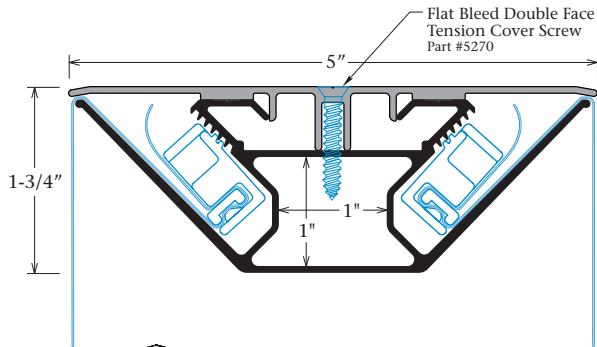
Commercial System Specifications

Tension Bodies and Covers

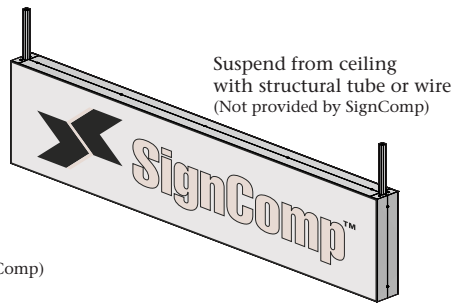
For Flexible Faces

5" Flat Bleed Double Face Tension Body
Part #2230

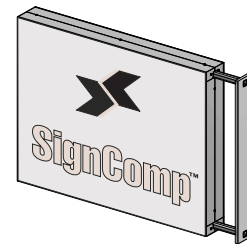
5" Flat Bleed Double Face Tension Cover
Part #2235



Freestanding with structural tube (Not provided by SignComp)



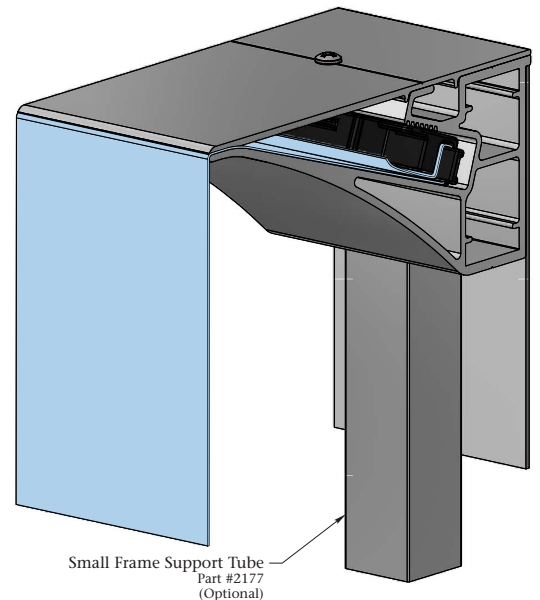
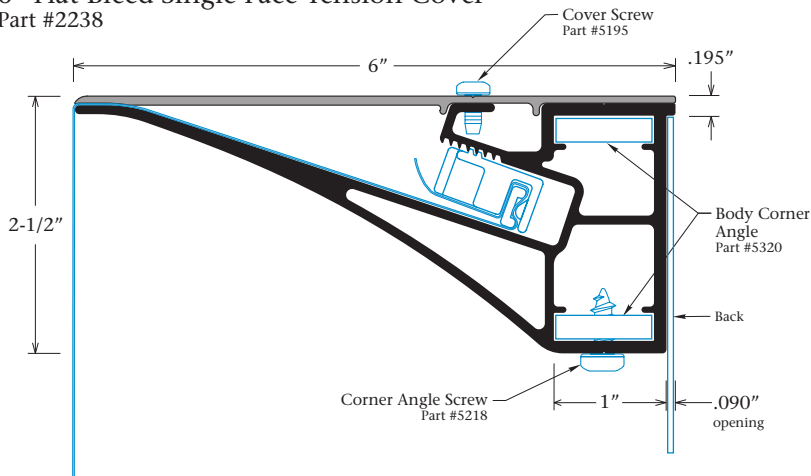
Suspend from ceiling with structural tube or wire (Not provided by SignComp)



Cantilever off walls with structural tube (Not provided by SignComp)

6" Flat Bleed Single Face Tension Body
Part #2233

6" Flat Bleed Single Face Tension Cover
Part #2238



Small Frame Support Tube Part #2177 (Optional)

Commercial System Specifications

Retro / Tension Frames and Covers

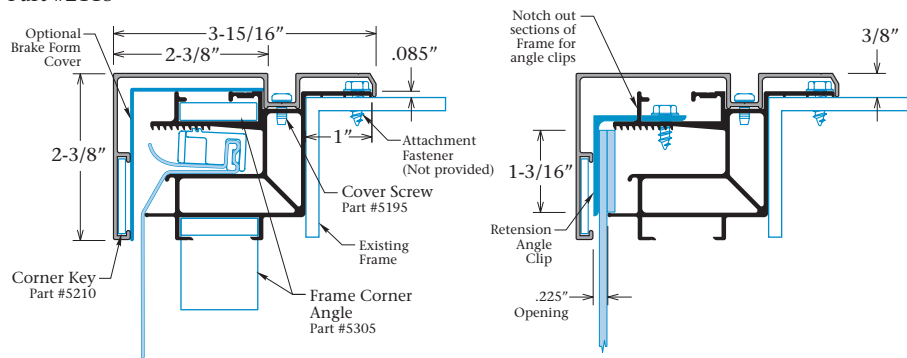
For Flexible Faces

2" Retro Frame

Part #2112

2-3/8" Retro Frame Cover

Part #2115



Flex Face Option

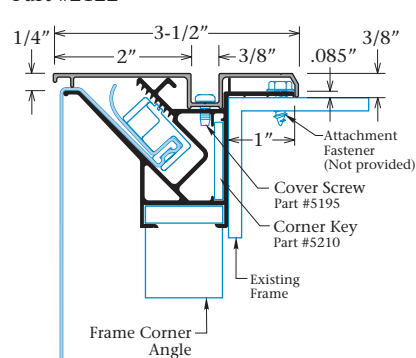
Rigid Face Option

Bleed Retro Frame

Part #2105

Bleed Retro Frame Cover

Part #2122

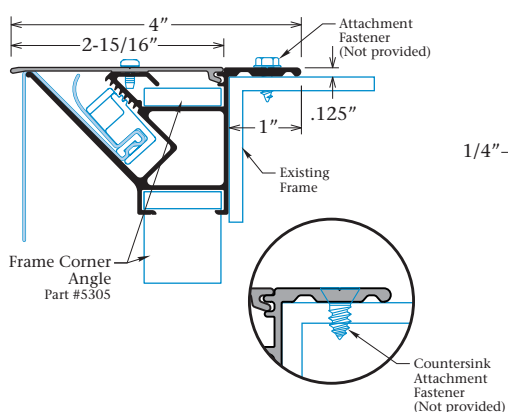


Flat Bleed Retro Frame

Part #2104

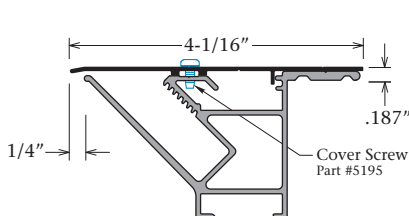
Flat Bleed Retro Frame Cover

Part #2121



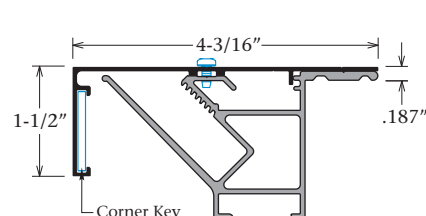
Extended Flat Bleed Retro Frame Cover

Part #2123



1-1/2" Flat Bleed Retro Frame Cover

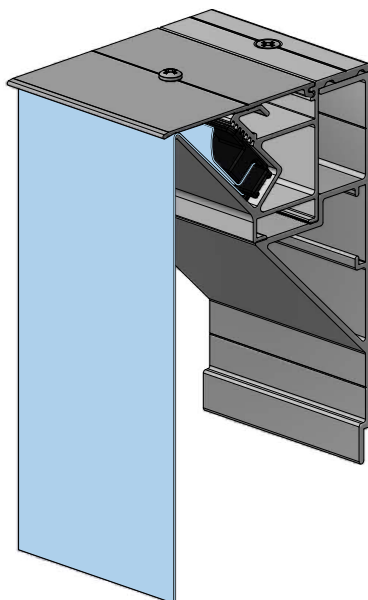
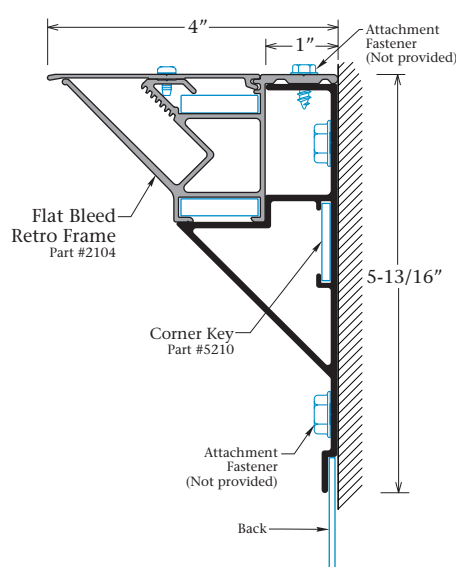
Part #2125



Wall Mount Frame

Part #2100

(For use with Part #2104)



Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Commercial System Specifications

Retro / Tension Frames and Covers

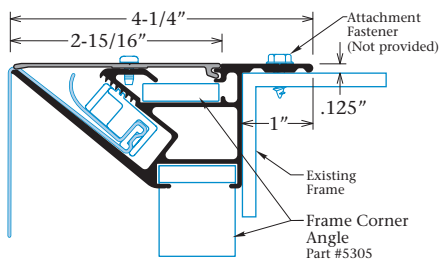
For Flexible Faces

Flat Bleed Retro Frame II

Part #2107

Flat Bleed Retro Frame Cover

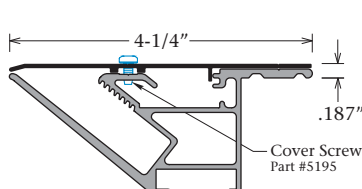
Part #2121



Extended Flat Bleed

Retro Frame Cover II

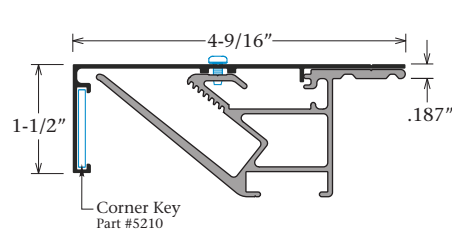
Part #2124



1-1/2" Flat Bleed

Retro Frame Cover II

Part #2127

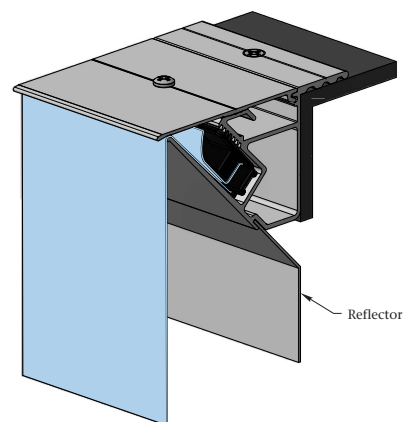
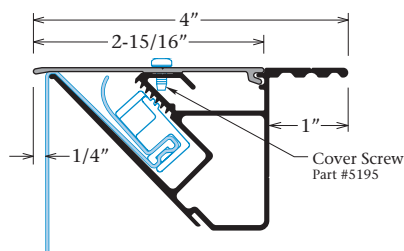


Flat Bleed Retro Frame with Reflector Slot

Part #2103

Flat Bleed Retro Frame Cover

Part #2121



Note: Part #2103 is engineered to integrate with #2121, #2123 and #2125. See page 32

Retro Fascia Frames and Cover

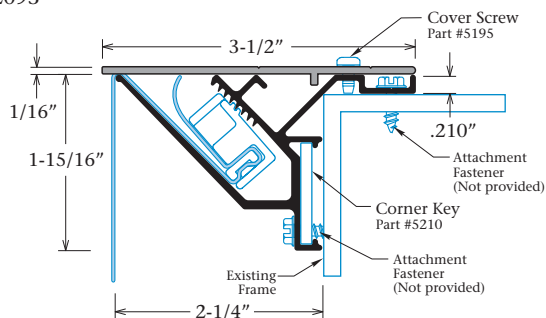
For Flexible Faces

Bleed Fascia Frame

Part #2092

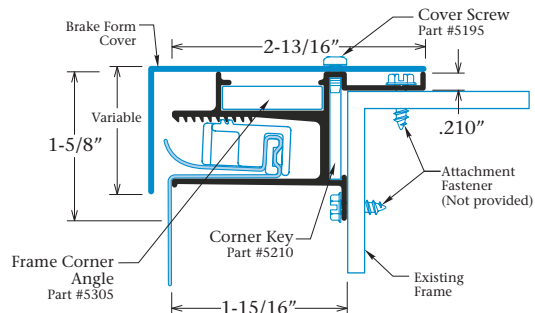
Bleed Fascia Frame Cover

Part #2093



1-1/2" Fascia Frame

Part #2094



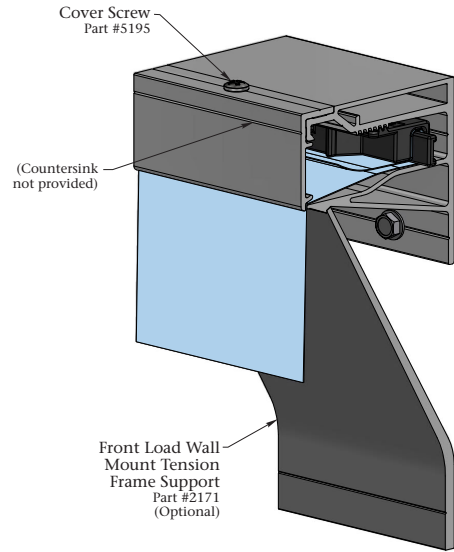
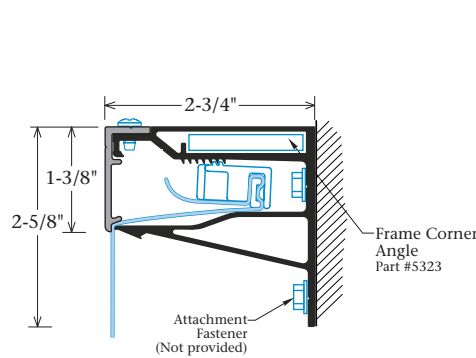
Commercial System Specifications

Front Load Wall Mount Tension Frame and Cover

For Flexible Faces

Front Load Wall Mount Tension Frame
Part #2080

Front Load Wall Mount Tension Frame Cover
Part #2078



Note: The Front Load Wall Mount Tension Frame requires the Wall Mount Tension Tool, Part #5137.

Wall Mount Tension Frame and Covers

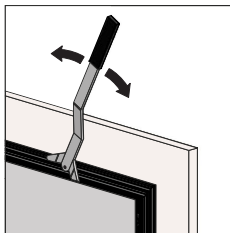
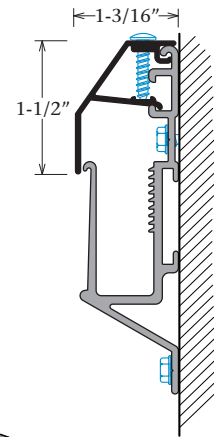
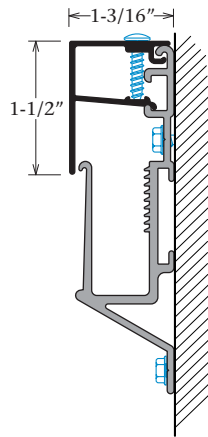
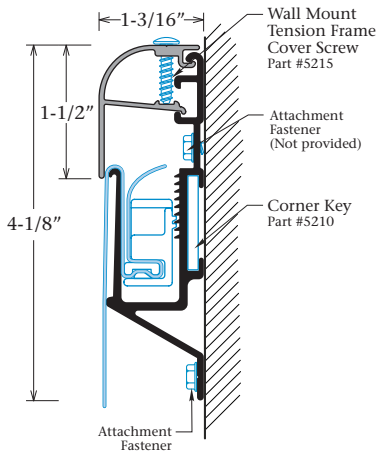
For Flexible Faces

Wall Mount Tension Frame
Part #2090

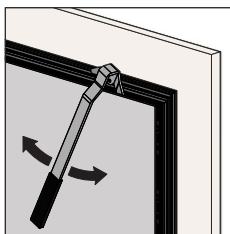
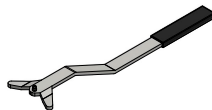
Wall Mount Tension Frame Radius Cover
Part #2089

Wall Mount Tension Frame Square Cover
Part #2088

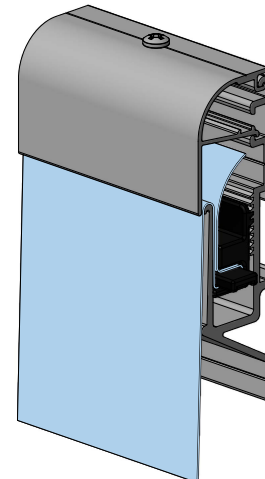
Wall Mount Tension Frame Beveled Cover
Part #2091



Wall Mount Tension Tool
(Zinc coated)
Part #5137



Reverse Wall Mount Tension Tool
(Pre-painted green)
Part #5138



Note: The Wall Mount Tension Frame requires either the Wall Mount Tension Tool, Part #5137 or the Reverse Wall Mount Tension Tool, Part #5138.

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

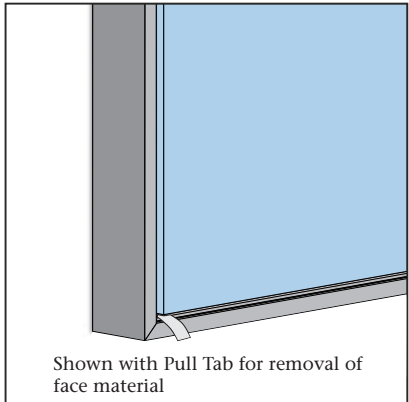
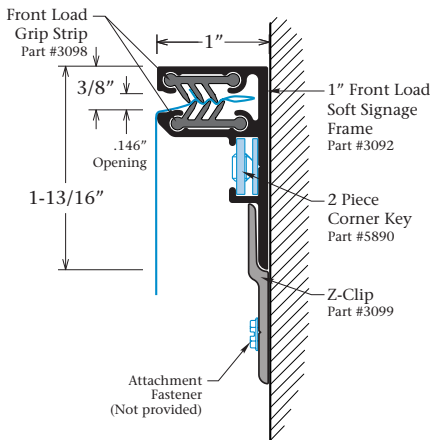
Commercial System Specifications

Front Load Soft Signage Systems

For Fabric Faces

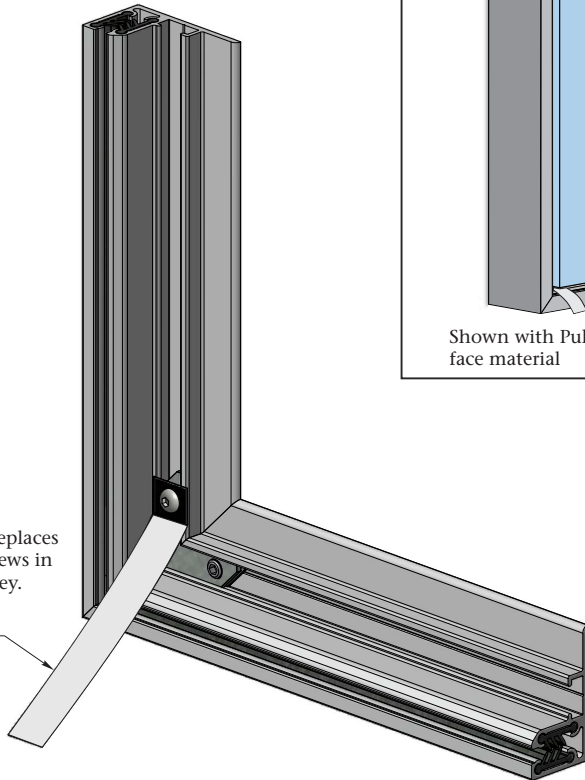
1" Front Load Soft Signage Frame

Part #3092



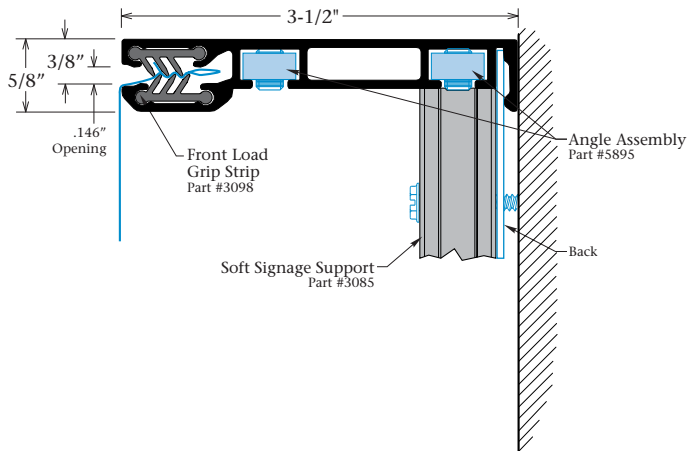
Note: The Pull Tab Screw replaces one (1) of the set screws in the 2 Piece Corner Key.

Front Load Soft Signage Pull Tab Assembly Part #5897



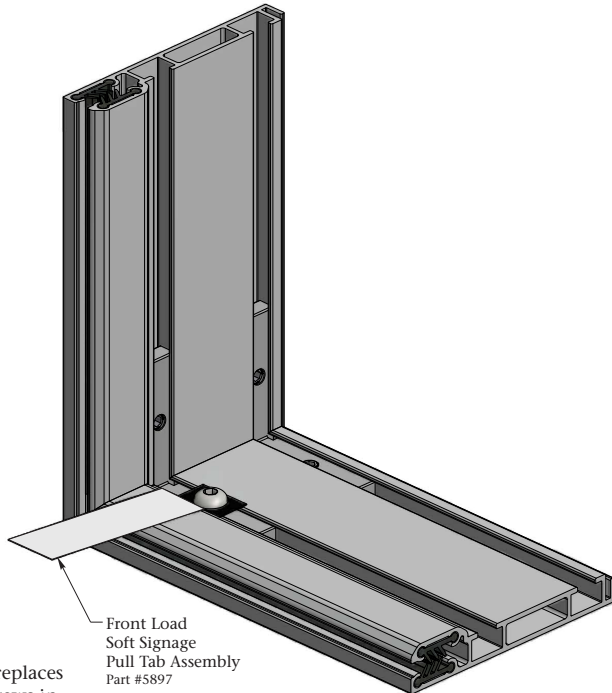
3-1/2" Front Load Soft Signage Frame

Part #3095



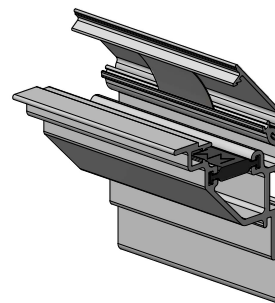
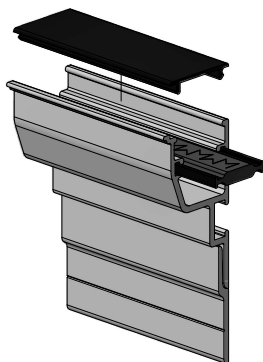
Note: The Pull Tab Screw replaces one (1) of the set screws in the Corner Angle Assembly.

Front Load Soft Signage Pull Tab Assembly Part #5897



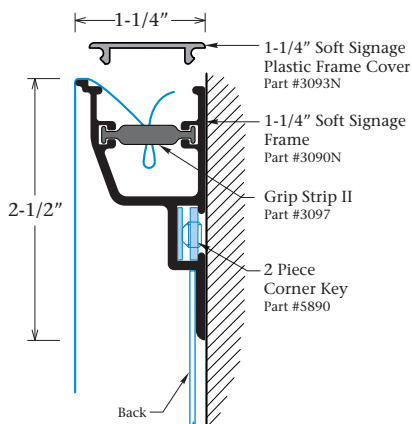
Commercial System Specifications

Soft Signage Frames and Covers For Fabric Faces

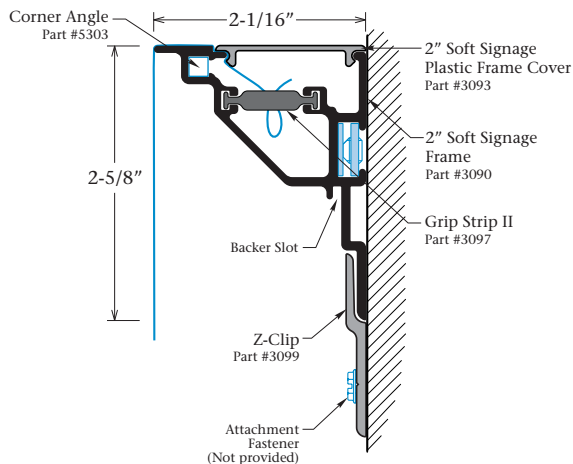


Plastic Covers

1-1/4" Soft Signage Frame
Part #3090N
1-1/4" Soft Signage Frame Plastic Cover
Part #3093N

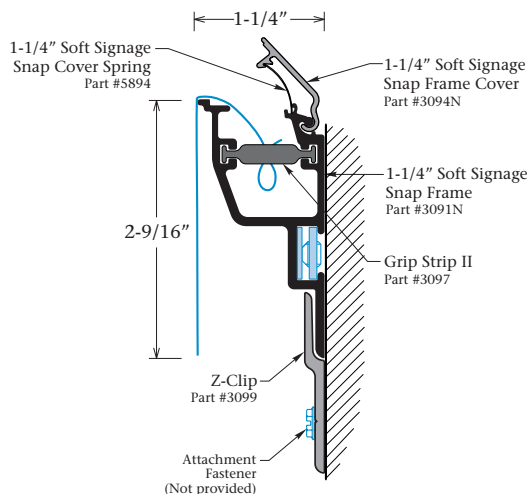


2" Soft Signage Frame
Part #3090
2" Soft Signage Frame Plastic Cover
Part #3093

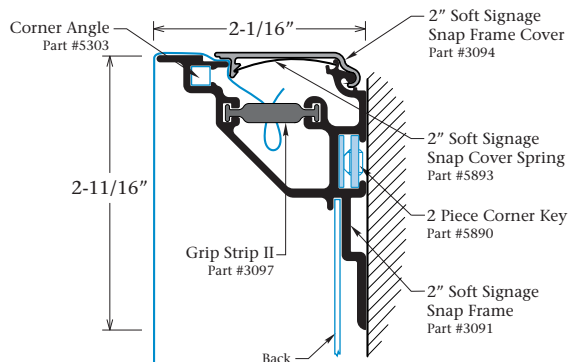


Snap Covers

1-1/4" Soft Signage Snap Frame
Part #3091N
1-1/4" Soft Signage Snap Frame Cover
Part #3094N



2" Soft Signage Snap Frame
Part #3091
2" Soft Signage Snap Frame Cover
Part #3094

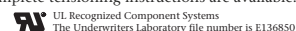


Flexible Face Preparation / Extrusion Guidelines

Tension Clip and Flexible Face Requirements

Frame Type (Part # - Name)	Face Trim Size "ADD" to overall Height and Width of the assembled frame.	Clip Line "DEDUCT" from trim size on all (4) four sides.	Clip Placement (on Center)	Tension Tool (Part #)
#2065 - Dual Frame	3"	1-1/2"	6"	5135
#2080 - Front Load Wall Mount Tension Frame	4-1/2"	1-1/2"	6"	5137
#2085 - Tension Frame	6"	1-1/2"	5"	5135
#2086 - Tension Frame II	6-1/2"	1-1/2"	5"	5135
#2090 - Wall Mount Tension Frame	4-1/2"	2-1/4"	5"	5137/5138
#2092 - Bleed Fascia Frame	6"	1-1/2"	5"	5135
#2094 - 1-1/2" Fascia Frame	3"	1-1/2"	6"	5135
#2103 - Flat Bleed Retro Frame w/ Reflector Slot	6-1/2"	1-1/2"	5"	5135
#2104 - Flat Bleed Retro Frame	6-1/2"	1-1/2"	5"	5135
#2105 - Bleed Retro Frame	6"	1-1/2"	5"	5135
#2107 - Flat Bleed Retro Frame II	7"	1-1/2"	5"	5135
#2112 - 2" Retro Frame	3"	1-1/2"	6"	5135
#2142 - Dual Divider	3"	1-1/2"	5"	5135
#2230 - Flat Bleed Double Face Tension Body	6-1/2"	1-1/2"	5"	5135
#2233 - 6" Flat Bleed Single Face Tension Body	13"	1-1/2"	5"	5135

Complete tensioning instructions are available.



Extrusion Guidelines

- Size of Sign**
- Single Face Body Typically limited by the comfort factor for hinging the faces open for service
 - Medium Body Typically limited to approximately 64 square feet
 - Wide Body Typically limited by the comfort factor for hinging the faces open for service
 - 1-1/2" Retainer Typically limited to 32 square feet
 - 1-1/2" Retainer II Typically limited to 60 square feet
 - Fascia Frames Typically limited to 6' in height - unlimited length

If the size of the sign is such that hinging open for service is not applicable, SignComp offers the following options:

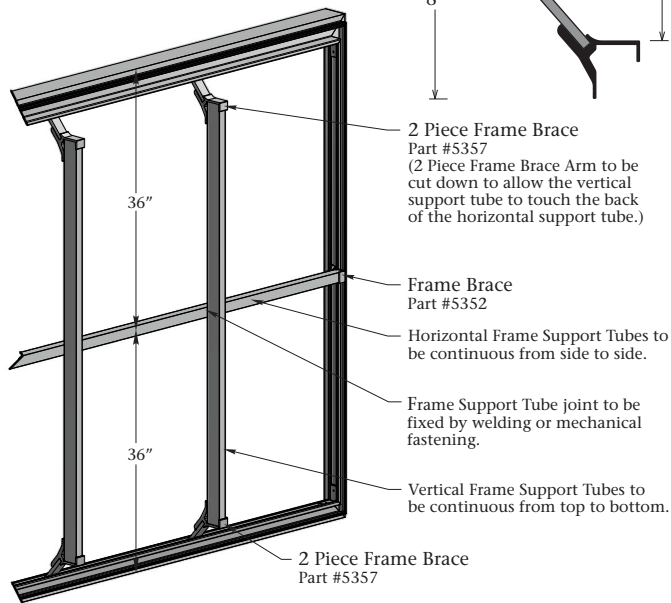
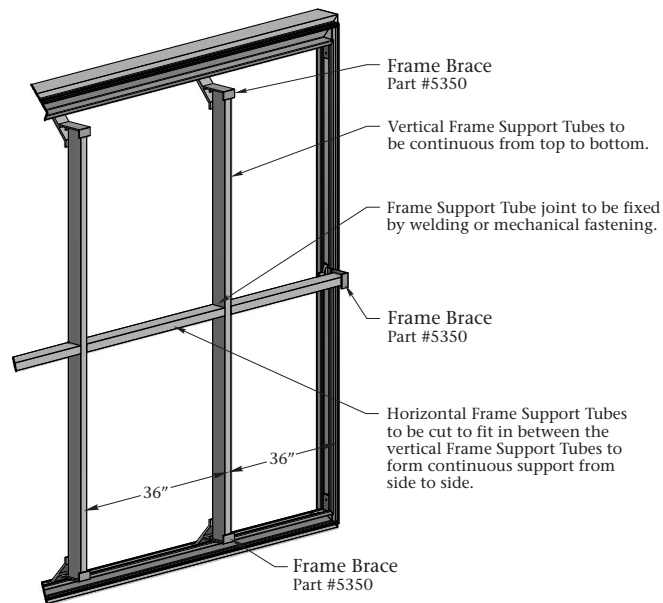
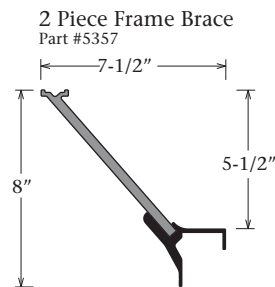
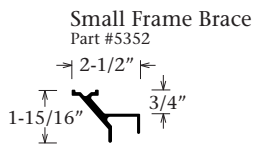
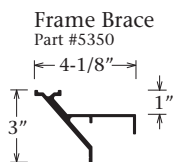
- 1) SignComp retro fit extrusions attached to steel framework - Access panels through fabricated cabinet.
- 2) Service the sign by removing the face -
 - a) Rigid plastic faces - The Dual Frame Cover may be removed to allow the plastic faces to slide to one side.
 - b) Flexible fabric faces - Tension Clips easily release to allow access to the interior of the sign.

- Steel Support**
- Medium Body Up to a 3" steel support, see page 23
 - Wide Body Up to a 6" steel support, see page 23
 - Flat 2 Piece Double Face Body Up to a 12" steel support, see page 24
 - Flat 2 Piece Double Face Medium Body Up to a 8" steel support, see page 24
 - Flat Double Face Body Up to a 6" steel support, see page 24
 - Flat Double Face Medium Body Up to a 2" steel support, see page 24

Round, square or rectangular supports may be used. Do not exceed recommended max sizes.

Note: SignComp extrusions are engineered and designed to allow for a wide latitude of designs and applications. The fabrication techniques and material selection are at the sole discretion of the individual fabricator.

Frame Brace and Frame Support Tube Placement



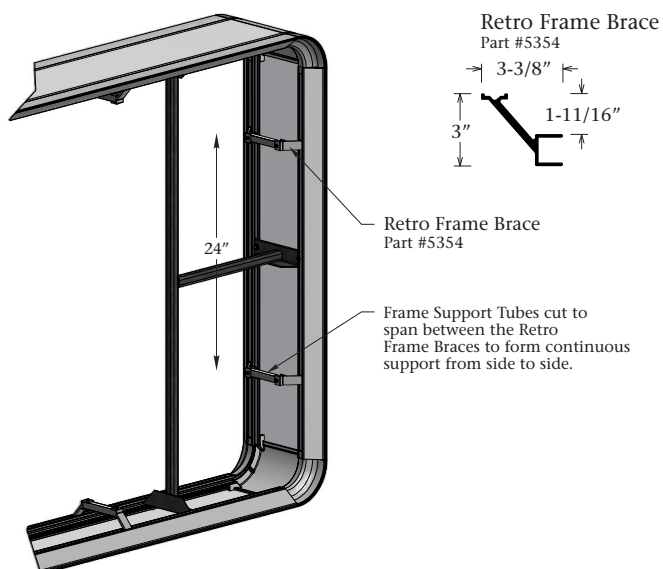
Compression Bracing for Flexible Vinyl Faces

Dual Frame, Tension Frame & Dual Divider

Place a vertical Frame Brace and Frame Support Tube approximately every 36" on center. Cut and insert horizontal pieces of Frame Support Tube approximately every 36" in between the vertical assemblies.

Retro Frames

Applications where the Retro Frame carries the compression load, placement of the Frame Brace and Frame Support Tube is the same as the Dual Frame, Tension Frame and Dual Divider.



Wind Bracing for Rigid Faces

2-1/4" Retainer & Dual Frame

The Frame Brace and Frame Support Tube may be used to tie the top retainer to the bottom retainer for large hingeable face applications.

1-1/2" Divider

Place a minimum of one (1) vertical Frame Brace and Frame Support Tube in the center of each 10' span.

Note: 10' span for one assembly / 16' span for two assemblies.

2" Divider & 2-3/4" Divider

Place a minimum of one (1) vertical Frame Brace and Frame Support Tube in the center of each 12' span.

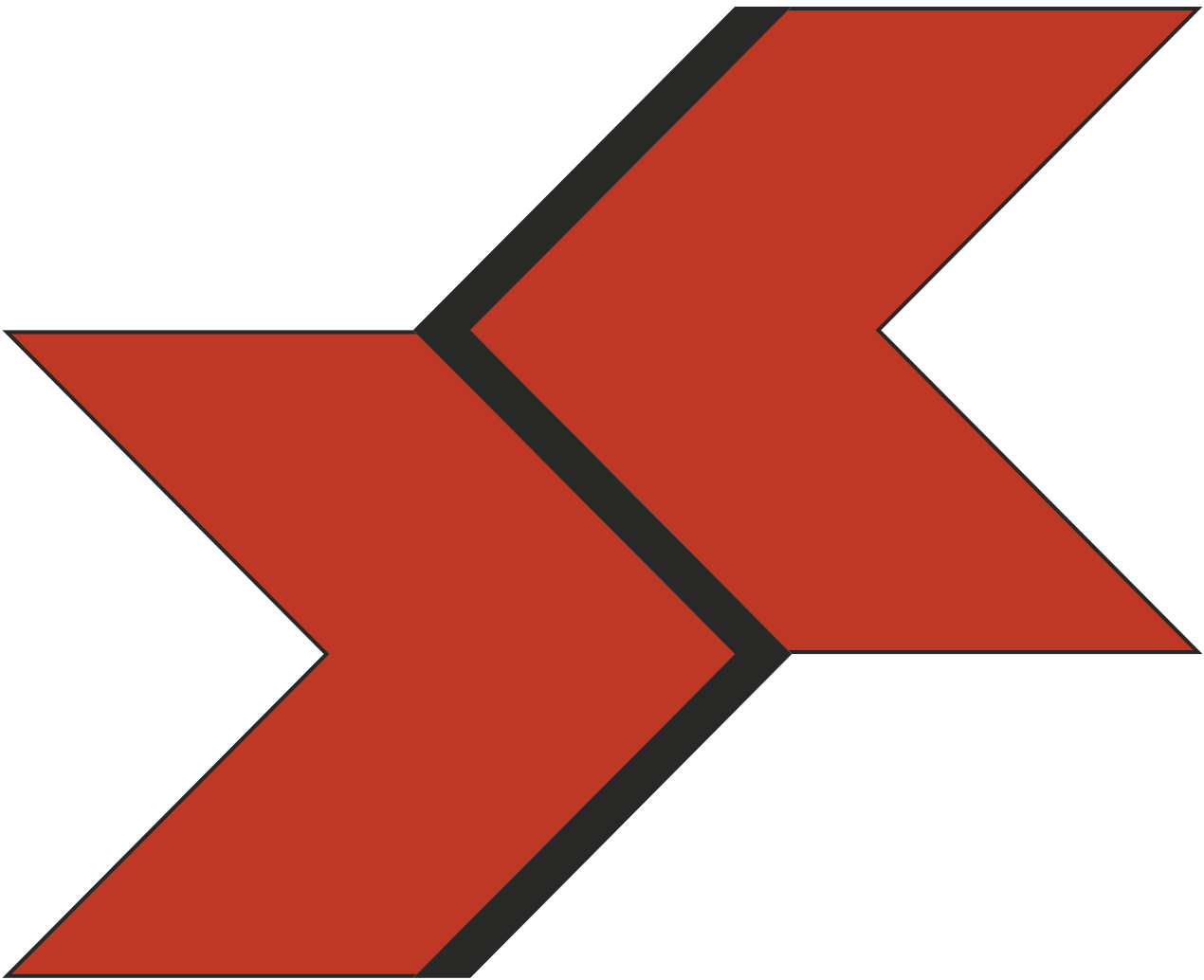
Note: 12' span for one assembly / 18' span for two assemblies.

Retro Bracing









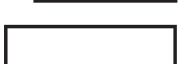











Place a Retro Frame Brace and 1" Frame Support Tube approximately every 24" on center around the perimeter of the cabinet. This bracing option may be used when there IS adequate structure in the cabinet and the frames are NOT required to hinge.

- Medium Body will accept a 3" square steel support tube and Wide Body will accept a 6" steel support, both accommodate the perpendicular placement of Frame Braces and Frame Support Tube
- Do not place the Frame Brace and Frame Support Tube directly in front of parallel steel support structures
- Place all Frame Braces and Frame Support Tubes directly in between parallel lamps
- Frame Braces and Frame Support Tubes that are perpendicular to lamps will not cause shadows
- Frame Brace configuration in cabinets is dependant on the body, frame, support size and lighting source being used

Architectural Products




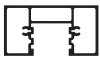




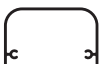





Extrusions Priced by the Length

	Part	Part Number	Length	Mill Finish	Dk. Bronze
Series 1 Posts					
	Series 1 2" Square Post	1000	24'-0"	\$228.34 <i>Cost per Foot</i> 9.51	N/A N/A
	Series 1 3-1/4" Square Post	1005	24'-0"	248.32 <i>Cost per Foot</i> 10.35	N/A N/A
	Series 1 3-1/4" Round Post	1007	24'-0"	248.32 <i>Cost per Foot</i> 10.35	N/A N/A
Copy Bars and Reveals					
	Series CB Reveal	1410	12'-0"	80.41 <i>Cost per Foot</i> 6.70	N/A N/A
	Series CB 2" x 2" Copy Bar	1420	24'-0"	170.98 <i>Cost per Foot</i> 7.12	N/A N/A
	Series CB 2" x 3" Copy Bar	1430	24'-0"	216.78 <i>Cost per Foot</i> 9.03	N/A N/A
	Series CB 2" x 4" Copy Bar	1440	24'-0"	257.64 <i>Cost per Foot</i> 10.74	N/A N/A
	Series CB 2" x 5" Copy Bar	1450	24'-0"	307.84 <i>Cost per Foot</i> 12.83	N/A N/A
	Series CB 2" x 6" Copy Bar	1460	24'-0"	353.59 <i>Cost per Foot</i> 14.73	N/A N/A
Panel Adaptors					
	Series 2/3/4 1/8" Panel Adaptor	1203	16'-2"	43.38 <i>Cost per Foot</i> 2.68	62.90 3.89
	Series 2/3/4 1/4" Panel Adaptor	1202	16'-2"	43.38 <i>Cost per Foot</i> 2.68	62.90 3.89
	Series 2/3/4 1/2" Panel Adaptor	1204	16'-2"	46.22 <i>Cost per Foot</i> 2.86	67.02 4.15
Reveal and Fillers					
	Series 2/3/4 Reveal	1200	24'-0"	63.51 <i>Cost per Foot</i> 2.65	92.23 3.84
	Series 3/4 Radius Post Filler	1201	24'-0"	41.03 <i>Cost per Foot</i> 1.71	N/A N/A
	Series 7 Reveal	1550	24'-0"	138.16 <i>Cost per Foot</i> 5.76	N/A N/A
Series 2 Post and Panel System					
	Series 2 2" Square Post	1100	24'-0"	229.65 <i>Cost per Foot</i> 9.57	292.33 12.18
	Series 2 2" Slide Body	1110	24'-4"	110.35 <i>Cost per Foot</i> 4.53	142.90 5.95
	Series 2 2" Bleed Body	1120	24'-4"	110.35 <i>Cost per Foot</i> 4.53	N/A N/A
	Series 2 2" Frameless Body	1125	24'-4"	102.09 <i>Cost per Foot</i> 4.20	N/A N/A
	Series 2 2" Beveled Frame	1990	24'-4"	88.49 <i>Cost per Foot</i> 3.64	126.87 5.29

Extrusions available in full lengths and cut to size kits.

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".







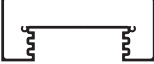
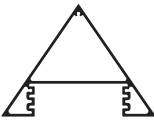


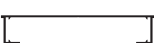
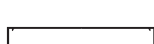


Extrusions Priced by the Length

Part	Part Number	Length	Mill Finish	Dk. Bronze
Series 3 Post and Panel System				
	Series 3 3-1/4" Radius Post	1210 24'-0"	\$273.20 <i>Cost per Foot</i> 11.38	\$332.08 13.84
	Series 3 3-1/4", 1/2 Round End	1212 24'-0"	243.70 <i>Cost per Foot</i> 10.15	N/A N/A
	Series 3 1-5/8", 1/4 Round End	1215 24'-0"	147.67 <i>Cost per Foot</i> 6.15	N/A N/A
	Series 3 3-1/4" Rectangular Post	1220 24'-0"	273.20 <i>Cost per Foot</i> 11.38	332.08 13.84
	Series 3 3-1/4" Rectangular Post w/ Radius Edges	1230 24'-0"	*273.20 <i>Cost per Foot</i> 11.38	N/A N/A
	Series 3 3-1/4" Triangular Post	1240 24'-0"	273.20 <i>Cost per Foot</i> 11.38	N/A N/A
	Series 3 3-1/4" Triangular Post w/ Radius Edges	1250 24'-0"	*273.20 <i>Cost per Foot</i> 11.38	N/A N/A
	Series 3 3-1/4" Square Post	1233 24'-0"	328.29 <i>Cost per Foot</i> 13.68	N/A N/A
	Series 3 3-1/4" Square Post w/ Radius Edges	1235 24'-0"	328.29 <i>Cost per Foot</i> 13.68	N/A N/A
	Series 3 3-1/4" Round Post	1237 24'-0"	329.29 <i>Cost per Foot</i> 13.68	N/A N/A
	Series 3 3-1/4" Slide Body	1260 24'-4"	148.46 <i>Cost per Foot</i> 6.10	180.45 7.52
	Series 3 3-1/4" Bleed Body	1270 24'-4"	132.89 <i>Cost per Foot</i> 5.46	N/A N/A
	Series 3 3-1/4" Frameless Body	1275 24'-4"	123.81 <i>Cost per Foot</i> 5.09	N/A N/A
	Series 3 3-1/4", 1/4 Round Body	1280 24'-4"	140.19 <i>Cost per Foot</i> 5.76	N/A N/A
	Series 3 1-5/8", 1/2 Slide Body	1265 24'-4"	102.09 <i>Cost per Foot</i> 4.20	N/A N/A

Extrusions available in full lengths and cut to size kits.

*Available in mill run only

Extrusions Priced by the Length
























Part	Part Number	Length	Mill Finish
Series 4 Post and Panel System			
 Series 4 4" Square Post	1333	24'-0"	\$383.63 <i>Cost per Foot</i> 15.98
 Series 4 4" Round Post	1337	24'-0"	350.48 <i>Cost per Foot</i> 14.60
 Series 4 4" Round 4-Sided Post	1338	24'-0"	454.60 <i>Cost per Foot</i> 18.94
 Series 4 4" Round 90 Degree Post	1339	24'-0"	381.76 <i>Cost per Foot</i> 15.91
 Series 4 4" Frameless Body	1355	24'-4"	129.57 <i>Cost per Foot</i> 5.32
Series 7 Post and Panel System			
 Series 7 7" Radius Post	1500	24'-0"	535.26 <i>Cost per Foot</i> 22.30
 Series 7 7" Rectangular Post	1510	24'-0"	535.26 <i>Cost per Foot</i> 22.30
 Series 7 7" Triangular Post	1530	24'-0"	535.26 <i>Cost per Foot</i> 22.30
 Series 7 3-1/2", 1/4 Round End	1670	24'-5"	135.35 <i>Cost per Foot</i> 5.54
 Series 7 7" Slide Body	1560	24'-4"	230.99 <i>Cost per Foot</i> 9.49
 Series 7 7" Bleed Body	1570	24'-4"	192.88 <i>Cost per Foot</i> 7.93
 Series 7 7" Frameless Body	1575	24'-4"	190.60 <i>Cost per Foot</i> 7.83
 Series 7 7", 1/4 Round Body	1580	24'-4"	*219.18 <i>Cost per Foot</i> 9.01
 Series 7 3-1/2", 1/2 Slide Body	1565	24'-4"	163.38 <i>Cost per Foot</i> 6.71

Extrusions available in full lengths and cut to size kits.

*Available in mill run only

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".













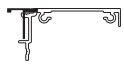

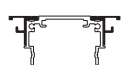




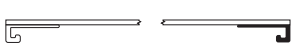
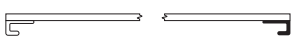
Extrusions Priced by the Length

	Part	Part Number	Length	Mill Finish
Sign Cabinet Bodies				
	Series 12 Hinge Body	1612	24'-5"	\$415.67 <i>Cost per Foot</i> 17.02
	Series 7 Hinge Body	1592	24'-5"	221.81 <i>Cost per Foot</i> 9.08
	Series 7 Single Face Hinge Body	1602	24'-5"	191.22 <i>Cost per Foot</i> 7.83
	Series 4 Access Body	1390	24'-4"	153.98 <i>Cost per Foot</i> 6.42
	Series 4 Single Face Access Body	1391	24'-4"	153.41 <i>Cost per Foot</i> 6.39
	Series 3 Access Body	1290	24'-4"	135.22 <i>Cost per Foot</i> 5.63
	Series 3 Single Face Access Body	1291	24'-4"	122.61 <i>Cost per Foot</i> 5.04
	Series 7/12 Retro Body	1600	24'-5"	81.80 <i>Cost per Foot</i> 3.35
Retainers and Covers				
	Series 7/12 Slide Retainer	1624	24'-5"	81.46 <i>Cost per Foot</i> 3.34
	Series 7/12 3/4" Slide Retainer	1626	24'-5"	81.46 <i>Cost per Foot</i> 3.34
	Series 7/12 Bleed Retainer	1632	24'-5"	78.14 <i>Cost per Foot</i> 3.20
	Series 7/12 Frameless Retainer	1631	24'-5"	78.14 <i>Cost per Foot</i> 3.20
	Series 7/12 Access Frame	1690	24'-5"	57.52 <i>Cost per Foot</i> 2.36
	Slide Cover	1694	24'-5"	33.92 <i>Cost per Foot</i> 1.39
	Radius Slide Cover	1695	24'-5"	32.26 <i>Cost per Foot</i> 1.32
	Bleed Cover	1692	24'-5"	47.56 <i>Cost per Foot</i> 1.95
	Frameless Cover	1693	24'-5"	44.78 <i>Cost per Foot</i> 1.83
	Series 7/12 1/4 Round Retainer	1640	24'-5"	81.46 <i>Cost per Foot</i> 3.34
	Series 7/12 Extended 1/4 Round Retainer	1650	24'-5"	167.28 <i>Cost per Foot</i> 6.85
	Series 7/12 Extended 1/4 Round Retainer w/ Reveal	1655	24'-5"	*251.73 <i>Cost per Foot</i> 10.31
	Series 7/12 Beveled Retainer	1656	24'-5"	229.65 <i>Cost per Foot</i> 9.41
	Series 7/12 Frameless Rigid Retainer	1628	24'-5"	105.27 <i>Cost per Foot</i> 4.31
Divider				
	1-1/4" Divider	1662	24'-0"	60.40 <i>Cost per Foot</i> 2.52

Extrusions available in full lengths and cut to size kits.

*Available in mill run only








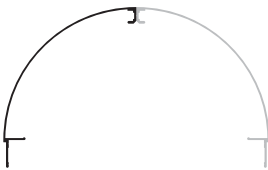
Extrusions Priced by the Length

	Part	Part Number	Length	Mill Finish
Insert Panel Systems				
Sign Cabinet Bodies				
	Series 12 Hinge Body	1612	24'-5"	\$415.67 <i>Cost per Foot</i> 17.02
	Series 7 Hinge Body	1592	24'-5"	221.81 <i>Cost per Foot</i> 9.08
	Series 7 Single Face Hinge Body	1602	24'-5"	191.22 <i>Cost per Foot</i> 7.83
	Series 4 Access Body	1390	24'-4"	153.98 <i>Cost per Foot</i> 6.33
	Series 4 Single Face Access Body	1391	24'-4"	153.41 <i>Cost per Foot</i> 6.30
	Series 3 Access Body	1290	24'-4"	135.22 <i>Cost per Foot</i> 5.56
	Series 3 Single Face Access Body	1291	24'-4"	122.61 <i>Cost per Foot</i> 5.04
	Series 7/12 Retro Body	1600	24'-5"	81.80 <i>Cost per Foot</i> 3.35
Retainers				
	Insert Retainer	1666	16'-2"	68.05 <i>Cost per Foot</i> 4.21
	Access Frame	1690	24'-5"	57.52 <i>Cost per Foot</i> 2.36
	Bleed Cover	1692	24'-5"	47.56 <i>Cost per Foot</i> 1.95
	Frameless Cover	1693	24'-5"	44.78 <i>Cost per Foot</i> 1.83
	Insert End Cover	1696	24'-5"	28.27 <i>Cost per Foot</i> 1.16
	Extended Insert End Cover	1698	24'-5"	28.93 <i>Cost per Foot</i> 1.18
	Insert Top/Bottom Cover	1292	16'-2"	22.42 <i>Cost per Foot</i> 1.39
Concealed Divider				
	Insert Divider	1668	16'-0"	50.13 <i>Cost per Foot</i> 3.13
Insert Panels and Adaptors				
	4" Aluminum Insert Panel	1674	16'-2"	77.10 <i>Cost per Foot</i> 4.77
	6" Aluminum Insert Panel	1676	16'-2"	107.75 <i>Cost per Foot</i> 6.66
	8" Aluminum Insert Panel	1678	16'-2"	180.96 <i>Cost per Foot</i> 11.19
	Aluminum Insert Adaptor	1679	8'-1"	14.16 <i>Cost per Foot</i> 1.75
	Plastic Insert Adaptor	1689	8'-1"	24.49 <i>Cost per Foot</i> 3.03
<p>Note: The extruded plastic insert adaptors are black, modified acrylic D.R. Color. Standard industry tolerances apply.</p> <p>Note: The aluminum insert panels, aluminum insert adaptors, insert retainers and dividers are black and/or clear anodized for sliding purposes only, not necessarily for external finish.</p>				

Extrusions available in full lengths and cut to size kits.

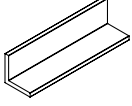
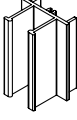
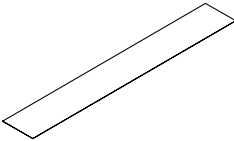
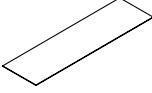


Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Extrusions Priced by the Length

	Part	Part Number	Length	Mill Finish
Monolithic Edges				
	Sharp Edge 60 Degree	1850	24'-0"	\$372.67 <i>Cost per Foot</i> 15.53
	1-1/2" Radius Edge 60 Degree	1860	24'-0"	368.70 <i>Cost per Foot</i> 15.36
	2-1/2" Radius Edge 60 Degree	1870	24'-0"	399.33 <i>Cost per Foot</i> 16.64
	2" Radius Edge 90 Degree	1880	24'-0"	382.89 <i>Cost per Foot</i> 15.95
	3" Radius Edge 90 Degree	1890	24'-0"	382.89 <i>Cost per Foot</i> 15.95
Radius Ends				
	Series 7 3-1/2", 1/4 Round End	1670	24'-5"	135.35 <i>Cost per Foot</i> 5.54
	6" Radius 1/4 Round End	1671	24'-6"	247.60 <i>Cost per Foot</i> 10.11
	6" Radius 1/4 Round Pole Cover	1672	24'-6"	247.60 <i>Cost per Foot</i> 10.11
Note: Radius Ends require two (2) 1/4 rounds to make one half round.				



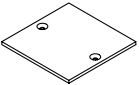
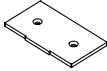
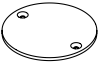
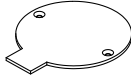



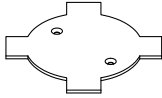
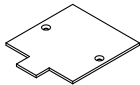

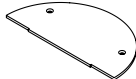

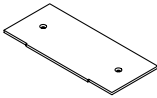

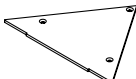
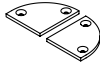
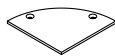
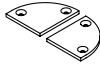
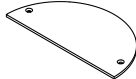
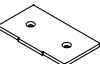
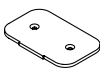
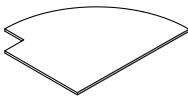

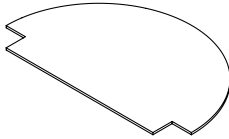

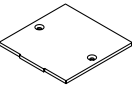


Extrusions available in full lengths only.
Part #1670 and #1671 available in full lengths and kits.

Architectural System Accessories

















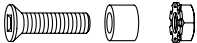



Part	Part Number	Price Each	Part	Part Number	Price Each
Components					
					
Series 2 Slide Body Corner Angle 1" x 1" x 1/8" (1-1/8")	5330	\$1.39	2" Series CB Reveal Cut to size and notched	1412	\$4.84
Series 2 Bleed/Frameless Body Corner Angle 1" x 1" x 1/8" (1-1/2")	5331	1.39	3" Series CB Reveal Cut to size and notched	1413	5.18
Series 3 Slide Body Corner Angle 1" x 1" x 1/8" (2-1/4")	5335	1.60	4" Series CB Reveal Cut to size and notched	1414	5.48
Series 3 Bleed/Frameless Body Corner Angle 1" x 1" x 1/8" (2-11/16")	5337	1.60	5" Series CB Reveal Cut to size and notched	1415	5.87
Series 3 Single Face Access Body Corner Angle 2" x 2" x 1/8" (1-1/2")	5338	1.64	6" Series CB Reveal Cut to size and notched	1416	6.16
Series 3 Access Body Corner Angle 2" x 2" x 1/8" (1-5/16")	5339	1.64			
Series 4 Single Face Access Body / Access Body Corner Angle 2" x 2" x 1/8" (2")	5340	2.87			
Series 4 Frameless Body Corner Angle 1" x 1" x 1/8" (3-9/16")	5341	2.87	Series 7 Hinge Body / Series 7 Single Face Hinge Body Raceway Cover 4-3/8" x 48" x .040" (white) Blank	5122	7.93
Series 7 Slide Body Corner Angle 2" x 2" x 1/8" (5-3/4")	5348	5.24	Series 12 Hinge Body Raceway Cover 9-1/8" x 48" x .040" (white) Blank	5124	19.81
Series 7 Hinge Body Corner Angle 1-3/4" x 1-3/4" x 1/4" (3-13/16")	5344	3.00			
Series 7 Single Face Hinge Body Corner Angle 1-3/4" x 1-3/4" x 1/4" (4-1/8")	5346	3.33			
Series 12 Hinge Body Corner Angle 1-3/4" x 1-3/4" x 1/4" (8-3/4")	5342	6.54	Series 7 Hinge Body Ballast Bracket 3-3/4" x 24" x .080"	5102	9.92
Extended 1/4 Round Retainer / Extended 1/4 Round Retainer w/Reveal Corner Angle 1" x 1" x 1/8" (1/2")	5325	1.19	Series 7 Single Face Hinge Body Ballast Bracket 4-1/8" x 24" x .080"	5104	9.92
			Series 12 Hinge Body Ballast Bracket 8-11/16" x 24" x .080"	5107	9.92
					
Corner Key 3-1/4" x 3-1/4" x .120 Stamped Aluminum	5210	0.97	Insert Divider Tab 3/4" x 2" x .125"	5306	0.81
3/4" Corner Key 3-1/16" x 3-1/16" x .125 Stamped Aluminum (to be used with 1626 and 1695 only)	5226	0.97	1-1/4" Divider Tab 1" x 2-1/4" x .125"	5308	0.81

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Accessories

Part	Reveal Tab	Part Number	Price Each	Part	Reveal Tab	Part Number	Price Each
Series 1 Post Caps				Series 3 Pre-painted Post Caps			
 2" Square	N/A	5250	\$3.95	 Radius	0" 3/8" 3/4"	5000P 5002P 5004P	\$5.69 5.69 5.69
 3-1/4" Square	N/A	5252	3.95	 Rectangular	0" 3/8" 3/4"	5010P 5012P 5014P	5.69 5.69 5.69
 3-1/4" Round	N/A	5254	3.95	Series 4 Post Caps			
Series 2 Post Caps				 Round	3/4"	5430	8.44
 Square	0" 3/8" 3/4"	5260 5261 5262	3.95 3.95 3.95	 90 Degree Round	3/4"	5431	8.44
 Beveled	N/A	5460	5.54	 4-Sided Round	3/4"	5432	8.44
Series 2 Pre-painted Post Caps				 Square	3/4"	5433	8.44
 Square	0" 3/8" 3/4"	5260P 5261P 5262P	5.69 5.69 5.69	Series 7 Post Caps			
Series 3 Post Caps				 Radius	0" 1/2" 1"	5020 5024 5026	7.93 7.93 7.93
 Radius	0" 3/8" 3/4"	5000 5002 5004	3.95 3.95 3.95	 Rectangular	0" 1/2" 1"	5030 5034 5036	7.93 7.93 7.93
 1/2 Round Post	N/A	5005	3.95	 Triangular	0" 1/2" 1"	5425 5426 5427	7.93 7.93 7.93
 1/4 Round Post End R	N/A	5003R	2.66	 3-1/2" Radius End	N/A	5028	5.32
 1/4 Round Post End L	N/A	5003L	2.66	 1/2 Round End	N/A	5029	10.17
 Rectangular	0" 3/8" 3/4"	5010 5012 5014	3.95 3.95 3.95	6" Radius End Caps			
 Rectangular w/ Radius Edges	0" 3/8" 3/4"	5006 5007 5008	3.95 3.95 3.95	 6" Radius End 1/4 Round	1-1/4"	5441	9.93
 Triangular	0" 3/8" 3/4"	5015 5016 5017	3.95 3.95 3.95	 6" Radius End	1-1/4"	5440	19.15
 Triangular w/ Radius Edges	0" 3/8" 3/4"	5400 5401 5402	3.95 3.95 3.95	Note: All post caps are .125 stamped aluminum, pre-drilled and countersunk. The 6" Radius End Cap is not pre-drilled. All caps are slightly oversized.			
 Square	0" 3/8" 3/4"	5405 5406 5407	3.95 3.95 3.95				
 Square w/ Radius Edges	0" 3/8" 3/4"	5410 5411 5412	3.95 3.95 3.95				
 Round	0" 3/8" 3/4"	5415 5416 5417	3.95 3.95 3.95				



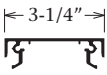
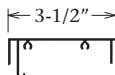
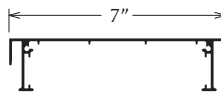

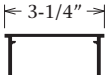
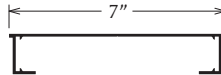

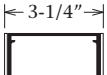
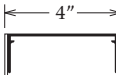
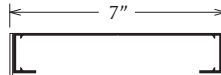
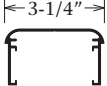
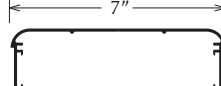
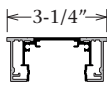
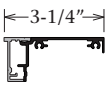
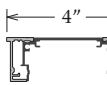
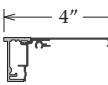
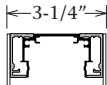
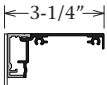
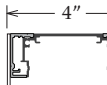
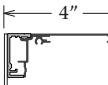
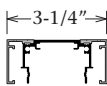
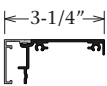
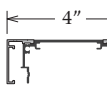
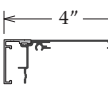
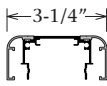
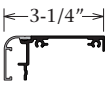
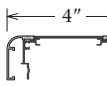
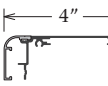
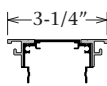
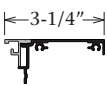
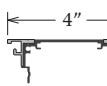
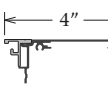
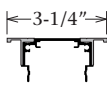
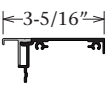
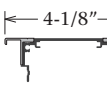
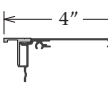
Architectural System Accessories

Part	Part Number	Price Each
Hardware		
  Cap Screw #10 x 1/2" stainless steel square/phillips drive countersink screw - Type A	5040 *5040P	\$13.00/100 19.00/100
  Copy Bar Screw Pre-drill and countersink 1/8" holes two (2) per end Access Frame Cover Screw Pre-drill and countersink 1/8" holes 12" o/c Divider Tab Screw Pre-drill 1/8" holes two (2) per Divider #8 x 1/2" stainless steel square/phillips drive countersink screw - Type A	5168	9.00/100
  Reveal to Body Screw Pre-drill 5/32" holes 12" o/c Corner Angle Screw Pre-drill 5/32" holes four (4) per body corner Panel Adaptor Attachment Screw Pre-drill 5/32" holes 6" o/c #10 x 1/2" stainless steel square/phillips drive pan head tapping screw w/ wax - Type AB	5218	23.00/100
  Closure Screw Pre-drill and countersink 5/32" holes along bottom and sides of retainer 36" o/c #10 - 24 x 7/8" stainless steel square/phillips drive countersink machine screw	5230	19.00/100
  Slide Body Corner Screw Pre-drill and countersink 5/32" holes two (2) per corner on horizontals #10 - 24 x 3/4" stainless steel square/phillips drive countersink thread cutting screw - Type F	*5240 5240P	19.00/100 26.00/100
  Series 3,1/2 Slide Body Corner Screw Pre-drill and countersink 1/8" holes two (2) per corner on horizontals 2" Beveled Frame Corner Screw Pre-drill and countersink 1/8" holes two (2) per corner on horizontals #8 x 3/4" stainless steel square/phillips drive countersink screw - Type A	5241	8.00/100
  Slide/Insert Retainer Corner Screw Pre-drill and countersink 1/8" holes two (2) per corner on horizontals Access Frame Corner Screw Pre-drill and countersink 1/8" holes two (2) per corner Access Body Corner Screw Pre-drill and countersink 1/8" holes two (2) per corner on horizontals #8 x 1-1/2" stainless steel square/phillips drive countersink screw - Type A	5270	19.00/100
  Hinge Screw Pre-drill 5/16" holes through the retainer along top 18" o/c #10 - 24 x 5/8" stainless steel allen head machine screw	5280	23.00/100
  Rigid Retainer Hardware Pre-drill and countersink 9/32" holes along all sides 18" o/c 1/4"-20 x 1" stainless steel square drive countersink machine screw/bushing/lock nut	5285	0.83/ea
  Raceway Cover Screw Pre-drill 1/8" holes 24" o/c #8 x 1/2" steel zinc square/phillips drive pan head screw - Type A	5290	9.00/100

*Pre-painted Dark Bronze

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Configurations

	Series 2	Single Face Series 3	Series 3	Series 4	Single Face Series 7	Series 7
Framed Face Bodies						
Slide Body #1110, #1265, #1260, #1565, #1560	 2"	 1-5/8"	 3-1/4"		 3-1/2"	 7"
Flush Face Bodies						
Bleed Body #1120, #1270, #1570	 2"		 3-1/4"			 7"
Frameless Body #1125, #1275, #1355, #1575	 2"		 3-1/4"	 4"		 7"
Radius Edge Bodies						
1/4 Round Body #1280 and #1580*			 3-1/4"			 7"
		Series 3 Access Body #1290	Series 3 Single Face Access Body #1291	Series 4 Access Body #1390	Series 4 Single Face Access Body #1391	
Non-Hingeable Retainers						
Flush Face Retainers						
Bleed Cover #1692		 3-1/4"	 3-1/4"	 4"	 4"	
Frameless Cover #1693		 3-1/4"	 3-1/4"	 4"	 4"	
Framed Face Retainers						
Slide Cover #1694		 3-1/4"	 3-1/4"	 4"	 4"	
Radius Slide Cover #1695		 3-1/4"	 3-1/4"	 4"	 4"	
Insert Panel Retainers						
Insert Cover #1292		 3-1/4"	 3-1/4"	 4"	 4"	
Insert End Cover #1696		 3-1/4"	 3-5/16"	 4-1/8"	 4"	
Extended Insert End Cover #1698						

*Available in mill run only

Architectural System Configurations

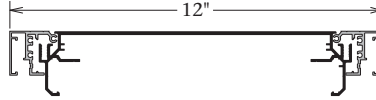
Framed Face Retainers

Slide Retainer

#1624

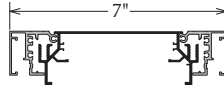
Series 12 Hinge Body

#1612



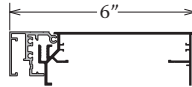
Series 7 Hinge Body

#1592



Series 7 Single Face Hinge Body

#1602



Series 7/12 Retro Body

#1600

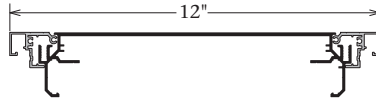


3/4" Slide Retainer

#1626

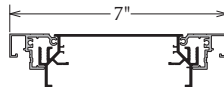
Series 12 Hinge Body

#1612



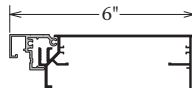
Series 7 Hinge Body

#1592



Series 7 Single Face Hinge Body

#1602



Series 7/12 Retro Body

#1600



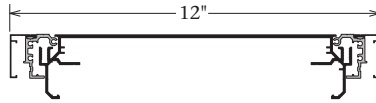
Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Configurations

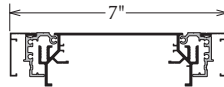
Framed Face Retainers

Access Frame with Slide Cover #1690 and #1694

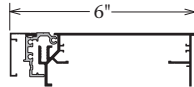
Series 12 Hinge Body
#1612



Series 7 Hinge Body
#1592



Series 7 Single Face Hinge Body
#1602

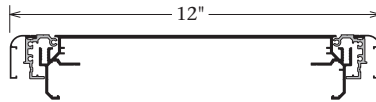


Series 7/12 Retro Body
#1600

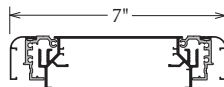


Access Frame with Radius Slide Cover #1690 and #1695

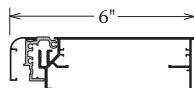
Series 12 Hinge Body
#1612



Series 7 Hinge Body
#1592



Series 7 Single Face Hinge Body
#1602



Series 7/12 Retro Body
#1600

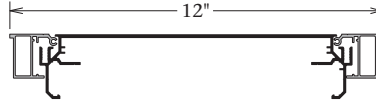


Architectural System Configurations

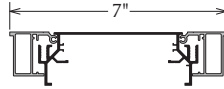
Flush Face Retainers

Bleed Retainer #1632

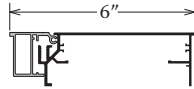
Series 12 Hinge Body
#1612



Series 7 Hinge Body
#1592



Series 7 Single Face Hinge Body
#1602

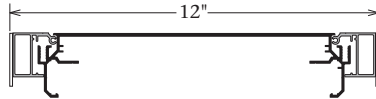


Series 7/12 Retro Body
#1600

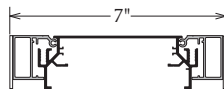


Frameless Retainer #1631

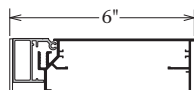
Series 12 Hinge Body
#1612



Series 7 Hinge Body
#1592



Series 7 Single Face Hinge Body
#1602



Series 7/12 Retro Body
#1600



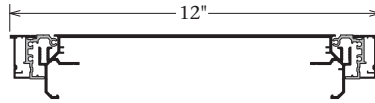
Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Configurations

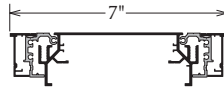
Flush Face Retainers

Access Frame with Bleed Cover #1690 and #1692

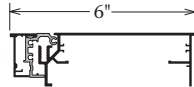
Series 12 Hinge Body
#1612



Series 7 Hinge Body
#1592



Series 7 Single Face Hinge Body
#1602

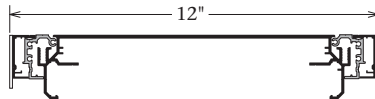


Series 7/12 Retro Body
#1600

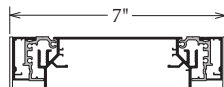


Access Frame with Frameless Cover #1690 and #1693

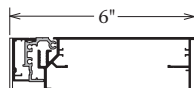
Series 12 Hinge Body
#1612



Series 7 Hinge Body
#1592



Series 7 Single Face Hinge Body
#1602



Series 7/12 Retro Body
#1600

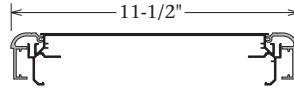


Architectural System Configurations

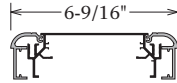
Radius Edge Retainers

1/4 Round Retainer #1640

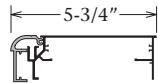
Series 12 Hinge Body
#1612



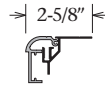
Series 7 Hinge Body
#1592



Series 7 Single Face Hinge Body
#1602

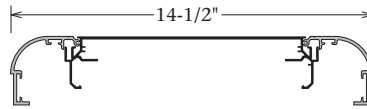


Series 7/12 Retro Body
#1600

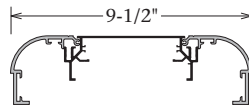


Extended 1/4 Round Retainer #1650

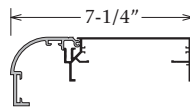
Series 12 Hinge Body
#1612



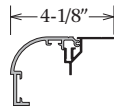
Series 7 Hinge Body
#1592



Series 7 Single Face Hinge Body
#1602

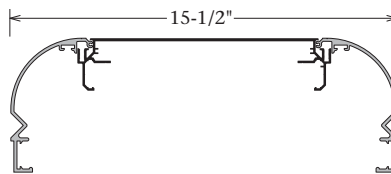


Series 7/12 Retro Body
#1600

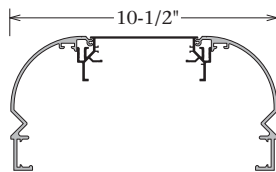


Extended 1/4 Round Retainer with Reveal #1655*

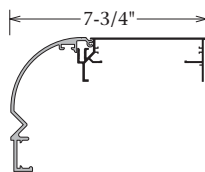
Series 12 Hinge Body
#1612



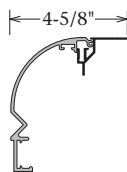
Series 7 Hinge Body
#1592



Series 7 Single Face Hinge Body
#1602



Series 7/12 Retro Body
#1600



*Available in mill run only

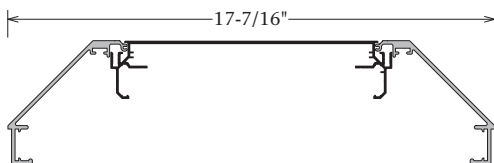
Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Configurations

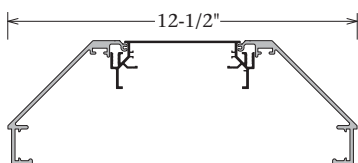
Beveled Edge Retainer

Beveled Retainer #1656

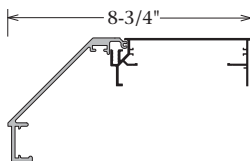
Series 12 Hinge Body
#1612



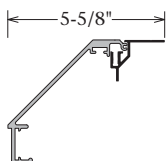
Series 7 Hinge Body
#1592



Series 7 Single Face Hinge Body
#1602



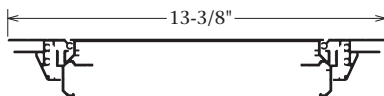
Series 7/12 Retro Body
#1600



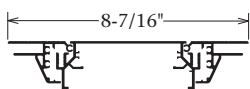
Bleed Pan Face Retainer

Frameless Rigid Retainer #1628

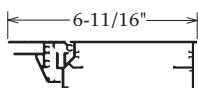
Series 12 Hinge Body
#1612



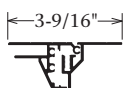
Series 7 Hinge Body
#1592



Series 7 Single Face Hinge Body
#1602



Series 7/12 Retro Body
#1600

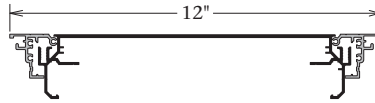


Architectural System Configurations

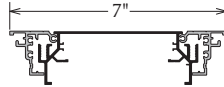
Insert Panel Retainers

Insert Retainer #1666

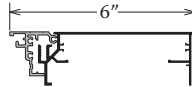
Series 12 Hinge Body
#1612



Series 7 Hinge Body
#1592



Series 7 Single Face Hinge Body
#1602



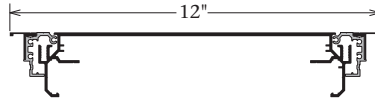
Series 7/12 Retro Body
#1600



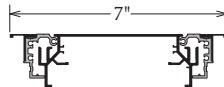
Access Frame with Insert End Cover or optional Extended Insert End Cover

#1690 and #1696 or #1698

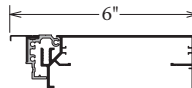
Series 12 Hinge Body
#1612



Series 7 Hinge Body
#1592



Series 7 Single Face Hinge Body
#1602
(Shown with Part #1698)



Series 7/12 Retro Body
#1600
(Shown with Part #1698)

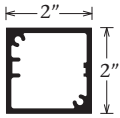


Architectural System Specifications

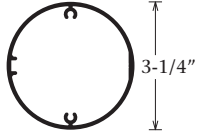
Series 1

Post and Panel Systems for 1/8" Faces

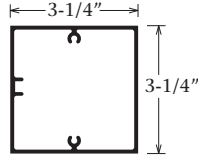
3 Posts



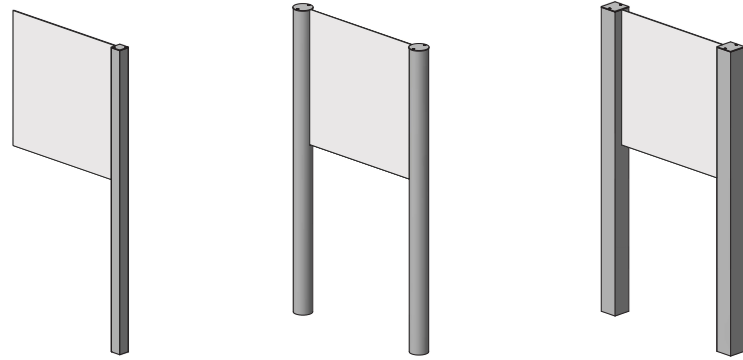
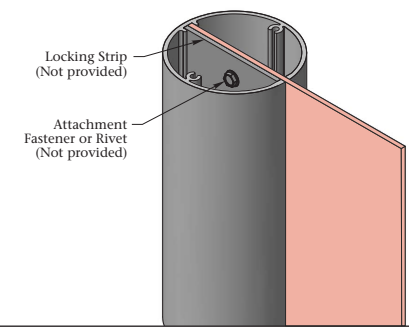
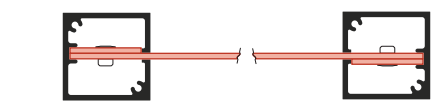
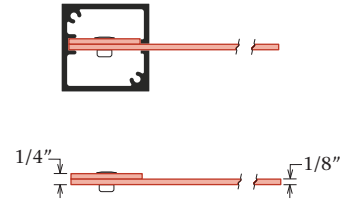
2" Square Post
Part #1000



3-1/4" Round Post
Part #1007



3-1/4" Square Post
Part #1005



Copy Bar

2" Copy Bar Systems

5 Copy Bars



2" x 2"
Copy Bar
Part #1420



2" x 3"
Copy Bar
Part #1430



2" x 4"
Copy Bar
Part #1440

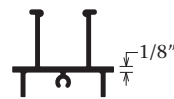


2" x 5"
Copy Bar
Part #1450

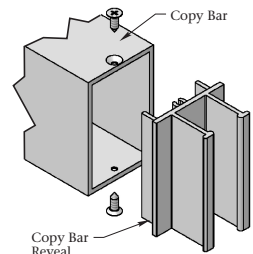
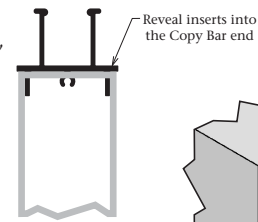


2" x 6"
Copy Bar
Part #1460

1 Reveal



CB Reveal
Part #1410



- One Reveal Shape:
- Fits into all five (5) Copy Bars
 - Slides into Series 2, 3 & 4 posts
 - Delivers three (3) reveal positions

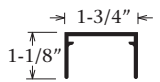
Copy Bar

2" Header Panel

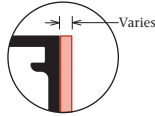
2 Bodies



Bleed Body
Part #1120



Frameless Body
Part #1125



1 Reveal

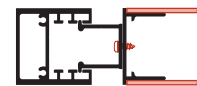


Reveal
Part #1200



- One Reveal Shape:
- Easily attaches to the body
 - Slides into Series 2, 3 & 4 posts
 - Delivers three (3) reveal positions
 - Fills the post below the panel

All post options offer three (3) reveal positions: 0", 3/8" & 3/4"



Architectural System Specifications

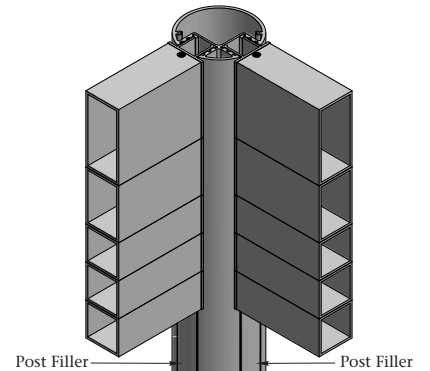
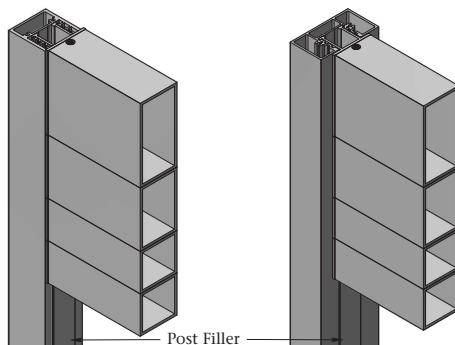
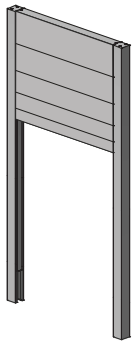
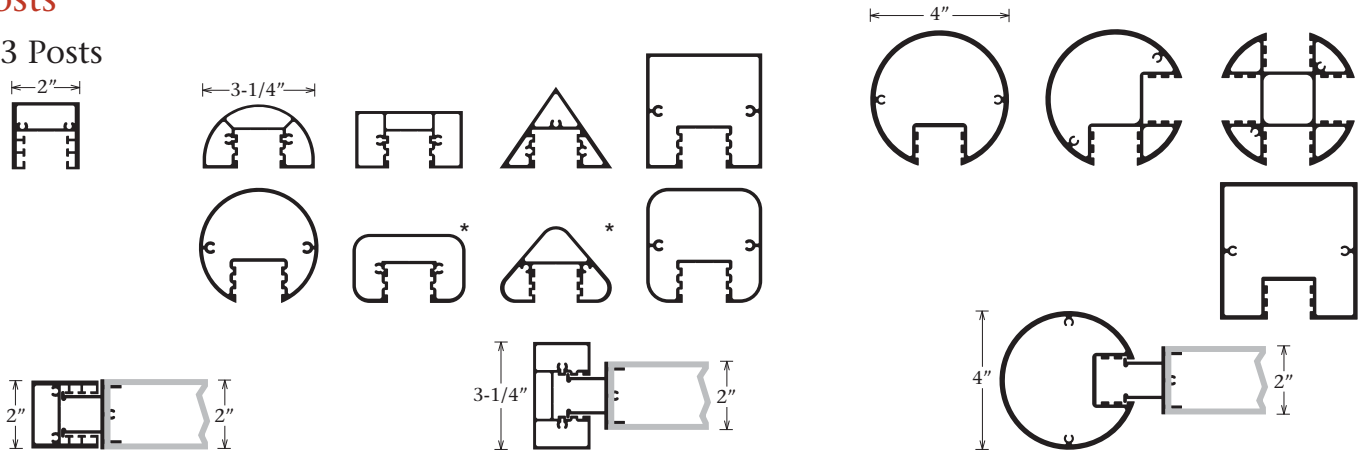
ARCHITECTURAL

Copy Bar (cont.)

Posts

Note: See pages 58-60 for additional information on posts.

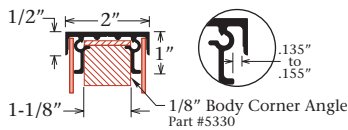
13 Posts



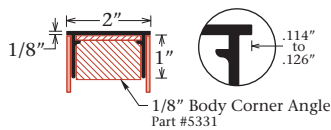
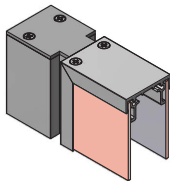
Series 2

2" Post & Panel Systems

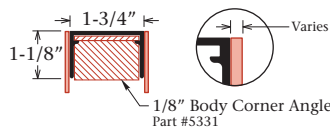
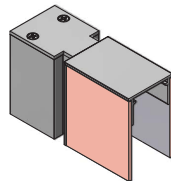
3 Bodies



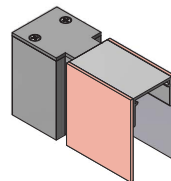
Slide Body
Part #1110
For Removable Faces



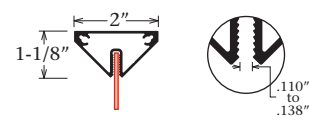
Bleed Body
Part #1120
For Fixed Faces



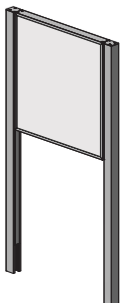
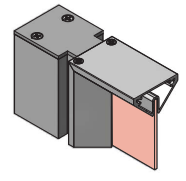
Frameless Body
Part #1125
For Fixed Flush Faces



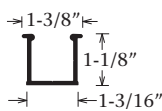
1 Frame



2" Beveled Frame
Part #1990
For Removable Faces



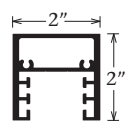
1 Reveal



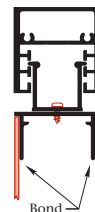
Reveal
Part #1200

- One Reveal Shape:
- Easily attaches to all bodies
 - Slides into Series 2, 3 & 4 posts
 - Delivers 3 reveal positions
 - Fills the post below the panel

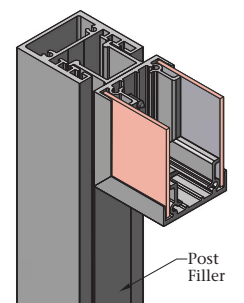
1 Post



2" Square Post
Part #1100



Three Reveal Positions
0", 3/8" & 3/4"



*Available in mill run only

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

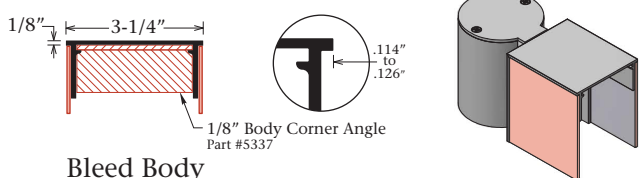
Architectural System Specifications

Series 3 3-1/4" Post & Panel Systems

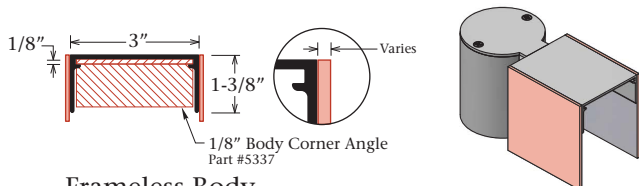
5 Bodies



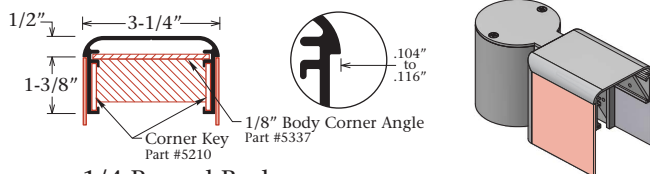
Slide Body
Part #1260
For Removable Faces



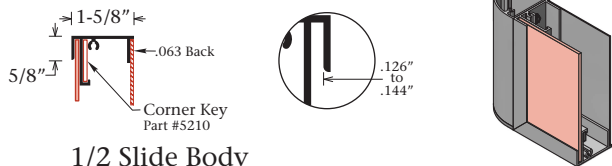
Bleed Body
Part #1270
For Fixed Faces



Frameless Body
Part #1275
For Fixed Flush Faces

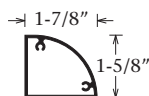


1/4 Round Body
Part #1280
For Fixed Faces

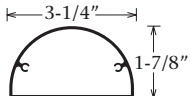


1/2 Slide Body
Part #1265
For Removable Faces

2 Radius Ends



1/4 Round End
Part #1215

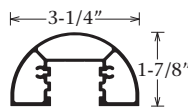


1/2 Round End
Part #1212

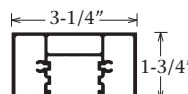


Top view of Series 3
1/4 Round End
on 1/2 Slide Body

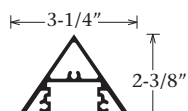
8 Posts



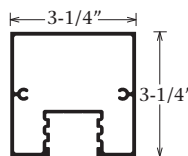
Radius Post
Part #1210



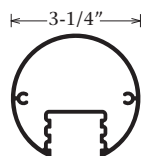
Rectangular Post
Part #1220



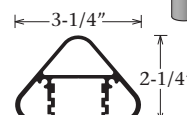
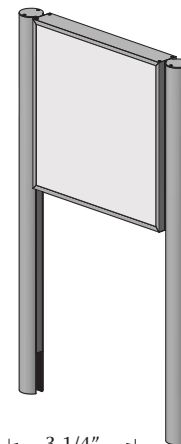
Triangular Post
Part #1240



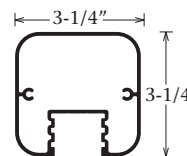
Square Post
Part #1233



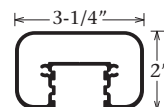
Round Post
Part #1237



**Triangular Post
w/Radius Edges**
*Part #1250

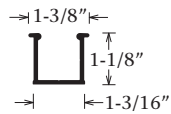


**Square Post
w/Radius Edges**
Part #1235



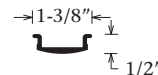
**Rectangular Post
w/Radius Edges**
*Part #1230

1 Reveal



Reveal
Part #1200

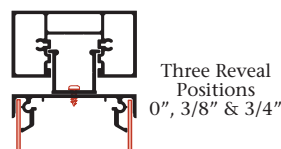
1 Post Filler



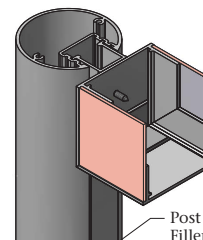
**Series 3/4
Radius Post Filler**
Part #1201

- One Reveal Shape:
- Easily attaches to all bodies
 - Slides into Series 2, 3 & 4 posts
 - Fills the post below the panel

Note: Designed to integrate with the Series 3 and Series 4 Round Posts.



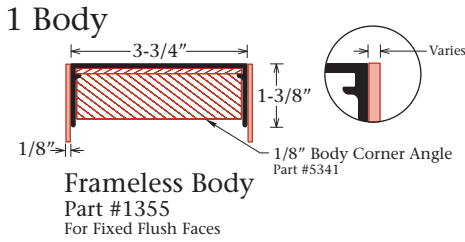
Three Reveal Positions
0", 3/8" & 3/4"



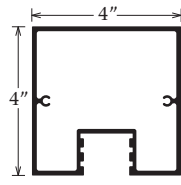
*Available in mill run only

Architectural System Specifications

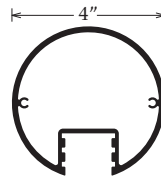
Series 4 4" Post & Panel Systems



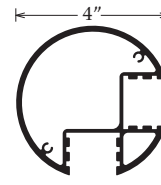
4 Posts



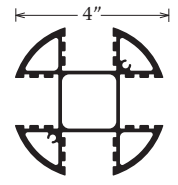
4" Square Post
Part #1333



4" Round Post
Part #1337

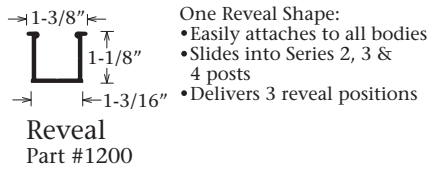


4" Round 90 Degree Post
Part #1339

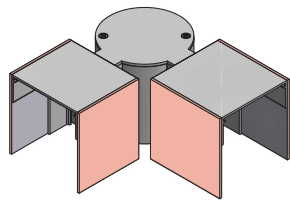
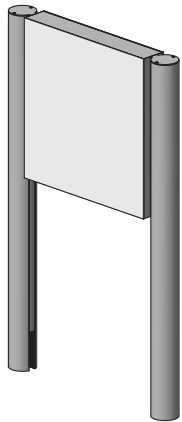
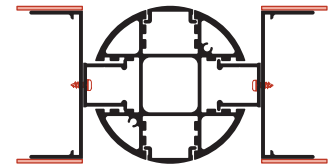
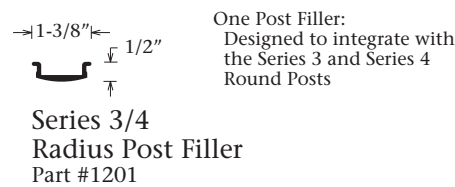


4" Round 4 Sided Post
Part #1338

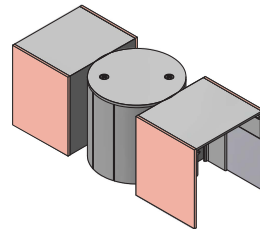
1 Reveal



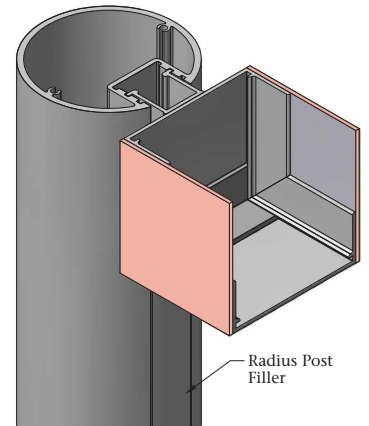
1 Post Filler



Frameless Body
Part #1355
4" Round 90 Degree Post
Part #1339

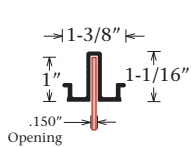


Frameless Body
Part #1355
4" Round Four Sided Post
Part #1338

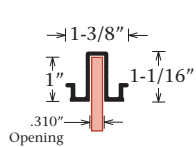
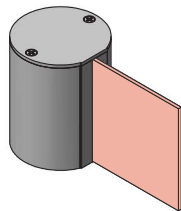


Series 2, 3, 4 Panel Adaptor Systems

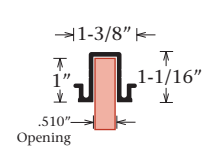
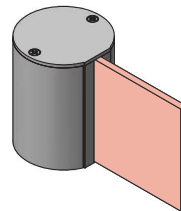
3 Panel Adaptors



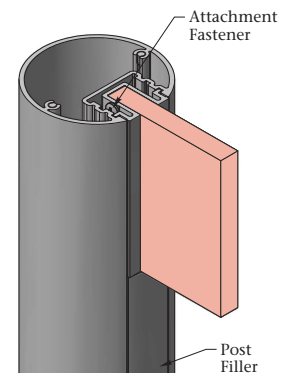
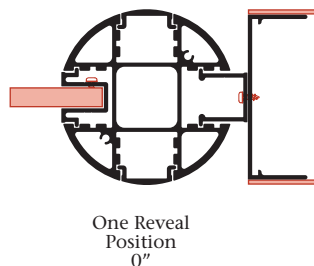
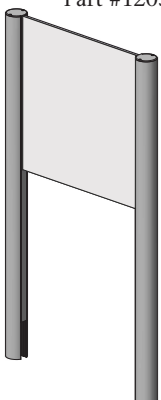
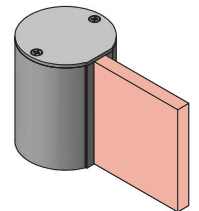
1/8" Panel Adaptor
Part #1203



1/4" Panel Adaptor
Part #1202



1/2" Panel Adaptor
Part #1204



Note: See pages 58-60 for post options and additional information.

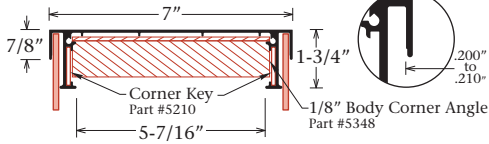
Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Specifications

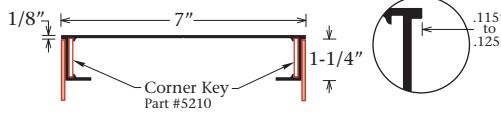
Series 7

7" Post and Panel Systems

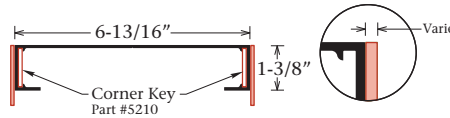
5 Bodies



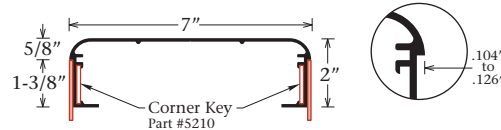
Slide Body
Part #1560
For Removable Faces



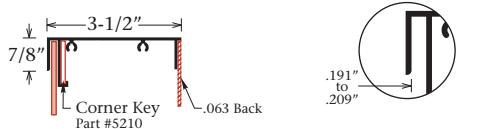
Bleed Body
Part #1570
For Fixed Faces



Frameless Body
Part #1575
For Fixed Flush Faces

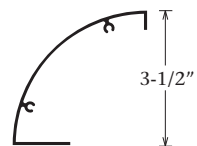


1/4 Round Body
*Part #1580
For Fixed Faces

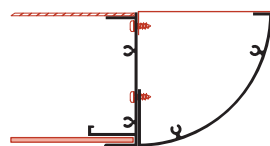


1/2 Slide Body
Part #1565
For Removable Faces

1 Radius End

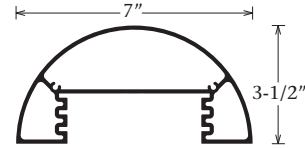


1/4 Round End
Part #1670

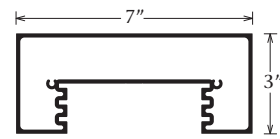


Top view of Series 7
1/4 Round End
on 1/2 Slide Body

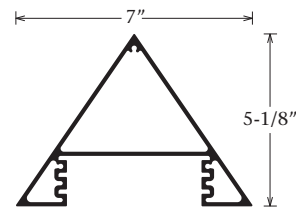
3 Posts



Radius Post
Part #1500

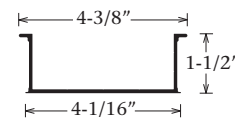


Rectangular Post
Part #1510



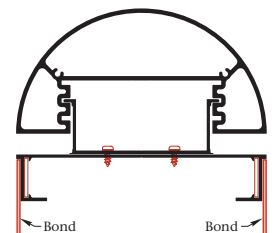
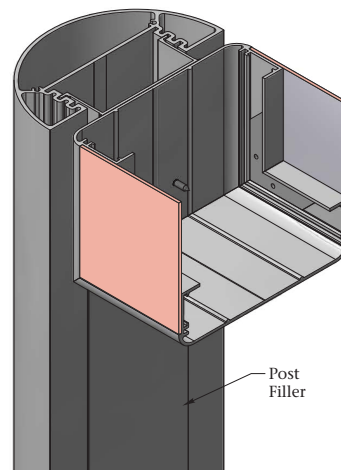
Triangular Post
Part #1530

1 Reveal



Reveal
Part #1550

- One Reveal Shape:
- Easily attaches to all four (4) 7" non-illuminated bodies
 - Delivers three (3) reveal positions
 - Fills the post below the panel



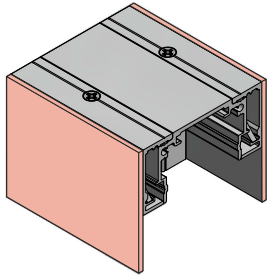
Three Reveal Positions
0", 1/2" & 1"

*Available in mill run only

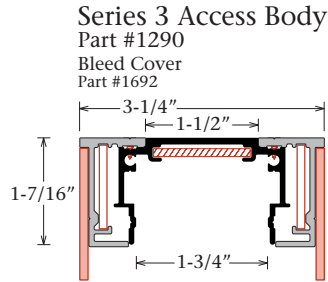
Architectural System Specifications

Non-Hingeable Sign Cabinet Bodies and Covers

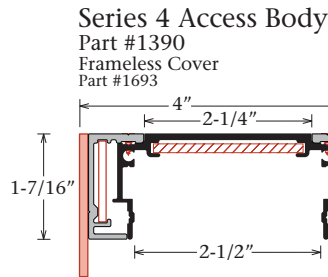
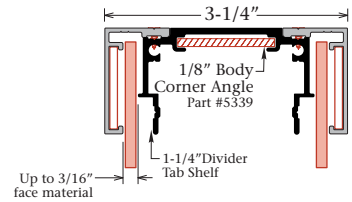
Double Sided Systems



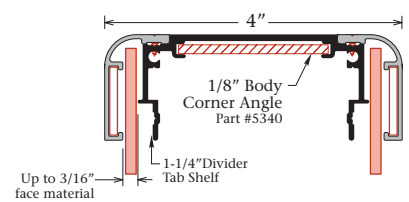
Frameless Cover
Part #1693



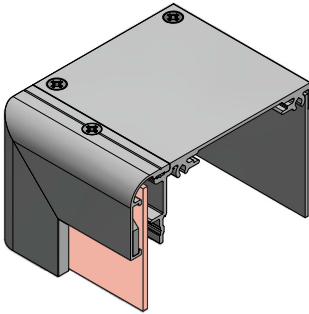
Slide Cover
Part #1694



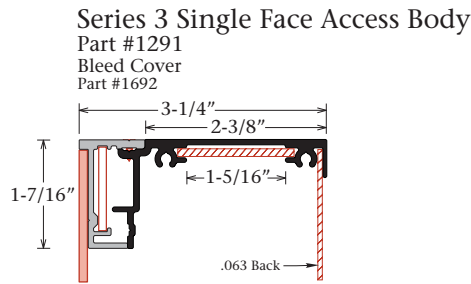
Radius Slide Cover
Part #1695



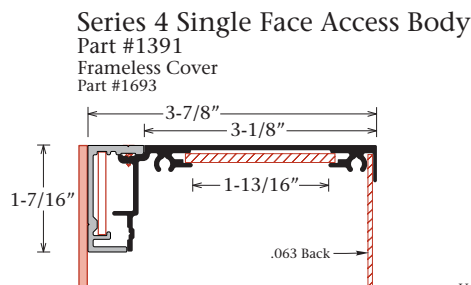
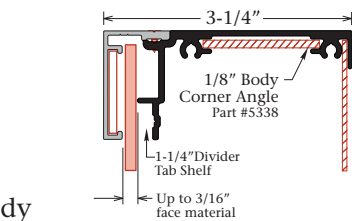
Single Sided Systems



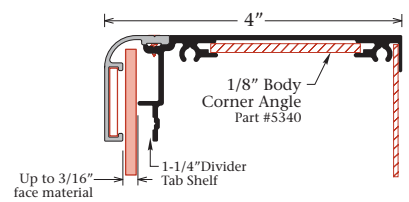
Radius Slide Cover
Part #1695



Slide Cover
Part #1694

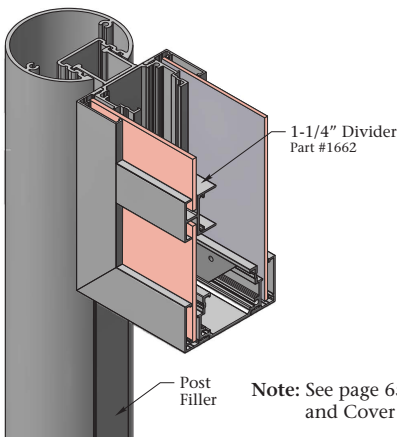


Radius Slide Cover
Part #1695

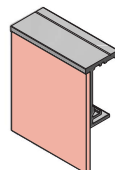


Note: The Series 3 & 4 Access Bodies with Covers are designed to integrate with the Series 2, Series 3 and Series 4 posts. See pages 58-60 for more information.

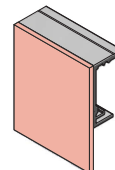
Cover Options



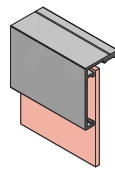
Note: See page 65 for 1-1/4" Divider and Cover specifications.



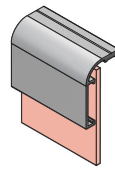
Bleed Cover
Part #1692



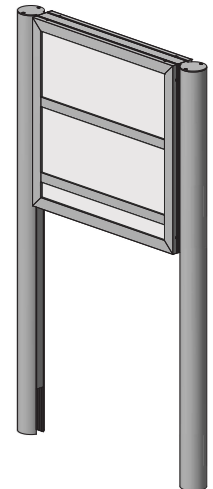
Frameless Cover
Part #1693



Slide Cover
Part #1694



Radius Slide Cover
Part #1695



Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

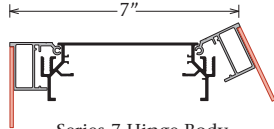
Architectural System Specifications

Hingeable 7" Post and Panel Systems

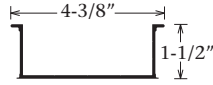
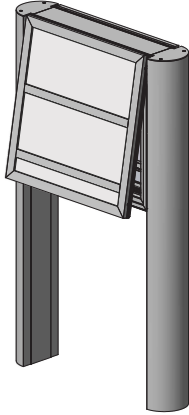
1 Body
See below

10 Retainers
See page 64-65

1 Reveal

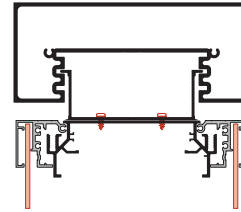


Series 7 Hinge Body and Bleed Retainers

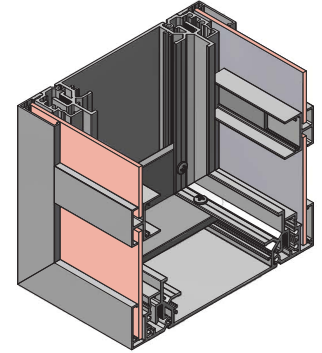


Series 7 Reveal
Part #1550

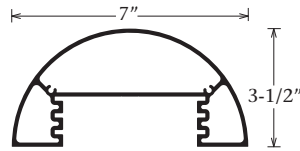
- One Reveal Shape:
- Easily attaches to the Hinge Body
 - Delivers three (3) reveal positions
 - Fills the post below the panel



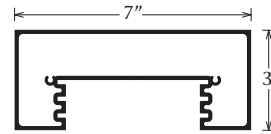
Three Reveal Positions
0", 1/2" & 1"



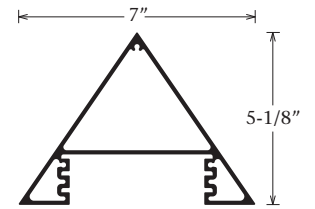
3 Posts



Radius Post
Part #1500



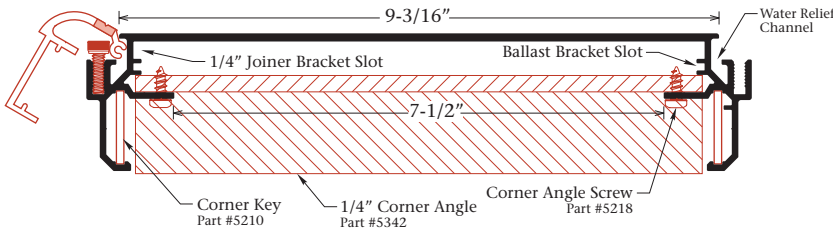
Rectangular Post
Part #1510



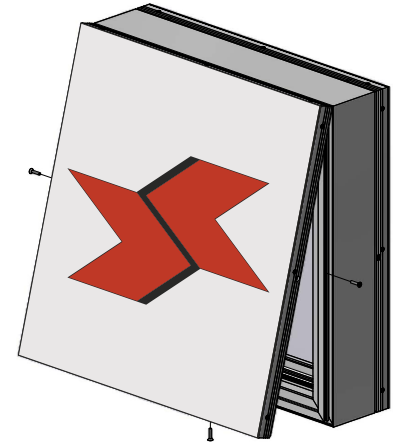
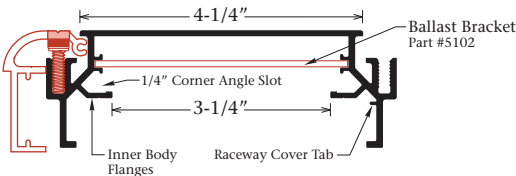
Triangular Post
Part #1530

Hingeable Sign Cabinet Bodies

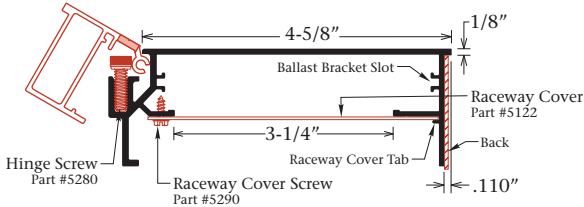
Series 12 Hinge Body
Part #1612
(Section view through top)



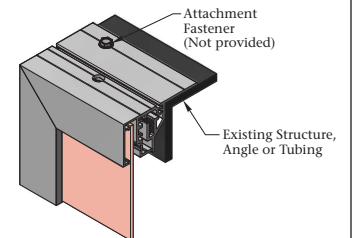
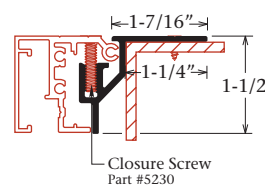
Series 7 Hinge Body
Part #1592
(Section view through top)



Series 7 Single Face Body
Part #1602
(Section view through top)



Series 7-12 Retro Body
Part #1600
(Section view through side/bottom)



Note: See page 46 for all body components.

Note: It is recommended to use safety chains and prop-bars on hingeable faces.

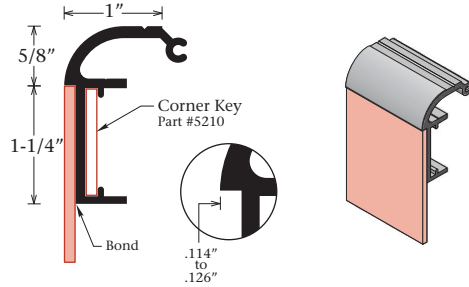
Architectural System Specifications

ARCHITECTURAL

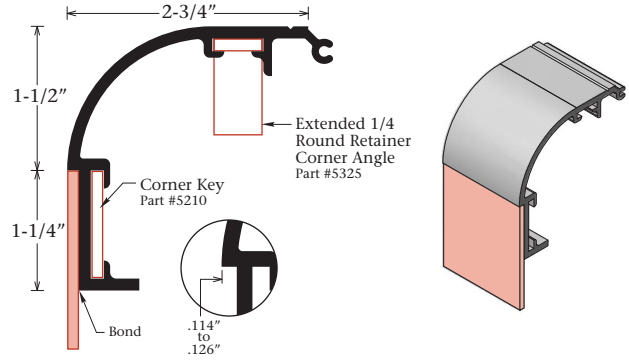
Hingeable Retainers

Radius Edge Face Retainers

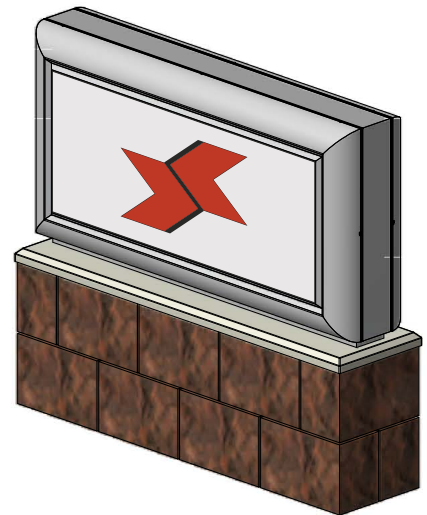
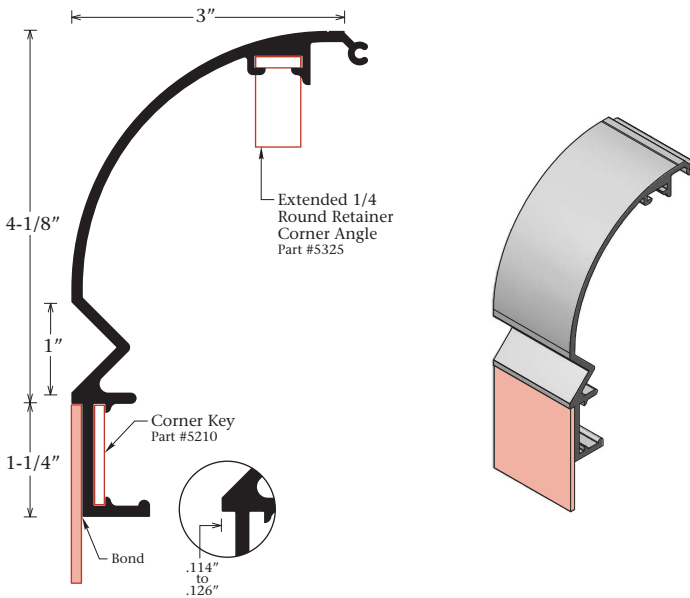
1/4 Round Retainer
Part #1640



Extended 1/4 Round Retainer
Part #1650



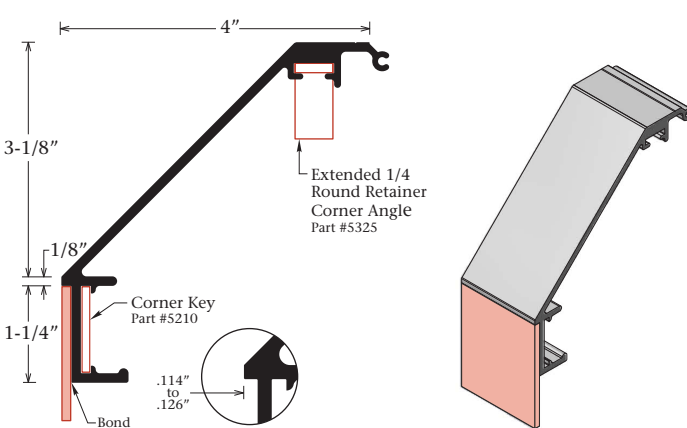
Extended 1/4 Round Retainer with Reveal
*Part #1655



Note: The Hingeable Retainers are designed to integrate with all of the Architectural Hinge Bodies. See page 63 for more information.

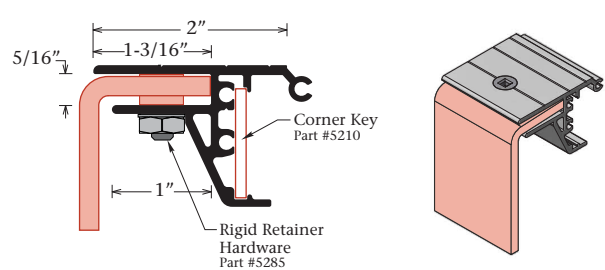
Beveled Edge Face Retainer

Beveled Retainer
Part #1656



Bleed Pan Face Retainer

Frameless Rigid Retainer
Part #1628

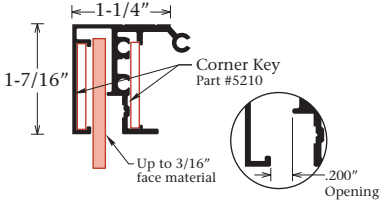
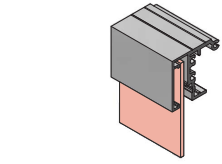


Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

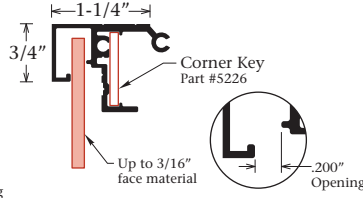
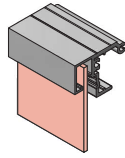
Architectural System Specifications

Hingeable Retainers and Divider

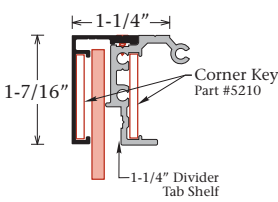
Framed Face Retainers



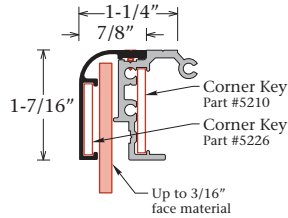
Slide Retainer
Part #1624



3/4" Slide Retainer
Part #1626

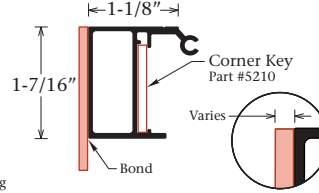
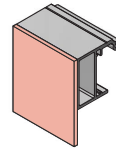


Slide Cover
Part #1694
Access Frame
Part #1690

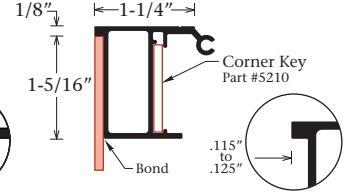
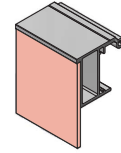


Radius Slide Cover
Part #1695
Access Frame
Part #1690

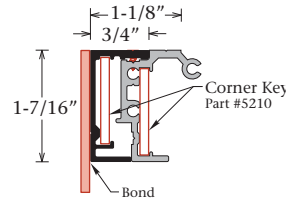
Flush Face Retainers



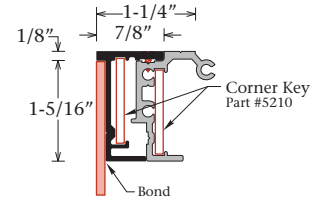
Frameless Retainer
Part #1631



Bleed Retainer
Part #1632

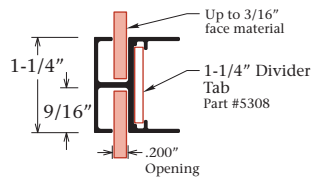


Frameless Cover
Part #1693
Access Frame
Part #1690

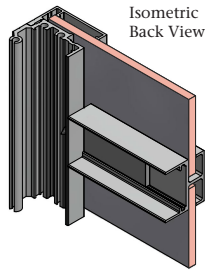


Bleed Cover
Part #1692
Access Frame
Part #1690

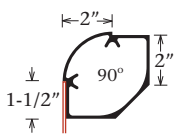
Framed Face Divider



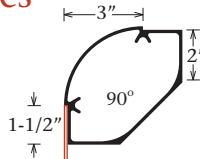
1-1/4" Divider
Part #1662



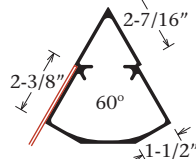
Monolithic Edges



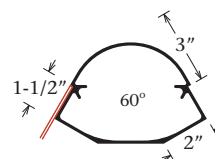
2" Radius Edge
Part #1880



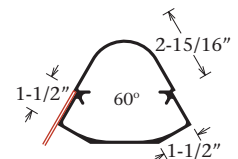
3" Radius Edge
Part #1890



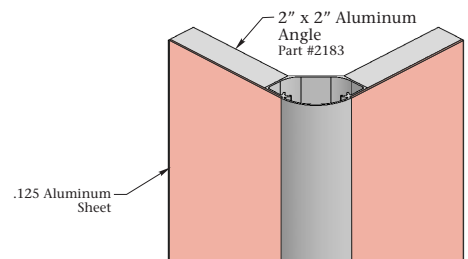
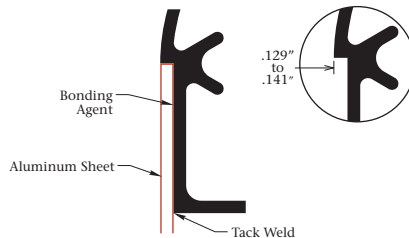
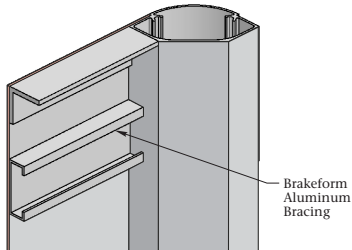
Sharp Edge
Part #1850



2-1/2" Radius Edge
Part #1870



1-1/2" Radius Edge
Part #1860



Note: It is recommended to use safety chains and prop-bars on hingeable faces.

Architectural System Specifications

Insert Panel Systems

See pages 63 for body and post options, reveal positions and additional information.

Hingeable

Bodies



Series 12 Hinge Body
Part #1612



Series 7 Hinge Body
Part #1592



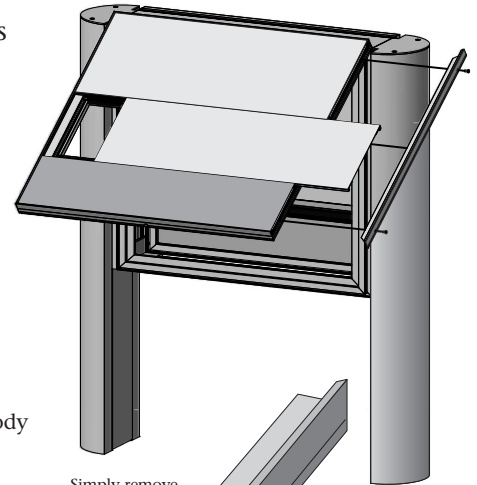
Series 7 Single Face Body
Part #1602



Series 7-12 Retro Body
Part #1600

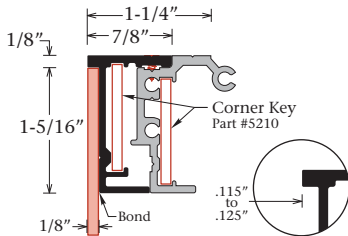
Insert Panels / Adaptors

- 8" Panel, Part #1678
- 6" Panel, Part #1676
- 4" Panel, Part #1674
- Aluminum Adaptor Part #1679
- Plastic Adaptor Part #1689

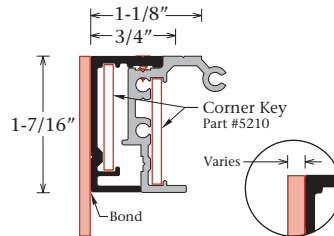
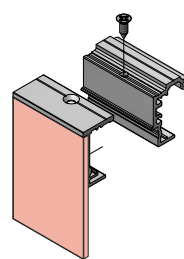


Simply remove Insert End Cover to access Insert Panels

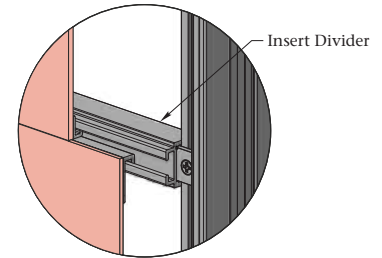
Header Panel Retainers



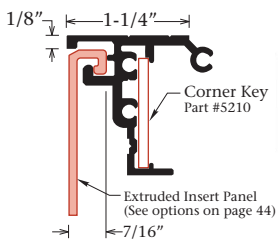
Bleed Cover
Part #1692
Access Frame
Part #1690



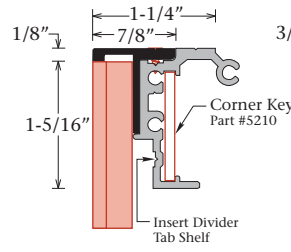
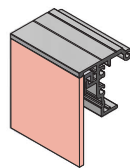
Frameless Cover
Part #1693
Access Frame
Part #1690



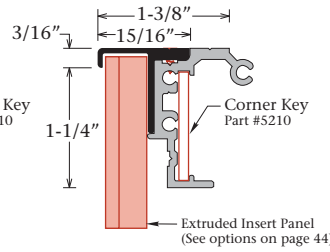
Flush Insert Panel Retainers



Insert Retainer
Part #1666

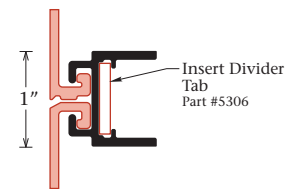


Insert End Cover
Part #1696
Access Frame
Part #1690



Extended Insert End Cover
Part #1698
Access Frame
Part #1690

Flush Insert Panel Divider



Insert Divider
Part #1668

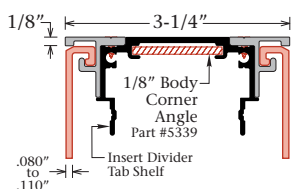
Non-Hingeable

Series 3 Access Body
Part #1290

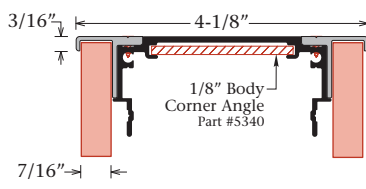
Series 4 Access Body
Part #1390

Series 3 Single Face Access Body
Part #1291

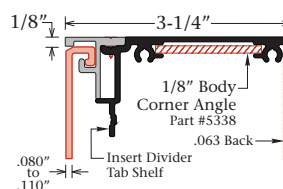
Series 4 Single Face Access Body
Part #1391



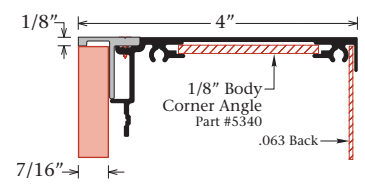
Insert Top/Bottom Cover
Part #1292



Extended Insert End Cover
Part #1698



Insert Top/Bottom Cover
Part #1292



Insert End Cover
Part #1696

Note: All of the Covers above integrate with all four (4) Access Body options. See page 62 for more information.

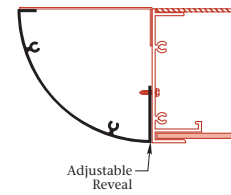
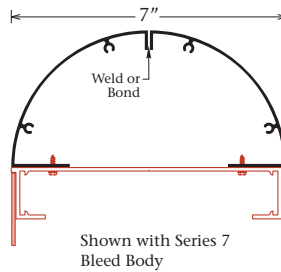
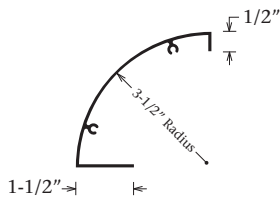
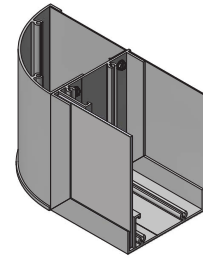
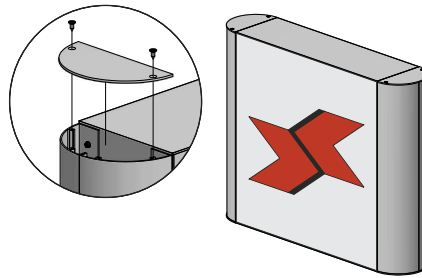
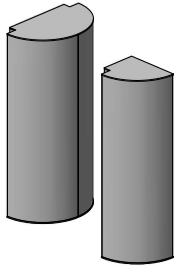
Note: It is recommended to use safety chains and prop-bars on hingeable faces.

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Specifications

Radius Ends

3-1/2" Radius Extrusion

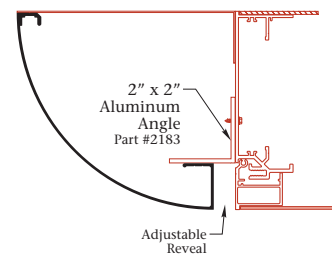
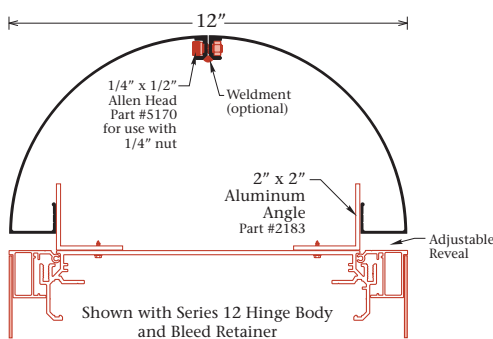
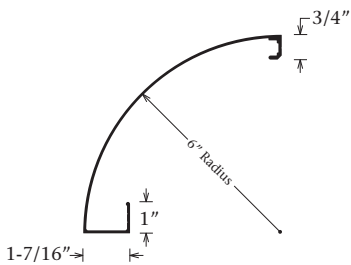
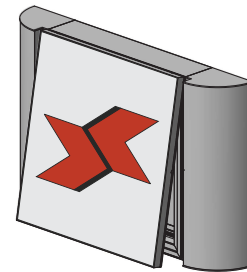
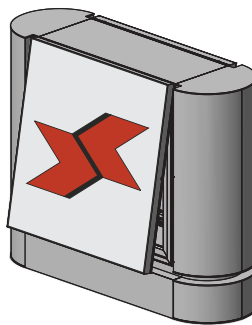
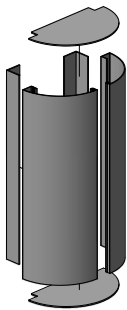


3-1/2" 1/4 Round End
Part #1670

Shown with Series 7
Bleed Body

Shown with Series 7
1/2 Slide Body

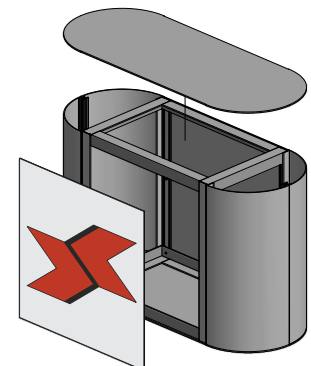
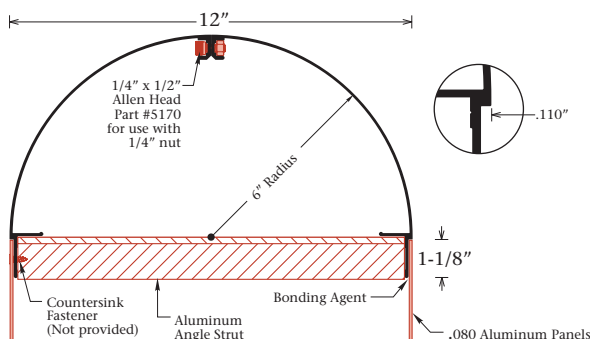
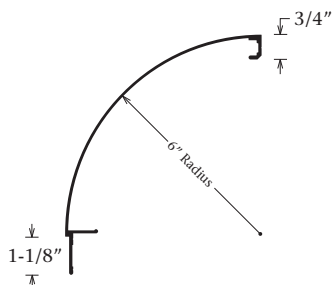
6" Radius Extrusion



6" 1/4 Round End
Part #1671

Shown with Series 12 Hinge Body
and Bleed Retainer

Shown with Series 7 Single Face Body
and Bleed Retainer



6" 1/4 Round Pole Cover
Part #1672

Countersink
Fastener
(Not provided)

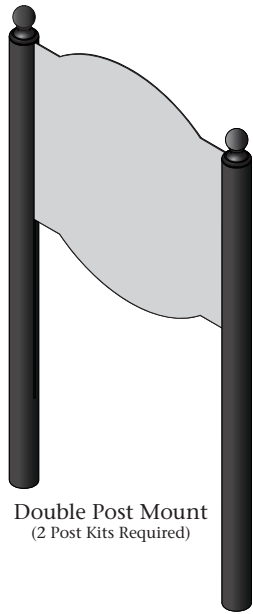
Aluminum
Angle Strut

Bonding Agent

.080 Aluminum Panels

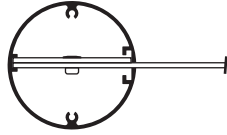
RTS Post & Panel Systems

3-1/4" Round Post

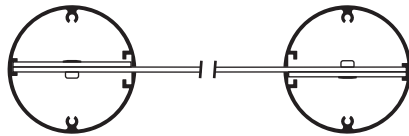


Double Post Mount
(2 Post Kits Required)

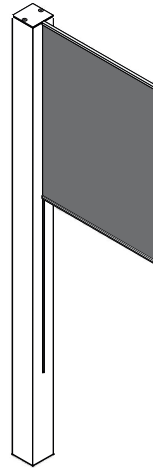
Flagmount



Double Post Mount

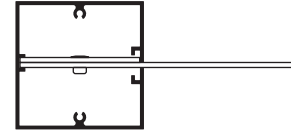


3-1/4" Square Post

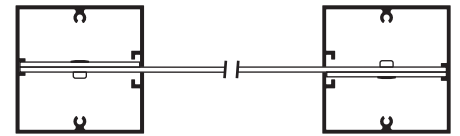


Flagmount

Flagmount



Double Post Mount



RTS Post Kit includes:

- 48" slot to accommodate up to a 48" high, 1/8" or 3mm panel
 - One (1) adjustable, 48" Post Filler to accommodate a panel less than 48" high
 - One (1) 1/8" Post Cap with two (2) countersunk cap screws
 - One (1) adjustable 94" Panel Trim for 1/8" or 3mm hollow core panel material
 - Two (2) 6" Locking Strips
 - One (1) 94" or 144" powder coated gloss white or gloss black RTS Post
- Note: Face material not included.

Round Post

Price per Post Kit

94" Post

Part #RTS-1017-8' WHT
Part #RTS-1017-8' BLK
\$131.16 each

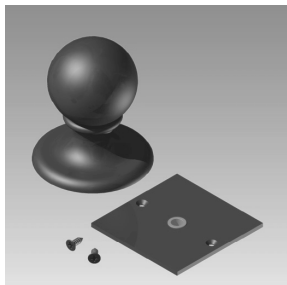
144" Post

Part #RTS-1017-12' WHT
Part #RTS-1017-12' BLK
\$187.99 each

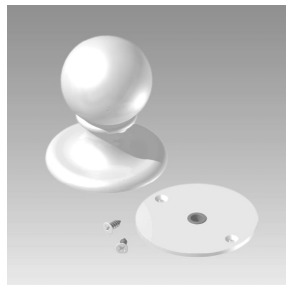
Available in powder coated gloss white and gloss black finishes.

Optional Accessories

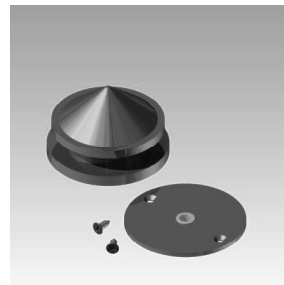
High Density Polyurethane Finials



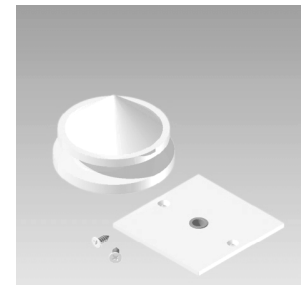
Ball Finial Kit w/Square Cap
White - Part #RTS-5700F WHT
Black - Part #RTS-5700F BLK
\$46.21 each



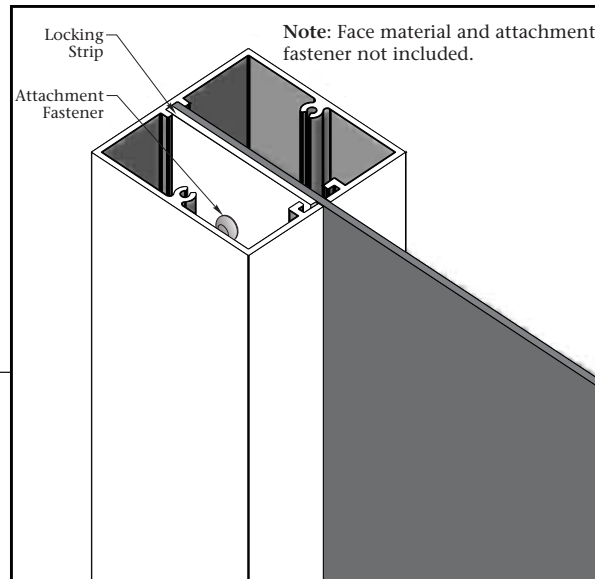
Ball Finial Kit w/Round Cap
White - Part #RTS-5701F WHT
Black - Part #RTS-5701F BLK
\$46.21 each



Tapered Ring Finial Kit w/Round Cap
White - Part #RTS-5703F WHT
Black - Part #RTS-5703F BLK
\$46.21 each



Tapered Ring Finial Kit w/Square Cap
White - Part #RTS-5702F WHT
Black - Part #RTS-5702F BLK
\$46.21 each



Note: Face material and attachment fastener not included.

Square Post

Price per Post Kit

94" Post

Part #RTS-1015-8' WHT
Part #RTS-1015-8' BLK
\$142.81 each

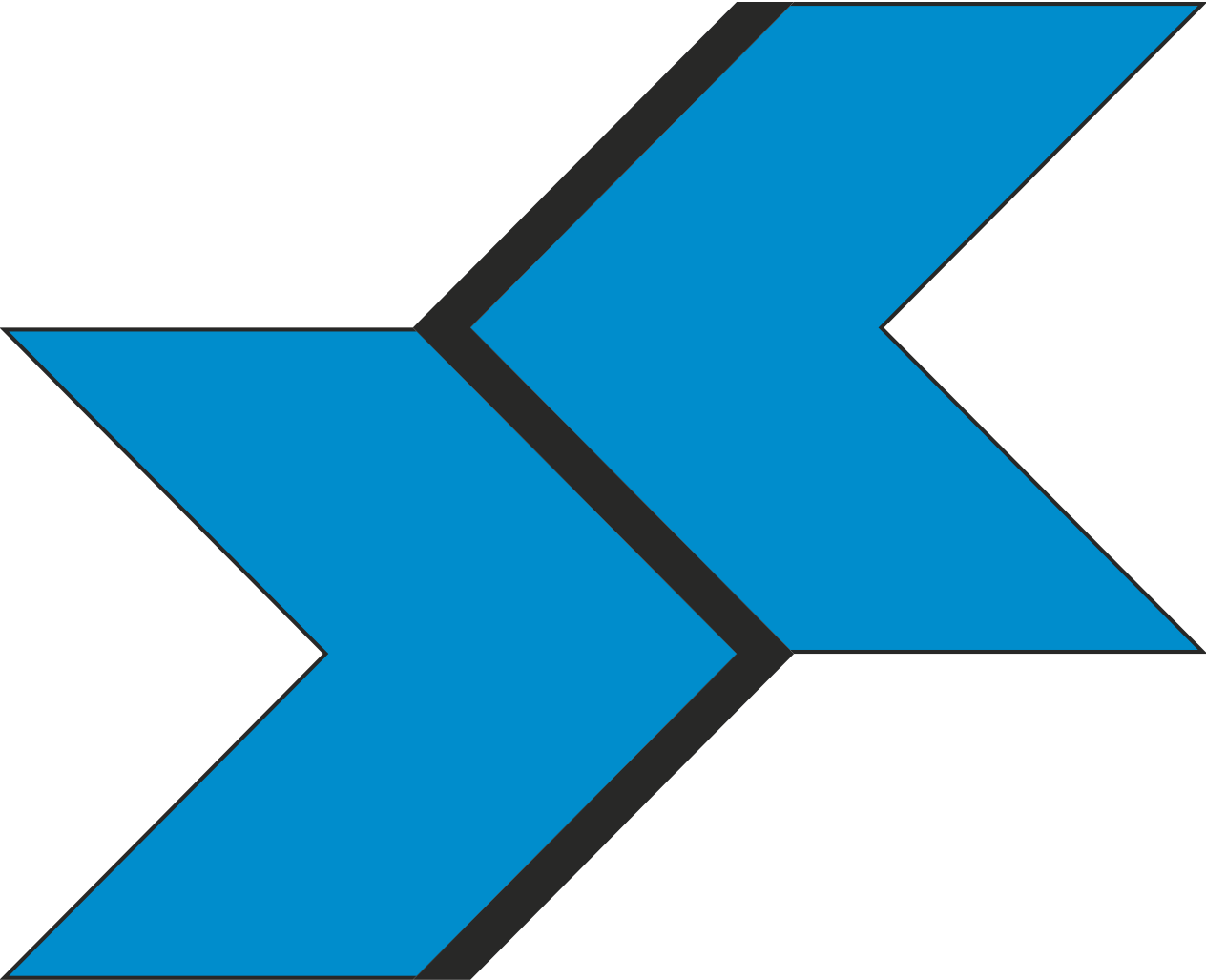
144" Post

Part #RTS-1015-12' WHT
Part #RTS-1015-12' BLK
\$205.48 each















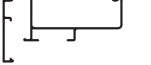
Available in powder coated gloss white and gloss black finishes.

Finial Kits Include:

- Finial with 1/4" threaded stud
 - Cap with 1/4" threaded insert
 - Two (2) Cap Screws
- Note: Caps are slightly oversized






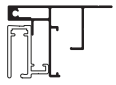
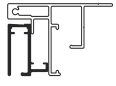
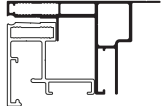
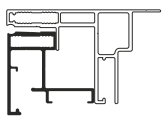






Extrusions Priced by the Length

	Part	Part Number	Length	Mill Finish	Dk. Bronze
Sign Cabinet Bodies					
	1Part 12" Double Face Body	1924	24'-8"	\$368.53 <i>Cost per Foot</i> 14.94	\$473.34 19.19
	2Part 12" Double Face Body	1929	24'-8"	283.53 <i>Cost per Foot</i> 11.49	363.84 14.75
	1Part 9" Double Face Body	1923	24'-8"	297.99 <i>Cost per Foot</i> 12.08	388.01 15.73
	2Part 9" Double Face Body	1928	24'-8"	221.39 <i>Cost per Foot</i> 8.98	288.24 11.69
	1Part 6" Double Face Body	1931	24'-6"	230.69 <i>Cost per Foot</i> 9.42	299.63 12.23
	2Part 6" Double Face Body	1936	24'-6"	139.93 <i>Cost per Foot</i> 5.71	181.83 7.42
	1Part 8" Single Face Body	1922	24'-8"	258.34 <i>Cost per Foot</i> 10.47	336.62 13.65
	2Part 8" Single Face Body	1927	24'-8"	215.01 <i>Cost per Foot</i> 8.72	281.19 11.40
	1Part 6" Single Face Body	1921	24'-8"	218.05 <i>Cost per Foot</i> 8.84	283.21 11.48
	2Part 6" Single Face Body	1926	24'-8"	175.01 <i>Cost per Foot</i> 7.09	227.43 9.22
Retainers					
	2Part Retainer	1944	24'-8"	34.61 <i>Cost per Foot</i> 1.40	45.69 1.85
	2Part 6" Double Face Retainer	1954	24'-6"	42.54 <i>Cost per Foot</i> 1.74	56.17 2.29
	2Part Extended Retainer	1940	24'-8"	118.57 <i>Cost per Foot</i> 4.81	155.88 6.32
	2Part Extended Frame	1955	24'-8"	74.43 <i>Cost per Foot</i> 3.02	97.10 3.94
	2Part Large Extended Retainer	1939	24'-8"	157.89 <i>Cost per Foot</i> 6.40	207.96 8.43

Extrusions available in full lengths and kits.

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".












Extrusions Priced by the Length

	Part	Part Number	Length	Mill Finish	Dk. Bronze
Dividers					
	2Part Divider	1905	24'-0"	Cost per Foot \$77.13 3.21	\$96.75 4.03
	1-1/2" Standard Divider	1910	24'-6"	Cost per Foot *51.06 2.08	N/A
	2-1/2" Standard Divider	1920	24'-6"	Cost per Foot *73.40 3.00	N/A
Vandal Systems					
	2Part Inner Frame	1960	24'-8"	Cost per Foot 82.64 3.35	107.85 4.37
	2Part Outer Frame	1942	24'-6"	Cost per Foot 64.08 2.62	83.77 3.42
	2Part Large Inner Frame	1959	24'-8"	Cost per Foot 200.90 8.14	261.37 10.60
	2Part Large Outer Frame	1941	24'-6"	Cost per Foot 144.74 5.91	189.19 7.72
Edge Lit					
	Edge Lit LED 1/2 Round	1995	12'-4"	Cost per Foot 115.56 9.37	N/A
	Edge Lit LED 1/4 Round	1996	12'-4"	Cost per Foot 94.74 7.68	N/A
Snap Frames and Covers					
	Snap Frame	1899	20'-0"	Cost per Foot 21.26 1.06	N/A
	Large Snap Frame	1898	20'-0"	Cost per Foot 24.66 1.23	N/A
	Snap Frame Radius Cover	1896	20'-0"	Cost per Foot 13.88 0.69	**27.34 1.37
	Snap Frame Flat Cover	1895	20'-0"	Cost per Foot 14.53 0.73	**28.16 1.41

Extrusions available in full lengths and kits.
*Extrusions available in full lengths only.

**Clear anodized finish

Extrusions Priced by the Length








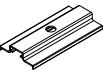







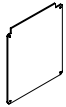
Part	Part Number	Length	Mill Finish	Dk. Bronze
Wall Frames				
 3/4" Wall Frame (Clear Anodized)	1948	24'-4"	<i>Cost per Foot</i> N/A N/A	**\$67.28 2.76
 1-3/8" Wall Frame (Clear Anodized)	1949	24'-4"	<i>Cost per Foot</i> N/A N/A	**\$84.84 3.49
Standard Moldings				
 1-3/8" L-Molding	1943	24'-4"	<i>Cost per Foot</i> 35.13 1.44	*\$46.41 1.91
 1" H-Molding	1945	24'-4"	<i>Cost per Foot</i> 32.48 1.33	42.75 1.76
 1" Z-Molding	1946	24'-4"	<i>Cost per Foot</i> 39.09 1.61	51.37 2.11
 1.5" Z-Molding	1947	24'-4"	<i>Cost per Foot</i> 57.99 2.38	75.24 3.09
Socket and Ballast Raceways				
 Large Socket Raceway	1983	24'-2"	<i>Cost per Foot</i> 62.89 2.60	N/A
 Socket Raceway	1984	24'-2"	<i>Cost per Foot</i> 90.35 3.74	N/A
 Socket Raceway II	1985	24'-2"	<i>Cost per Foot</i> 53.98 2.23	N/A
 Socket Raceway Cover	1987	24'-2"	<i>Cost per Foot</i> 13.40 0.55	N/A
 Ballast/Power Supply Raceway	1969	24'-2"	<i>Cost per Foot</i> 99.44 4.11	N/A

Extrusions available in full lengths only.
Wall Frames available in full lengths and kits.

*Note: 1-3/8" L-Molding is pre-painted matte black.
**Note: Wall Frames are clear anodized.







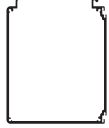

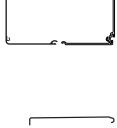



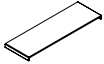
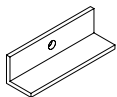
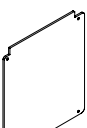
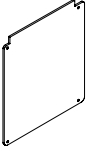
Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Extrusions Priced by the Length with Components

	Part	Part Number	Length/ Piece	Mill Finish	Price Each
Channel Letter Raceways 5" Narrow CLR	 1 Piece 5" Narrow Channel Letter Raceway	1970N	24'-2"	\$209.30 <i>Cost per Foot</i> 8.66	N/A
	 2 Piece 5" Channel Letter Raceway - Front	1971	24'-2"	106.30 <i>Cost per Foot</i> 4.40	N/A
	 2 Piece 5" Narrow Channel Letter Raceway - Back	1972N	24'-2"	98.75 <i>Cost per Foot</i> 4.09	N/A
	 5" Narrow Channel Letter Raceway Cover	1976N	24'-3"	37.25 <i>Cost per Foot</i> 1.54	N/A
	 5" Narrow Channel Letter Raceway Brace/Bracket	1974N	12'-2"	19.01 <i>Cost per Foot</i> 1.56	N/A
	 5" Narrow Channel Letter Raceway Lifting Bracket	1975N	12'-0"	25.20 <i>Cost per Foot</i> 2.10	N/A
	 5" Narrow Channel Letter Raceway Brace/Bracket 2-15/16" x 2" x .090	5972N-5"	2"	N/A	\$1.40
	 5" Narrow Channel Letter Raceway Lifting Bracket 2-15/16" x 6" x .090	5875N-5"	6"	N/A	1.80
	 5" Narrow Channel Letter Raceway End Cap 5-7/16" x 3-1/2" x .090	5987N-5"	ea	N/A	8.57
	5" CLR	 2 Piece 5" Channel Letter Raceway - Front	1971	24'-2"	106.30 <i>Cost per Foot</i> 4.40
 2 Piece 5" Channel Letter Raceway - Back		1972	24'-2"	118.34 <i>Cost per Foot</i> 4.90	N/A
 5" Channel Letter Raceway Cover		1976	24'-3"	56.95 <i>Cost per Foot</i> 2.35	N/A
 5" Channel Letter Raceway Brace/Bracket		1974	12'-2"	29.71 <i>Cost per Foot</i> 2.44	N/A
 5" Channel Letter Raceway Brace/Bracket 4-13/16" x .090		5972-5"	2"	N/A	1.95
 5" Channel Letter Raceway Lifting Bracket 1-3/4" x 1-3/4" x 1/4"		5976-5"	4-3/8"	N/A	4.27
 5" Channel Letter Raceway End Cap 5-7/16" x 5-3/8" x .090		5987-5"	ea	N/A	9.92

Extrusions available in full lengths only.

Extrusions Priced by the Length with Components

Part	Part Number	Length/ Piece	Mill Finish	Price Each
Channel Letter Raceways				
8" Narrow CLR				
	2 Piece 8" Channel Letter Raceway - Front	1981	24'-2" \$170.47 <i>Cost per Foot</i> 7.05	N/A
	2 Piece 8" Narrow Channel Letter Raceway - Back	1982N	24'-2" 156.58 <i>Cost per Foot</i> 6.48	N/A
	8" Narrow Channel Letter Raceway Cover	1986N	24'-3" 50.18 <i>Cost per Foot</i> 2.07	N/A
	8" Narrow Channel Letter Raceway Brace/Bracket	1979N	12'-2" 23.82 <i>Cost per Foot</i> 1.96	N/A
	8" Narrow Channel Letter Raceway Brace/Bracket 3-13/16" x 2" x .090	5972N-8"	ea N/A	\$2.28
	8" Narrow Channel Letter Raceway End Cap 8-1/2" x 4-5/16" x .090	5987N-8"	ea N/A	11.22
8" CLR				
	1 Piece 8" Channel Letter Raceway	1980	24'-2" 537.64 <i>Cost per Foot</i> 22.25	N/A
	2 Piece 8" Channel Letter Raceway - Front	1981	24'-2" 170.47 <i>Cost per Foot</i> 7.05	N/A
	2 Piece 8" Channel Letter Raceway - Back	1982	24'-2" 188.01 <i>Cost per Foot</i> 7.78	N/A
	8" Channel Letter Raceway Cover	1986	24'-3" 81.78 <i>Cost per Foot</i> 3.37	N/A
	8" Channel Letter Raceway Brace/Bracket	1979	12'-2" 40.74 <i>Cost per Foot</i> 3.35	N/A
	8" 1 Piece Channel Letter Raceway Brace 6-3/16" x 2" x .090	5972(1PC)-8"	2" N/A	2.49
	8" Channel Letter Raceway Brace/Bracket 6-3/4" x .090	5972-8"	2" N/A	2.49
	8" Channel Letter Raceway Lifting Bracket 1-3/4" x 1-3/4" x 1/4"	5976-8"	6-3/8" N/A	4.81
	8" 1 Piece Channel Letter Raceway End Cap 8-9/16" x 7-5/16" x .090	5987(1PC)-8"	ea N/A	12.33
	8" Channel Letter Raceway End Cap 8-1/2" x 7-5/16" x .090	5987-8"	ea N/A	12.33

Extrusions available in full lengths only.

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Extrusion Bundles Priced by the Length

Part	Part Number	Length	Mill Finish
Channel Letter Raceways			
	1 Piece 5" Narrow Channel Letter Raceway • One (1) 1 Piece 5" Narrow Channel Letter Raceway • One (1) 5" Narrow Channel Letter Raceway Cover Not Included: Hardware, Brace/Brackets, Mounting Clips or End Caps	B1970N 24'-2"	\$246.55 <i>Cost per Foot</i> 10.20
	2 Piece 5" Narrow Channel Letter Raceway • One (1) 2 Piece 5" Channel Letter Raceway - Front • One (1) 2 Piece 5" Narrow Channel Letter Raceway - Back • One (1) 5" Narrow Channel Letter Raceway Cover Not Included: Hardware, Brace/Brackets, Mounting Clips or End Caps	B1972N 24'-2"	242.31 <i>Cost per Foot</i> 10.03
	2 Piece 5" Channel Letter Raceway • One (1) 2 Piece 5" Channel Letter Raceway - Front • One (1) 2 Piece 5" Channel Letter Raceway - Back • One (1) 5" Channel Letter Raceway Cover Not Included: Hardware, Brace/Brackets, Mounting Clips or End Caps	B1972 24'-2"	281.61 <i>Cost per Foot</i> 11.65
	2 Piece 8" Narrow Channel Letter Raceway • One (1) 2 Piece 8" Channel Letter Raceway - Front • One (1) 2 Piece 8" Narrow Channel Letter Raceway - Back • One (1) 8" Narrow Channel Letter Raceway Cover Not Included: Hardware, Brace/Brackets, Mounting Clips or End Caps	B1982N 24'-2"	377.22 <i>Cost per Foot</i> 15.61
	2 Piece 8" Channel Letter Raceway • One (1) 2 Piece 8" Channel Letter Raceway - Front • One (1) 2 Piece 8" Channel Letter Raceway - Back • One (1) 8" Channel Letter Raceway Cover Not Included: Hardware, Brace/Brackets, Mounting Clips or End Caps	B1982 24'-2"	440.28 <i>Cost per Foot</i> 18.22

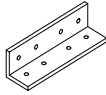
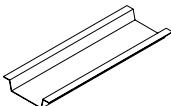
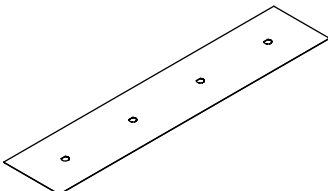
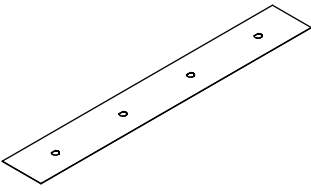
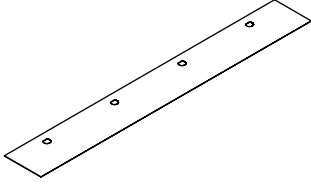
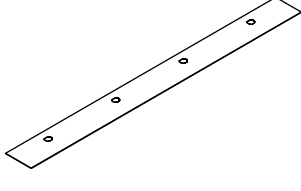
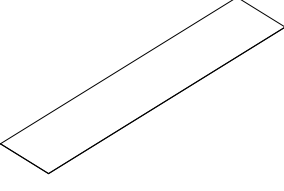
Extrusions available in full lengths only.

Extrusions Priced by the Length \ Standard System Accessories

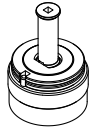























	Part	Part Number	Length/ Piece	Mill Finish	Price Each	
Channel Letter Raceways						
	Access Raceway	5" Narrow Access Raceway Front	1961N	24'-2"	\$100.19 <i>Cost per Foot</i> 4.15	N/A
		5" Narrow Access Raceway Back	1962N	24'-2"	125.56 <i>Cost per Foot</i> 5.20	N/A
	5" Narrow Access Raceway End Cap 5-9/16" x 3" x .090	5967N-5"	ea	N/A	\$9.92	
Hingeable Raceway		Flat Wall Mount Retro Body	2042	24'-6"	93.60 <i>Cost per Foot</i> 3.82	N/A
		Flat 1-1/2" Retainer	2052	24'-6"	104.27 <i>Cost per Foot</i> 4.26	N/A N/A
		Flat 2" Retainer	2047	24'-6"	118.73 <i>Cost per Foot</i> 4.85	N/A N/A
Components		Channel Letter Raceway U-Channel	1978	12'-2"	9.32 <i>Cost per Foot</i> 0.77	N/A
		Channel Letter Raceway Mounting Clip	1989	12'-0"	31.04 <i>Cost per Foot</i> 2.59	N/A
		Channel Letter Raceway Large Mounting Clip	1988	12'-0"	46.10 <i>Cost per Foot</i> 3.84	N/A
		Channel Letter Raceway 3" Mounting Clip	5989	ea	N/A	1.45
		Channel Letter Raceway 3" Large Mounting Clip	5988	ea	N/A	1.80
Components		Corner Key 3-1/4" x 3-1/4" x .120 Stamped Aluminum		5210		\$0.97
		2 Piece Corner Key 1-3/8" x 1-3/8" x .200		5890		0.60
		Flat 1-1/2" Retainer Corner Bracket Set		5213		4.04
		Flat 2" Retainer Corner Bracket Set		5214		4.82
		2Part Outer Frame Corner Angle 2" x 2" x 1/8" (3/8")		5975		1.37
		Header/Reader Divider Angle 2" x 2" x 1/8" (3/4")		5980		1.05
		Frame Corner Angle 1-3/4" x 1-3/4" x 1/4" (1-1/16")		5305		1.37
		Divider Corner Angle 1-3/4" x 1-3/4" x 1/4" (1-1/16") w/Notches		5300		1.69

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Standard System Accessories

	Part	Part Number	Price Each
Components			
	1Part 2Part 12" D/F Body Corner Angle 1-3/4" x 1-3/4" x 1/4" - (9-5/16")	5977	\$7.12
	1Part 2Part 9" D/F Body Corner Angle 1-3/4" x 1-3/4" x 1/4" - (6-5/16")	5978	5.46
	1Part 2Part 6" D/F Body Corner Angle 1-3/4" x 1-3/4" x 1/4" - (3-3/4")	5985	5.43
	1Part 2Part 8" S/F Body Corner Angle 1-3/4" x 1-3/4" x 1/4" - (6-3/16")	5979	4.53
	1Part 2Part 6" S/F Body Corner Angle 1-3/4" x 1-3/4" x 1/4" - (4-3/16")	5981	4.23
	1Part 2Part 12" D/F Body Ballast Pan 7-1/2" x 24" x .063	5970	23.28
	1Part 2Part 9" D/F Body Ballast Pan 4-5/8" x 24" x .063	5971	18.19
	1Part 2Part 8" S/F Body Ballast Pan 4-5/8" x 24" x .063	5971	18.19
	1Part 2Part 6" S/F Body Ballast Pan 3-1/2" x 24" x .063	5969	16.13
	1Part 2Part 12" D/F Body Raceway Cover 9-7/8" x 48" x .040 (white) Pre-Punched 12" O/C	5984-12"	22.07
	1Part 2Part 12" D/F Body Raceway Cover 9-7/8" x 36" x .040 (white) Pre-Punched 12" O/C	5983-12"	19.35
	1Part 2Part 12" D/F Body Raceway Cover 9-7/8" x 24" x .040 (white) Pre-Punched 12" O/C	5982-12"	14.53
	1Part 2Part 9" D/F Body Raceway Cover 6-7/8" x 48" x .040 (white) Pre-Punched 12" O/C	5984-9"	17.44
	1Part 2Part 9" D/F Body Raceway Cover 6-7/8" x 36" x .040 (white) Pre-Punched 12" O/C	5983-9"	16.05
	1Part 2Part 9" D/F Body Raceway Cover 6-7/8" x 24" x .040 (white) Pre-Punched 12" O/C	5982-9"	12.22
	1Part 2Part 8" S/F Body Raceway Cover 6-1/2" x 48" x .040 (white) Pre-Punched 12" O/C	5984-8"	16.69
	1Part 2Part 8" S/F Body Raceway Cover 6-1/2" x 36" x .040 (white) Pre-Punched 12" O/C	5983-8"	15.47
	1Part 2Part 8" S/F Body Raceway Cover 6-1/2" x 24" x .040 (white) Pre-Punched 12" O/C	5982-8"	11.83
	1Part 2Part 6" S/F Body Raceway Cover 4-3/4" x 48" x .040 (white) Pre-Punched 12" O/C	5984-6"	14.13
	1Part 2Part 6" S/F Body Raceway Cover 4-3/4" x 36" x .040 (white) Pre-Punched 12" O/C	5983-6"	13.20
	1Part 2Part 6" S/F Body Raceway Cover 4-3/4" x 24" x .040 (white) Pre-Punched 12" O/C	5982-6"	10.61
	1Part 2Part 12" D/F Body Raceway Cover 9-7/8" x 48" x .040 (white) Blank	5984B-12"	18.45
	1Part 2Part 9" D/F Body Raceway Cover 6-7/8" x 48" x .040 (white) Blank	5984B-9"	12.49
	1Part 2Part 8" S/F Body Raceway Cover 6-1/2" x 48" x .040 (white) Blank	5984B-8"	11.46
	1Part 2Part 6" S/F Body Raceway Cover 4-3/4" x 48" x .040 (white) Blank	5984B-6"	9.20

Standard System Accessories

Part		Part Number	Price Each
Components			
	D-Punch Assembly	5080	\$354.93
	Edge Lit LED 1/2 Round Cap 3-1/4" x 1-9/16" x .090	5905	5.59
	Edge Lit LED 1/4 Round Cap 2-3/16" x 1-9/16" x .090	5903	5.59
	Snap Frame Radius Cover Spring 1-1/16" x 1-1/16" x .010 Stainless Steel	5892	0.28/ea
	Snap Frame Flat Cover Spring 1" x 1" x .010 Stainless Steel	5893	0.28/ea
	2Part Lock For use with Parts #1942/#1960	5994	11.46
	2Part Large Lock For use with Parts #1941/#1959	5993	11.74
	2Part Lock Wrench For use with 2Part Lock Part #5994	5992	9.44
	2Part Hinge 1-1/16" x 96" x .060 Aluminum Hinge	5996 **5996P	18.59 33.47
	2Part Large Hinge 1-1/2" x 96" x .063 Aluminum Hinge	5997 **5997P	26.56 41.64
	Gas Support Included: (2) Gas Supports/Ball Stud Mounting Brackets (4) 10mm Ball Studs Screws for mechanical fastening Designed for SignComp Large Vandal only. Not recommended with other systems. Call Customer Service for specific gas support size and poundage.	5934-Kit	68.55
Hardware			
	2Part 6" D/F Retainer Screw Pre-drill and countersink 1/8" holes 12" o/c #8 x 1/2" stainless steel square/phillips drive countersink screw - Type A	5168 *5168P	9.00/100 22.00/100
	2Part Retainer Screw	5290	9.00/100
	2Part Extended Retainer Screw	*5290P	22.00/100
	Raceway Cover Screw Pre-drill 1/8" holes 12" o/c		
	Raceway End Cap Screw #8 x 1/2" steel zinc square/phillips drive pan head screw - Type A		
	1Part 2Part Corner Angle Screw Pre-drill 5/32" holes four (4) per body corner	5218	23.00/100
	Divider Angle Screw Two (2) per end #10 x 1/2" stainless steel square/phillips drive pan head screw - Type AB		
	2Part Extended Retainer Corner Screw Pre-drill and countersink 1/8" holes one (1) per corner	5241	8.00/100
	Wall Frame Corner Screw #8 x 3/4" stainless steel square/phillips drive countersink screw - Type A	*5241P	19.00/100
	2Part Outer Frame Corner Angle Screw Pre-drill #6 countersink hole one (1) per corner	5245	8.00/100
	2Part Outer Frame Corner Angle Screw Pre-drill and countersink 1/8" holes two (2) per corner angle	5990	8.00/100
	LED Cap Screw #8 x 3/8" stainless steel square/phillips drive countersink screw - Type A	5940	7.00/100
	LED Spring Pin Drill 5/64" holes through face 12" o/c 3/32" x 5/8" Stainless Steel	5945	8.00/100

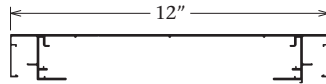
*Pre-painted Dark Bronze
**Pre-painted Dark Bronze Anodized

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

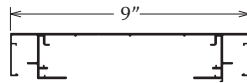
Standard System Configurations

Bodies

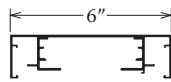
1Part 12" Double Face Body
#1924



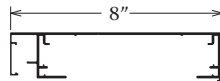
1Part 9" Double Face Body
#1923



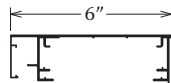
1Part 6" Double Face Body
#1931



1Part 8" Single Face Body
#1922



1Part 6" Single Face Body
#1921

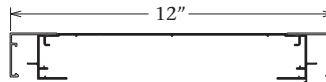


Removeable Retainers

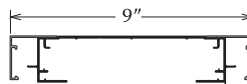
2Part Retainer

#1944 or #1954

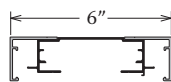
2Part 12" Double Face Body
#1929



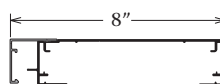
2Part 9" Double Face Body
#1928



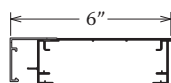
2Part 6" Double Face Body
#1936
(Only integrates with Part #1954)



2Part 8" Single Face Body
#1927



2Part 6" Single Face Body
#1926



Standard System Configurations

Removeable Retainers

2Part Extended Retainer

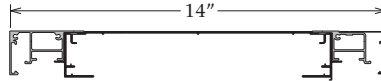
#1940

2Part Extended Frame & Cover

#1955 and #1944

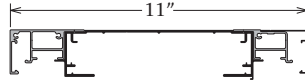
2Part 12" Double Face Body

#1929



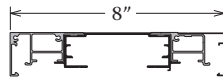
2Part 9" Double Face Body

#1928



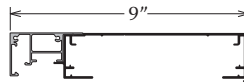
2Part 6" Double Face Body

#1936



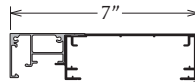
2Part 8" Single Face Body

#1927



2Part 6" Single Face Body

#1926

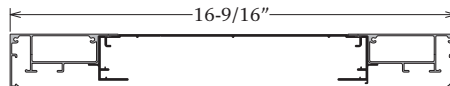


2Part Large Extended Retainer

#1939

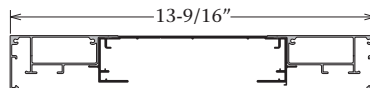
2Part 12" Double Face Body

#1929



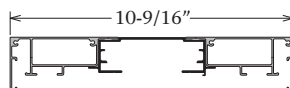
2Part 9" Double Face Body

#1928



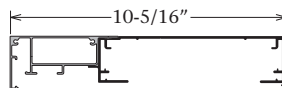
2Part 6" Double Face Body

#1936



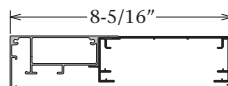
2Part 8" Single Face Body

#1927



2Part 6" Single Face Body

#1926



Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Standard System Configurations

Vandal Retainers

2Part Inner Frame

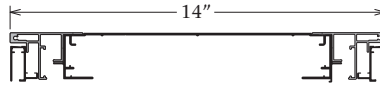
#1960

2Part Outer Frame

#1942

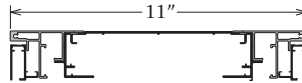
2Part 12" Double Face Body

#1929



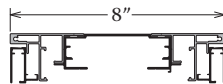
2Part 9" Double Face Body

#1928



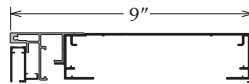
2Part 6" Double Face Body

#1936



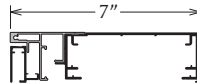
2Part 8" Single Face Body

#1927



2Part 6" Single Face Body

#1926



2Part Large Inner Frame

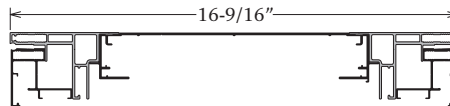
#1959

2Part Large Outer Frame

#1941

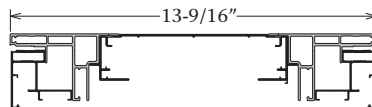
2Part 12" Double Face Body

#1929



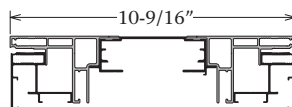
2Part 9" Double Face Body

#1928



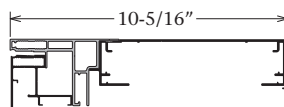
2Part 6" Double Face Body

#1936



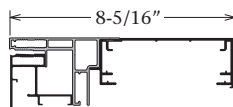
2Part 8" Single Face Body

#1927



2Part 6" Single Face Body

#1926



Standard System Configurations

Vandal Retainers with Headers

2Part Vandal System

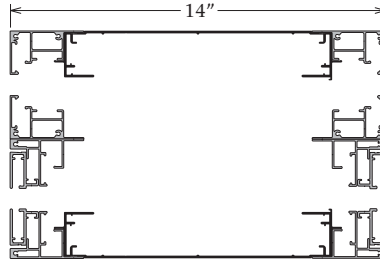
#1960 and #1942

2Part Extended Retainer

#1940

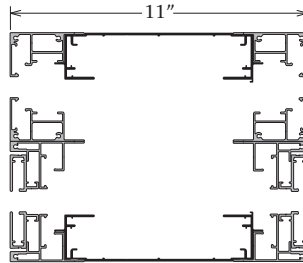
2Part 12" Double Face Body

#1929



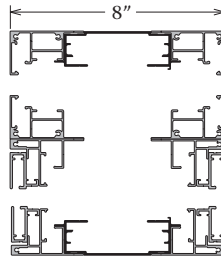
2Part 9" Double Face Body

#1928



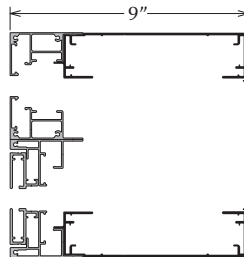
2Part 6" Double Face Body

#1936



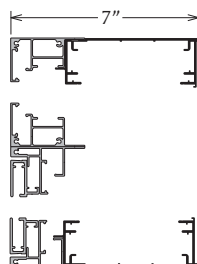
2Part 8" Single Face Body

#1927



2Part 6" Single Face Body

#1926



Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Standard System Configurations

Vandal Retainers with Headers

2Part Large Vandal System

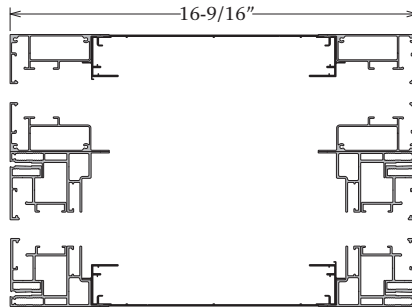
#1959 and #1941

2Part Large Extended Retainer

#1939

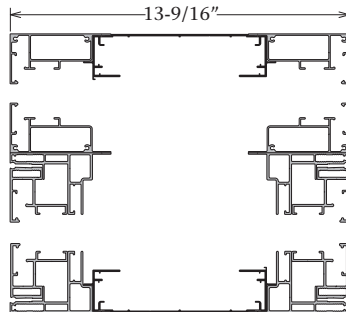
2Part 12" Double Face Body

#1929



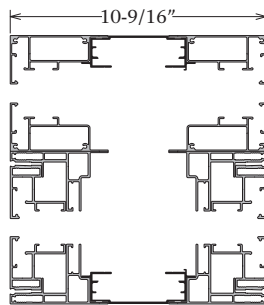
2Part 9" Double Face Body

#1928



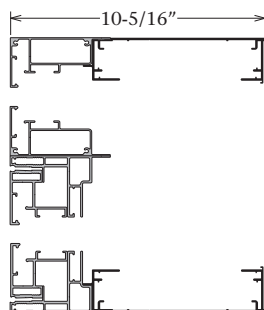
2Part 6" Double Face Body

#1936



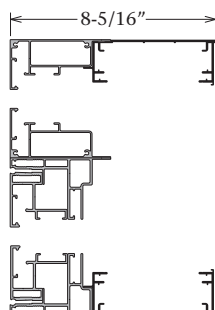
2Part 8" Single Face Body

#1927



2Part 6" Single Face Body

#1926

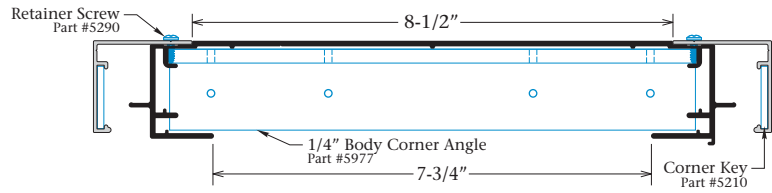


Standard System Specifications

Sign Cabinet Bodies

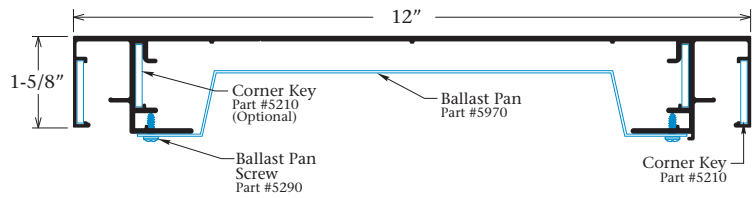
2Part 12" Double Face Body
Part #1929

2Part Retainer
Part #1944



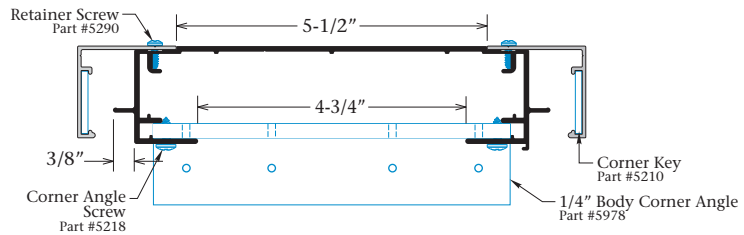
1Part 12" Double Face Body
Part #1924

Note: It is recommended to cut bodies and retainers 1-3/4" over nominal T12 or T8 lamp length to utilize .040 flat aluminum raceway covers.



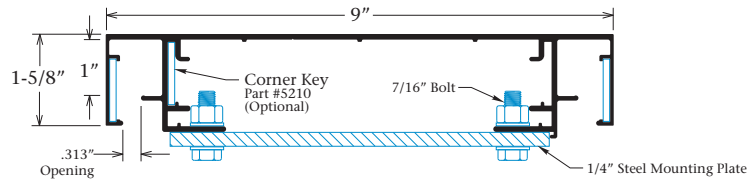
2Part 9" Double Face Body
Part #1928

2Part Retainer
Part #1944



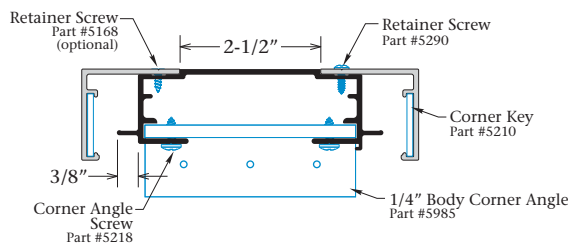
1Part 9" Double Face Body
Part #1923

Note: It is recommended to cut bodies and retainers 1-3/4" over nominal T12 or T8 lamp length to utilize .040 flat aluminum raceway covers.



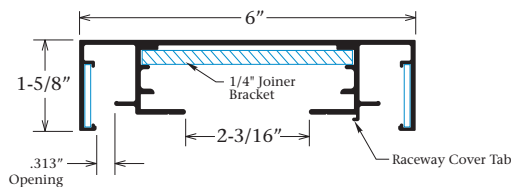
2Part 6" Double Face Body
Part #1936

2Part 6" Double Face Retainer
Part #1954



1Part 6" Double Face Body
Part #1931

Note: It is recommended to cut bodies and retainers 1" over nominal T12 or T8 lamp length to utilize .040 flat aluminum raceway covers.



Note: See page 77 for all body components.

Note: Attach the 1/4" steel mounting plate above the inner body flanges to increase structural connection.

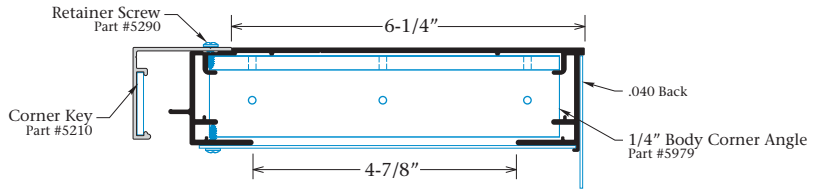
Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Standard System Specifications

Sign Cabinet Bodies

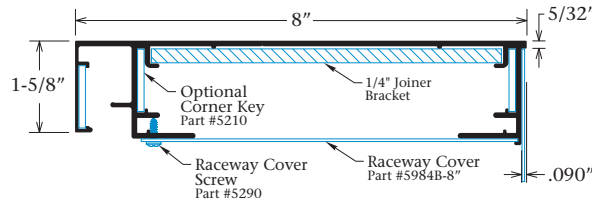
2Part 8" Single Face Body
Part #1927

2Part Retainer
Part #1944



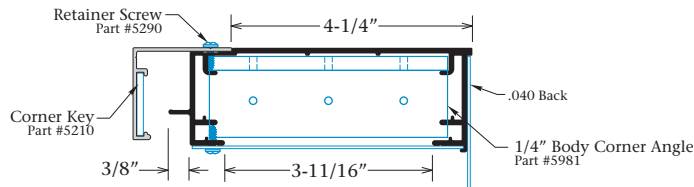
1Part 8" Single Face Body
Part #1922

Note: It is recommended to cut bodies and retainers 1-3/4" over nominal T12 or T8 lamp length to utilize .040 flat aluminum raceway covers.



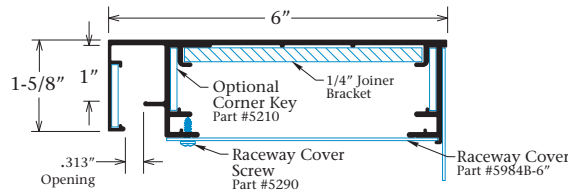
2Part 6" Single Face Body
Part #1926

2Part Retainer
Part #1944



1Part 6" Single Face Body
Part #1921

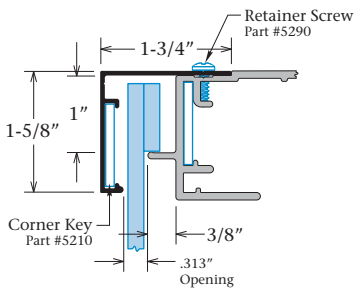
Note: It is recommended to cut bodies and retainers 1-3/4" over nominal T12 or T8 lamp length to utilize .040 flat aluminum raceway covers.



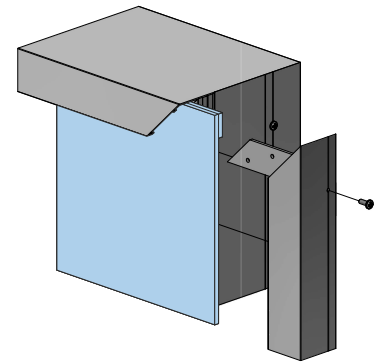
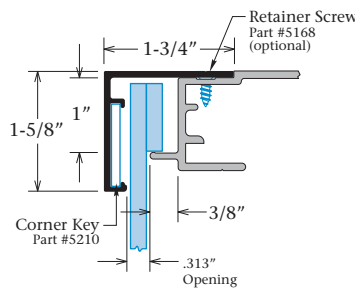
Note: See page 77 for all body components.

Retainers

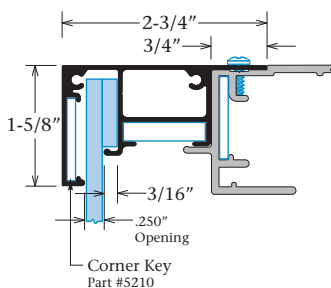
2Part Retainer
Part #1944



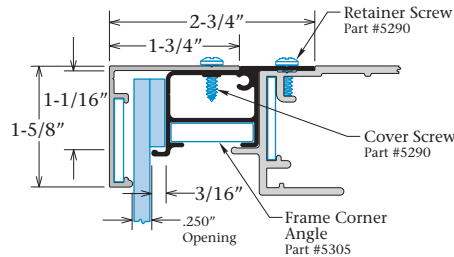
2Part 6" Double Face Retainer
Part #1954



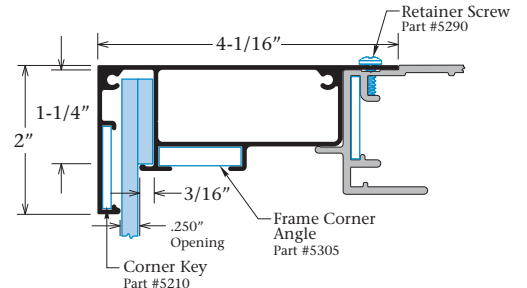
2Part Extended Retainer
Part #1940



2Part Extended Frame/2Part Retainer
Part #1955



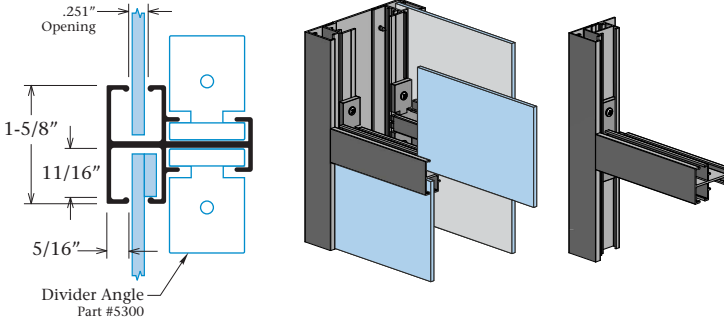
2Part Large Extended Retainer
Part #1939



Standard System Specifications

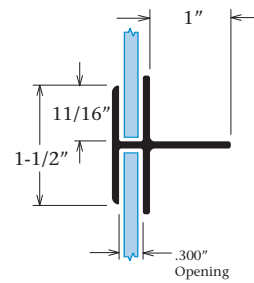
Dividers

2Part Divider
Part #1905

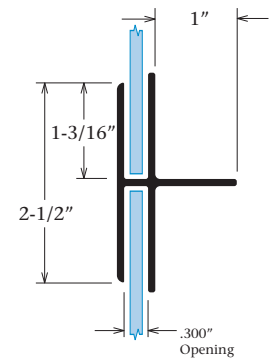


Standard Dividers

1-1/2" Divider
Part #1910



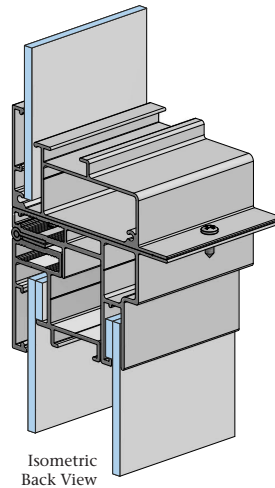
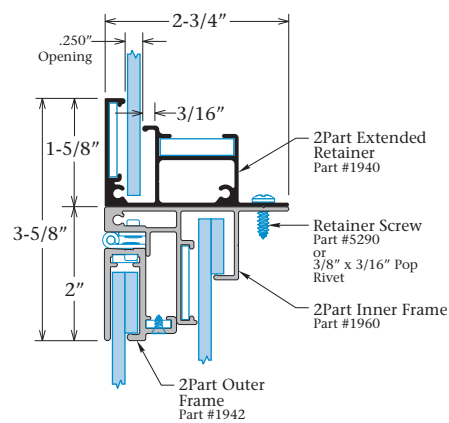
2-1/2" Divider
Part #1920



Vandal Systems with Headers

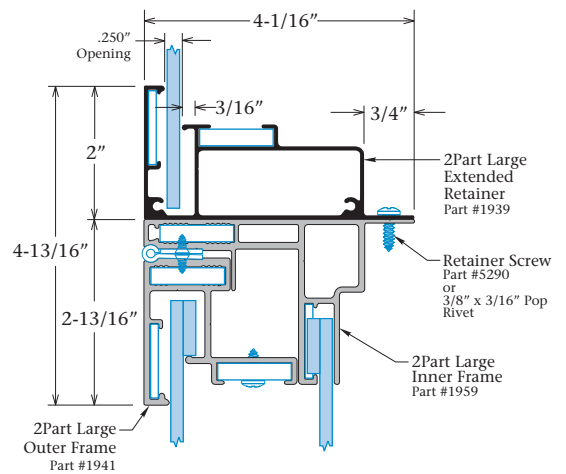
2Part Extended Retainer
Part #1940

2Part Vandal System
Parts #1960 and Part #1942



2Part Large Extended Retainer
Part #1939

2Part Large Vandal System
Parts #1959 and Part #1941

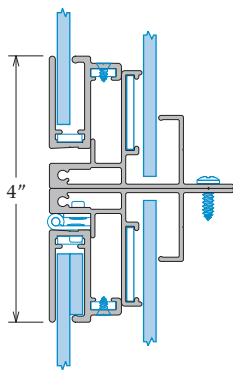


STANDARD

Vandal to Vandal Systems (Menu Boards)

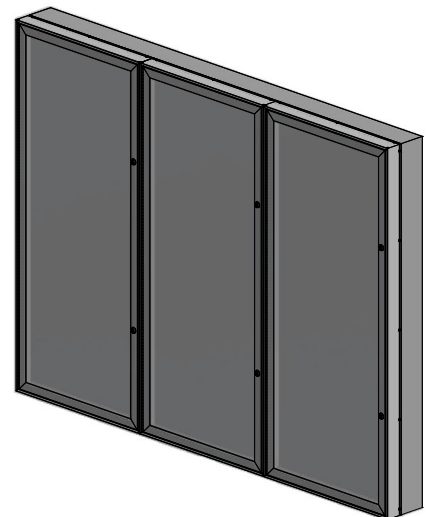
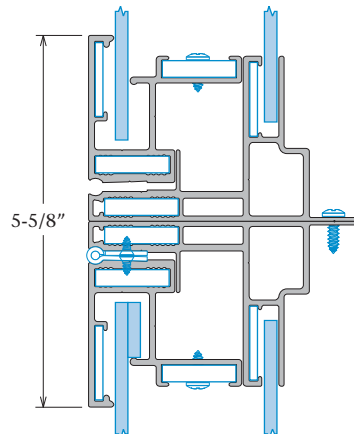
2Part Vandal System
Parts #1960 and Part #1942

2Part Vandal System
Parts #1960 and Part #1942



2Part Large Vandal System
Parts #1959 and Part #1941

2Part Large Vandal System
Parts #1959 and Part #1941

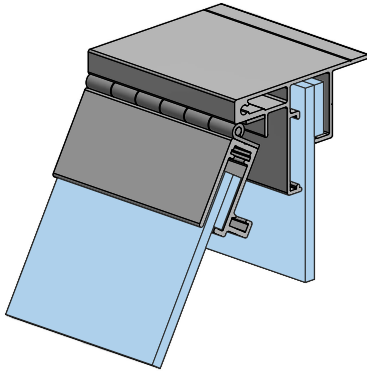


Note: It is recommended to use safety chains and prop-bars on hingeable faces.

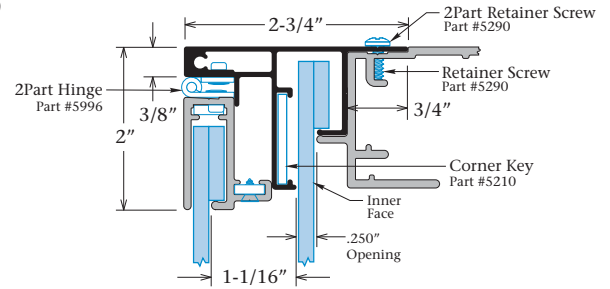
Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Standard System Specifications

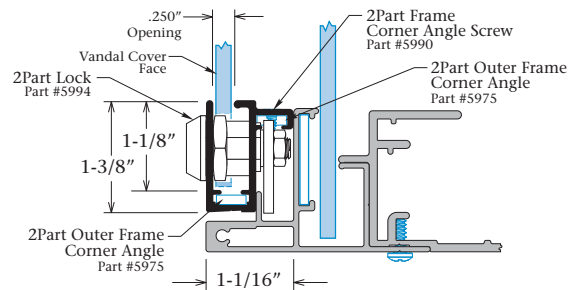
Vandal Systems



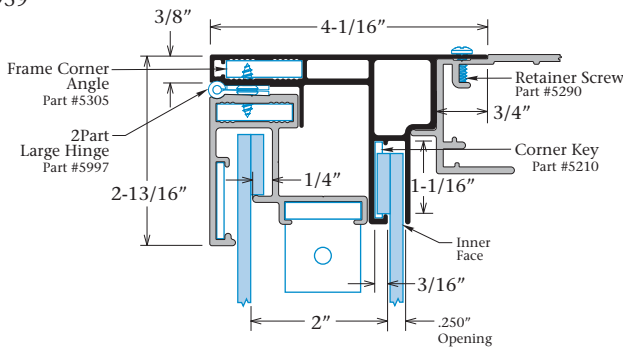
2Part Inner Frame
Part #1960



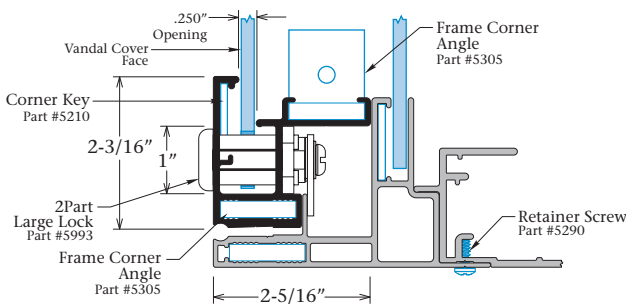
2Part Outer Frame with 2Part Lock
Part #1942



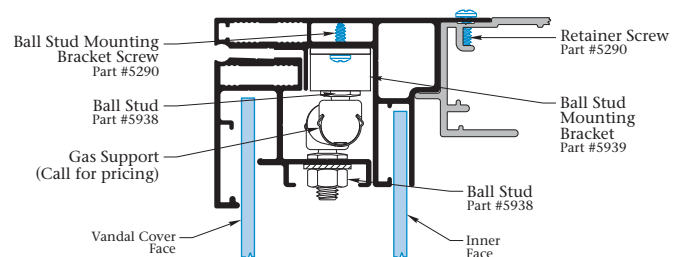
2Part Large Inner Frame
Part #1959



2Part Large Outer Frame with 2Part Large Lock
Part #1941



2Part Large Vandal System with Gas Support



Note:

The **Inner Frame** retains the inner face which is typically a translucent white face for changeable copy systems.

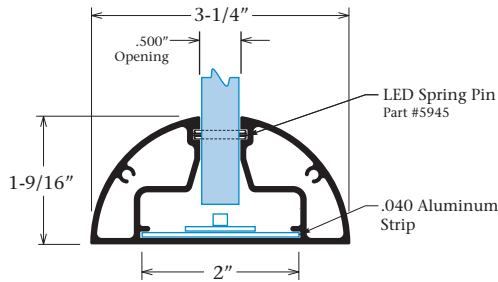
The **Outer Frame** retains the vandal cover or outer face which is typically a clear lens.

Note: It is recommended to use safety chains and prop-bars on hingeable faces.

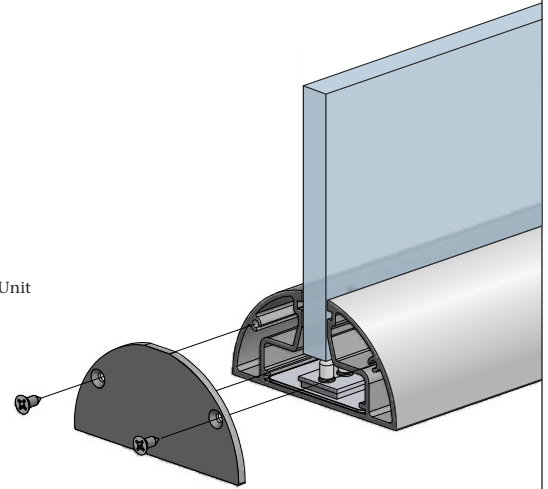
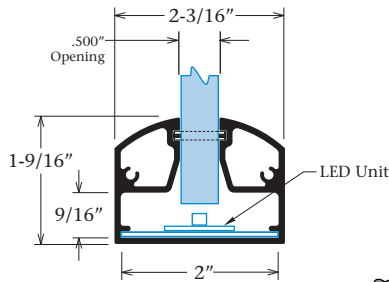
Standard System Specifications

Edge Lit

Edge Lit LED 1/2 Round
Part #1995



Edge Lit LED 1/4 Round
Part #1996



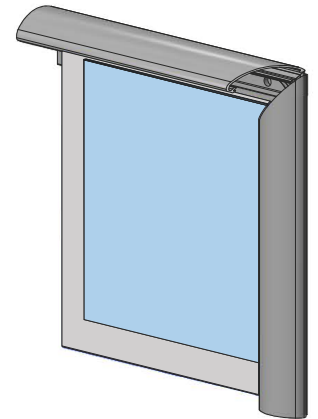
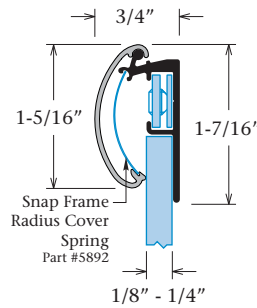
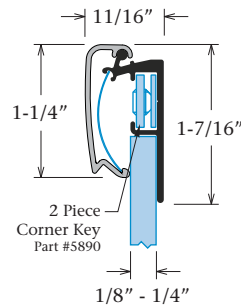
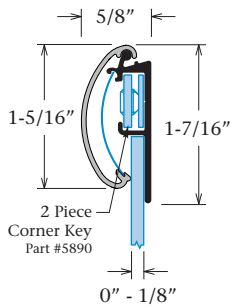
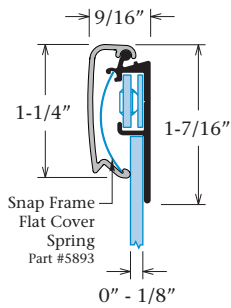
Snap Frames

Snap Frame
Part #1899
Snap Frame
Flat Cover
Part #1895

Snap Frame
Part #1899
Snap Frame
Radius Cover
Part #1896

Large Snap Frame
Part #1898
Snap Frame
Flat Cover
Part #1895

Large Snap Frame
Part #1898
Snap Frame
Radius Cover
Part #1896

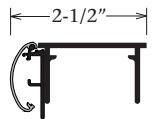
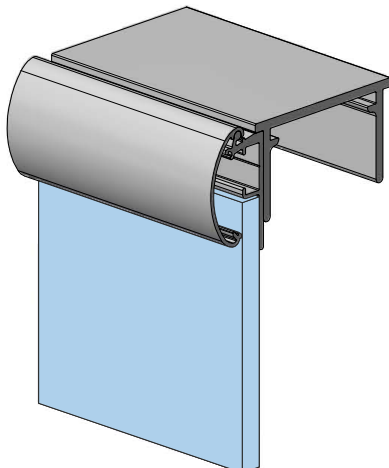


STANDARD

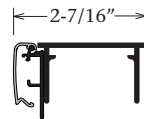
Snap Frame with Bleed Body Configurations

Series 2 Bleed Body
Part #1120

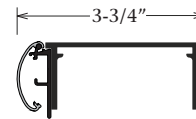
Series 3 Bleed Body
Part #1270



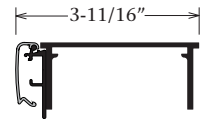
Part #1899/#1896



Part #1899/#1895



Part #1899/#1896



Part #1899/#1895

Part #1898/#1896
Depth 2-11/16"

Part #1898/#1895
Depth 2-5/8"

Part #1898/#1896
Depth 3-15/16"

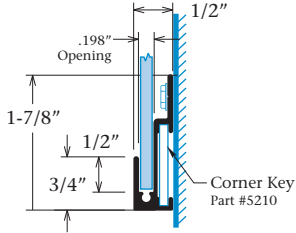
Part #1898/#1895
Depth 3-7/8"

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

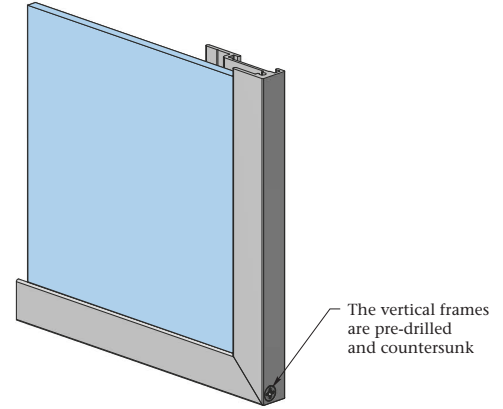
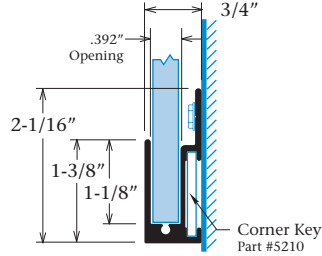
Standard System Specifications

Wall Frames

3/4" Wall Frame
Part #1948

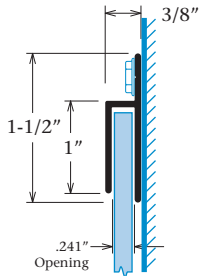


1-3/8" Wall Frame
Part #1949

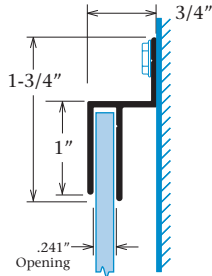


Moldings

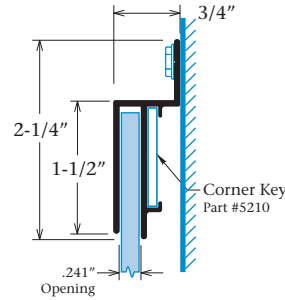
1" H-Molding
Part #1945



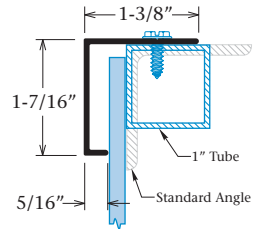
1" Z-Molding
Part #1946



1.5" Z-Molding
Part #1947

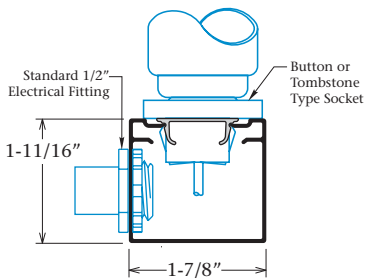


1-3/8" L-Molding
Part #1943

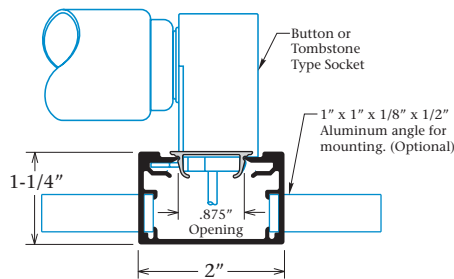


Socket Raceways

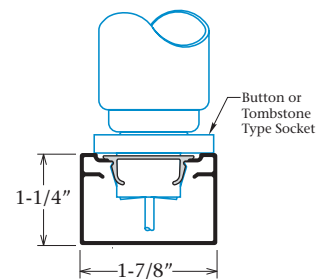
Large Socket Raceway
Part #1983
Socket Raceway Cover
Part #1987



Socket Raceway
Part #1984
Socket Raceway Cover
Part #1987

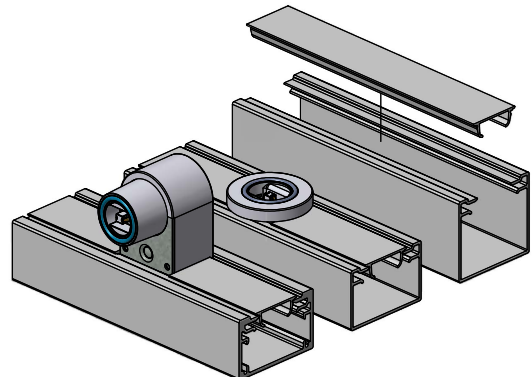
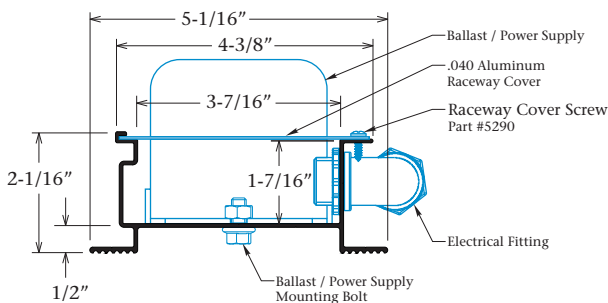


Socket Raceway II
Part #1985
Socket Raceway Cover
Part #1987



Ballast / Power Supply Raceway

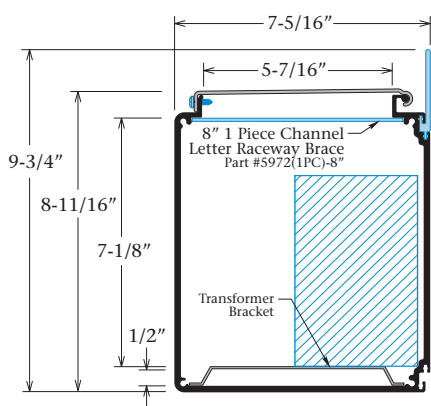
Ballast Raceway
Part #1969



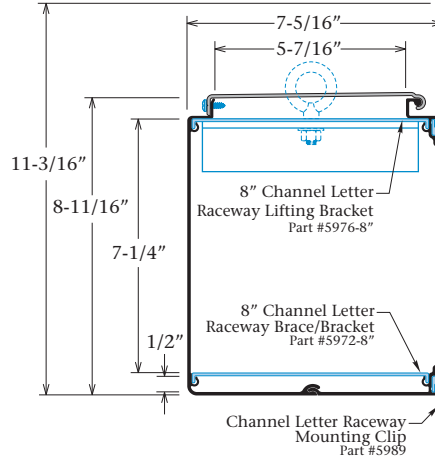
Standard System Specifications

Channel Letter Raceways

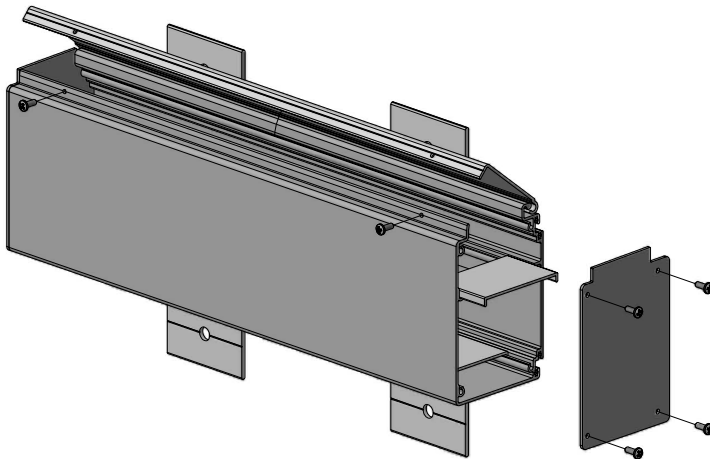
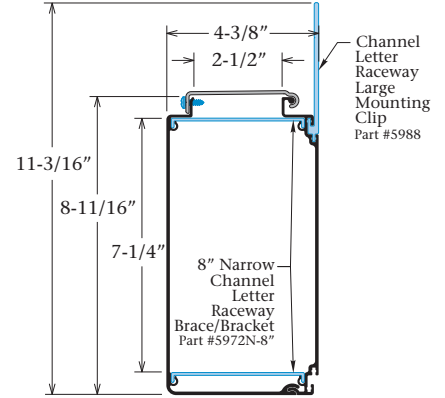
1 Piece 8" Channel Letter Raceway w/ Raceway Cover
Part #1980 Part #1986



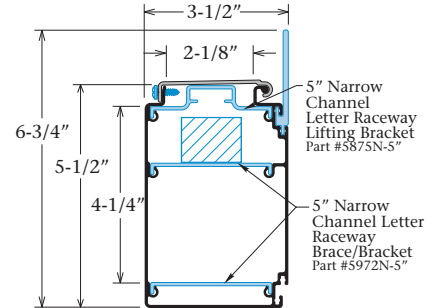
2 Piece 8" Channel Letter Raceway w/ Raceway Cover
Part #1981 & #1982 Part #1986



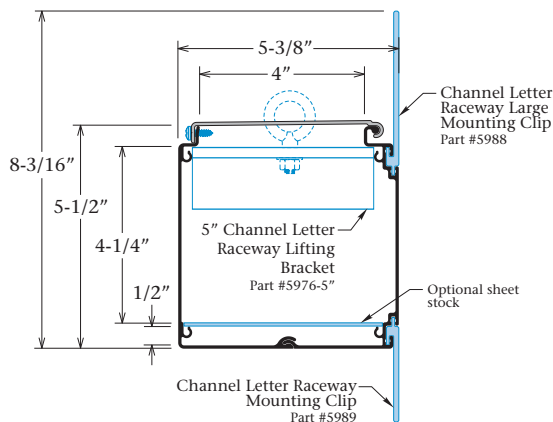
2 Piece 8" Narrow Channel Letter Raceway w/ Raceway Cover
Part #1981 & #1982N Part #1986N



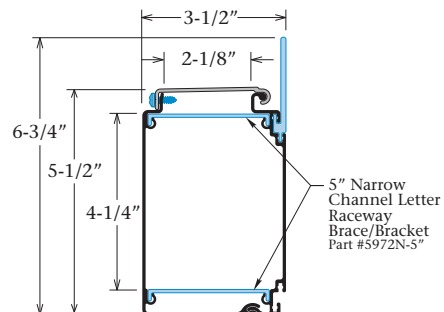
1 Piece 5" Narrow Channel Letter Raceway w/ Raceway Cover
Part #1970N Part #1976N



2 Piece 5" Channel Letter Raceway w/ Raceway Cover
Part #1971 & #1972 Part #1976



2 Piece 5" Narrow Channel Letter Raceway w/ Raceway Cover
Part #1971 & #1972N Part #1976N

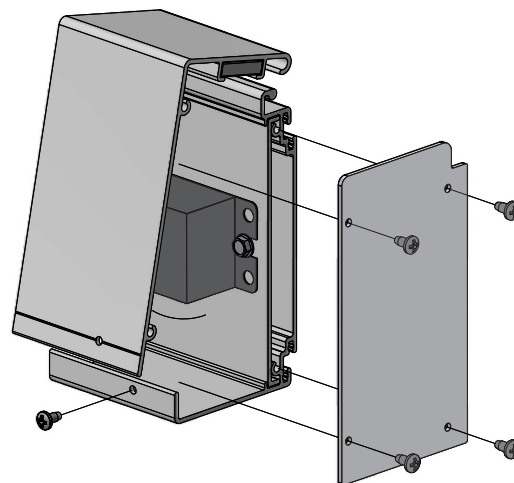
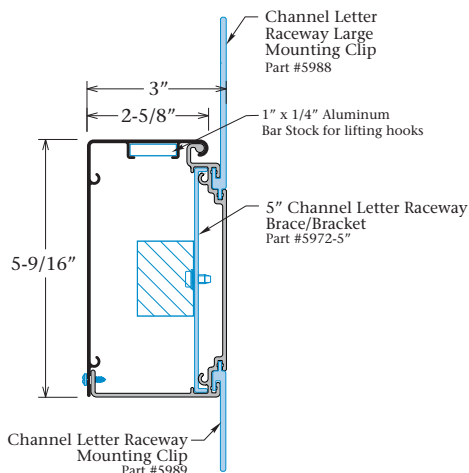


Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Standard System Specifications

Access Raceway

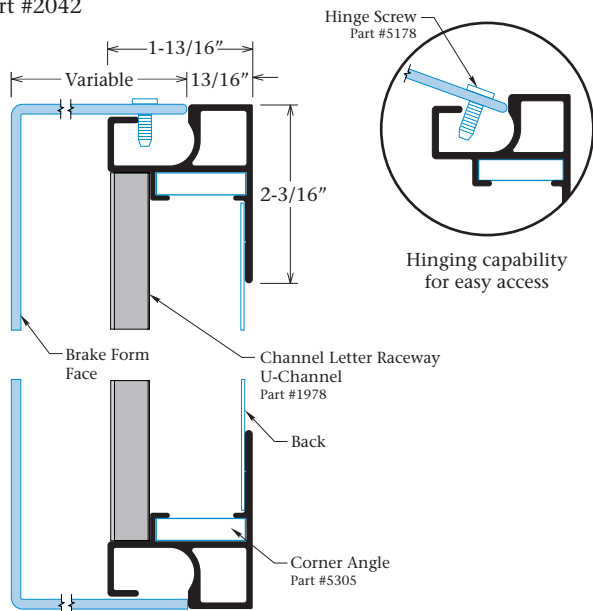
2 Piece 5" Narrow Access Raceway
Part #1961N & #1962N



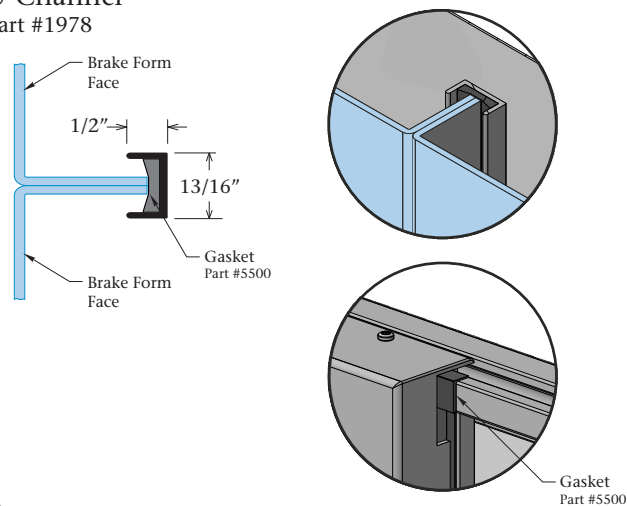
Removable End Caps for access to power supply bracket.

Channel Letter Hingeable System

Flat Wall Mount Retro Body
Part #2042



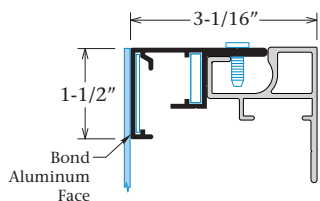
Channel Letter Raceway U-Channel
Part #1978



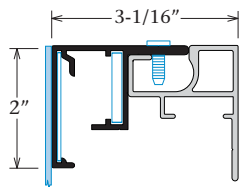
Accommodates multiple panels for larger raceway applications.

Optional Retainers

Flat 1-1/2" Retainer
Part #2052



Flat 2" Retainer
Part #2047



Note: It is recommended to use safety chains and prop-bars on hingeable faces.

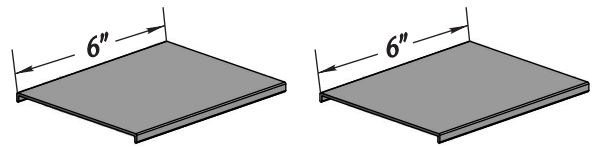
US Patent Number 9,208,701

Standard System Specifications

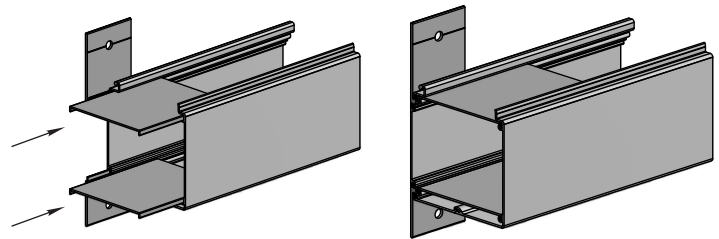
Channel Letter Raceway Splicing Guidelines

One of the many features of SignComp Channel Letter Raceways is the ability to splice pieces together to maximize material usage.

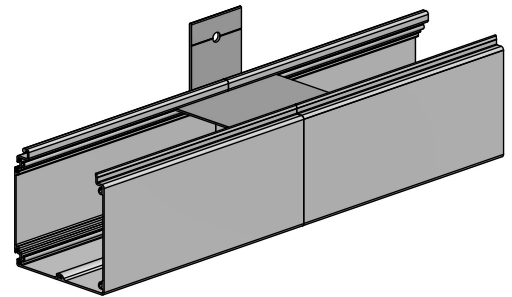
- 1.) Cut two 6" channel letter raceway brace/brackets from the available 12'2" lengths.



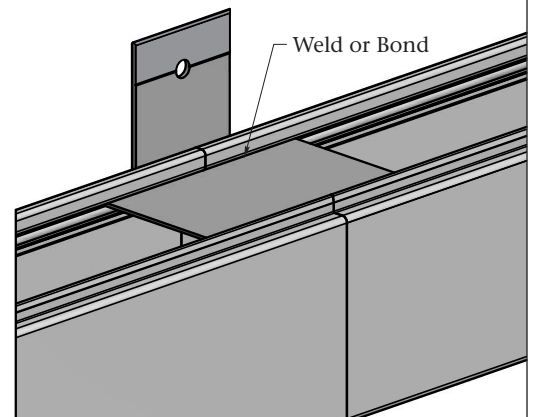
- 2.) Insert brace/brackets into the top and bottom of one section of raceway. Brace/brackets should be flush with the edge of the raceway.

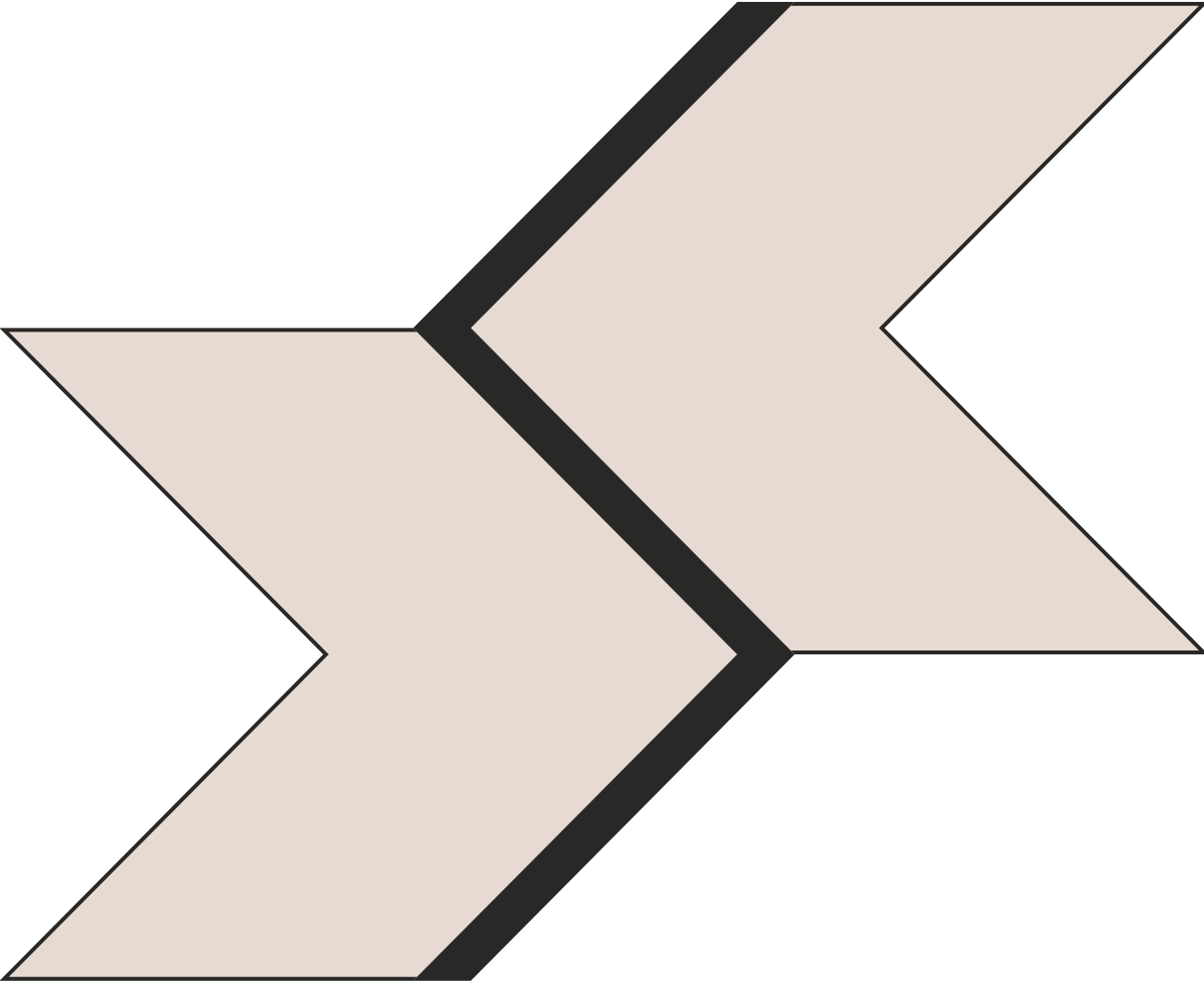


- 3.) Connect both sections of raceway together by sliding the brace/brackets into the second piece of raceway. Make sure to center the brace/brackets so they are equally distributed in each piece of raceway.

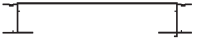
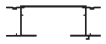






- 4.) Weld or bond both sides of the top and bottom brace/brackets to the raceway to secure the splice.




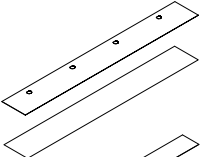

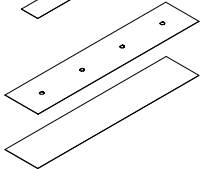








Extrusions Priced by the Length

Part	Part Number	Length	Mill Finish	Dk. Bronze
Sign Cabinet Fillers				
 Large Double Face Filler	2032	24' 6"	\$172.18 <i>Cost per Foot</i> 7.03	\$229.94 9.39
 Medium Double Face Filler	2036	24' 6"	116.46 <i>Cost per Foot</i> 4.75	155.69 6.35
 Single Face Filler	2034	24' 6"	117.13 <i>Cost per Foot</i> 4.78	156.71 6.40
Moldings				
 Econo Molding	2056	24' 6"	24.03 <i>Cost per Foot</i> 0.98	32.30 1.32
 Extended Econo Molding	2058	24' 6"	74.43 <i>Cost per Foot</i> 3.04	97.95 4.00
Divider				
 1-5/16" Econo Divider	2140	24' 0"	54.26 <i>Cost per Foot</i> 2.26	74.41 3.10

EconoComp System Accessories

Part	Part Number	Price Each
Components		
 Corner Key 3-1/4" x 3-1/4" x .120 Stamped Aluminum	5210	\$0.97
 Divider Angle for Econo Molding 1" x 1" x 1/8" (1/2")	5325	1.19
 Extended Divider Angle for Extended Econo Molding 1" x 1" x 1/8" (2-1/4")	5335	1.60
	Single Face Filler Raceway Cover 5-1/8" x 48" x .040" (white)	
	Pre-Punched 7" centers	5082 15.42
	Pre-Punched 10" centers	5083 15.42
	Blank	5084 8.81
	Medium Double Filler Raceway Cover 3" x 48" x .040" (white)	
Blank	5085 5.74	
	Large Double Filler Raceway Cover 6-1/2" x 48" x .040" (white)	
	Pre-Punched 7" centers	5086 19.82
	Pre-Punched 10" centers	5087 19.82
	Blank	5088 11.46
Hardware		
 	Corner Key Screw Four (4) per corner key	5217 21.00/100
 	Divider Angle Screw Three (3) per end #8 x 1/2" coated hex washer self drilling/tapping screw - Type A	
	Molding Screw Pre-drill 1/8" holes 12" o/c #8 x 1/2" steel zinc square/phillips drive pan head screw - Type A	5290 9.00/100 *5290P 22.00/100

Extrusions available in full lengths and kits.

*Pre-painted Dark Bronze

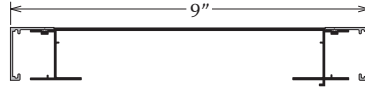
Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

EconoComp System Configurations

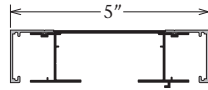
Sign Cabinet Fillers with Moldings

Econo Molding
#2056

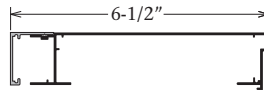
Large Double Face Filler
#2032



Medium Double Face Filler
#2036

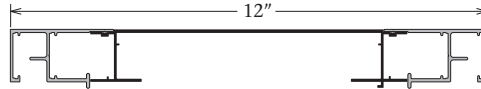


Single Face Filler
#2034

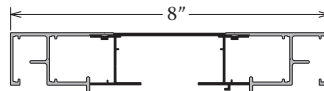


Extended Econo Molding
#2058

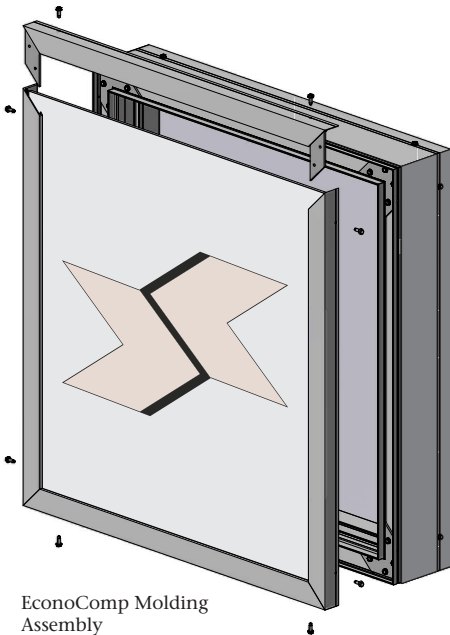
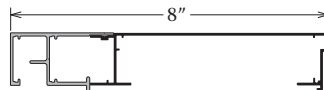
Large Double Face Filler
#2032



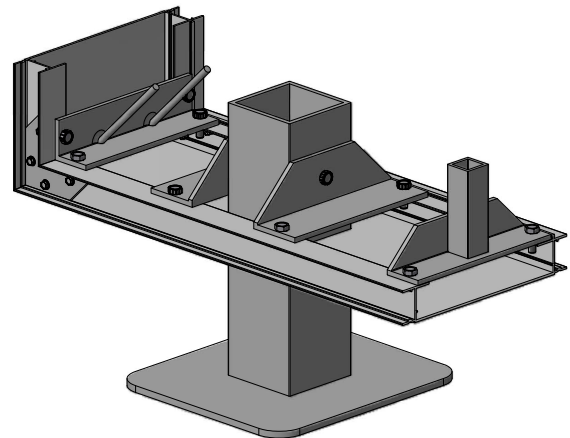
Medium Double Face Filler
#2036



Single Face Filler
#2034



EconoComp Molding Assembly



EconoComp System Conceptual Structural Support

EconoComp System Specifications

Sign Cabinet Fillers (Bodies)

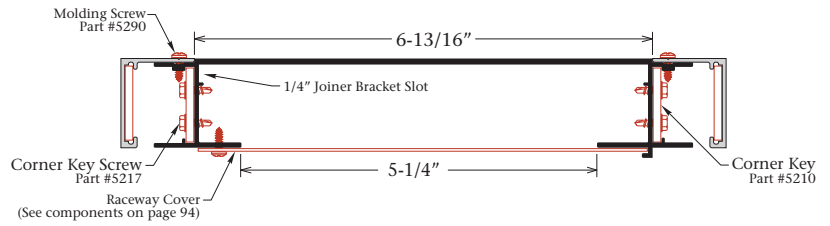
Large Double Face Filler

Part #2032

Econo Molding

Part #2056

Note: It is recommended to cut fillers and moldings 1" over nominal T12 or T8 lamp length to utilize .040 flat aluminum raceway covers.

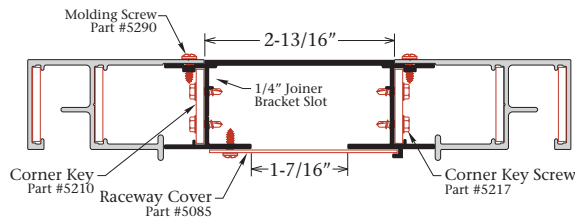


Medium Double Face Filler

Part #2036

Extended Econo Molding

Part #2058



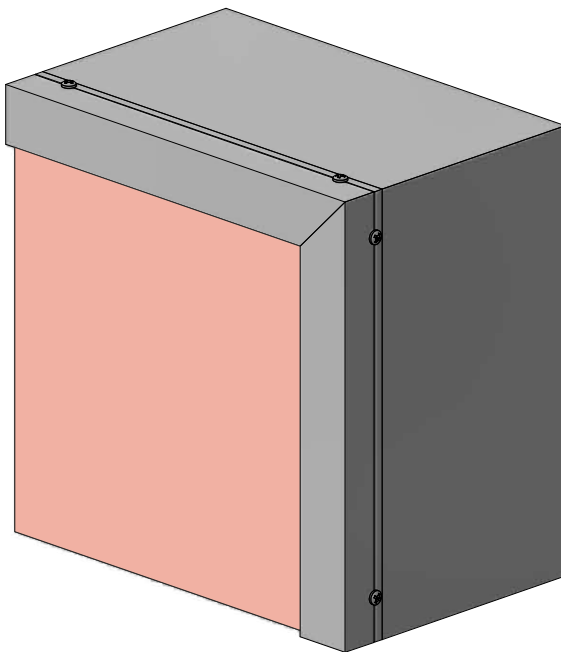
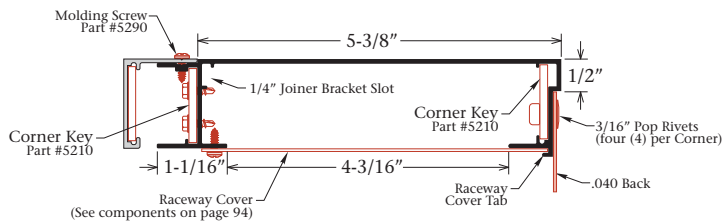
Single Face Filler

Part #2034

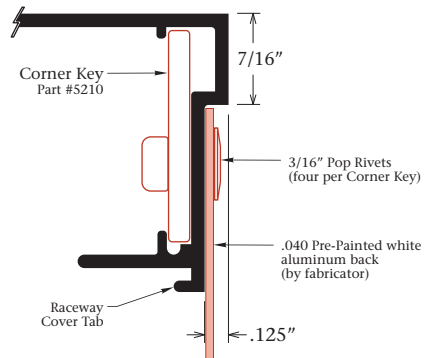
Econo Molding

Part #2056

Note: It is recommended to cut fillers and moldings 1" over nominal T12 or T8 lamp length to utilize .040 flat aluminum raceway covers.



Single Face Filler (back)



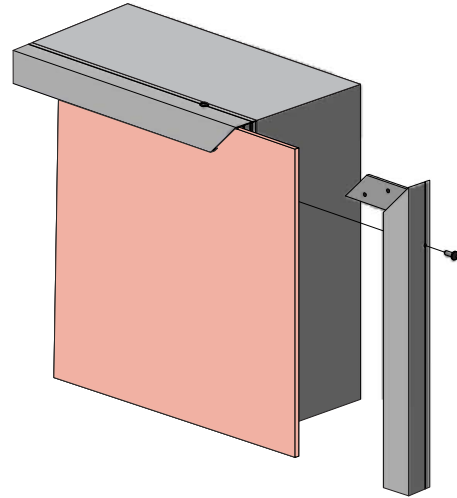
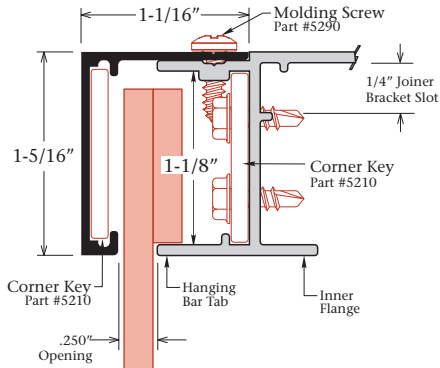
Note: See page 94 for all body components.

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

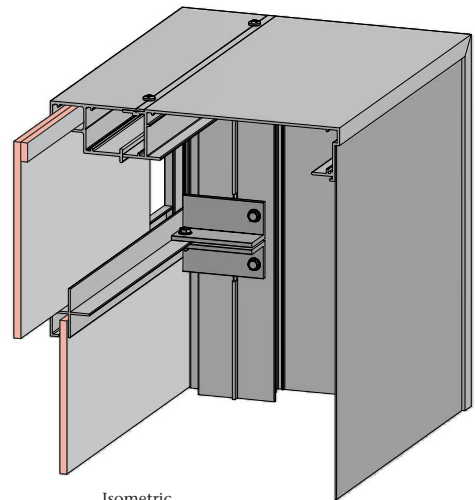
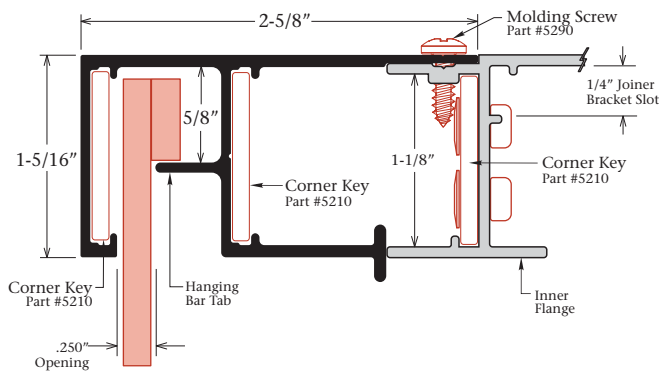
EconoComp System Specifications

Moldings (Retainers)

Econo Molding
Part #2056



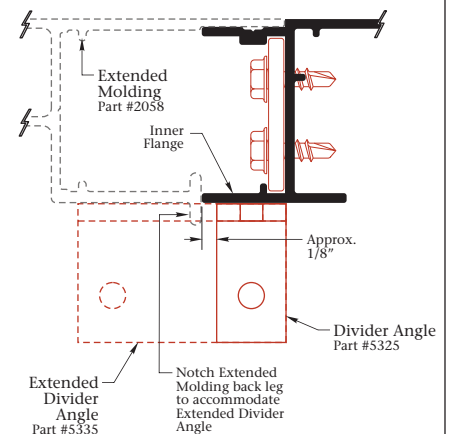
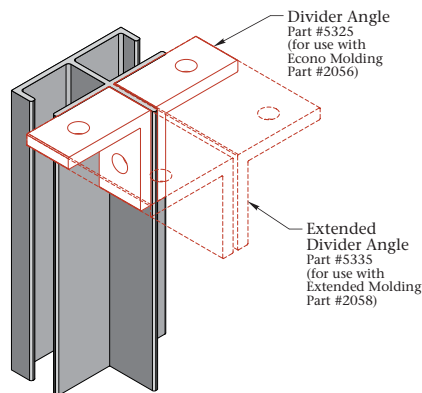
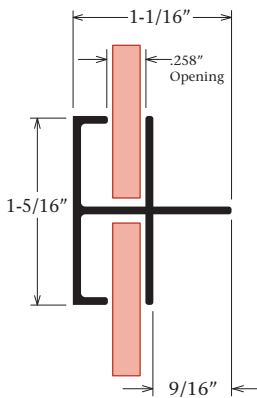
Extended Econo Molding
Part #2058



Isometric Back View

Divider

1-5/16" Econo Divider
Part #2140



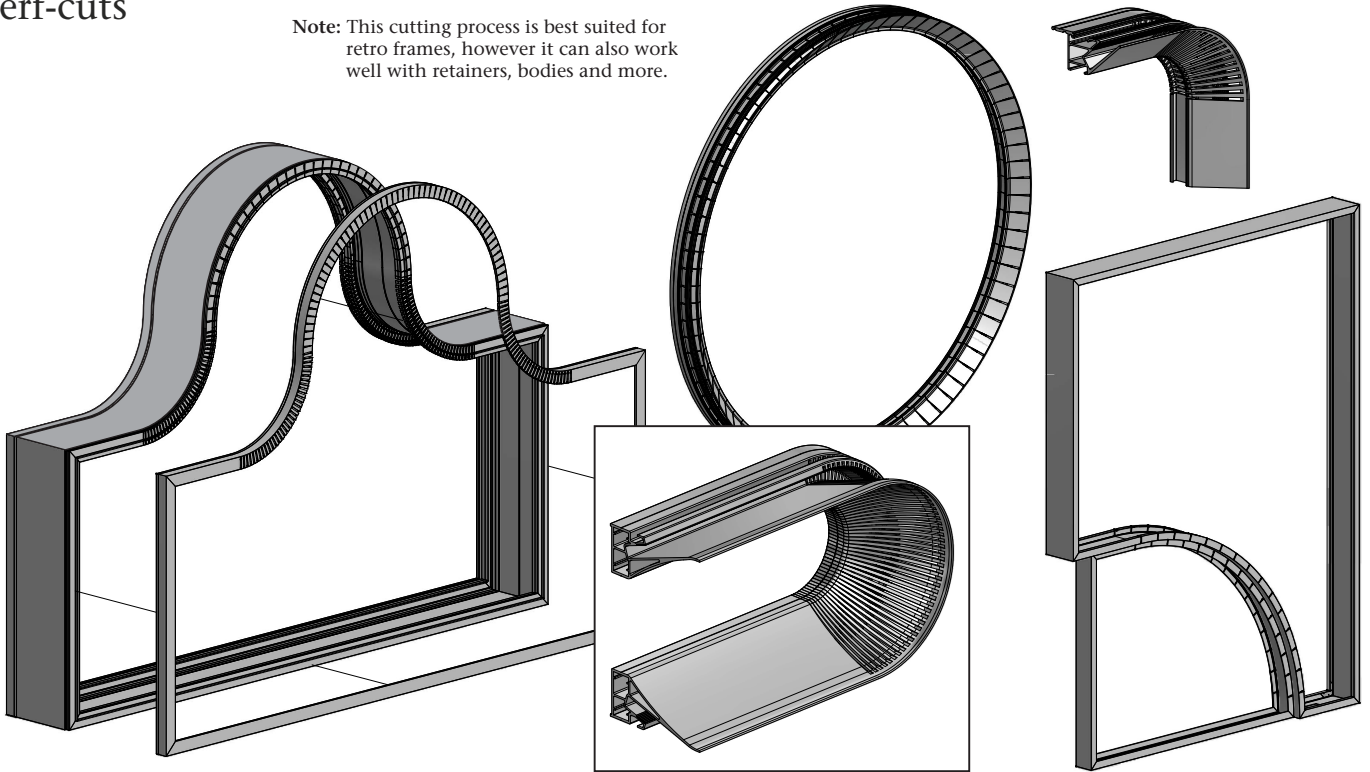
Note: 1-5/16" Econo Divider is engineered for use with the Econo Molding. For use with the Extended Econo Molding, attach the Econo Divider to the Inner Flange using the Extended Divider Angle, part #5335 as noted and shown above.

Cutting Services

Commercial - Architectural - Standard - EconoComp

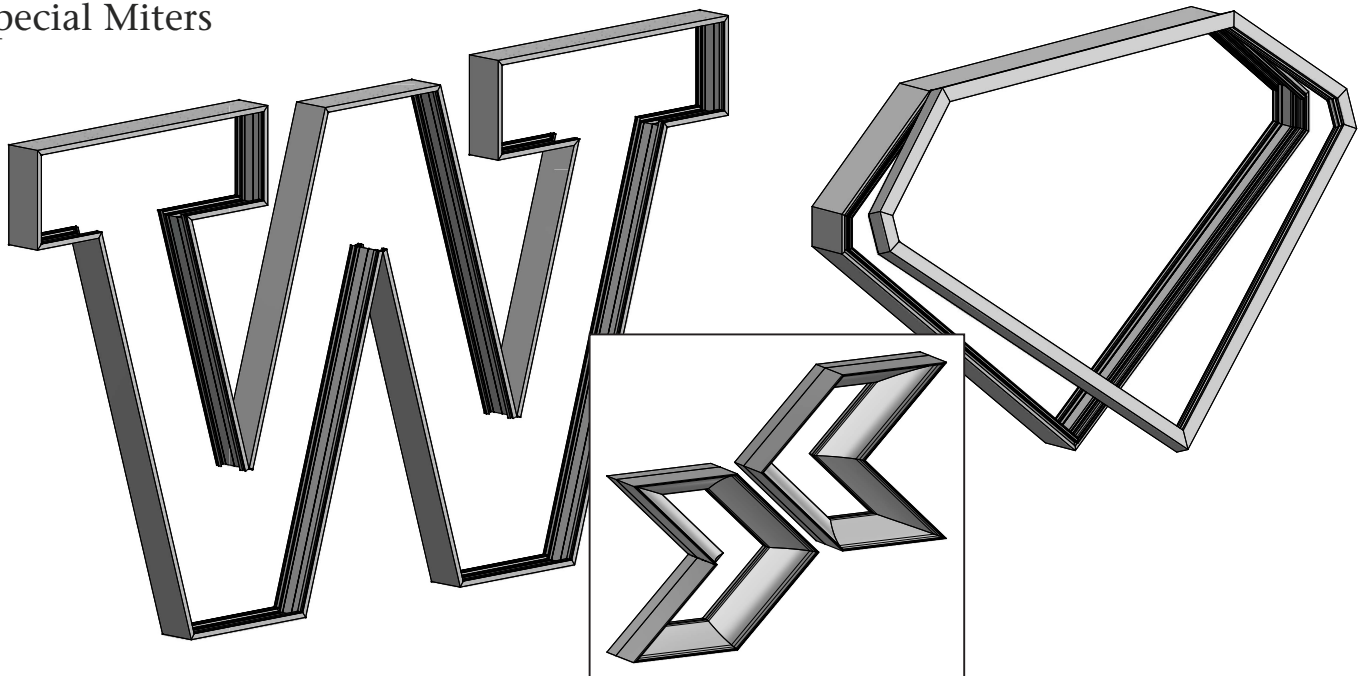
Kerf-cuts

Note: This cutting process is best suited for retro frames, however it can also work well with retainers, bodies and more.



A series of relief cuts are placed in the extrusion to form a custom shape. Add straps or weld to create and maintain the shape (not provided by SignComp). Offered in pre-cut lengths or pre-cut kits.

Special Miters



Pre-cut kits are available for custom angles. Custom angle hardware is not available.

Additional Information

Kits

- **Most profiles are available in cut to size kits**
- **Commercial** bodies and retainers should be cut 1" longer than the nominal T12 or T8 lamp size for horizontal or vertical lamping
- **Standard** bodies and retainers should be cut 1-3/4" longer than the nominal T12 or T8 lamp size for horizontal or vertical lamping (The 6" D/F bodies and retainers should be cut 1" longer than the nominal T12 or T8 lamp size for horizontal or vertical lamping)
- **EconoComp** fillers and moldings should be cut 1" longer than the normal T12 or T8 lamp size for horizontal or vertical lamping
- General guidelines for lamp spacing: Double the distance between the front of the lamp and the back of the plastic face for your center to center lamp measurement. Maximum center to center is 12"
- Extrusion bodies, retainers, frames and covers are engineered for mechanical fastening, bonding with adhesive, or welded assembly
- It is recommended to use safety chains and prop-bars on all hingeable faces
- Assembly instructions available

Included in Kits

- Mill Finish, Dk. Bronze or Clear Anodized
- Cut to size and mitered bodies
- Cut to size and mitered retainers, frames and covers
- All Body Corner Angles and/or Corner Keys as required
- Packaging

Included in Vandal System:

- Cut to size and mitered Inner Frame(s)
- Cut to size and mitered Outer Frame(s)
- Cut to size Hinge
- Locks

Not Included in Kits

- Faces or Backs
- Electrical components
- Structural supports, Frame Support Tube, back braces, gussets and mounting provisions
- Attachment of Hinge
- Drilling of holes for locks and attachment of locks

Mill Finish Dk. Bronze

- No prior surface preparation. Surface scratches, die lines and imperfections present. **Not ready for paint**
- Exposed aluminum surfaces are coated with Quaker Dark Bronze primer/topcoat
- Limited additional colors are available, minimum order will apply

Clear Anodized

- SignComp anodizes a mill finish product, therefore mill finish characteristics will be an integral part of the anodized product
- Die lines and imperfections may be seen but not felt on the finished product

Pricing

- All prices are effective as of April 1, 2018. Due to fluctuation in the raw aluminum market, prices are subject to change without notice
- Packaging is included in list prices
- For kit pricing see Kit Pricing Guide

General Information

Freight Policy

- Freight shall be prepaid, F.O.B. SignComp in Grand Rapids, Michigan for single orders of extrusion and/or accessories whereby the invoiced amount is \$5,000.00 or more to any single destination within the continental United States or Canada
- Freight shall be collect, F.O.B. SignComp in Grand Rapids, Michigan for all orders other than as stated in this freight policy
- All freight claims for freight collect shipments are the sole responsibility of the buyer
- SignComp will assist with freight claims. Bill of lading must be signed for as damaged
- Any requests for expedited freight services shall be the sole expense of the buyer

Minimum Order

- Any single full length extrusion profile and/or prepackaged accessories
- Any single kit

Standard Lead Times

- Full length extrusion and accessory orders ship within two (2) - three (3) days upon receipt and acceptance of purchase order
- Cut to size kits and cut extrusion orders ship within three (3) - four (4) days upon receipt and acceptance of purchase order
- All orders will receive an approximate ship date upon receipt and acceptance of purchase order and confirmation
- For custom kits and large quantities call Customer Service for lead times

Return Policy

- Returns of SignComp products will not be accepted without prior authorization and written RMA number from SignComp
- Materials may not be returned for any reason other than defective product or incorrect fulfillment of order
- All goods to be returned must be acknowledged in writing within the 60 day grace period from the date of the shipment. Any claims after this period will be considered invalid
- All returned goods **must be in new and saleable condition** for full credit to be issued

Additional Product Service Offerings

- Custom extrusions
- Mill Run extrusion orders
- Kerf Cutting

Backorder Policy

- In the very unlikely event of a back order, the back order will be shipped freight prepaid only if the original order qualified for freight prepaid status
- Additional materials may be added to any back order, shipped freight prepaid with the additional freight expense the responsibility of the buyer
- Any expedited freight service requested by the buyer shall be at the expense of the buyer

Exclusive Warranty and Remedies

- In effect as of January 1, 2008
- This is the exclusive warranty policy of SignComp, LLC, Grand Rapids, Michigan 49544 (the "Company") with respect to any and all of its products

Exclusive Warranty

- The Company warrants you as the original purchaser that the Company's products will be free from defects in materials and workmanship, under normal conditions, upon shipment of said products from the Company, for 30 days
- This exclusive warranty does not apply to damage caused by improper handling, therefore the company shall have no liability or responsibility for any damage whatsoever caused by handling
- The Company hereby disclaims any and all other warranties, including, without limitation, implied warranties of merchantability and fitness for a particular purpose. The only warranty with respect to the Company's products is described in this exclusive warranty. No oral or written representations shall extend the Company's exclusive warranty beyond that description herein.

Warranty Procedures

- The purchaser must notify the Company of any warranty claim prior to initiating any remedy upon the defective product. Upon receipt of such notice, the Company will direct that an authorized representative inspect the product and, if necessary, correct the defect in accordance with this exclusive warranty. The Company shall have the exclusive right to determine whether or not a defect is covered by this exclusive warranty.

Remedies

- Provided that the warranty procedures are followed, the Company will repair and/or replace the defective SignComp product(s) during the applicable warranty period without charge for parts or labor
- Repair and/or replacement of defective SignComp products is your exclusive remedy under the Company's exclusive warranty
- The Company shall not be liable for any incidental or consequential damages if the Company's product is defective or does not conform to this exclusive warranty. In any event the maximum amount for which the Company shall be liable to the purchaser shall be the original purchase price of the defective SignComp product(s).
- Any claim for breach of this exclusive warranty shall be brought, if at all, no later than 30 days from the Company's breach

Address for Notification

- Notice of a product defect covered by this exclusive warranty can be made in writing or by telephone. The Company's address and telephone numbers are:

SignComp, LLC
 3032 Walker Ridge Dr. NW
 Grand Rapids, MI. 49544
 Attention: Customer Service
 Phone: (616) 784-0405
 Toll Free: (877) 784-0405
 Fax: (616) 784-0411
 E-mail: signcomp@signcomp.com

Environmentally Friendly



Products © Processes © Facility

Our Mission: To promote business and personal practices that will decrease our impact on the environment and minimize our carbon footprint by reducing the demands placed upon our planet in an earth-friendly way.



3032 Walker Ridge Dr. NW
Grand Rapids, MI 49544
U.S.A.

toll free: (877) 784-0405 (US and Canada)

local: (616) 784-0405

fax: (616) 784-0411

email: signcomp@signcomp.com

www.signcomp.com

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