



Commercial & Architectural Product

PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance



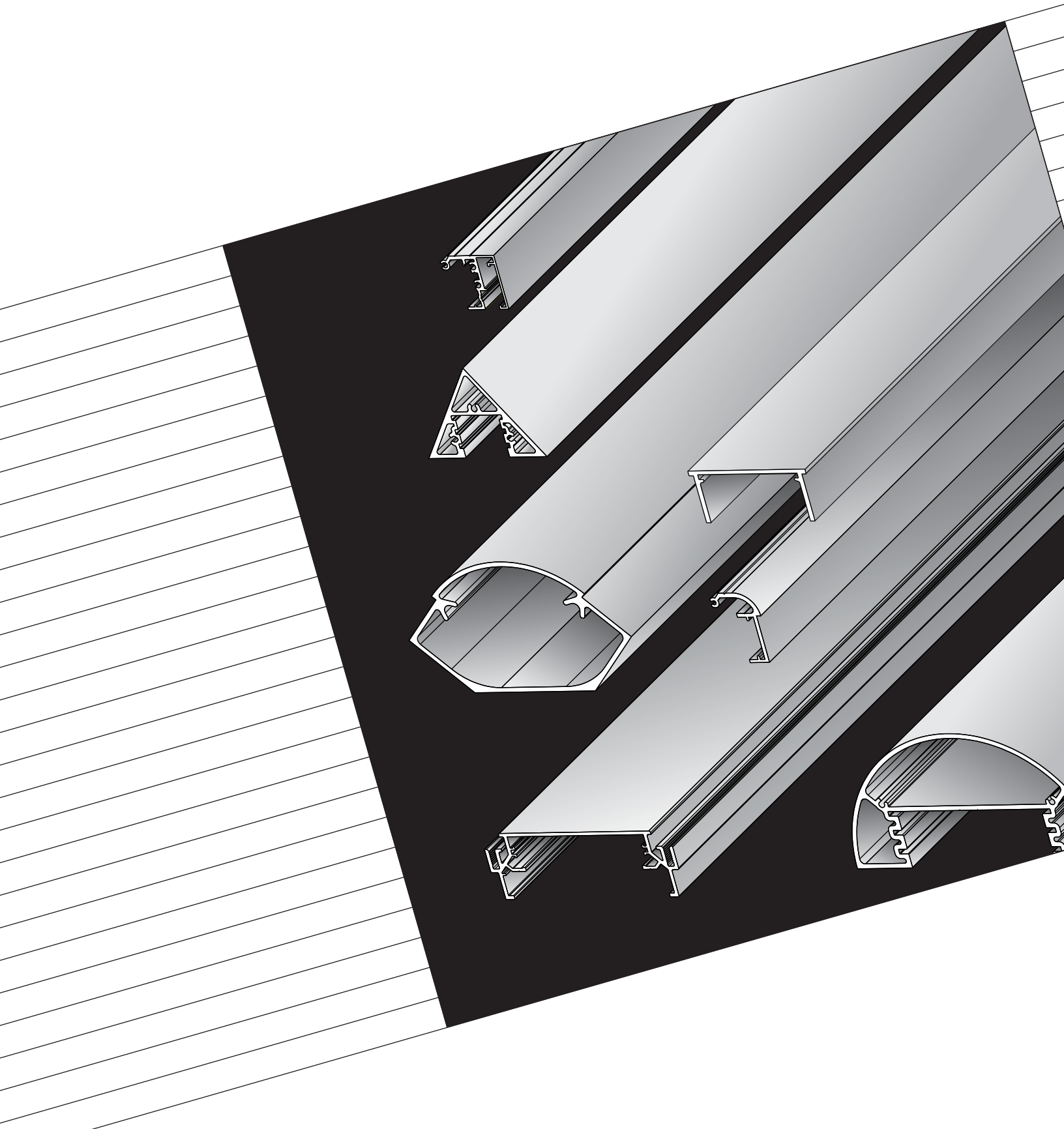


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

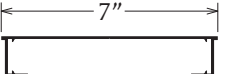



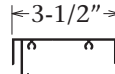
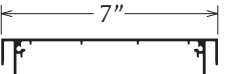

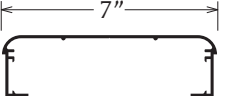


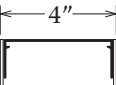
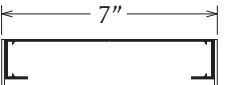
Architectural Extrusions

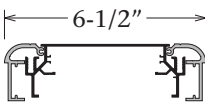
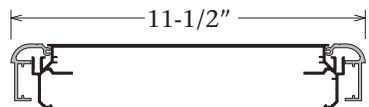
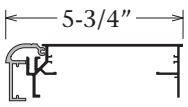
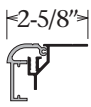
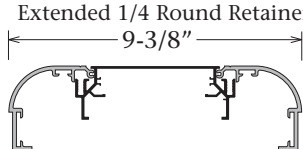
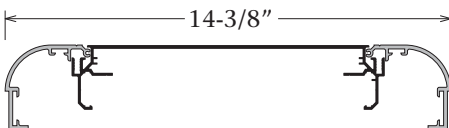
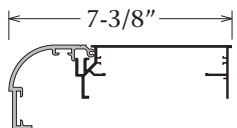
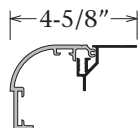
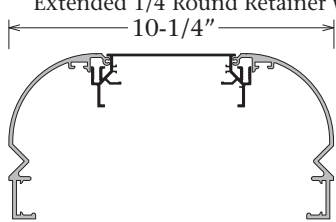
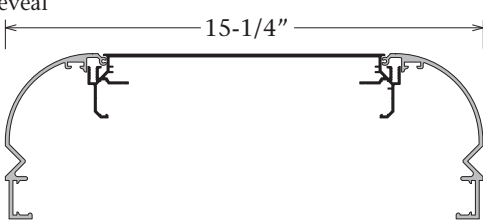
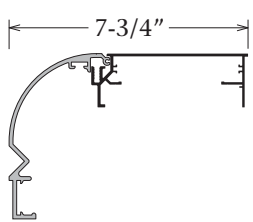
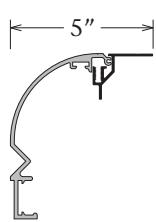
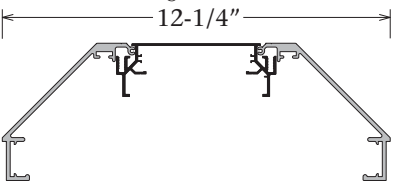
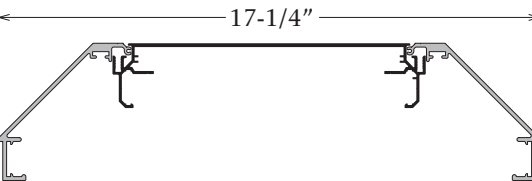
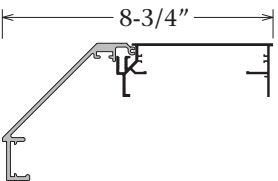
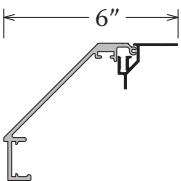
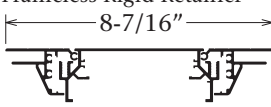
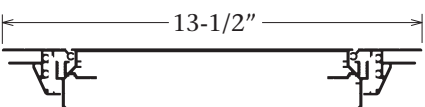
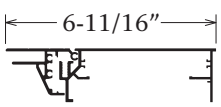
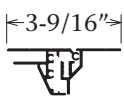




Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Configurations

	Series 2	Series 3	Series 3	Series 4	Series 7	Series 7
Flush Face Bodies Bleed Body						
Framed Face Bodies Slide Body						
Radius Edge Bodies 1/4 Round Body						
Frameless Bodies Frameless Bleed Body						

	Series 7 Hinge Body	Series 12 Hinge Body	Series 7 Single Face Hinge Body	Series 7/12 Retro Body
Radius Edge Retainers 1/4 Round Retainer				
Extended 1/4 Round Retainer				
Extended 1/4 Round Retainer with Reveal				
Beveled Edge Retainer Beveled Edge Retainer				
Bleed Pan Face Retainer Frameless Rigid Retainer				



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Architectural System Configurations

Series 3 S/F Access Body		Series 3 Access Body	Series 7 Hinge Body	Series 12 Hinge Body	Series 7 S/F Hinge Body	Series 7/12 Retro Body
Flush Face Retainers						
Bleed Retainer						
			7"	12"	6"	2-7/8"
Frameless Retainer						
			7"	12"	6"	2-7/8"
Access Frame with Bleed Cover*						
3-1/4"	3-1/4"		7"	12"	6"	2-7/8"
Access Frame with Frameless Cover*						
3-1/4"	3-1/4"		7"	12"	6"	2-7/8"
Framed Face Retainers						
Slide Retainer						
			7"	12"	6"	2-7/8"
3/4" Slide Retainer						
			7"	12"	6"	2-7/8"
Access Frame with Slide Cover*						
3-1/4"	3-1/4"		7"	12"	6"	2-7/8"
Access Frame with Radius Slide Cover*						
3-1/4"	3-1/4"		7"	12"	6"	2-7/8"
Insert Panel Retainers						
With Insert Cover*						
3-1/4"	3-1/4"		7"	12"	6"	2-7/8"
Access Frame with Insert End Cover &/or optional Extended Insert End Cover*						
3-1/4"	3-1/4"		7"	12"	6"	2-7/8"

*The Series 3 System utilizes the Series 3 Access Bodies in lieu of the Access Frame.

US Patent Number 4,817,317

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
















Mill Finish Extrusions & Kits.....+6%

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All Accessories and Components.....+6%

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Extrusions Priced by the Length

	Part	Part Number	Length	Mill Finish	Dk. Bronze
1/8" Face & Post Systems					
	Series 1 2" Square Post	1000	24'-0"	\$186.60 <i>Cost per Foot</i> 7.78	N/A N/A
	Series 1 3-1/4" Square Post	1005	24'-0"	202.93 <i>Cost per Foot</i> 8.46	N/A N/A
	Series 1 3-1/4" Round Post	1007	24'-0"	202.93 <i>Cost per Foot</i> 8.46	N/A N/A
2" Copy Bar Systems					
	Series CB Reveal	1410	12'-0"	65.71 <i>Cost per Foot</i> 5.48	N/A N/A
	Series CB 2" x 2" Copy Bar	1420	24'-0"	139.74 <i>Cost per Foot</i> 5.82	N/A N/A
	Series CB 2" x 3" Copy Bar	1430	24'-0"	177.16 <i>Cost per Foot</i> 7.38	N/A N/A
	Series CB 2" x 4" Copy Bar	1440	24'-0"	210.55 <i>Cost per Foot</i> 8.77	N/A N/A
	Series CB 2" x 5" Copy Bar	1450	24'-0"	251.57 <i>Cost per Foot</i> 10.48	N/A N/A
	Series CB 2" x 6" Copy Bar	1460	24'-0"	288.96 <i>Cost per Foot</i> 12.04	N/A N/A
Panel Adaptors					
	Series 2/3/4 1/8" Panel Adaptor	1203	16'-2"	35.45 <i>Cost per Foot</i> 2.19	51.41 3.18
	Series 2/3/4 1/4" Panel Adaptor	1202	16'-2"	35.45 <i>Cost per Foot</i> 2.19	51.41 3.18
	Series 2/3/4 1/2" Panel Adaptor	1204	16'-2"	37.77 <i>Cost per Foot</i> 2.34	54.77 3.39
2" Post & Panel Systems					
	Series 2 2" Square Post	1100	24'-0"	187.67 <i>Cost per Foot</i> 7.82	238.90 9.95
	Series 2 2" Slide Body	1110	24'-4"	90.18 <i>Cost per Foot</i> 3.71	116.78 4.80
	Series 2 2" Bleed Body	1120	24'-4"	90.18 <i>Cost per Foot</i> 3.71	N/A N/A
	Series 2 2" Frameless Body	1125	24'-4"	83.42 <i>Cost per Foot</i> 3.43	N/A N/A
	Series 2 2" Beveled Frame	1990	24'-4"	72.31 <i>Cost per Foot</i> 2.97	103.68 4.26
	Series 2/3/4 Reveal	1200	24'-0"	51.91 <i>Cost per Foot</i> 2.16	75.37 3.14
3 Position Reveal					

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Extrusions Priced by the Length

	Part	Part Number	Length	Mill Finish	Dk. Bronze
3-1/4" Post & Panel Systems					
	Series 3 3-1/4" Radius Post	1210	24'-0"	\$223.26 <i>Cost per Foot</i> 9.30	\$271.38 11.31
	Series 3 3-1/4", 1/2 Round End	1212	24'-0"	199.16 <i>Cost per Foot</i> 8.30	N/A N/A
	Series 3 1-5/8", 1/4 Round End	1215	24'-0"	120.68 <i>Cost per Foot</i> 5.03	N/A N/A
	Series 3 3-1/4" Rectangular Post	1220	24'-0"	223.26 <i>Cost per Foot</i> 9.30	271.38 11.31
	Series 3 3-1/4" Rectangular Post w/ Radius Edges	1230	24'-0"	223.26 <i>Cost per Foot</i> 9.30	N/A N/A
	Series 3 3-1/4" Triangular Post	1240	24'-0"	223.26 <i>Cost per Foot</i> 9.30	N/A N/A
	Series 3 3-1/4" Triangular Post w/ Radius Edges	1250	24'-0"	223.26 <i>Cost per Foot</i> 9.30	N/A N/A
	Series 3 3-1/4" Square Post	1233	24'-0"	268.28 <i>Cost per Foot</i> 11.18	N/A N/A
	Series 3 3-1/4" Square Post w/ Radius Edges	1235	24'-0"	268.28 <i>Cost per Foot</i> 11.18	N/A N/A
	Series 3 3-1/4" Round Post	1237	24'-0"	268.28 <i>Cost per Foot</i> 11.18	N/A N/A
	Series 3 3-1/4" Slide Body	1260	24'-4"	121.33 <i>Cost per Foot</i> 4.99	147.47 6.06
	Series 3 3-1/4" Bleed Body	1270	24'-4"	108.60 <i>Cost per Foot</i> 4.46	N/A N/A
	Series 3 3" Frameless Body	1275	24'-4"	101.18 <i>Cost per Foot</i> 4.16	N/A N/A
	Series 3 3-1/4", 1/4 Round Body	1280	24'-4"	114.57 <i>Cost per Foot</i> 4.71	N/A N/A
	Series 3 1-5/8", 1/2 Slide Body	1265	24'-4"	83.42 <i>Cost per Foot</i> 3.43	N/A N/A

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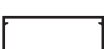

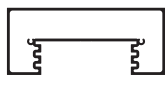
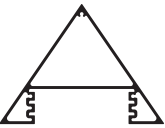


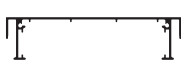
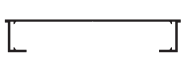



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Extrusions Priced by the Length

	Part	Part Number	Length	Mill Finish
4" Post & Panel Systems				
	Series 3/4 Radius Post Filler	1201	24'-0"	\$33.53
			<i>Cost per Foot</i>	1.40
	Series 4 4" Round Post	1337	24'-0"	286.42
			<i>Cost per Foot</i>	11.93
	Series 4 4" Round 4-Sided Post	1338	24'-0"	371.51
			<i>Cost per Foot</i>	15.48
	Series 4 4" Round 90 Degree Post	1339	24'-0"	311.98
			<i>Cost per Foot</i>	13.00
	Series 4 4" Frameless Body	1355	24'-4"	105.89
			<i>Cost per Foot</i>	4.35
7" Post & Panel Systems				
	Series 7 7" Radius Post	1500	24'-0"	437.42
			<i>Cost per Foot</i>	18.23
	Series 7 7" Rectangular Post	1510	24'-0"	437.42
			<i>Cost per Foot</i>	18.23
	Series 7 7" Triangular Post	1530	24'-0"	437.42
			<i>Cost per Foot</i>	18.23
	Series 7 1/4 Round End	1670	24'-5"	110.61
			<i>Cost per Foot</i>	4.53
	Series 7 Reveal	1550	24'-0"	112.91
			<i>Cost per Foot</i>	4.70
	Series 7 7" Slide Body	1560	24'-4"	188.77
			<i>Cost per Foot</i>	7.76
	Series 7 7" Bleed Body	1570	24'-4"	157.63
			<i>Cost per Foot</i>	6.48
	Series 7 7" Frameless Body	1575	24'-4"	155.76
			<i>Cost per Foot</i>	6.40
	Series 7 7", 1/4 Round Body	1580	24'-4"	180.37
			<i>Cost per Foot</i>	7.41
	Series 7 1/2 Slide Body	1565	24'-4"	133.52
			<i>Cost per Foot</i>	5.49

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




















Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact **SignComp** Customer Service for assistance

Extrusions Priced by the Length

	Part	Part Number	Length	Mill Finish
Sign Cabinet Bodies				
	Series 3 Single Face Access Body	1291	24'-4"	\$100.02
			<i>Cost per Foot</i>	4.12
	Series 3 Access Body	1290	24'-4"	110.50
			<i>Cost per Foot</i>	4.54
	Series 7 Single Face Hinge Body	1602	24'-5"	156.26
			<i>Cost per Foot</i>	6.40
	Series 7 Hinge Body	1592	24'-5"	181.26
			<i>Cost per Foot</i>	7.42
	Series 12 Hinge Body	1612	24'-5"	339.70
			<i>Cost per Foot</i>	13.91
	Series 7/12 Retro Body	1600	24'-5"	66.85
			<i>Cost per Foot</i>	2.74
Retainers & Covers				
	Slide Retainer	1624	24'-5"	66.58
			<i>Cost per Foot</i>	2.73
	3/4" Slide Retainer	1626	24'-5"	66.58
			<i>Cost per Foot</i>	2.73
	Frameless Rigid Retainer	1628	24'-5"	86.03
			<i>Cost per Foot</i>	3.52
	Frameless Retainer	1631	24'-5"	63.86
			<i>Cost per Foot</i>	2.62
	Bleed Retainer	1632	24'-5"	63.86
			<i>Cost per Foot</i>	2.62
	Access Frame	1690	24'-5"	47.01
			<i>Cost per Foot</i>	1.93
	Bleed Cover	1692	24'-5"	38.87
			<i>Cost per Foot</i>	1.59
	Frameless Cover	1693	24'-5"	36.59
			<i>Cost per Foot</i>	1.50
	Slide Cover	1694	24'-5"	27.72
			<i>Cost per Foot</i>	1.14
	Radius Slide Cover	1695	24'-5"	26.36
			<i>Cost per Foot</i>	1.08
	1/4 Round Retainer	1640	24'-5"	66.58
			<i>Cost per Foot</i>	2.73
	Extended 1/4 Round Retainer	1650	24'-5"	136.70
			<i>Cost per Foot</i>	5.60
	Extended 1/4 Round Retainer w/ Reveal	1655	24'-5"	205.72
			<i>Cost per Foot</i>	8.43
	Beveled Retainer	1656	24'-5"	187.67
			<i>Cost per Foot</i>	7.69
Divider				
	1-1/4" Divider	1662	24'-0"	49.36
			<i>Cost per Foot</i>	2.06

Extrusions are available in full lengths only.

Patent Number 4,817,317

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



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

















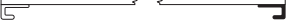
Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

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Extrusions Priced by the Length

	Part	Part Number	Length	Mill Finish
Flush Insert Panel Systems				
Sign Cabinet Bodies		Series 3 Single Face Access Body	1291	24'-4"
				<i>Cost per Foot</i> \$100.20
		Series 3 Access Body	1290	24'-4"
				<i>Cost per Foot</i> 4.12
		Series 7 Single Face Hinge Body	1602	24'-5"
				<i>Cost per Foot</i> 110.50
		Series 7 Hinge Body	1592	24'-5"
				<i>Cost per Foot</i> 156.26
		Series 12 Hinge Body	1612	24'-5"
				<i>Cost per Foot</i> 181.26
		Series 7/12 Retro Body	1600	24'-5"
				<i>Cost per Foot</i> 7.42
Retainers		Insert Retainer	1666	16'-2"
				<i>Cost per Foot</i> 339.70
		Access Frame	1690	24'-5"
				<i>Cost per Foot</i> 66.85
		Bleed Cover	1692	24'-5"
				<i>Cost per Foot</i> 2.74
		Frameless Cover	1693	24'-5"
				<i>Cost per Foot</i> 55.61
		Insert End Cover	1696	24'-5"
				<i>Cost per Foot</i> 3.44
		Extended Insert End Cover	1698	24'-5"
				<i>Cost per Foot</i> 47.01
		Insert Top/Bottom Cover	1292	16'-2"
				<i>Cost per Foot</i> 1.93
Concealed Divider				
		Insert Divider	1668	16'-0"
				<i>Cost per Foot</i> 38.87
Insert Panels				
		4" Aluminum Insert Panel	1674	16'-2"
				<i>Cost per Foot</i> 36.59
		6" Aluminum Insert Panel	1676	16'-2"
				<i>Cost per Foot</i> 1.50
		8" Aluminum Insert Panel	1678	16'-2"
				<i>Cost per Foot</i> 33.10
		Aluminum Insert Adaptor	1679	8'-1"
				<i>Cost per Foot</i> 0.95
		Plastic Insert Adaptor	1689	8'-1"
				<i>Cost per Foot</i> 23.64

Note: The extruded plastic insert adaptors are black, modified acrylic D.R. Color. Variances and dimensional tolerance shifts do occur.

Note: The aluminum inserts, insert adaptors, insert retainers and dividers are black and/or clear anodized (R204) for sliding purposes only, not necessarily for external finish.

Extrusions are available in full lengths only.

Patent Number 4,817,317

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Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

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Extrusions Priced by the Length

	Part	Part Number	Length	Mill Finish
Monolithic Edges				
	Sharp Edge 60 Degree	1850	24'-0"	<div> <div>\$304.56</div> <div>Cost per Foot 12.69</div> </div>
	1-1/2" Radius Edge 60 Degree	1860	24'-0"	<div> <div>301.30</div> <div>Cost per Foot 12.55</div> </div>
	2-1/2" Radius Edge 60 Degree	1870	24'-0"	<div> <div>326.34</div> <div>Cost per Foot 13.60</div> </div>
	2" Radius Edge 90 Degree	1880	24'-0"	<div> <div>312.91</div> <div>Cost per Foot 13.04</div> </div>
	3" Radius Edge 90 Degree	1890	24'-0"	<div> <div>312.91</div> <div>Cost per Foot 13.04</div> </div>
Radius Ends				
	Series 7 1/4 Round End	1670	24'-5"	<div> <div>110.61</div> <div>Cost per Foot 4.53</div> </div>
	6" Radius 1/4 Round End	1671	24'-6"	<div> <div>202.34</div> <div>Cost per Foot 8.26</div> </div>
	6" Radius 1/4 Round Pole Cover	1672	24'-6"	<div> <div>202.34</div> <div>Cost per Foot 8.26</div> </div>
Note: Radius Ends require two (2) 1/4 rounds to make one half round.				

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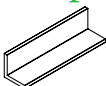
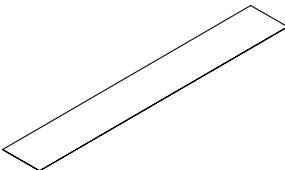
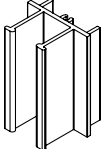
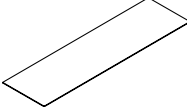
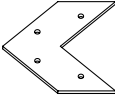

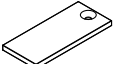
Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

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Architectural System Accessories

Part	Part Number	Price Each	Part	Part Number	Price Each
Components					
					
Series 2 Slide Body	5330	\$1.13	Series 7 Hinge Body	5122	\$6.48
Corner Angle			Raceway Cover		
1" x 1" x 1/8" (1-1/8")			4-3/8" x 48" x .040" (white)		
Series 2 Bleed/Frameless Body	5331	1.13	Series 7 Single Face Hinge Body	5122	6.48
Corner Angle			Raceway Cover		
1" x 1" x 1/8" (1-1/2")			4-3/8" x 48" x .040" (white)		
Series 3 Slide Body	5335	1.30	Series 12 Hinge Body	5124	16.19
Corner Angle			Raceway Cover		
1" x 1" x 1/8" (2-1/4")			9-1/8" x 48" x .040" (white)		
Series 3 Bleed/Frameless Body	5337	1.30			
Corner Angle					
1" x 1" x 1/8" (2-11/16")					
Series 3 Single Face Access Body	5338	1.34			
Corner Angle					
2" x 2" x 1/8" (1-13/16")					
Series 4 Frameless Body	5341	2.35			
Corner Angle					
1" x 1" x 1/8" (3-9/16")					
Series 7 Slide Body	5348	4.28			
Corner Angle					
2" x 2" x 1/8" (5-3/4")					
Series 7 Hinge Body	5344	2.45			
Corner Angle					
1-3/4" x 1-3/4" x 1/4" (3-13/16")					
Series 7 Single Face Hinge Body	5346	2.72			
Corner Angle					
1-3/4" x 1-3/4" x 1/4" (4-1/8")					
Series 12 Hinge Body	5342	5.34			
Corner Angle					
1-3/4" x 1-3/4" x 1/4" (8-3/4")					
Extended 1/4 Round Retainer	5325	0.97			
Extended 1/4 Round Retainer					
w/Reveal					
Corner Angle					
1" x 1" x 1/8" (1/2")					
					
2" Series CB Reveal	1412	3.95	Series 7 Hinge Body	5102	8.11
Cut to size and notched			Ballast Bracket		
3" Series CB Reveal	1413	4.24	3-3/4" x 24" x .080"		
Cut to size and notched			Series 7 Single Face Hinge Body	5104	8.11
4" Series CB Reveal	1414	4.48	Ballast Bracket		
Cut to size and notched			4-1/8" x 24" x .080"		
5" Series CB Reveal	1415	4.80	Series 12 Hinge Body	5107	8.11
Cut to size and notched			Ballast Bracket		
6" Series CB Reveal	1416	5.04	8-11/16" x 24" x .080"		
Cut to size and notched					
					
			Corner Key	5210	0.79
			.120 Stamped Aluminum		
			3/4" Corner Key	5226	0.79
			.120 Stamped Aluminum		
			(to be used with 1626 and 1695 only)		
					
			Insert Divider Tab	5306	0.66
			3/4" x 2" x .125"		
					
			1-1/4" Divider Tab	5308	0.66
			1" x 2-1/4" x .125"		

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Architectural System Accessories

Part	Reveal Tab	Part Number	Price Each	Part	Reveal Tab	Part Number	Price Each
Series 1 Post Caps				Series 3 Pre-painted Post Caps			
2" Square	N/A	5250	\$3.23	Radius	0" 3/8" 3/4"	5000P 5002P 5004P	\$4.65 4.65 4.65
3-1/4" Square	N/A	5252	3.23	Rectangular	0" 3/8" 3/4"	5010P 5012P 5014P	4.65 4.65 4.65
3-1/4" Round	N/A	5254	3.23	Series 4 Post Caps			
Series 2 Post Caps				Round	3/4"	5430	6.90
Square	0" 3/8" 3/4"	5260 5261 5262	3.23 3.23 3.23	90 Degree Round	3/4"	5431	6.90
Beveled	N/A	5460	4.53	4-Sided Round	3/4"	5432	6.90
Series 2 Pre-painted Post Caps				Series 7 Post Caps			
Square	0" 3/8" 3/4"	5260P 5261P 5262P	4.65 4.65 4.65	Radius	0" 1/2" 1"	5020 5024 5026	6.48 6.48 6.48
Series 3 Post Caps				Rectangular	0" 1/2" 1"	5030 5034 5036	6.48 6.48 6.48
Radius	0" 3/8" 3/4"	5000 5002 5004	3.23 3.23 3.23	Triangular	0" 1/2" 1"	5425 5426 5427	6.48 6.48 6.48
1/2 Round Post	N/A	5005	3.23	1/4 Round End	N/A	5028	4.35
1/4 Round Post End R	N/A	5003R	2.18	1/2 Round End	N/A	5029	8.31
1/4 Round Post End L	N/A	5003L	2.18	6" Radius End Caps			
Rectangular	0" 3/8" 3/4"	5010 5012 5014	3.23 3.23 3.23	6" Radius End 1/4 Round	1-1/4"	5441	8.12
Rectangular w/ Radius Edges	0" 3/8" 3/4"	5006 5007 5008	3.23 3.23 3.23	6" Radius End	1-1/4"	5440	15.65
Triangular	0" 3/8" 3/4"	5015 5016 5017	3.23 3.23 3.23	Note: All post caps are .125 stamped aluminum, pre-drilled and countersunk. The 6" Radius End Cap is not pre-drilled. All caps are slightly oversized.			
Triangular w/ Radius Edges	0" 3/8" 3/4"	5400 5401 5402	3.23 3.23 3.23				
Square	0" 3/8" 3/4"	5405 5406 5407	3.23 3.23 3.23				
Square w/ Radius Edges	0" 3/8" 3/4"	5410 5411 5412	3.23 3.23 3.23				
Round	0" 3/8" 3/4"	5415 5416 5417	3.23 3.23 3.23				

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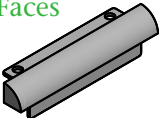





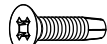



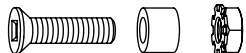

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

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Architectural System Accessories

Part		Part Number	Price per box of four (4)
Radius Corners For Rigid Plastic Faces 			
Series 7 Slide Body 7/8" Radius Corner Prepainted Black		4770	\$148.76
Note: The molded urethane plastic radius corner body is ground smooth to fit the extrusion profile. Grid lines and imperfections are present. Some surface preparation may be necessary. Not ready for paint.			
Part		Part Number	Price per 100
Hardware			
	Cap Screw	5040	11.00/100
	Cap Screw - Dk. Bronze	5040P	15.00/100
	Copy Bar Screw Pre-drill and countersink 5/32" holes four (4) per Copy Bar. #10 x 1/2" stainless steel square/phillips drive countersink screw - Type A		
	Access Frame Cover Screw Pre-drill and countersink 1/8" holes every 12" o/c on the cover.	5168	8.00/100
	Divider Tab Screw Pre-drill 1/8" holes two (2) per Divider. #8 x 1/2" stainless steel square/phillips drive countersink screw - Type A		
	Reveal to Body Screw Pre-drill 3/32" holes every 12" o/c of Reveal.	5218	19.00/100
	Corner Angle Screw Pre-drill 5/32" holes four (4) per body corner. #10 x 1/2" stainless steel square/phillips drive pan head tapping screw w/ wax - Type AB		
	Closure Screw Pre-drill and countersink 5/32" holes every 36" o/c along the bottom and sides of retainer. #10 - 24 x 7/8" stainless steel square/phillips drive countersink machine screw.	5230	15.00/100
	Slide Body Corner Screw	5240	15.00/100
	Slide Body Corner Screw - Dk. Bronze Pre-drill and countersink 5/32" holes two (2) per corner along the body horizontals. #10 - 24 x 3/4" stainless steel square/phillips drive countersink thread cutting screw - Type F	5240P	21.00/100
	Series 3, 1/2 Slide Body Corner Screw Pre-drill and countersink 1/8" holes two (2) per corner along the horizontals.	5241	7.00/100
	Access Body Corner Screw Pre-drill and countersink 1/8" holes (2) per corner on the body verticals. #8 x 3/4" stainless steel square/phillips drive countersink screw - Type A		
	Slide/Insert Retainer Corner Screw Pre-drill and countersink 1/8" holes (2) per corner on the retainer horizontals.	5270	15.00/100
	2" Beveled Frame Corner Screw Pre-drill and countersink 1/8" holes (2) per corner on the frame horizontals.		
	Access Frame Corner Screw Pre-drill and countersink 1/8" holes two (2) per frame end. #8 x 1-1/2" stainless steel square/phillips drive countersink screw - Type A		
	Hinge Screw Pre-drill 5/16" holes through the retainer every 18" o/c along all sides of the retainer. #10 - 24 x 5/8" stainless steel allen head machine screw.	5280	19.00/100
	Rigid Retainer Hardware Pre-drill and countersink 9/32" holes every 18" o/c along all sides of the retainer. 1/4"-20 x 1" stainless steel square drive countersink machine screw/bushing/lock nut.	5285	.68/ea
	Raceway Cover Screw Pre-drill 1/8" holes every 24" o/c. #8 x 1/2" steel zinc square/phillips drive pan head screw - Type A	5290	8.00/100



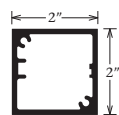
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Architectural System Specifications

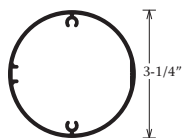
Series 1

1/8" Face Post & Panel Systems

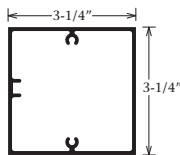
3 Posts



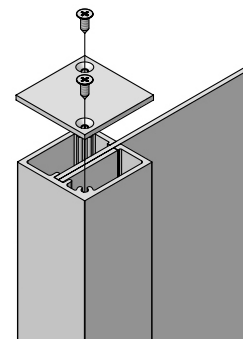
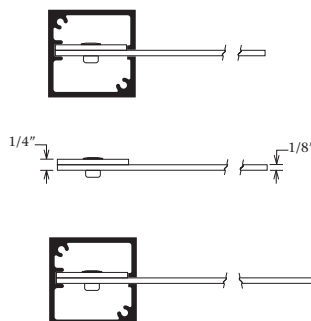
2" Square Post
Part #1000



3-1/4" Round Post
Part #1007



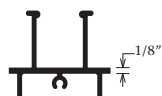
3-1/4" Square Post
Part #1005



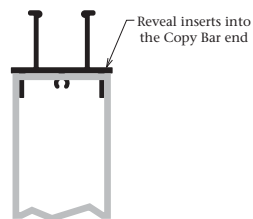
Series CB

2" Copy Bar Systems

1 Reveal



CB Reveal
Part #1410



One Reveal Shape:

- Fits into all five (5) Copy Bars
- Slides into Series 2, 3 & 4 posts
- Delivers three (3) reveal positions

5 Copy Bars



2" x 2"
Copy Bar
Part #1420



2" x 3"
Copy Bar
Part #1430



2" x 4"
Copy Bar
Part #1440



2" x 5"
Copy Bar
Part #1450



2" x 6"
Copy Bar
Part #1460

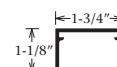
Series CB

2" Header Panel

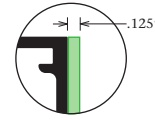
2 Bodies



Bleed Body
Part #1120



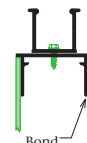
Frameless Body
Part #1125



1 Reveal



Reveal
Part #1200

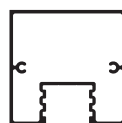
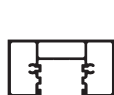
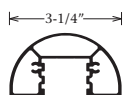


One Reveal Shape:

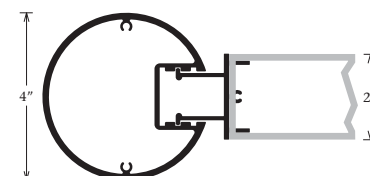
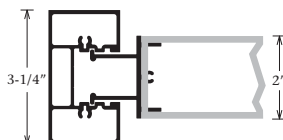
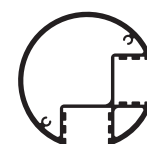
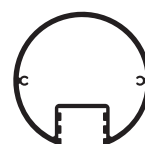
- Easily attaches to the body
- Slides into Series 2, 3 & 4 posts
- Delivers three (3) reveal positions
- Fills the post below the panel

All post options offer three (3) reveal positions:
0", 3/8" & 3/4"

12 Posts



4"





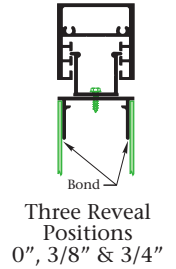
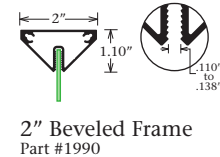
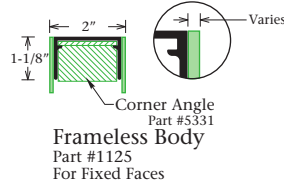
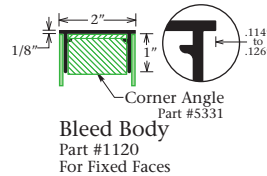
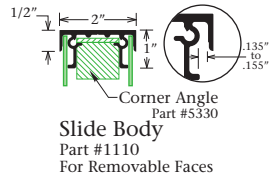
Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Specifications

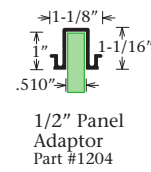
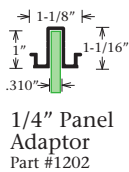
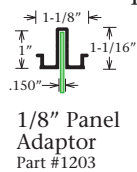
Series 2

2" Post & Panel Systems

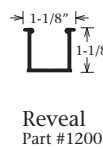
3 Bodies



3 Panel Adaptors

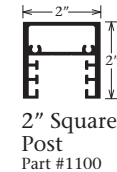


1 Reveal



- One Reveal Shape:**
- Easily attaches to all bodies
 - Slides into Series 2, 3 & 4 posts
 - Delivers 3 reveal positions
 - Fills the post below the panel

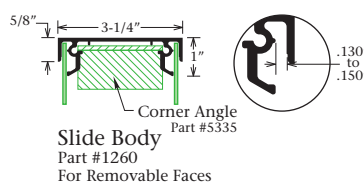
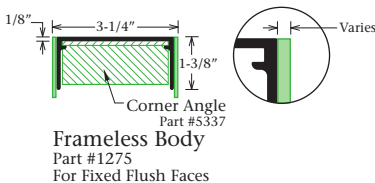
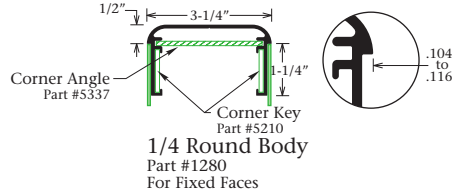
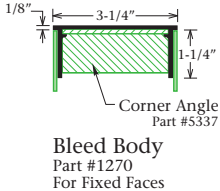
Post



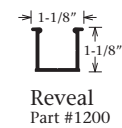
Series 3

3-1/4" Post & Panel Systems

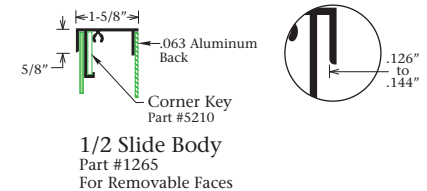
4 Bodies



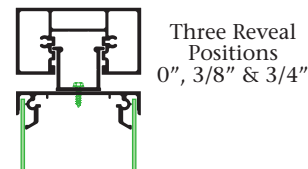
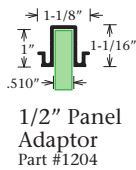
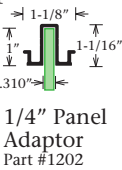
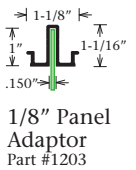
1 Reveal



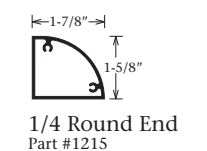
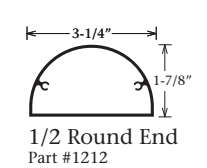
- One Reveal Shape:**
- Easily attaches to all bodies
 - Slides into Series 2, 3 & 4 posts
 - Delivers 3 reveal positions
 - Fills the post below the panel



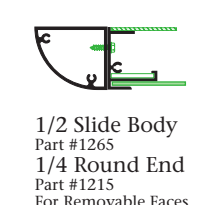
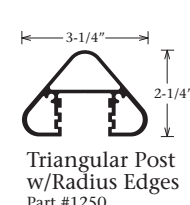
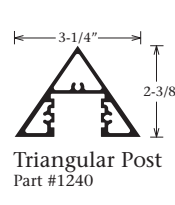
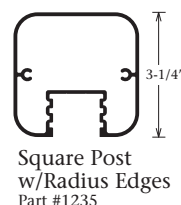
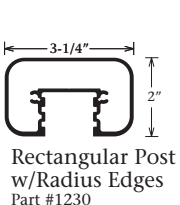
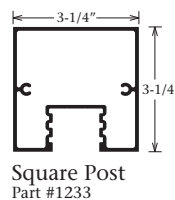
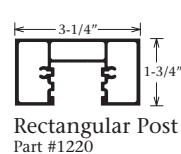
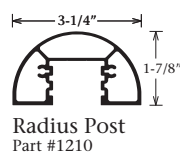
3 Panel Adaptors



2 Radius Ends



8 Posts





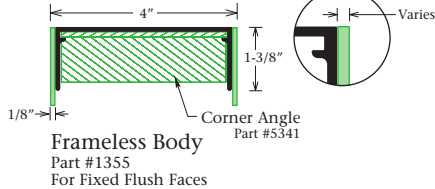
Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Specifications

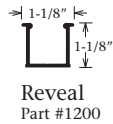
Series 4

4" Post & Panel Systems

1 Body



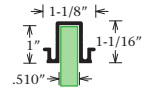
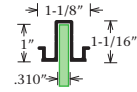
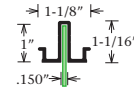
1 Reveal



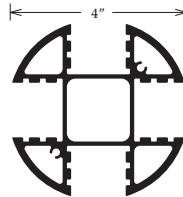
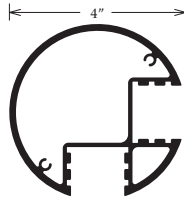
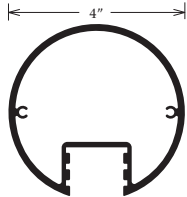
One Reveal Shape:

- Easily attaches to all bodies
- Slides into Series 2, 3 & 4 posts
- Delivers 3 reveal positions

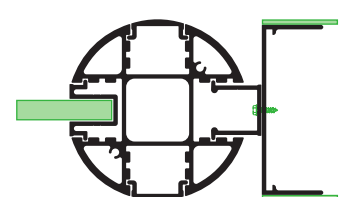
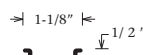
Panel Adaptors



3 Posts



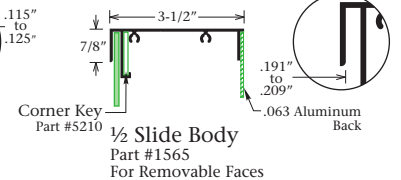
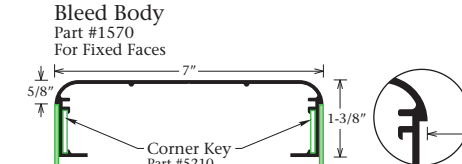
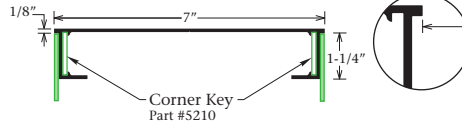
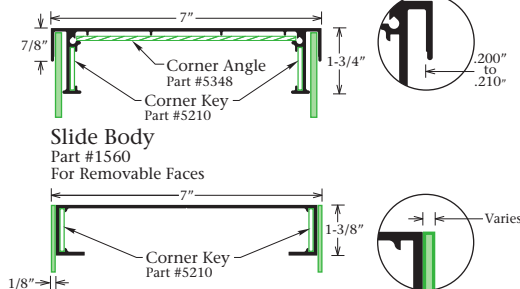
1 Post Filler



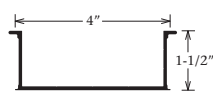
Series 7

7" Post & Panel Systems

4 Bodies

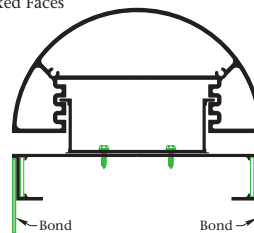


1 Reveal



One Reveal Shape:

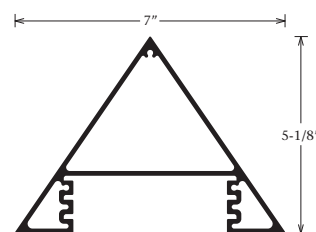
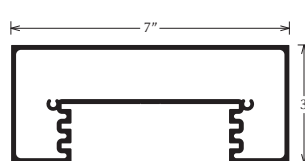
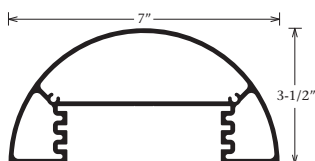
- Easily attaches to all four (4) non-illuminated bodies
- Easily attaches to the Series 7 Hinge Body
- Delivers three (3) reveal positions
- Fills the post below the panel



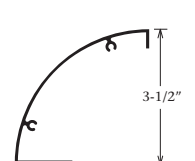
Three Reveal Positions 0", 1/2" & 1"

Top view of
1/4 Round End
on 1/2 Slide Body

3 Posts



1 Radius End





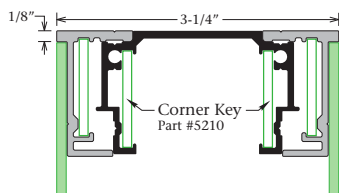
Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Specifications

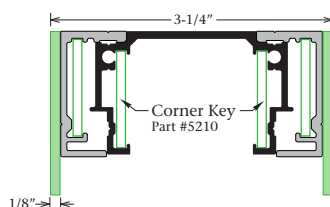
Non-Hingeable Sign Cabinet Body Extrusions

Series 3 Access Body Part #1290

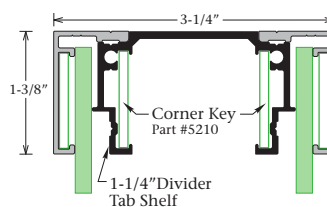
Bleed Cover Part #1692



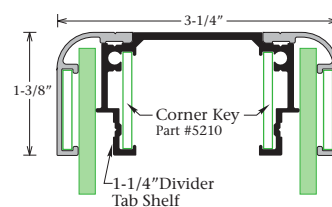
Frameless Cover Part #1693



Slide Cover Part #1694

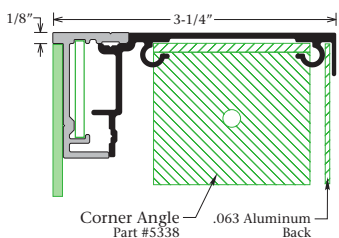


Radius Slide Cover Part #1695

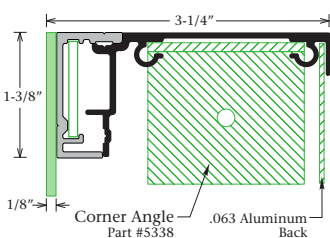


Series 3 Single Face Access Body Part #1291

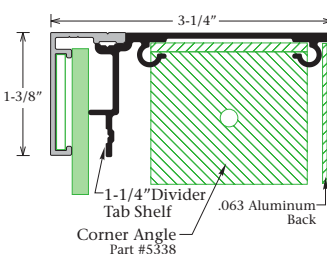
Bleed Cover Part #1692



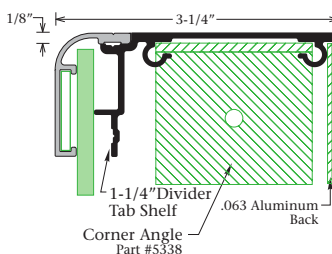
Frameless Cover Part #1693



Slide Cover Part #1694



Radius Slide Cover Part #1695

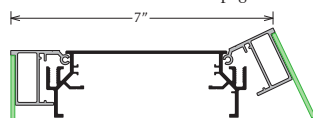


Note: The Series 3 Access Body with Covers are designed to integrate with the Series 2, Series 3 and Series 4 posts. See page 46 for more information.

Hingeable 7" Post & Panel Systems

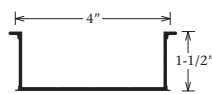
1 Body See below

10 Retainers See page 52



Series 7 Hinge Body
and Bleed Retainers

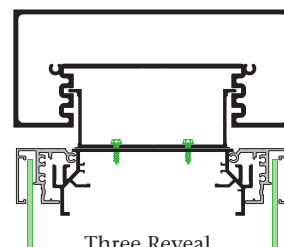
1 Reveal



Series 7 Reveal
Part #1550

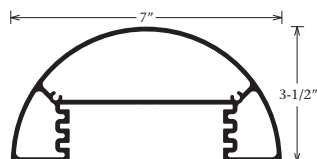
One Reveal Shape:

- Easily attaches to the Hinge Body
- Delivers three (3) reveal positions
- Fills the post below the panel

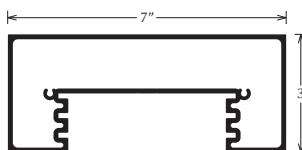


Three Reveal
Positions
0", 1/2" & 1"

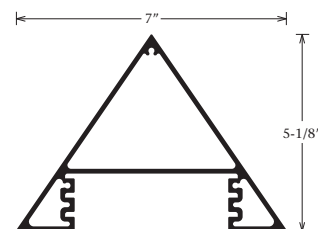
3 Posts



Radius Post
Part #1500



Rectangular Post
Part #1510



Triangular Post
Part #1530



Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

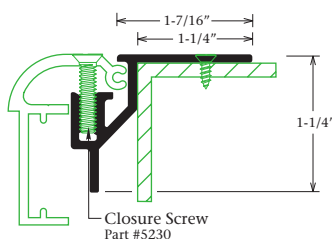
Architectural System Specifications

Hingeable Sign Cabinet Body Extrusions

Series 7-12 Retro Body

Part #1600

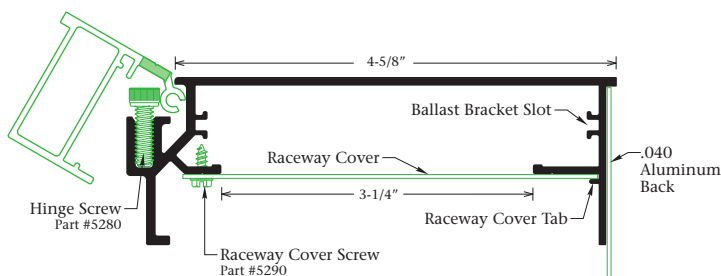
(Section view through side/bottom)



Series 7 Single Face Body

Part #1602

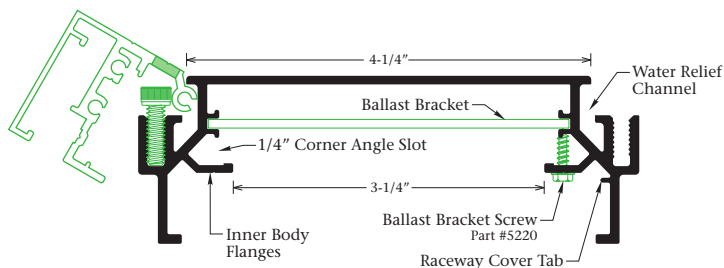
(Section view through top)



Series 7 Hinge Body

Part #1592

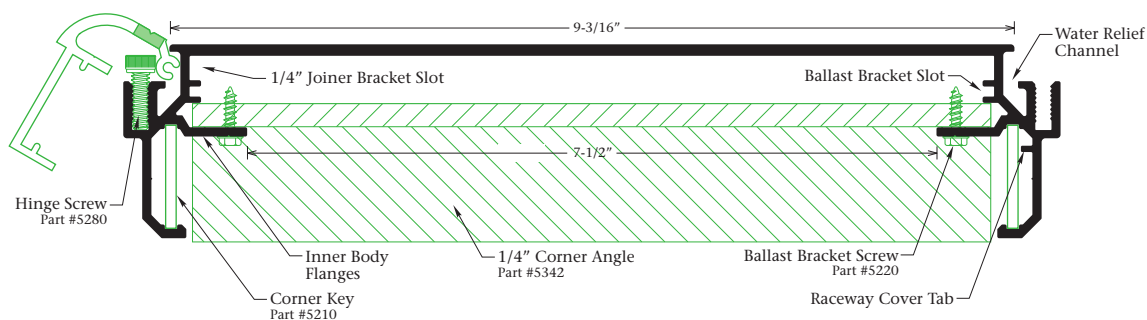
(Section view through top)



Series 12 Hinge Body

Part #1612

(Section view through top)



Note: It is recommended to use safety chains and prop-bars on hingeable faces.

US Patent Number 4,817,317

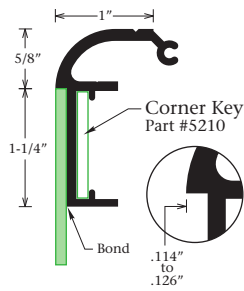


Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

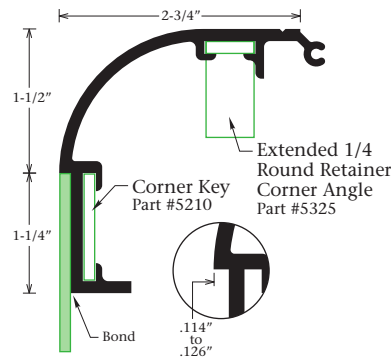
Architectural System Specifications

Radius Edge Face Retainers

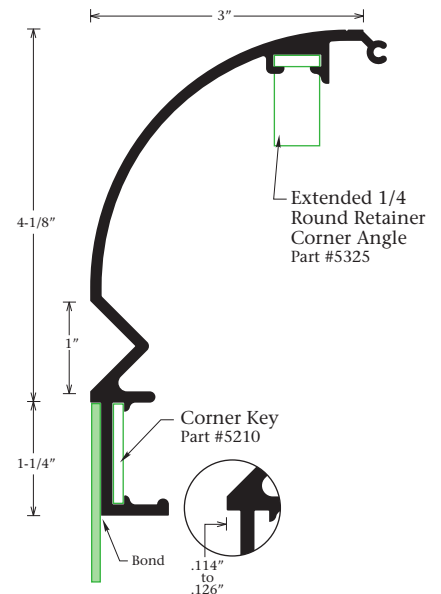
1/4 Round Retainer
Part #1640



Extended 1/4 Round Retainer
Part #1650

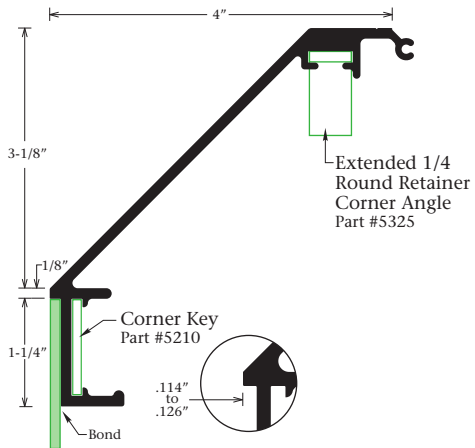


Extended 1/4 Round Retainer w/Reveal
Part #1655



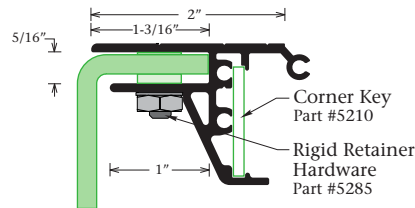
Beveled Edge Face Retainer

Beveled Retainer
Part #1656



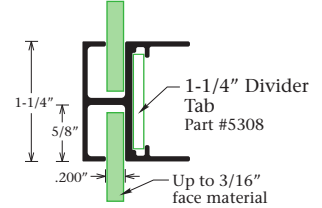
Bleed Pan Face Retainer

Frameless Rigid Retainer
Part #1628



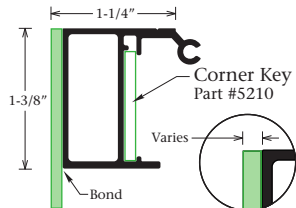
Framed Face Divider

1-1/4" Divider
Part #1662

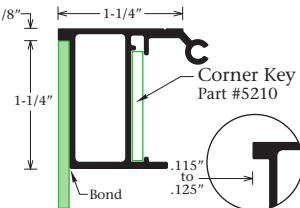


Flush Face Retainers

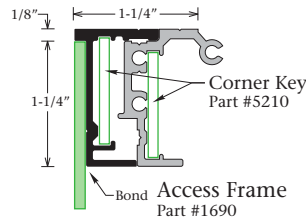
Frameless Retainer
Part #1631



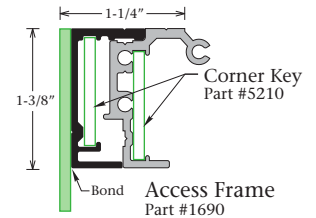
Bleed Retainer
Part #1632



Bleed Cover
Part #1692

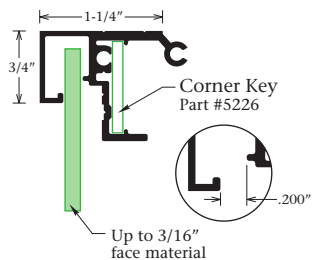


Frameless Cover
Part #1693

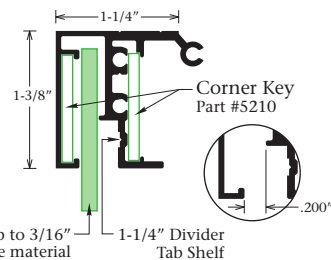


Framed Face Retainers

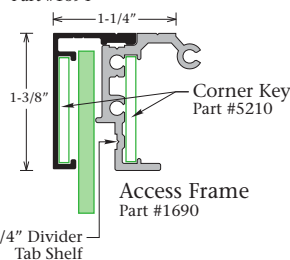
3/4" Slide Retainer
Part #1626



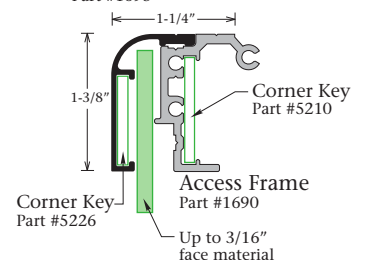
Slide Retainer
Part #1624



Slide Cover
Part #1694



Radius Slide Cover
Part #1695





Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Specifications

Insert Panel Systems

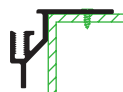
Hingeable

Bodies

Series 12 Hinge Body
Part #1612



Series 7-12 Retro Body
Part #1600



Series 7 Hinge Body
Part #1592

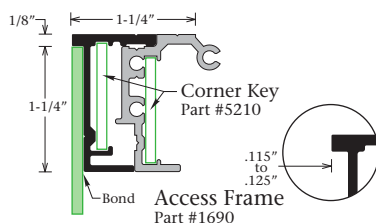


Series 7 Single Face Body
Part #1602

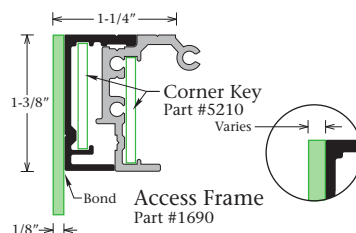


Header Panel Retainers

Bleed Cover
Part #1692

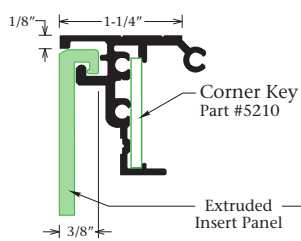


Frameless Cover
Part #1693

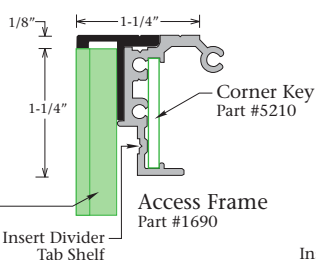


Flush Insert Panel Retainers

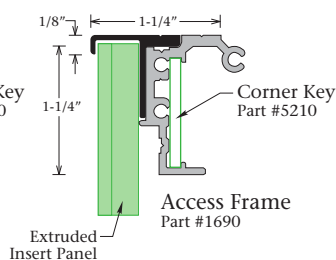
Insert Retainer
Part #1666



Insert End Cover
Part #1696

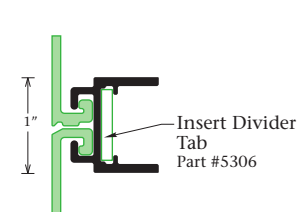


Extended Insert End Cover
Part #1698



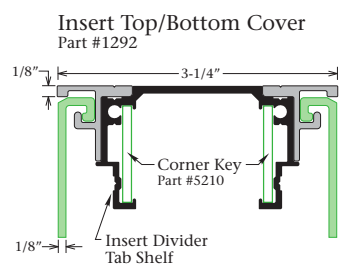
Flush Insert Panel Divider

Insert Divider
Part #1668

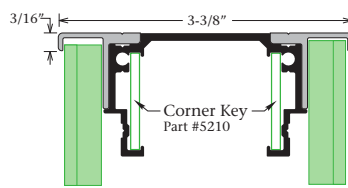


Non-Hingeable

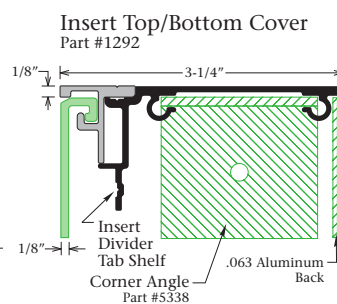
Series 3 Access Body
Part #1290



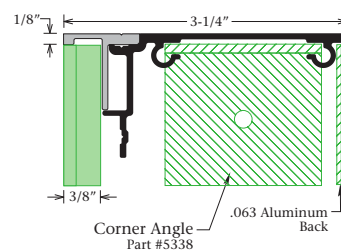
Extended Insert End Cover
Part #1698



Series 3 Single Face Access Body
Part #1291



Insert End Cover
Part #1696



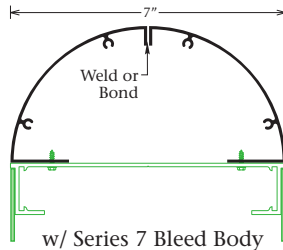
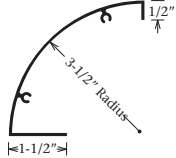


Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

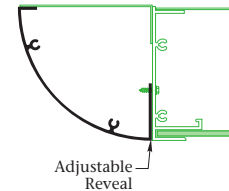
Architectural System Specifications

3-1/2" Radius Extrusion

1/4 Round End
Part #1670



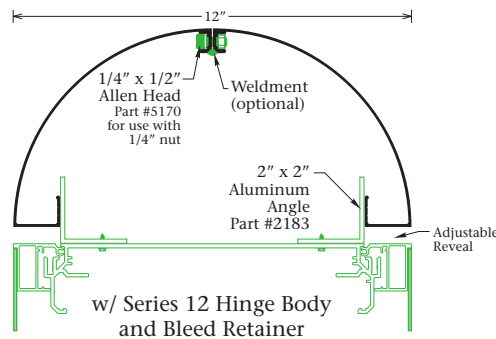
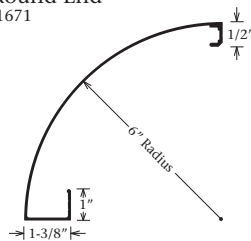
w/ Series 7 Bleed Body



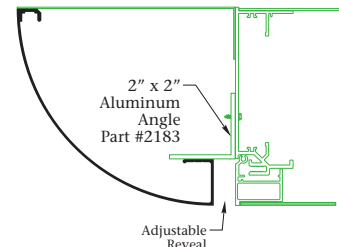
w/ Series 7 1/2 Slide Body

6" Radius Extrusion

1/4 Round End
Part #1671

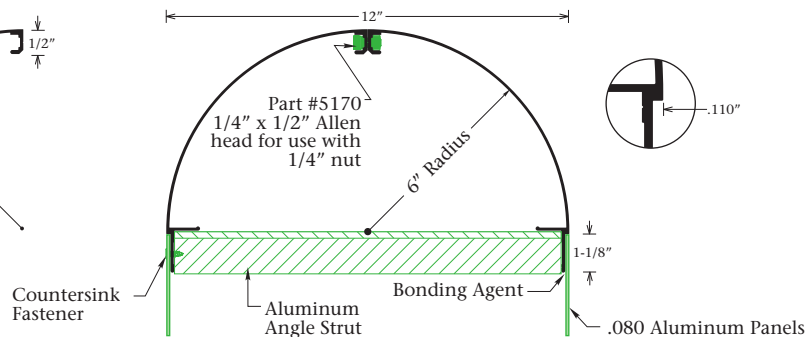
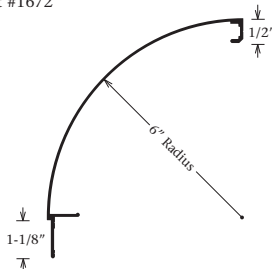


w/ Series 12 Hinge Body and Bleed Retainer

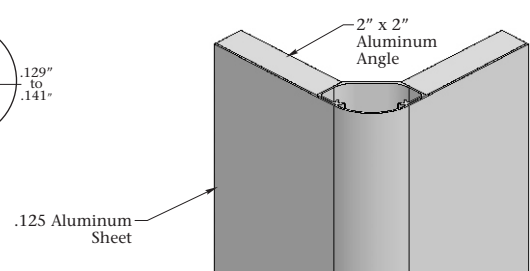
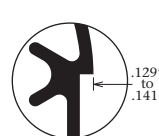
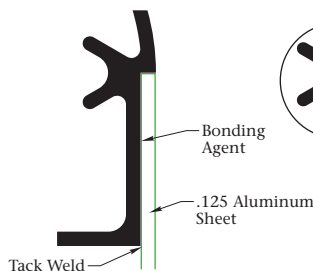
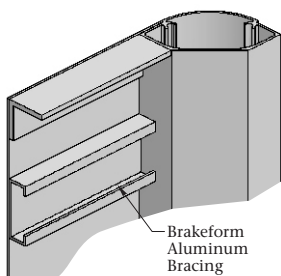
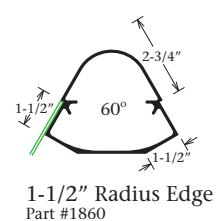
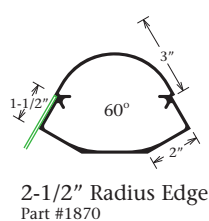
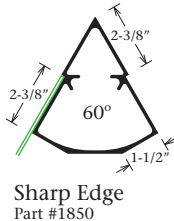
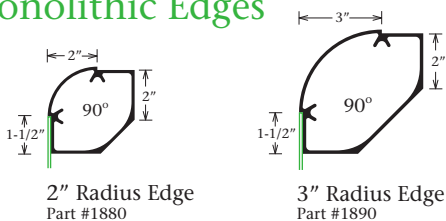


w/ Series 7 Single Face Body and Bleed Retainer

1/4 Round Pole Cover
Part #1672



Monolithic Edges



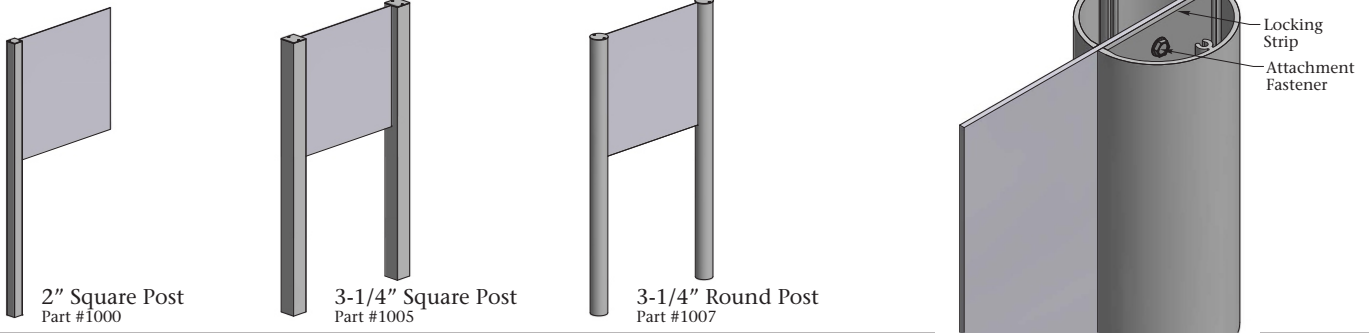


Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Assemblies

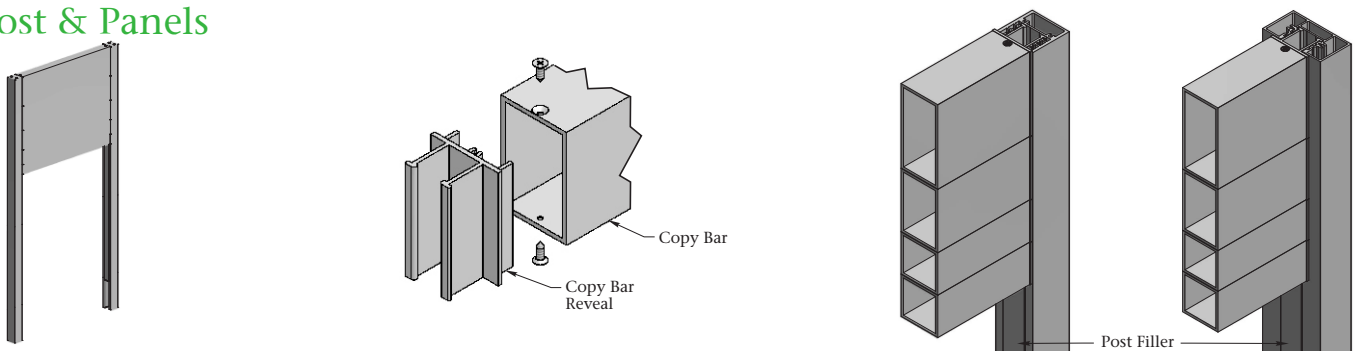
Series 1 Post & Panels

See pages 47 & 61 for additional information.



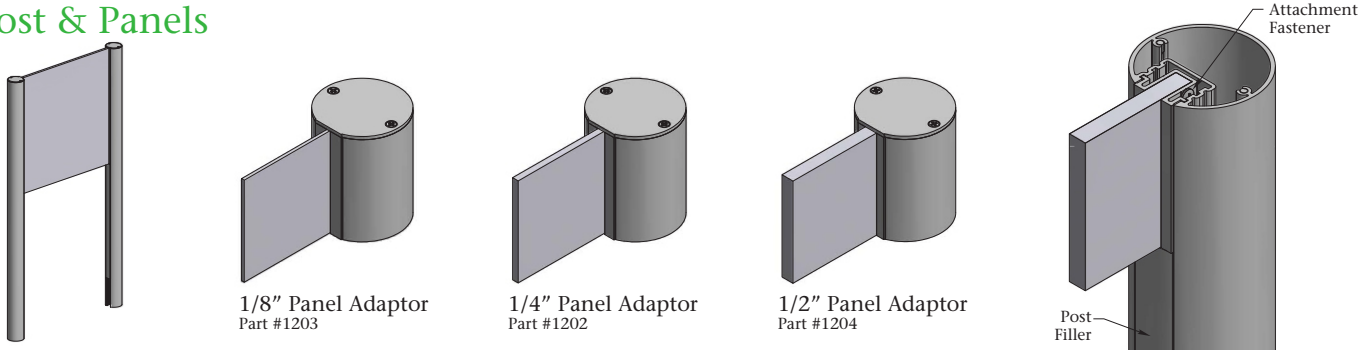
Series Copy Bar Post & Panels

See pages 47 & 61 for post options, reveal positions and additional information.



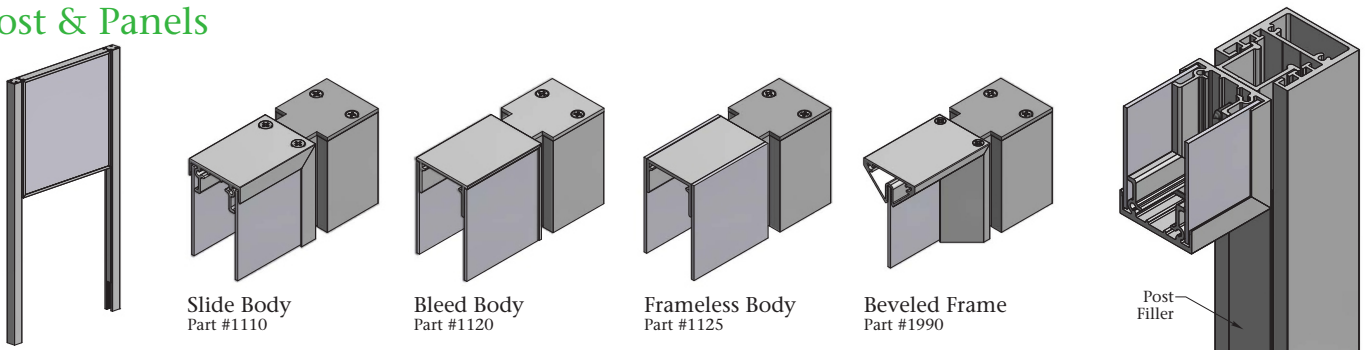
Series Panel Adaptor Post & Panels

See pages 48 & 61 for post options and additional information.



Series 2 Post & Panels

See pages 48 & 62 for post options, reveal positions and additional information.



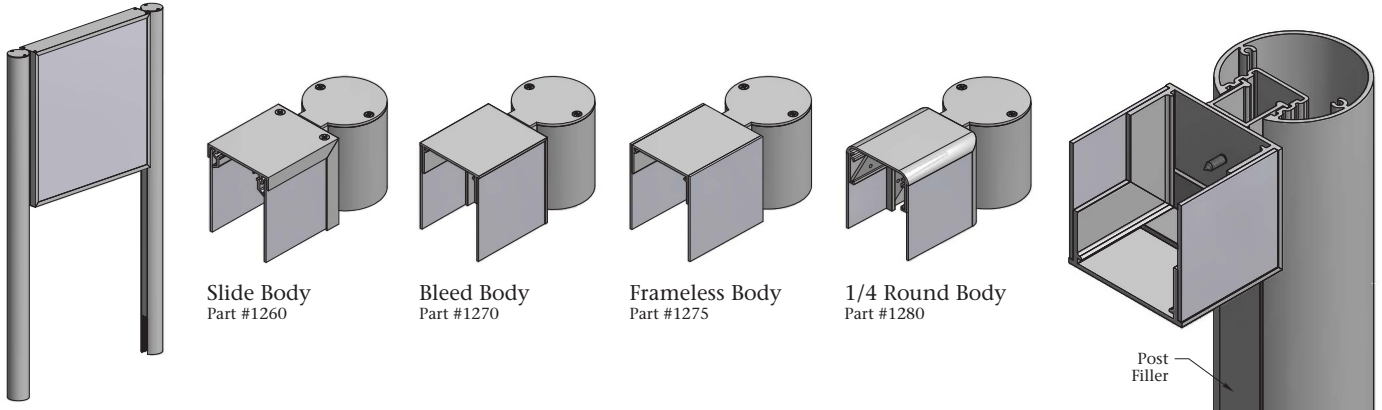


Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Assemblies

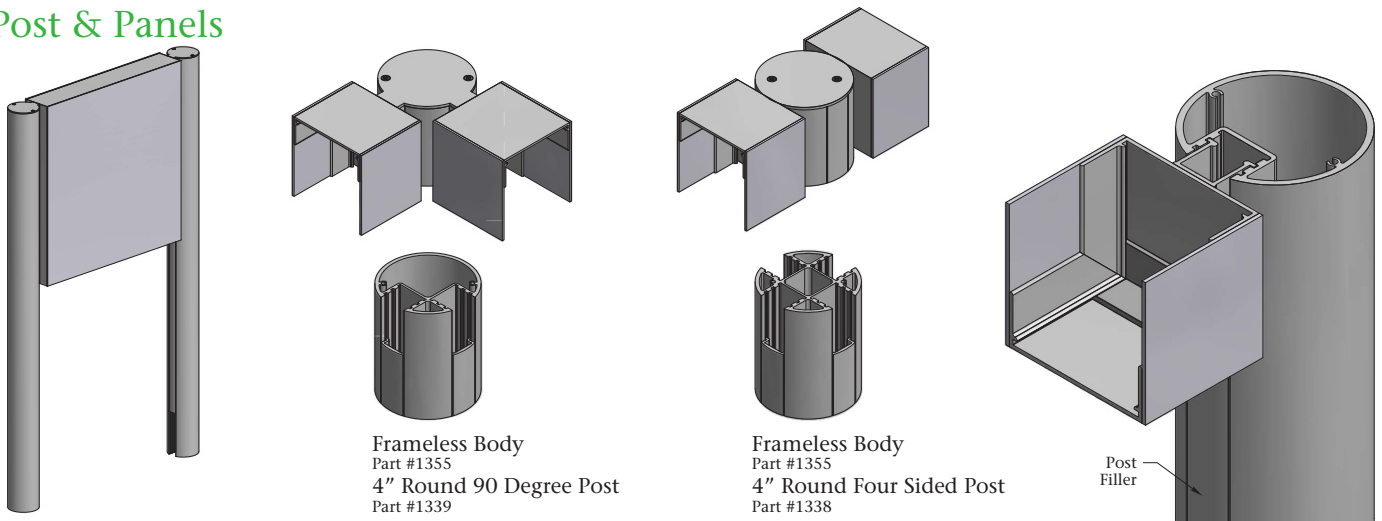
Series 3 Post & Panels

See pages 48 & 62 for post options, reveal positions and additional information.



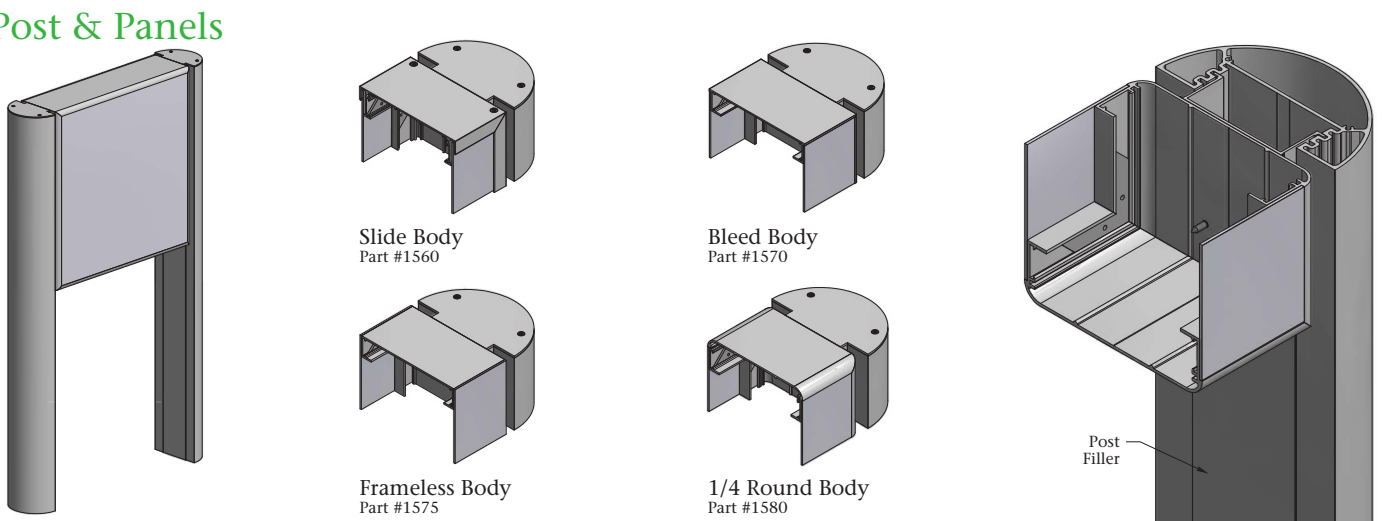
Series 4 Post & Panels

See pages 49 & 62 for post options, reveal positions and additional information.



Series 7 Post & Panels

See pages 49 & 62 for post options, reveal positions and additional information.



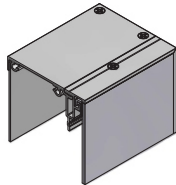
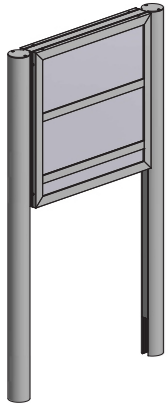


Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

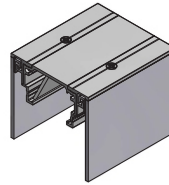
Architectural System Assemblies

Series 3 Access Body Post & Panels

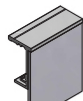
See pages 48, 50 & 63 for post options, reveal positions and additional information.



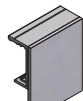
Single Face Access Body
Part #1291
Insert Top/Bottom Cover
Part #1292



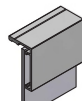
Access Body
Part #1290
Insert Top/Bottom Cover
Part #1292



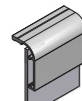
Bleed Cover
Part #1692



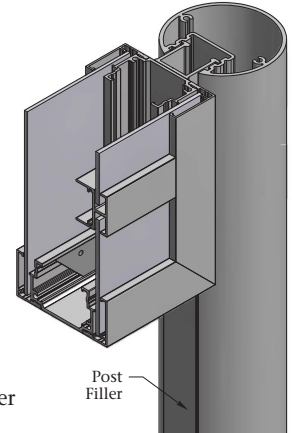
Frameless Cover
Part #1693



Slide Cover
Part #1694



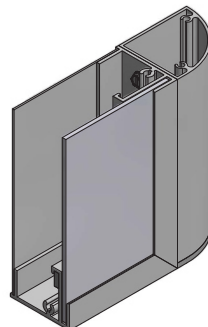
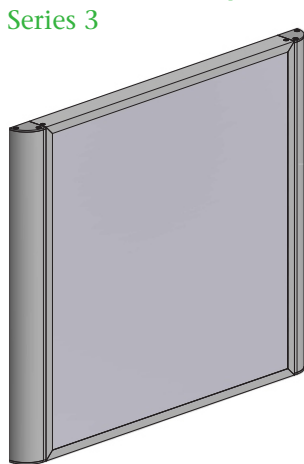
Radius Slide Cover
Part #1695



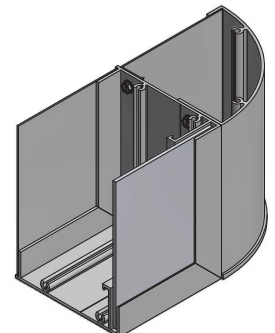
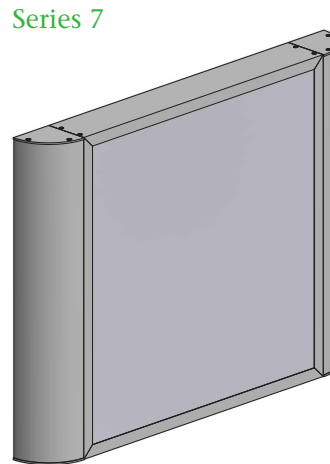
Post Filler

1/2 Slide Body Wall Mount Systems

See pages 48-49 & 63 for additional information.



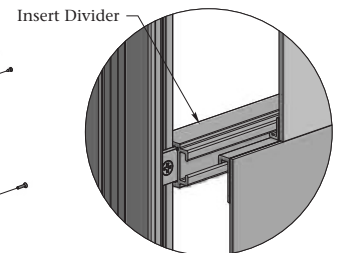
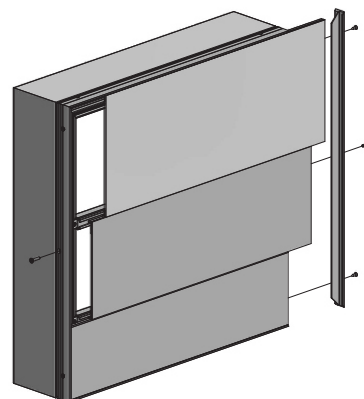
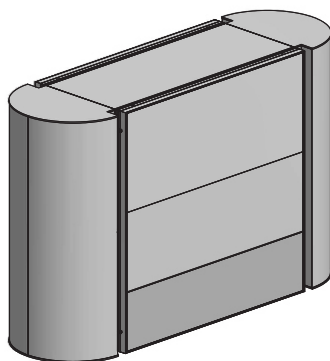
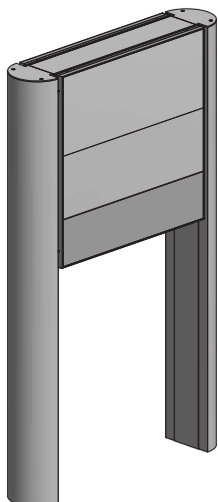
1/2 Slide Body
Part #1265
Optional
1/4 Round End
Part #1215



1/2 Slide Body
Part #1565
Optional
1/4 Round End
Part #1670

Insert Panels

See pages 48, 53 & 64 for body and post options, reveal positions and additional information.



Insert Retainer
Part #1666
Access Frame
Part #1290

Cover Options
Extended Insert End Cover
Part #1698
Extended Insert End Cover
Part #1698



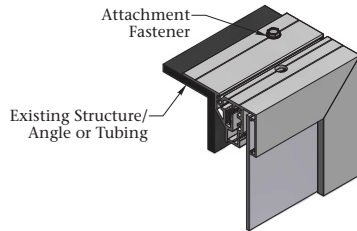
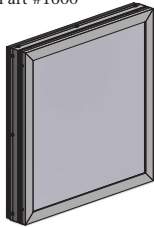
Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Architectural System Assemblies

Hingeable Body Systems

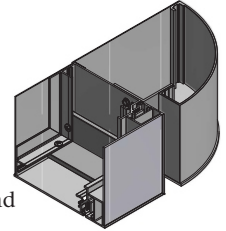
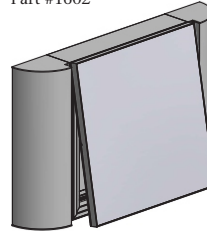
Series 7/12 Retro Body

Part #1600



Series 7 Single Face Body

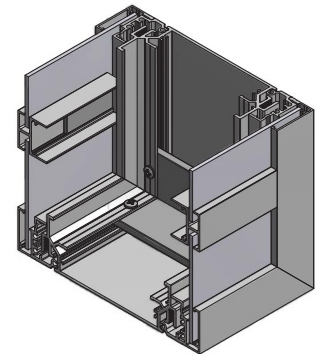
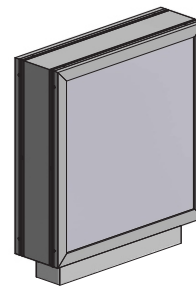
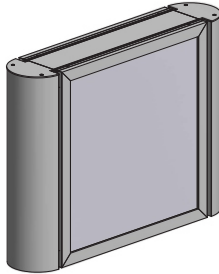
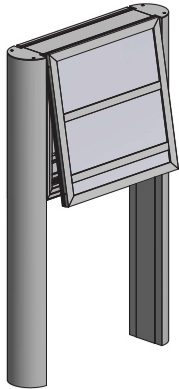
Part #1602



Optional
1/4 Round End
Part #1671

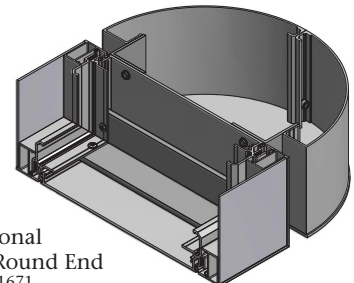
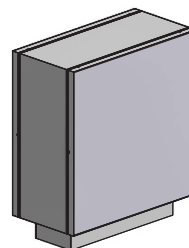
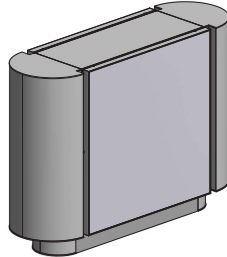
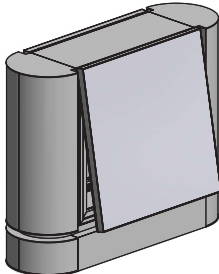
Series 7 Hinge Body

Part #1592



Series 12 Hinge Body

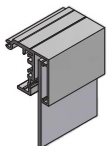
Part #1612



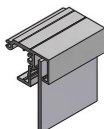
Optional
1/4 Round End
Part #1671

Hingeable Retainers

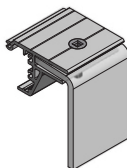
Slide Retainer
Part #1624



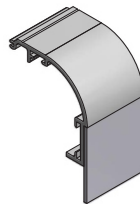
3/4" Slide Retainer
Part #1626



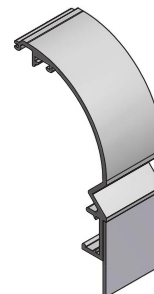
Frameless Rigid Retainer
Part #1628



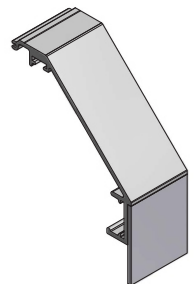
Extended 1/4 Round Retainer
Part #1650



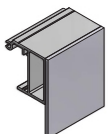
Extended 1/4 Round Retainer w/Reveal
Part #1655



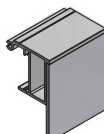
Beveled Retainer
Part #1656



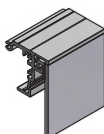
Frameless Retainer
Part #1631



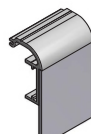
Bleed Retainer
Part #1632



Insert Retainer
Part #1666



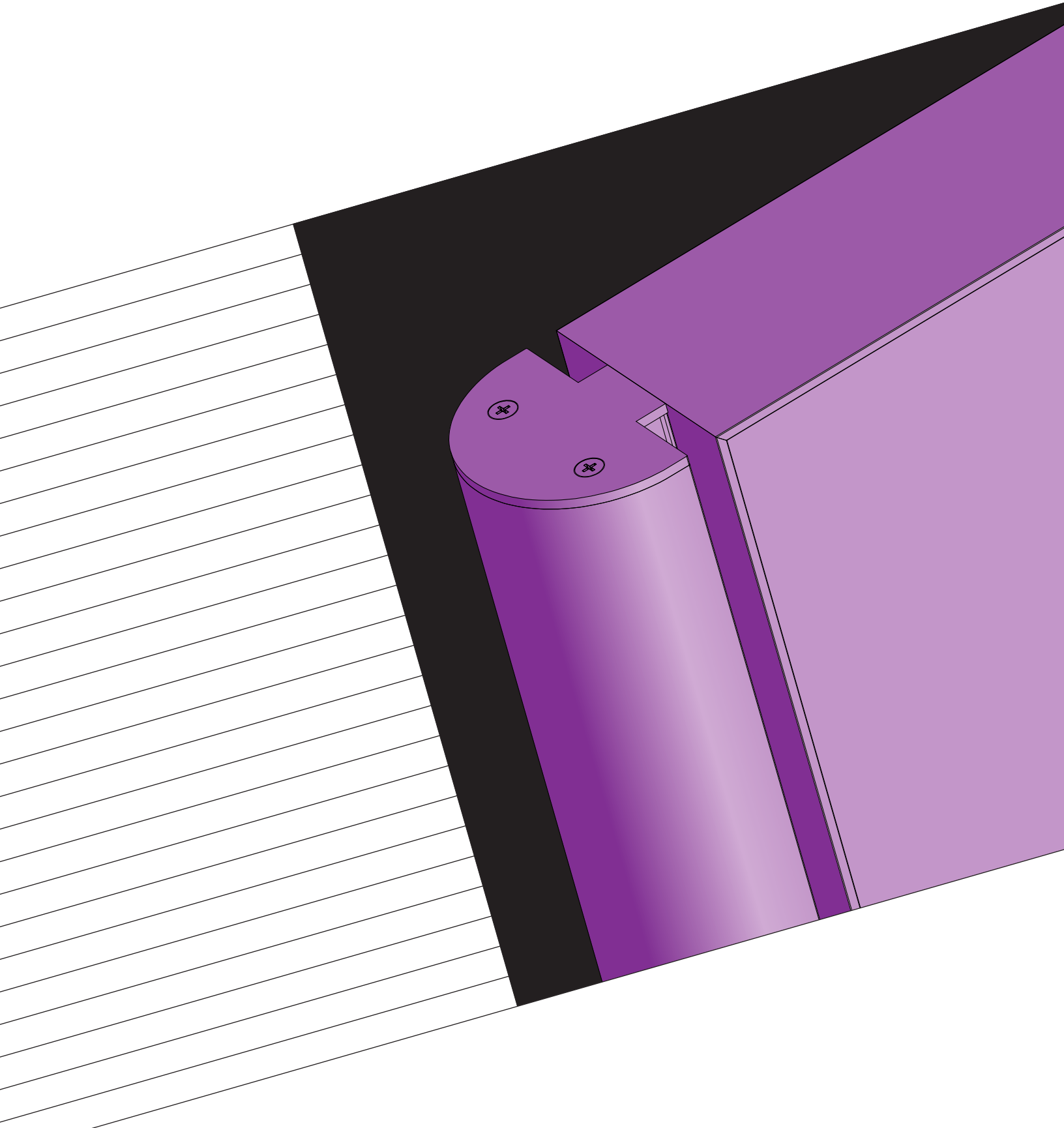
1/4 Round Retainer
Part #1640



Note: The Hingeable Retainers are designed to integrate with all of the Architectural Hinge Bodies.



Architectural Kits



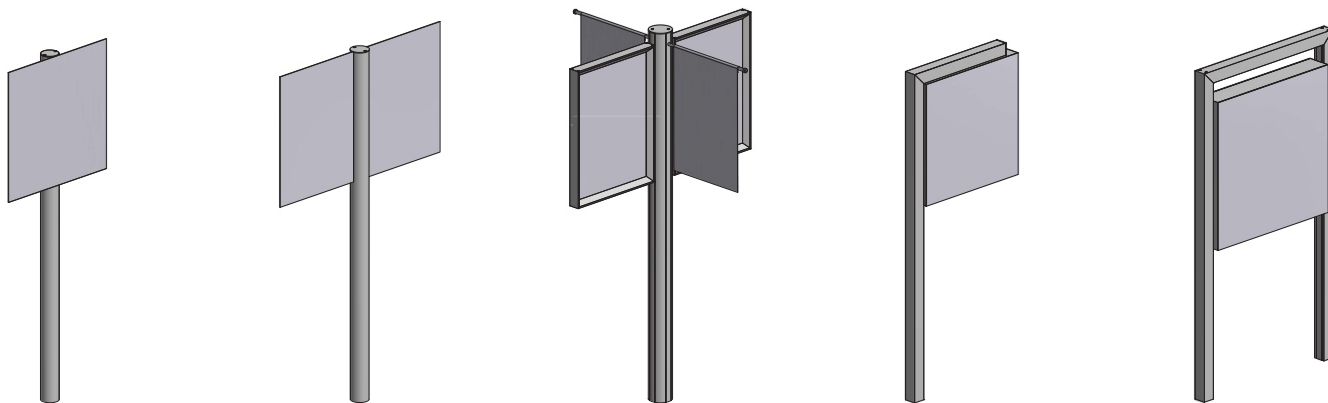


Modular
Versatile
Interchangeable

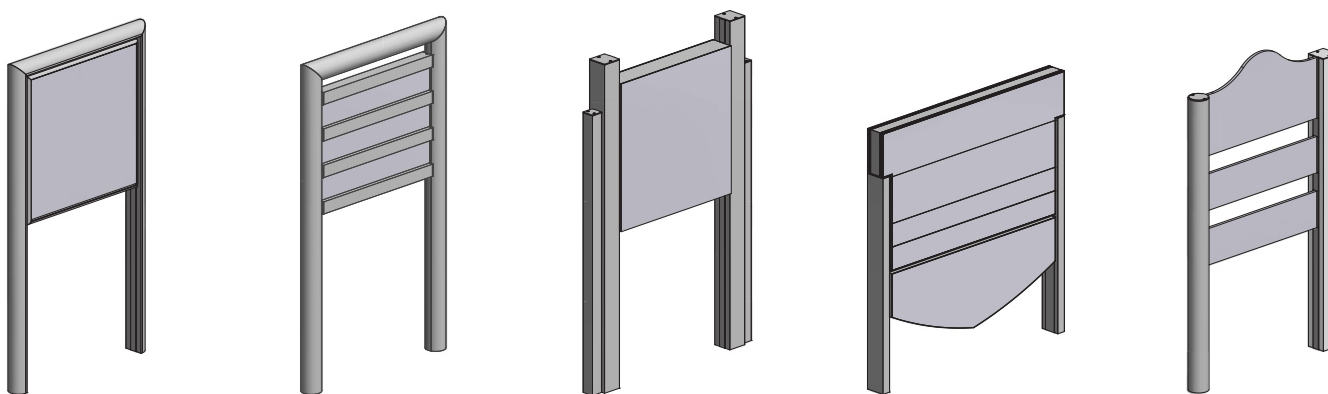
Architectural System Combinations

Mix and Match to Create Endless Designs

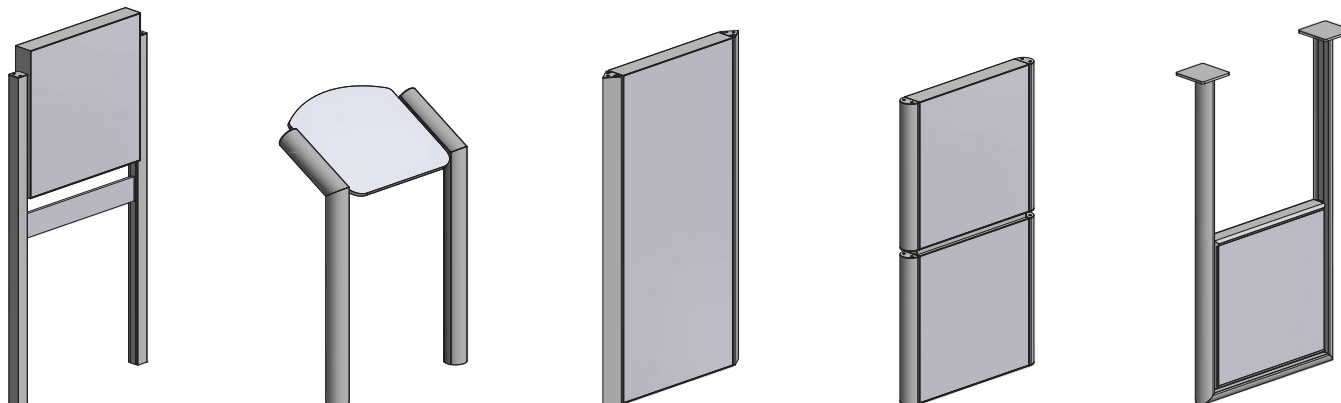
Using and combining Series 1, 2, 3, 4, 7, Copy Bars, Panel Adaptors, Dividers and Posts



Create with panels and posts



Create with shapes, multiple panels and posts



Create with angles, reveals and mounting methods

Please call Customer Service for additional information or questions on a specific configuration.



Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Series 1 Unassembled Kits 1/8" Face & Post System

See Pages 47 & 55

Series 1 - 2" Square Post
Part #K1000



Series 1 - 3-1/4" Square Post
Part #K1005



Series 1 - 3-1/4" Round Post
Part #K1007



Kits Include:

- One or two 95-5/8" pre-slotted post with slightly oversized cap and screws.
Note: Faces are designed to fit just below the post cap.
- With or without .125" aluminum face, cut to size with multiple 6" locking strips, not attached. **Note:** Locking strip attachment screws are not included.
- Packaging. **Note:** Aluminum faces are packaged separately from the posts.
- Additional post lengths available.

General Information:

- Finishes - See page 67.
- Additional information - See pages 47, 55 & 67.
- Cut-to-size and pre-cut kits are available locally through select sign supply distributors.
- Call Customer Service for pricing.

Series CB Unassembled Kits 2" Copy Bar System

See Pages 47 & 55

Series CB Copy Bar
Part #K1400



2" x 2"



2" x 3"



2" x 4"



2" x 5"



2" x 6"

Copy Bar Kits Include:

- Copy Bar/s cut to length with two (2) Series CB Reveals.
- Copy Bars are pre-drilled and countersunk. Series CB Reveals are not attached.
- All screws for assembly of Reveals to Copy Bar/s.
- Posts not Included.

General Information:

- Finishes - See page 67.
- Additional information - See pages 47, 55 & 67.
- Cut-to-size and pre-cut kits are available locally through select sign supply distributors.
- Call Customer Service for pricing.

Series 2, 3, 4 & 7 Unassembled Post Kits & Panel Adaptor Kits

See Pages 48-49 & 55

15 Post Options/3 Panel Adaptors

Series 2



Square
Part #K1100*

Series 3



Radius
Part #K1210*



Rectangular
Part #K1220*



Triangular
Part #K1240



Square
Part #K1233



Round
Part #K1237



Rectangular w/
Radius Edges
Part #K1230



Triangular w/
Radius Edges
Part #K1250



Square w/
Radius Edges
Part #K1235

Series 4



4" Round
Part #K1337



4" Round
90 Degree
Part #K1339



4" Round
4 Sided
Part #K1338

Series 7



Radius Post
Part #K1500



Rectangular Post
Part #K1510



Triangular Post
Part #K1530

Panel Adaptors



1/8" Panel
Adaptor
Part #K1203*



1/4" Panel
Adaptor
Part #K1202*



1/2" Panel
Adaptor
Part #K1204*

Post Kits Include:

- Cut-to-size post.
- Slightly oversized cap with screws.
- Full reveal or cut-to-size reveal for the panel.
- Cut-to-size reveal for the "below the panel filler". (optional)
- All screws required to assemble by mechanical fastening.
- Packaging.

Panel Adaptor Kits Include:

- Note:** Not designed for Series 7.
- Cut-to-size post.
 - Slightly oversized cap with screws.
 - Full Panel Adaptor or cut-to-size Panel Adaptor.
 - Cut-to-size reveal for the "below the panel filler". (optional)
 - All screws required to assemble by mechanical fastening.

General Information:

- Finishes - See page 67. *Also available in Dk. Bronze.
- Additional information - See pages 48-49 & 67.
- Cut-to-size and pre-cut kits are available locally through select sign supply distributors.
- The "below the panel filler" is cut to fit 6" below grade.
- Call Customer Service for pricing.



Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Series 2, 3, 4 & 7 Unassembled Kits Post & Panel Systems

See Pages 48-49 & 55-56

Series 2 Slide Body

Part #K1110*



Series 2 Bleed Body

Part #K1120



Series 2 Frameless Body

Part #K1125



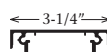
2" Beveled Frame

Part #K1990



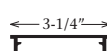
Series 3 Slide Body

Part #K1260*



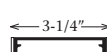
Series 3 Bleed Body

Part #K1270



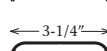
Series 3 Frameless Body

Part #K1275



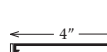
Series 3 1/4 Round Body

Part #K1280



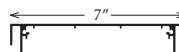
Series 4 Frameless Body

Part #K1355



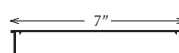
Series 7 Slide Body

Part #K1560



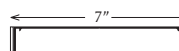
Series 7 Bleed Body

Part #K1570



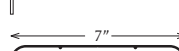
Series 7 Frameless Body

Part #K1575



Series 7 1/4 Round Body

Part #K1580



Series 2



Square
Part #1100*

Series 3



Radius
Part #1210*



Rectangular
Part #1220*



Triangular
Part #1240



Square
Part #1233



Round
Part #1237



Rectangular w/
Radius Edges
Part #1230



Triangular w/
Radius Edges
Part #1250



Square w/
Radius Edges
Part #1235

Series 4



4" Round
Part #1337

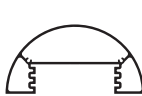


4" Round
90 Degree
Part #1339

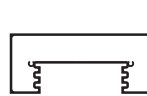


4" Round
4 Sided
Part #1338

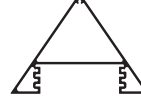
Series 7



Radius Post
Part #1500



Rectangular Post
Part #1510



Triangular Post
Part #1530

Kits Include:

- Cut-to-size and mitered body extrusion.
- With or without .100" aluminum faces (smaller sign panels may have .080" aluminum faces).
- All screws required to assemble by mechanical fastening.
- All Corner Angles and Corner Keys required.
- Packaging.

Kits w/ Posts Include:

- Two (2) 95-5/8" posts. (Additional post lengths available.)
- Two (2) slightly over sized caps with adjustable reveal.
 - Series 2 & 3: zero, 3/8" or 3/4" positions.
 - Series 4: 3/4" position.
 - Series 7: zero, 1/2" or 1" positions.
- Cut-to-size reveal and "below the panel filler". **Note:** The "below the panel filler" is cut to fit 6" below grade.

General Information:

- Finishes - See page 67. Also available in Dk. Bronze.
- Additional information - See pages 48-49, 55-56 & 67.
- Cut-to-size and pre-cut kits are available locally through select sign supply distributors.
- Slide Body is pre-drilled and countersunk.
- **Bleed Body is designed for welded assembly.**
- **Internal Bracing:** May be required in panels over 30 square feet.
- Call Customer Service for pricing.



Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Series 3 Unassembled Kits 3-1/4" Single/Double Face Access Bodies

See Pages 50 & 57

Series 3 Access Body w/ Bleed Cover Part #K1291/92	
Series 3 Access Body w/ Frameless Cover Part #K1291/93	
Series 3 Access Body w/ Slide Cover Part #K1291/94	
Series 3 Access Body w/ Radius Cover Part #K1291/95	
Series 3 Access Body w/ Bleed Cover Part #K1290/92	
Series 3 Access Body w/ Frameless Cover Part #K1290/93	
Series 3 Access Body w/ Slide Cover Part #K1290/94	
Series 3 Access Body w/ Radius Cover Part #K1290/95	
<p>Kits Include:</p> <ul style="list-style-type: none"> • Cut-to-size and mitered body extrusion. • Cut-to-size and mitered cover extrusion. • All screws required to assemble by mechanically fastening. • All Corner Angles and Corner Keys required. • Packaging. <p>Not Included in Kits:</p> <ul style="list-style-type: none"> • With or without .100" aluminum faces (smaller sign panels may have .080" aluminum faces). No aluminum backs for Single Face kits. 	
<p>Cut-to-Size Divider Kits Include:</p> <p>K1662 - 1-1/4" Divider</p> <ul style="list-style-type: none"> • Cut-to-size Divider. • 1-1/4" Divider Tabs. • Screws for mechanical fastening. <p>Cut-to-Size Post Kits Include:</p> <ul style="list-style-type: none"> • Cut-to-size Post. • Cut-to-Size Reveal. • Slightly oversized cap with screws. 	
<p>General Information:</p> <ul style="list-style-type: none"> • Finishes - See page 67. • Additional information - See pages 50, 57 & 67. • Cut-to-size and pre-cut kits are available locally through select sign supply distributors. • Internal Bracing: May be required in panels over 30 square feet. • Post options - See page 61. • Call Customer Service for pricing. 	

Series 3 & 7, 1/2 Slide Body Unassembled Kits Wall Mount System

See Pages 48-49 & 57

Series 3 - 1/2 Slide Body Part #K1265			
Series 7 - 1/2 Slide Body Part #K1565			
<p>Kits Include:</p> <ul style="list-style-type: none"> • Cut-to-size and mitered body extrusion. Note: Slide Body is pre-drilled and countersunk. • All screws required to assemble by mechanical fastening. • All Corner Keys required. • Packaging. <p>Not Included in Kits:</p> <ul style="list-style-type: none"> • With or without .100" aluminum faces (smaller sign panels may have .080" aluminum faces). No aluminum backs. • Internal bracing. • 1/4-Round End attachment screws. 			
<p>Kits with Ends Include:</p> <p>K1215 - Series 3, 1/4 End K1670 - Series 7, 1/4 Round End</p> <ul style="list-style-type: none"> • Two (2) ends. Cut 1/4" shorter than cabinet height. • Four (4) slightly over sized caps. (2 Rights and 2 Left) • Packaging. 			
<p>General Information:</p> <ul style="list-style-type: none"> • Finishes - See page 67. • Additional information - See pages 48-49, 57 & 67. • Cut-to-size and pre-cut kits are available locally through select sign supply distributors. • Internal Bracing: May be required in panels over 30 square feet. • Call Customer Service for pricing. 			



Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Insert Panel Unassembled Kits Series 3, 7 & 12

See Pages 53 & 57

Series 3 S/F Access Body w/ Insert Panel or Adaptor

Part #K1291/92/96

Series 3 Access Body w/ Insert Panel or Adaptor

Part #K1290/92/96

Series 7/12 Retro Body w/ Insert Panel or Adaptor

Part #K1600/66/96

Series 7 S/F Hinge Body w/ Insert Panel or Adaptor

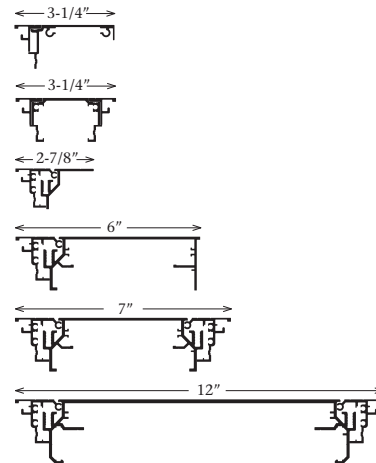
Part #K1602/66/96

Series 7 Hinge Body w/ Insert Panel or Adaptor

Part #K1592/66/96

Series 12 Hinge Body w/ Insert Panel or Adaptor

Part #K1612/66/96



Kits Include:

- Cut-to-size and mitered body extrusion. **Hinge Body is designed for welded assembly.**
- Cut-to-size and mitered Retainers and Covers.
- Cut-to-size Insert Panels or Adaptors. (Choice of three extruded panels 4", 6", and 8")
- All screws required to mechanically fasten.
- All Corner Angles and Corner Keys required.
- Packaging.

Not Included in Kits:

- Raceway Covers - See optional accessories.
- Face material not included if using the insert panel adaptors.
- Mounting hardware.
- Electrical Components.

Cut-to-Size 1/4 Round End Kits Include:

For use with Series 7 S/F and Series 12 kits.

K1671 - 6" Radius 1/4 Round End

- Cut-to-size 1/4 Round Ends.
- Cut-to-size Mounting Angle.
- Caps with 1-1/4" Reveal tab.

Cut-to-Size Post Kits Include:

For use with Series 3 Access Bodies and Series 7 D/F kits.

- Cut-to-size Post
- Cut-to-size reveal.
- Cut-to-size reveal for the "below the panel filler".
- Slightly oversized cap with screws.

Optional Accessories:

- 1/4 Round Ends for Series 7 S/F and Series 12 - See page 54.
- Oversized Caps for 1/4 Ends - See page 45.
- Raceway Covers - See page 44.

General Information:

- Finishes - See page 67.
- Additional information - See pages 53, 57 & 67.
- Cut-to-size and pre-cut kits are available locally through select sign supply distributors.
- **Portions of the Insert Panel System are anodized for sliding purposes.**
- Call Customer Service for pricing.

Series 7 & 12 Unassembled Kits Retro Hingeable Sign Cabinets

See Pages 51-52 & 58

Series 7/12 Retro Body w/ Slide Retainer

Part #K1600/24

Series 7/12 Retro Body w/ Frameless Rigid Retainer

Part #K1600/28

Series 7/12 Retro Body w/ Frameless Retainer

Part #K1600/31

Series 7/12 Retro Body w/ Bleed Retainer

Part #K1600/32

Series 7/12 Retro Body w/ 1/4 Round Retainer

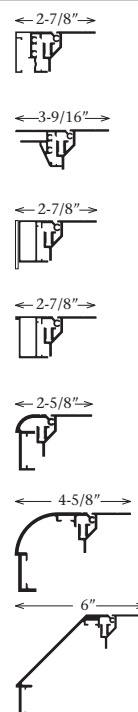
Part #K1600/40

Series 7/12 Retro Body w/ Extended 1/4 Retainer

Part #K1600/50

Series 7/12 Retro Body w/ Beveled Retainer

Part #K1600/56



Note: It is recommended to use safety chains and prop-bars on hingeable faces.

US Patent Number 4,817,317

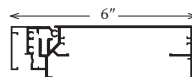


Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

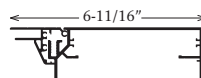
Series 7 & 12 Unassembled Kits Single Face & Double Face Hingeable Sign Cabinets

See Pages 51-52 & 58

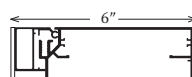
Series 7 S/F Hinge Body w/ Slide Retainer
Part #K1602/24



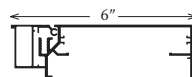
Series 7 S/F Hinge Body w/ Frameless Rigid Retainer
Part #K1602/28



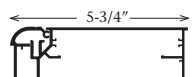
Series 7 S/F Hinge Body w/ Frameless Retainer
Part #K1602/31



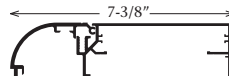
Series 7 S/F Hinge Body w/ Bleed Retainer
Part #K1602/32



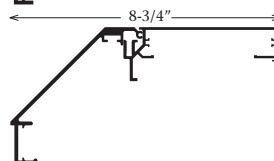
Series 7 S/F Hinge Body w/ 1/4 Round Retainer
Part #K1602/40



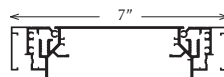
Series 7 S/F Hinge Body w/ Extended 1/4 Retainer
Part #K1602/50



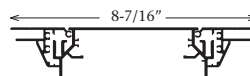
Series 7 S/F Hinge Body w/ Beveled Retainer
Part #K1602/56



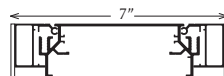
Series 7 Hinge Body w/ Slide Retainer
Part #K1592/24



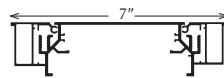
Series 7 Hinge Body w/ Frameless Rigid Retainer
Part #K1592/28



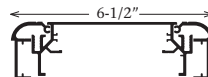
Series 7 Hinge Body w/ Frameless Retainer
Part #K1592/31



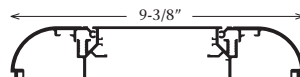
Series 7 Hinge Body w/ Bleed Retainer
Part #K1592/32



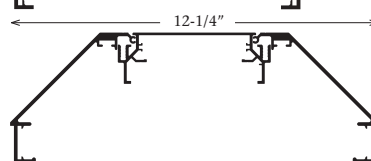
Series 7 Hinge Body w/ 1/4 Round Retainer
Part #K1592/40



Series 7 Hinge Body w/ Extended 1/4 Retainer
Part #K1592/50



Series 7 Hinge Body w/ Beveled Retainer
Part #K1592/56



Note: It is recommended to use safety chains and prop-bars on hingeable faces.

US Patent Number 4,817,317

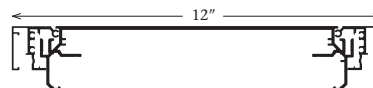


Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

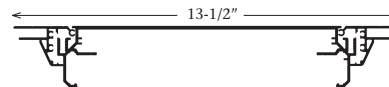
Series 12 Unassembled Kits Double Face Hingeable Sign Cabinets

See Pages 51-52 & 58

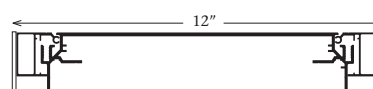
Series 12 Hinge Body w/ Slide Retainer Part #K1612/24



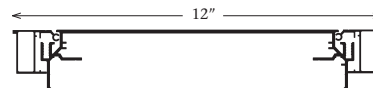
Series 12 Hinge Body w/ Frameless Rigid Retainer Part #K1612/28



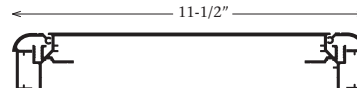
Series 12 Hinge Body w/ Frameless Retainer Part #K1612/31



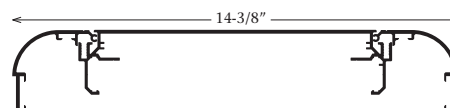
Series 12 Hinge Body w/ Bleed Retainer Part #K1612/32



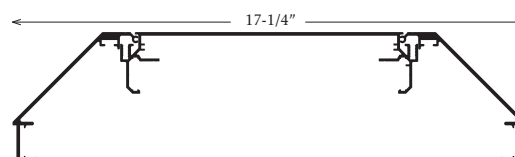
Series 12 Hinge Body w/ 1/4 Round Retainer Part #K1612/40



Series 12 Hinge Body w/ Extended 1/4 Round Retainer Part #K1612/50



Series 12 Hinge Body w/ Beveled Retainer Part #K1612/56



Kits Include:

- Cut-to-size and mitered Hinge Body. **Hinge Body is designed for welded assembly.**
- Cut-to-size and mitered retainers. **Note:** Slide Retainers are pre-drilled and countersunk. **Bleed Retainer, 1/4 Round Retainer and Extended 1/4 Round Retainer are designed for welded assembly.**
- All screws required to mechanically fasten.
- All Corner Angles and Corner Keys required.
- Packaging.

Not Included in Kits:

- Raceway Covers - See optional accessories.
- Ballast Bracket(s).
- Faces or Backs.
- Mounting hardware.
- Electrical Components.

Optional Accessories:

- 1/4 Round Ends - See page 54.
- Oversized Caps for 1/4 Ends - See page 45.
- Raceway Covers - See page 44.
- Divider - See page 52.

Cut to Size Divider Kits Include:

- K1662 - 1-1/4" Divider
 - Cut to size Divider.
 - 1-1/4" Divider Tabs.
 - Screws for mechanical fastening.

Cut to Size 1/4 Round End Kits Include:

- K1671 - 6" Radius 1/4 Round End
 - Cut-to-size 1/4 Round Ends.
 - Cut-to-size Mounting Angle.
 - Caps with 1-1/4" Reveal tab.

Cut-to-Size Post Kits Include:

- K1500, K1510, and K1530
- For use with Series 7 D/F Hinge Body Kits
 - Cut-to-size Radius, Rectangular, or Triangular Post.
 - Cut-to-size Reveal.
 - Slightly oversized cap with screws.

Recommended Lamp Spacing:

- Series 7 S/F - 8" - 9" on center.
- Series 7 D/F - **Not designed for full face illumination applications with flat plastic faces.**
- Series 12 - 10" on center.

General Information:

- Finishes - See page 67.
- Additional information - See pages 51-52, 58 & 67.
- Cut-to-size and pre-cut kits are available locally through select sign supply distributors.
- Call Customer Service for pricing.

Note: It is recommended to use safety chains and prop-bars on hingeable faces.

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Additional Information

General Information

- The Commercial bodies and retainers shall be cut 1" longer than the nominal T-12 lamp size for horizontal or vertical lamping.
- General guidelines for lamp spacing: Double the distance between the front of the lamp and the back of the plastic face for your center to center lamp measurement. Maximum center to center is 12".
- Extrusion bodies, retainers, frames and covers are engineered for mechanical fastening, bonding with adhesive, or welded assembly.
- It is recommended to use safety chains and prop-bars on all hingeable faces.
- Assembly instruction sheets available.

Included in Kit Pricing

- Mill Finish or Dk. Bronze.
- Cut to size and mitered bodies.
- Cut to size and mitered retainers, frames and covers.
- All Body Corner Angles and/or Corner Keys as required.
- Packaging.

Included in Vandal System:

- Cut to size and mitered Inner Frame(s).
- Cut to size and mitered Outer Frame(s).
- Cut to size Hinge.
- Locks.

Not Included in Kit Pricing

- Faces or Backs.
- Electrical components.
- Structural supports, Frame Support Tube, back braces and gussets.
- Attachment of Hinge.
- Drilling of holes for locks and attachment of locks.

Optional Accessories:

- Radius Corners. See pages 12 & 46
- Raceway Covers. See pages 13 & 44
- Divider Bar. See pages 9, 22 & 41, 52
- Gas Supports and mounting hardware. See page 30
- Frame Support Tube. See page 9
- Tension Tool. See page 13

Mill Finish

- No prior surface preparation. Surface scratches, die lines and imperfections present. **Not ready for paint.**

Dk. Bronze

- Exposed aluminum surfaces are coated with Quaker Dark Bronze primer/topcoat.
- Limited additional colors are available, minimum order will apply.

Pricing

- All prices are effective as of March 1, 2015. Due to fluctuation in the raw aluminum market, prices are subject to change without notice.
- Packaging is included in list prices.
- Freight shall be collect, F.O.B. SignComp.

Additional Information

Freight Policy

- The freight shall be prepaid, F.O.B. Grand Rapids, Michigan for single orders of extrusions and/or accessories whereby the invoiced amount is \$5,000.00 or more to any single destination within the continental United States or Canada.
- The freight shall be collect, F.O.B. Grand Rapids, Michigan for all orders other than as stated in this freight policy.
- All freight claims for freight collect shipments are the sole responsibility of the buyer.
- Any requests for expedited freight services shall be the sole expense of the buyer.
- Combining stock items with custom run items qualifies for freight prepaid status only when all items ship as one shipment.

Minimum Order

- Any single full length extrusion profile and/or prepackaged accessories.
- Any single kit.

Availability

- Typical extrusion and accessory orders ship within three (3) days upon receipt and acceptance of your purchase order.
- All orders will receive an approximate ship date upon receipt and acceptance of the written purchase order and confirmation.

Exclusive Warranty and Remedies

- In effect as of January 1, 2008.
- This is the exclusive warranty policy of SignComp, LLC, Grand Rapids, Michigan 49544 (the "Company") with respect to any and all of its products.

Exclusive Warranty

- The Company warrants you as the original purchaser that the Company's products will be free from defects in materials and workmanship, under normal conditions, upon shipment of said products from the Company, for 30 days.
- This exclusive warranty does not apply to damage caused by improper handling. The company shall have no liability or responsibility for any damage whatsoever caused by handling.
- The Company hereby disclaims any and all other warranties, including, without limitation, implied warranties of merchantability and fitness for a particular purpose. The only warranty with respect to the Company's products is described in this exclusive warranty. No oral or written representations shall extend the Company's exclusive warranty beyond that description herein.

Warranty Procedures

- The purchaser must notify the Company of any warranty claim prior to initiating any remedy upon the defective product. Upon receipt of such notice, the Company will direct that an authorized representative inspect the product and, if necessary, correct the defect in accordance with this exclusive warranty. The Company shall have the exclusive right to determine whether or not a defect is covered by this exclusive warranty.

Return Policy

- Returns of SignComp products will not be accepted without prior authorization and written RMA number from SignComp.
- Materials may not be returned for any reason other than defective product or incorrect fulfillment of order.
- All goods to be returned must be acknowledged in writing within the 60 day grace period from the date of the shipment. Any claims after this period will be considered invalid.
- All returned goods **must be in new and saleable condition** for full credit to be issued.

Additional Product Offerings

- Custom extrusions. Mill shipment programs.
- Pre-painted and cut to length extrusion programs.

Backorder Policy

- In the very unlikely event of a back order, the back order will be shipped freight prepaid only if the original order qualified for freight prepaid status.
- Additional materials may be added to any back order, shipped freight prepaid with the additional freight expense the responsibility of the buyer.
- Any expedited freight service requested by the buyer shall be at the expense of the buyer.

Remedies

- Provided that the warranty procedures are followed, the Company will repair and/or replace the defective SignComp product(s) during the applicable warranty period without charge for parts or labor.
- Repair and/or replacement of defective SignComp products is your exclusive remedy under the Company's exclusive warranty.
- The Company shall not be liable for any incidental or consequential damages if the Company's product is defective or does not conform to this exclusive warranty. In any event the maximum amount for which the Company shall be liable to the purchaser shall be the original purchase price of the defective SignComp product(s).
- Any claim for breach of this exclusive warranty shall be brought, if at all, no later than 30 days from the Company's breach.

Address for Notification

- Notice of a product defect covered by this exclusive warranty can be made in writing or by telephone. The Company's address and telephone numbers are:

SignComp, LLC, 3032 Walker Ridge Dr. NW, Grand Rapids, MI. 49544
 Attention: Customer Service - Phone: (616) 784-0405
 Toll Free: (877) 784-0405
 Fax: (616) 784-0411
 e-mail: signcomp@signcomp.com

Environmentally Friendly



Products • Processes • Facility

Our Mission: To promote business and personal practices that will decrease our impact on the environment and minimize our carbon footprint by reducing the demands placed upon our planet in an earth-friendly way.



3032 Walker Ridge Dr. NW
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