



# Standard Product

## PRICE ADJUSTMENT

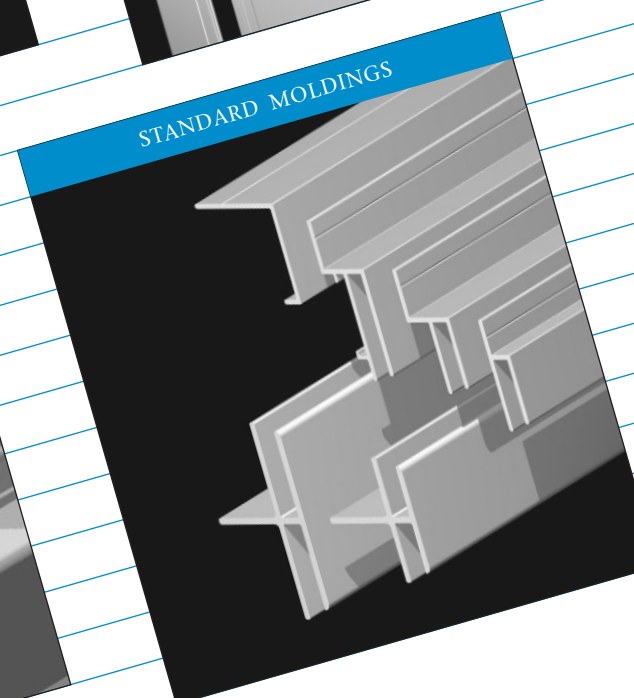
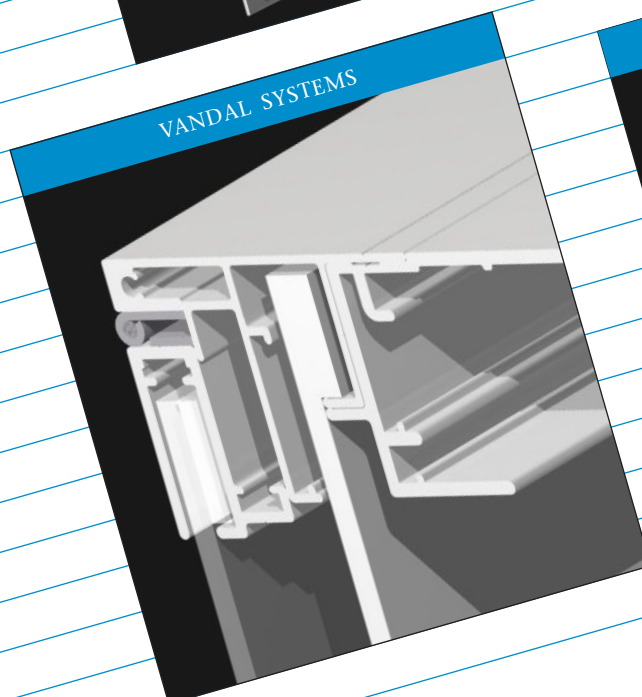
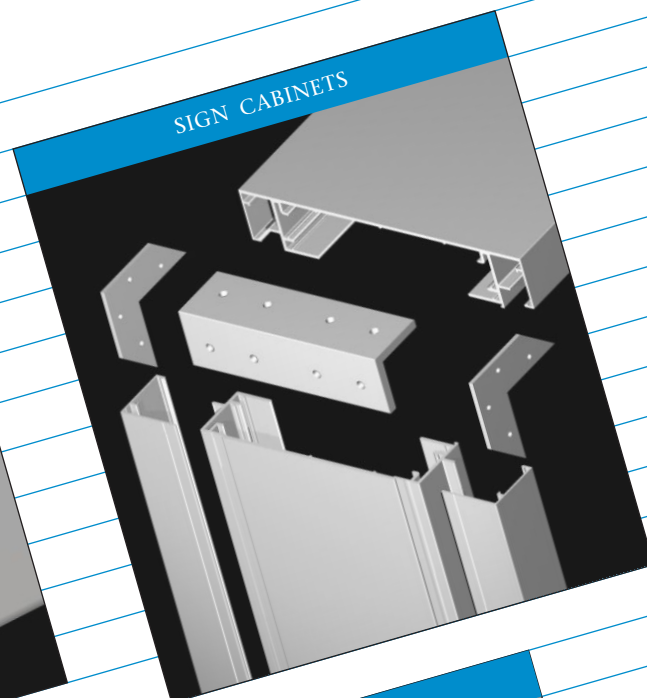
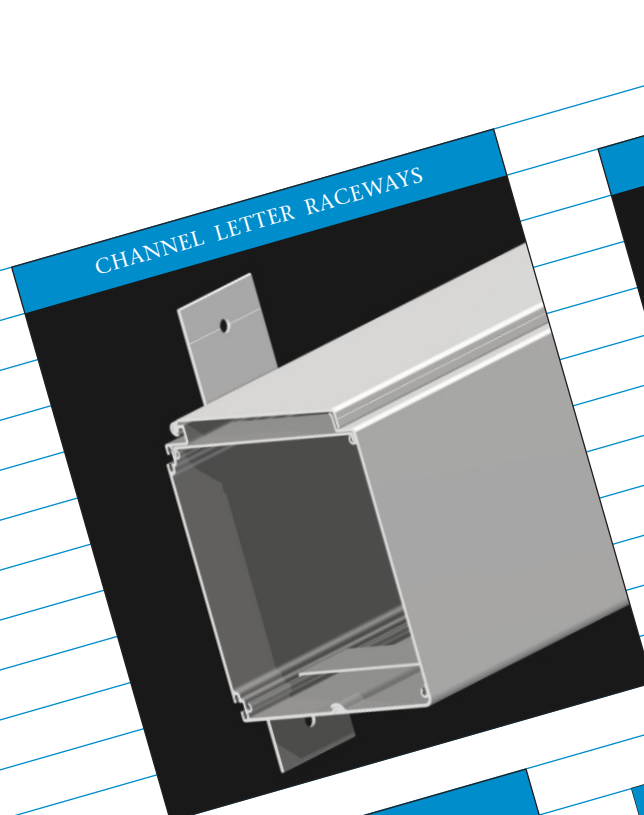
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Mill Finish Extrusions & Kits.....+6%

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All Accessories and Components.....+6%

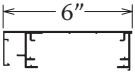
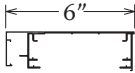
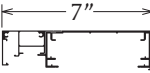
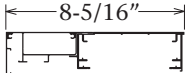
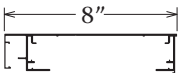
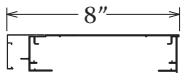
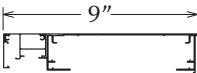
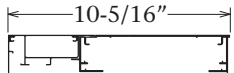
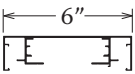
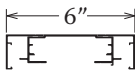
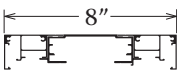
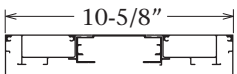
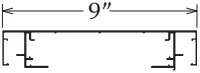
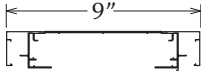
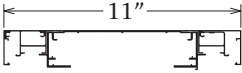
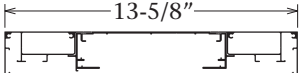
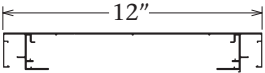
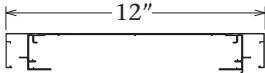
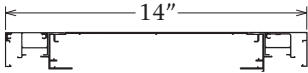
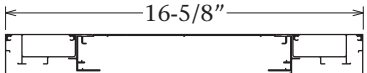
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**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

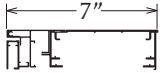
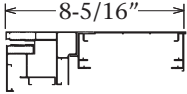
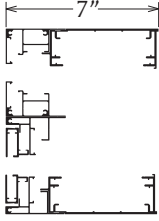
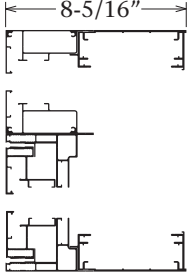
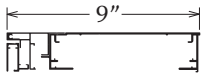
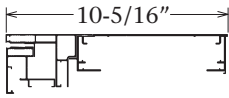
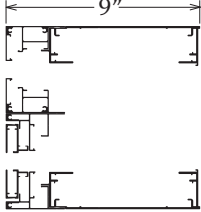
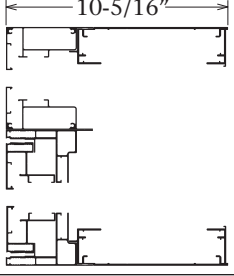
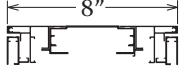
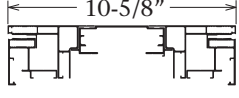
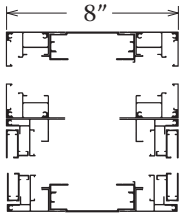
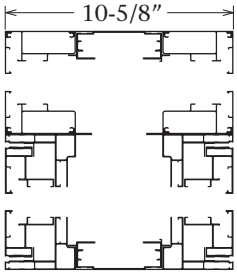
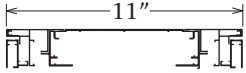
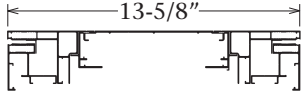
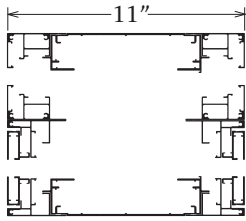
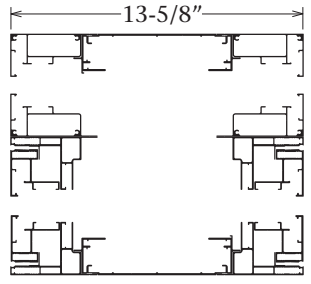
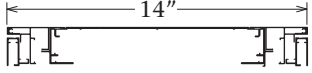
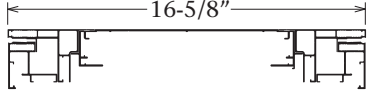
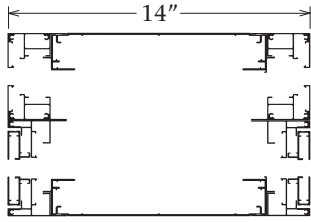
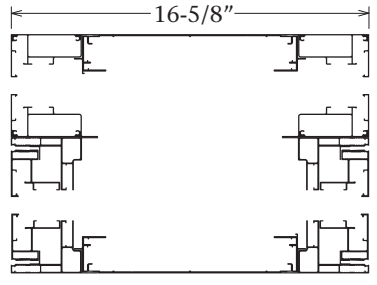
## Standard System Configurations

| 1Part Body                                                                          | 2Part Retainer                                                                      | 2Part Extended Retainer<br>2Part Extended Frame & Cover                              | 2Part Large Extended Retainer                                                         |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|                                                                                     | 2Part Body                                                                          | 2Part Body                                                                           | 2Part Body                                                                            |
| <b>6" S/F Body</b>                                                                  |                                                                                     |                                                                                      |                                                                                       |
|    |    |    |    |
| <b>8" S/F Body</b>                                                                  |                                                                                     |                                                                                      |                                                                                       |
|    |    |    |    |
| <b>6" D/F Body</b>                                                                  |                                                                                     |                                                                                      |                                                                                       |
|  |  |  |  |
| <b>9" D/F Body</b>                                                                  |                                                                                     |                                                                                      |                                                                                       |
|  |  |  |  |
| <b>12" D/F Body</b>                                                                 |                                                                                     |                                                                                      |                                                                                       |
|  |  |  |  |



**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

## Standard System Configurations

| 2Part Vandal Systems                                                                                       | 2Part Large Vandal Systems                                                          | 2Part Vandal Systems w/<br>2Part Extended Retainer                                   | 2Part Large Vandal Systems w/<br>2Part Large Extended Retainer                        |
|------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| 2Part Body                                                                                                 | 2Part Body                                                                          | 2Part Body                                                                           | 2Part Body                                                                            |
| <b>6" S/F Body</b><br>    |    |    |    |
| <b>8" S/F Body</b><br>    |    |   |   |
| <b>6" D/F Body</b><br>  |  |  |  |
| <b>9" D/F Body</b><br>  |  |  |  |
| <b>12" D/F Body</b><br> |  |  |  |

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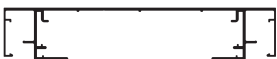
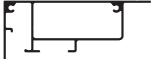
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Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

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## Extrusions Priced by the Length

| Part                                                                                | Part Number                   | Length | Mill Finish   | Dk. Bronze |
|-------------------------------------------------------------------------------------|-------------------------------|--------|---------------|------------|
| <b>Sign Cabinet Bodies</b>                                                          |                               |        |               |            |
|    | 1Part 12" Double Face Body    | 1924   | 24'-8"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | \$301.17      | \$386.82   |
|                                                                                     |                               |        | 12.21         | 15.68      |
|    | 2Part 12" Double Face Body    | 1929   | 24'-8"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 231.71        | 297.33     |
|                                                                                     |                               |        | 9.39          | 12.05      |
|    | 1Part 9" Double Face Body     | 1923   | 24'-8"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 243.52        | 317.09     |
|                                                                                     |                               |        | 9.87          | 12.85      |
|    | 2Part 9" Double Face Body     | 1928   | 24'-8"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 180.92        | 235.56     |
|                                                                                     |                               |        | 7.33          | 9.55       |
|    | 1Part 6" Double Face Body     | 1931   | 24'-6"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 188.53        | 244.87     |
|                                                                                     |                               |        | 7.70          | 9.99       |
|   | 2Part 6" Double Face Body     | 1936   | 24'-6"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 114.35        | 148.59     |
|                                                                                     |                               |        | 4.67          | 6.06       |
|  | 1Part 8" Single Face Body     | 1922   | 24'-8"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 211.12        | 275.09     |
|                                                                                     |                               |        | 8.56          | 11.15      |
|  | 2Part 8" Single Face Body     | 1927   | 24'-8"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 175.71        | 229.79     |
|                                                                                     |                               |        | 7.12          | 9.32       |
|  | 1Part 6" Single Face Body     | 1921   | 24'-8"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 178.19        | 231.44     |
|                                                                                     |                               |        | 7.22          | 9.38       |
|  | 2Part 6" Single Face Body     | 1926   | 24'-8"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 143.03        | 185.86     |
|                                                                                     |                               |        | 5.80          | 7.53       |
| <b>Retainers</b>                                                                    |                               |        |               |            |
|  | 2Part Retainer                | 1944   | 24'-8"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 28.28         | 37.34      |
|                                                                                     |                               |        | 1.15          | 1.51       |
|  | 2Part 6" Double Face Retainer | 1954   | 24'-6"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 34.76         | 45.90      |
|                                                                                     |                               |        | 1.42          | 1.87       |
|  | 2Part Extended Retainer       | 1940   | 24'-8"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 96.90         | 127.39     |
|                                                                                     |                               |        | 3.93          | 5.16       |
|  | 2Part Extended Frame          | 1955   | 24'-8"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 60.82         | 79.36      |
|                                                                                     |                               |        | 2.47          | 3.22       |
|  | 2Part Large Extended Retainer | 1939   | 24'-8"        |            |
|                                                                                     |                               |        | Cost per Foot |            |
|                                                                                     |                               |        | 129.03        | 169.94     |
|                                                                                     |                               |        | 5.23          | 6.89       |

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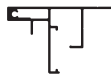
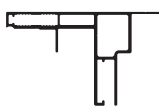
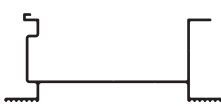
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## Extrusions Priced by the Length

|                                                                                     | Part                            | Part Number | Length | Mill Finish                          | Dk. Bronze     |
|-------------------------------------------------------------------------------------|---------------------------------|-------------|--------|--------------------------------------|----------------|
| <b>Vandal Systems</b>                                                               |                                 |             |        |                                      |                |
|    | 2Part Inner Frame               | 1960        | 24'-8" | \$67.54<br><i>Cost per Foot</i> 2.74 | 88.13<br>3.57  |
|    | 2Part Outer Frame               | 1942        | 24'-6" | 52.37<br><i>Cost per Foot</i> 2.14   | 68.46<br>2.79  |
|    | 2Part Large Inner Frame         | 1959        | 24'-8" | 164.18<br><i>Cost per Foot</i> 6.66  | 213.59<br>8.66 |
|    | 2Part Large Outer Frame         | 1941        | 24'-6" | 118.28<br><i>Cost per Foot</i> 4.83  | 154.60<br>6.31 |
| <b>Dividers</b>                                                                     |                                 |             |        |                                      |                |
|    | 2Part Divider                   | 1905        | 24'-0" | 63.04<br><i>Cost per Foot</i> 2.63   | 79.07<br>3.29  |
|  | 1-1/2" Standard Divider         | 1910        | 24'-6" | 41.73<br><i>Cost per Foot</i> 1.70   | N/A            |
|  | 2-1/2" Standard Divider         | 1920        | 24'-6" | 59.99<br><i>Cost per Foot</i> 2.45   | N/A            |
| <b>Edge Lit LED Profiles</b>                                                        |                                 |             |        |                                      |                |
|  | Edge Lit LED<br>1/2 Round       | 1995        | 12'-4" | 94.44<br><i>Cost per Foot</i> 7.66   | N/A            |
|  | Edge Lit LED<br>1/4 Round       | 1996        | 12'-4" | 77.42<br><i>Cost per Foot</i> 6.28   | N/A            |
| <b>Raceways</b>                                                                     |                                 |             |        |                                      |                |
|  | Large Socket Raceway            | 1983        | 24'-2" | 51.40<br><i>Cost per Foot</i> 2.13   | N/A            |
|  | Socket Raceway                  | 1984        | 24'-2" | 73.84<br><i>Cost per Foot</i> 3.06   | N/A            |
|  | Socket Raceway II               | 1985        | 24'-2" | 44.11<br><i>Cost per Foot</i> 1.83   | N/A            |
|  | Socket Raceway Cover            | 1987        | 24'-2" | 10.95<br><i>Cost per Foot</i> 0.45   | N/A            |
|  | Ballast/Power Supply<br>Raceway | 1969        | 24'-2" | 81.26<br><i>Cost per Foot</i> 3.36   | N/A            |

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## Extrusions Priced by the Length

|                                                                                     | Part                                  | Part Number | Length |                      | Mill Finish | Dk. Bronze |
|-------------------------------------------------------------------------------------|---------------------------------------|-------------|--------|----------------------|-------------|------------|
| <b>Standard Moldings</b>                                                            |                                       |             |        |                      |             |            |
|    | 1-3/8" L-Molding                      | 1943        | 24'-4" |                      | \$28.71     | *\$37.92   |
|                                                                                     |                                       |             |        | <i>Cost per Foot</i> | 1.18        | 1.56       |
|    | 1" H-Molding                          | 1945        | 24'-4" |                      | 26.54       | 34.93      |
|                                                                                     |                                       |             |        | <i>Cost per Foot</i> | 1.09        | 1.44       |
|    | 1" Z-Molding                          | 1946        | 24'-4" |                      | 31.95       | 41.98      |
|                                                                                     |                                       |             |        | <i>Cost per Foot</i> | 1.31        | 1.73       |
|   | 1.5" Z-Molding                        | 1947        | 24'-4" |                      | 47.39       | 61.48      |
|                                                                                     |                                       |             |        | <i>Cost per Foot</i> | 1.95        | 2.53       |
| <b>Snap Frames</b>                                                                  |                                       |             |        |                      |             |            |
|  | Snap Frame                            | 1899        | 20'-0" |                      | 17.37       | N/A        |
|                                                                                     |                                       |             |        | <i>Cost per Foot</i> | 0.87        |            |
|  | Large Snap Frame                      | 1898        | 20'-0" |                      | 20.16       | N/A        |
|                                                                                     |                                       |             |        | <i>Cost per Foot</i> | 1.01        |            |
|  | Snap Frame Radius Cover               | 1896        | 20'-0" |                      | 11.34       | **22.34    |
|                                                                                     |                                       |             |        | <i>Cost per Foot</i> | 0.57        | 1.12       |
|  | Snap Frame Flat Cover                 | 1895        | 20'-0" |                      | 11.88       | **23.01    |
|                                                                                     |                                       |             |        | <i>Cost per Foot</i> | 0.59        | 1.15       |
| <b>Wall Frames</b>                                                                  |                                       |             |        |                      |             |            |
|  | 3/4" Wall Frame<br>(Clear Anodized)   | 1948        | 24'-4" |                      | N/A         | **54.98    |
|                                                                                     |                                       |             |        | <i>Cost per Foot</i> | N/A         | 2.26       |
|  | 1-3/8" Wall Frame<br>(Clear Anodized) | 1949        | 24'-4" |                      | N/A         | **69.33    |
|                                                                                     |                                       |             |        | <i>Cost per Foot</i> | N/A         | 2.85       |

Extrusions are available in full lengths only.

\*NOTE: 1-3/8" L-Molding is pre-painted matte black.

\*\*NOTE: Clear anodized finish.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

## Extrusions Priced by the Length

|                                                                                     | Part                                             | Part Number | Length | Mill Finish                     | Dk. Bronze |
|-------------------------------------------------------------------------------------|--------------------------------------------------|-------------|--------|---------------------------------|------------|
| Channel Letter Raceways                                                             |                                                  |             |        |                                 |            |
|    | 1 Piece 8" Channel Letter Raceway                | 1980        | 24'-2" | \$439.37<br>Cost per Foot 18.18 | N/A        |
|                                                                                     | 2 Piece 8" Channel Letter Raceway - Front        | 1981        | 24'-2" | 139.31<br>Cost per Foot 5.76    | N/A        |
|    | 2 Piece 8" Channel Letter Raceway - Back         | 1982        | 24'-2" | 153.65<br>Cost per Foot 6.36    | N/A        |
|                                                                                     | 2 Piece 8" Narrow Channel Letter Raceway - Back  | 1982N       | 24'-2" | 127.95<br>Cost per Foot 5.29    | N/A        |
|    | 1 Piece 5" Narrow Channel Letter Raceway         | 1970N       | 24'-2" | 171.05<br>Cost per Foot 7.08    | N/A        |
|                                                                                     | 2 Piece 5" Channel Letter Raceway - Front        | 1971        | 24'-2" | 86.88<br>Cost per Foot 3.60     | N/A        |
|  | 2 Piece 5" Channel Letter Raceway - Back         | 1972        | 24'-2" | 96.71<br>Cost per Foot 4.00     | N/A        |
|                                                                                     | 2 Piece 5" Narrow Channel Letter Raceway - Back  | 1972N       | 24'-2" | 80.70<br>Cost per Foot 3.34     | N/A        |
|  | 8" Channel Letter Raceway Cover                  | 1986        | 24'-3" | 66.84<br>Cost per Foot 2.76     | N/A        |
|                                                                                     | 8" Narrow Channel Letter Raceway Cover           | 1986N       | 24'-3" | 41.01<br>Cost per Foot 1.69     | N/A        |
|  | 5" Channel Letter Raceway Cover                  | 1976        | 24'-3" | 46.55<br>Cost per Foot 1.92     | N/A        |
|                                                                                     | 5" Narrow Channel Letter Raceway Cover           | 1976N       | 24'-3" | 30.44<br>Cost per Foot 1.26     | N/A        |
|  | 8" Channel Letter Raceway Brace/Bracket          | 1979        | 12'-2" | 33.29<br>Cost per Foot 2.74     | N/A        |
|                                                                                     | 8" Narrow Channel Letter Raceway Brace/Bracket   | 1979N       | 12'-2" | 19.46<br>Cost per Foot 1.60     | N/A        |
|  | 5" Channel Letter Raceway Brace/Bracket          | 1974        | 12'-2" | 24.28<br>Cost per Foot 2.00     | N/A        |
|                                                                                     | 5" Narrow Channel Letter Raceway Brace/Bracket   | 1974N       | 12'-2" | 15.54<br>Cost per Foot 1.28     | N/A        |
|  | 5" Narrow Channel Letter Raceway Lifting Bracket | 1975N       | 12'-0" | 20.59<br>Cost per Foot 1.72     | N/A        |
|  | Channel Letter Raceway Mounting Clip             | 1989        | 12'-0" | 25.36<br>Cost per Foot 2.11     | N/A        |
|                                                                                     | Channel Letter Raceway Large Mounting Clip       | 1988        | 12'-0" | 37.67<br>Cost per Foot 3.14     | N/A        |
|  | Flat Wall Mount Retro Body                       | 2042        | 24'-6" | 76.49<br>Cost per Foot 3.12     | N/A        |
|                                                                                     | Channel Letter Raceway U-Channel                 | 1978        | 12'-2" | 7.62<br>Cost per Foot 0.63      | N/A        |

Extrusions are available in full lengths only.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

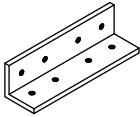
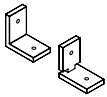
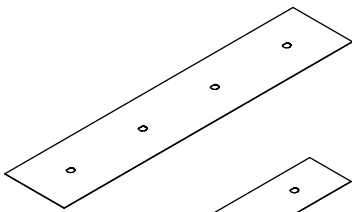
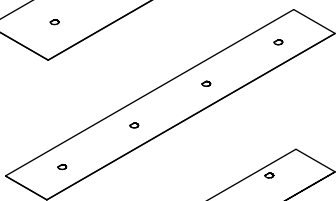
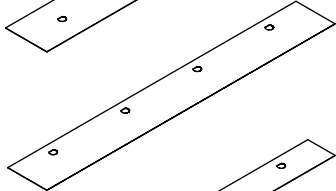
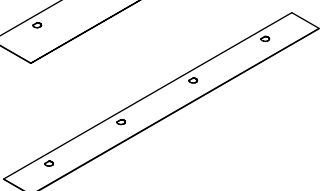
Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

## Standard System Accessories

|                                                                                                                                                                                                                                                                                                                                                          | Part                                                                                     | Part Number | Price Each |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|-------------|------------|
| <b>Components</b>                                                                                                                                                                                                                                                                                                                                        |                                                                                          |             |            |
|                                                                                                                                                                                                                                                                         | 1Part 2Part 12" Body Corner Angle<br>1-3/4" x 1-3/4" x 1/4" (9-5/16")                    | 5977        | \$5.81     |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 9" Body Corner Angle<br>1-3/4" x 1-3/4" x 1/4" (6-5/16")                     | 5978        | 4.46       |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 8" S/F Body Corner Angle<br>1-3/4" x 1-3/4" x 1/4" (6-3/16")                 | 5979        | 4.43       |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 6" S/F Body Corner Angle<br>1-3/4" x 1-3/4" x 1/4" (4-3/16")                 | 5981        | 3.70       |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 6" D/F Body Corner Angle<br>1-3/4" x 1-3/4" x 1/4" (3-3/4")                  | 5985        | 3.45       |
| <br>                                                                                                                                                                                   | Corner Key<br>.120 Stamped Aluminum                                                      | 5210        | 0.79       |
|                                                                                                                                                                                                                                                                                                                                                          | 2 Piece Corner Key<br>1-3/8" x 1-3/8" x .200                                             | 5890        | 0.49       |
|                                                                                                                                                                                                                                                                                                                                                          | 2Part Outer Frame Corner Angle<br>2" x 2" x 1/8" (3/8")                                  | 5975        | 1.11       |
|                                                                                                                                                                                                                                                                                                                                                          | Header/Reader Divider Angle<br>2" x 2" x 1/8" (3/4")                                     | 5980        | 0.86       |
|                                                                                                                                                                                                                                                                                                                                                          | Frame Corner Angle<br>1-3/4" x 1-3/4" x 1/4" (1-1/16")                                   | 5305        | 1.11       |
|                                                                                                                                                                                                                                                                        | Divider Corner Angle<br>1-3/4" x 1-3/4" x 1/4" (1-1/16") w/Notches                       | 5300        | 1.38       |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 12" Body Ballast Pan<br>7-11/16" x 24" x .063                                | 5970        | 17.00      |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 9" Body Ballast Pan<br>4-5/8" x 24" x .063                                   | 5971        | 14.87      |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 8" S/F Body Ballast Pan<br>4-5/8" x 24" x .063                               | 5971        | 14.87      |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 6" S/F Body Ballast Pan<br>3-1/2" x 24" x .063                               | 5969        | 13.18      |
| <br><br><br> | 1Part 2Part 12" Body Raceway Cover<br>9-7/8" x 48" x .040 (white) Pre-Punched 12" O/C    | 5984-12"    | 18.04      |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 12" Body Raceway Cover<br>9-7/8" x 36" x .040 (white) Pre-Punched 12" O/C    | 5983-12"    | 15.81      |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 12" Body Raceway Cover<br>9-7/8" x 24" x .040 (white) Pre-Punched 12" O/C    | 5982-12"    | 11.88      |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 9" Body Raceway Cover<br>6-7/8" x 48" x .040 (white) Pre-Punched 12" O/C     | 5984-9"     | 14.25      |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 9" Body Raceway Cover<br>6-7/8" x 36" x .040 (white) Pre-Punched 12" O/C     | 5983-9"     | 13.11      |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 9" Body Raceway Cover<br>6-7/8" x 24" x .040 (white) Pre-Punched 12" O/C     | 5982-9"     | 9.99       |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 8" S/F Body Raceway Cover<br>6-1/2" x 48" x .040 (white) Pre-Punched 12" O/C | 5984-8"     | 13.64      |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 8" S/F Body Raceway Cover<br>6-1/2" x 36" x .040 (white) Pre-Punched 12" O/C | 5983-8"     | 12.64      |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 8" S/F Body Raceway Cover<br>6-1/2" x 24" x .040 (white) Pre-Punched 12" O/C | 5982-8"     | 9.67       |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 6" S/F Body Raceway Cover<br>4-3/4" x 48" x .040 (white) Pre-Punched 12" O/C | 5984-6"     | 11.55      |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 6" S/F Body Raceway Cover<br>4-3/4" x 36" x .040 (white) Pre-Punched 12" O/C | 5983-6"     | 10.78      |
|                                                                                                                                                                                                                                                                                                                                                          | 1Part 2Part 6" S/F Body Raceway Cover<br>4-3/4" x 24" x .040 (white) Pre-Punched 12" O/C | 5982-6"     | 8.67       |

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### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact **SignComp** Customer Service for assistance

## Standard System Accessories

|                           | Part                                                                         | Part Number  | Price Each |
|---------------------------|------------------------------------------------------------------------------|--------------|------------|
| <b>Components (cont.)</b> |                                                                              |              |            |
|                           | 1Part 2Part 12" Body Raceway Cover<br>9-7/8" x 48" x .040 (white) Blank      | 5984B-12"    | \$15.08    |
|                           | 1Part 2Part 9" Body Raceway Cover<br>6-7/8" x 48" x .040 (white) Blank       | 5984B-9"     | 10.21      |
|                           | 1Part 2Part 8" S/F Body Raceway Cover<br>6-1/2" x 48" x .040 (white) Blank   | 5984B-8"     | 9.36       |
|                           | 1Part 2Part 6" S/F Body Raceway Cover<br>4-3/4" x 48" x .040 (white) Blank   | 5984B-6"     | 7.52       |
|                           | 8" Channel Letter Raceway Lifting Bracket<br>1-3/4" x 1-3/4" x 1/4" (6-3/8") | 5976-8"      | 3.92       |
|                           | 5" Channel Letter Raceway Lifting Bracket<br>1-3/4" x 1-3/4" x 1/4" (4-3/8") | 5976-5"      | 3.49       |
|                           | 8" 1 Piece Channel Letter Raceway Brace<br>2" x 6-3/16" x .090               | 5972(1PC)-8" | 2.03       |
|                           | 8" Channel Letter Raceway Brace/Bracket<br>2" x 6-3/4" x .090                | 5972-8"      | 2.03       |
|                           | 8" Narrow Channel Letter Raceway Brace/Bracket<br>2" x 3-13/16" x .090       | 5972N-8"     | 1.86       |
|                           | 5" Channel Letter Raceway Brace/Bracket<br>2" x 4-13/16" x .090              | 5972-5"      | 1.59       |
|                           | 5" Narrow Channel Letter Raceway Brace/Bracket<br>2" x 2-15/16" x .090       | 5972N-5"     | 1.14       |
|                           | 5" Narrow Channel Letter Raceway Lifting Bracket<br>6" x 2-15/16" x .090     | 5875N-5"     | 1.47       |
|                           | Channel Letter Raceway<br>3" Mounting Clip                                   | 5989         | 1.19       |
|                           | Channel Letter Raceway<br>3" Large Mounting Clip                             | 5988         | 1.47       |
|                           | 8" 1 Piece Channel Letter Raceway End Cap<br>8-1/2" x 7-1/4" x .090          | 5987(1PC)-8" | 10.08      |
|                           | 8" Channel Letter Raceway End Cap<br>8-1/2" x 7-1/4" x .090                  | 5987-8"      | 10.08      |
|                           | 8" Narrow Channel Letter Raceway End Cap<br>8-1/2" x 4-3/8" x .090           | 5987N-8"     | 9.17       |
|                           | 5" Channel Letter Raceway End Cap<br>5-1/2" x 5-3/8" x .090                  | 5987-5"      | 8.11       |
|                           | 5" Narrow Channel Letter Raceway End Cap<br>5-1/2" x 3-1/2" x .090           | 5987N-5"     | 7.00       |

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### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

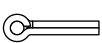
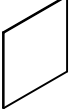
Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact **SignComp** Customer Service for assistance

## Standard System Accessories

| Part                                                                                |                                                                                                               | Part Number   | Price Each     |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|---------------|----------------|
| <b>Components (cont.)</b>                                                           |                                                                                                               |               |                |
|    | D-Punch Assembly                                                                                              | 5080          | \$290.06       |
|    | Edge Lit LED 1/2 Round Cap<br>3-1/4" x 1-9/16" x .090                                                         | 5905          | 4.58           |
|    | Edge Lit LED 1/4 Round Cap<br>2-1/8" x 1-9/16" x .090                                                         | 5903          | 4.58           |
|    | 2Part Lock                                                                                                    | 5994          | 9.36           |
|    | 2Part Large Lock                                                                                              | 5993          | 9.59           |
|    | 2Part Lock Wrench<br>For use with 2Part Lock Part #5994                                                       | 5992          | 7.71           |
|  | 2Part Hinge<br>1-1/16" x 96" x .060 Aluminum Hinge                                                            | 5996<br>5996P | 15.20<br>27.35 |
|  | 2Part Large Hinge<br>1-1/2" x 96" x .063 Aluminum Hinge                                                       | 5997<br>5997P | 21.71<br>34.03 |
| <b>Hardware</b>                                                                     |                                                                                                               |               |                |
|  | 2Part Retainer Screw                                                                                          | 5290          | 8.00/100       |
|  | 2Part Extended Retainer Screw                                                                                 | 5290P         | 18.00/100      |
|                                                                                     | Raceway Cover Screw                                                                                           |               |                |
|                                                                                     | Raceway End Cap Screw                                                                                         |               |                |
|                                                                                     | #8 x 1/2" Square/Phillips Pan Head Steel Zinc Screw-Type A                                                    |               |                |
|  | 1Part/2Part Corner Angle Screw<br>#10 x 1/2" Square/Phillips Pan Head Stainless Steel Screw - Type AB         | 5218          | 19.00/100      |
|  | 2Part Extended Retainer Corner Screw<br>#8 x 3/4" Square/Phillips Counter Sink Stainless Steel Screw - Type A | 5241          | 7.00/100       |
|  | Wall Frame Corner Screw<br>#6 x 3/4" Square/Phillips Counter Sink Stainless Steel Screw - Type A              | 5245          | 7.00/100       |
|  | 2Part Outer Frame Corner Angle Screw<br>#8 x 3/8" Square/Phillips Counter Sink Stainless Steel Screw - Type A | 5990          | 7.00/100       |
|  | LED Cap Screw<br>#6 x 3/8" Square/Phillips Counter Sink Stainless Steel Screw - Type A                        | 5940          | 6.00/100       |
|  | LED Spring Pin<br>3/32" x 5/8" Stainless Steel                                                                | 5945          | 7.00/100       |
|  | Snap Frame Spring<br>1-1/16" x 1-1/16" Stainless Steel                                                        | 5892          | 0.23           |

NOTE: Parts 5996P & 5997P are Dark Bronze anodized. Part 5290P is pre-painted Dark Bronze.



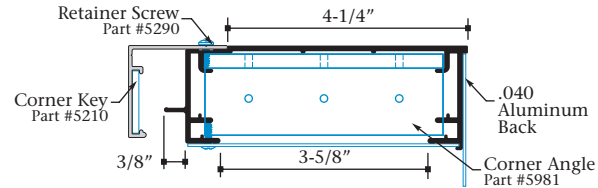
**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

## Standard System Specifications

### Sign Cabinet Body Extrusions

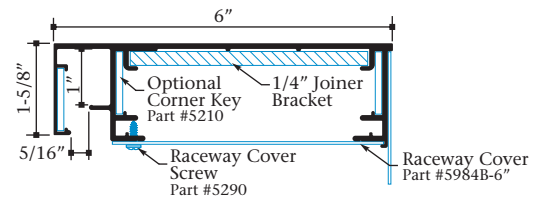
**2Part 6" Single Face Body**  
Part #1926

**2Part Retainer**  
Part #1944



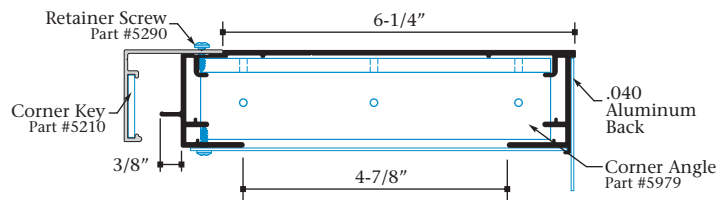
**1Part 6" Single Face Body**  
Part #1921

**NOTE:** It is recommended to cut bodies and retainers 1-3/4" over nominal T-12 lamp length to utilize .040 flat aluminum raceway covers.



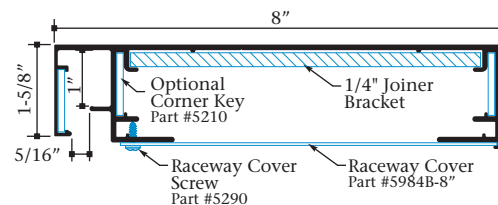
**2Part 8" Single Face Body**  
Part #1927

**2Part Retainer**  
Part #1944



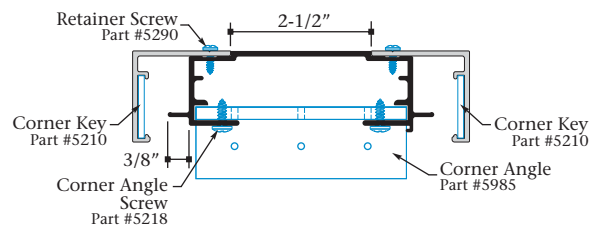
**1Part 8" Single Face Body**  
Part #1922

**NOTE:** It is recommended to cut bodies and retainers 1-3/4" over nominal T-12 lamp length to utilize .040 flat aluminum raceway covers.



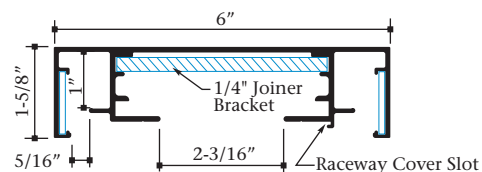
**2Part 6" Double Face Body**  
Part #1936

**2Part 6" Double Face Retainer**  
Part #1954



**1Part 6" Double Face Body**  
Part #1931

**NOTE:** It is recommended to cut bodies and retainers 1" over nominal T-12 lamp length to utilize .040 flat aluminum raceway covers.





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## Standard System Specifications

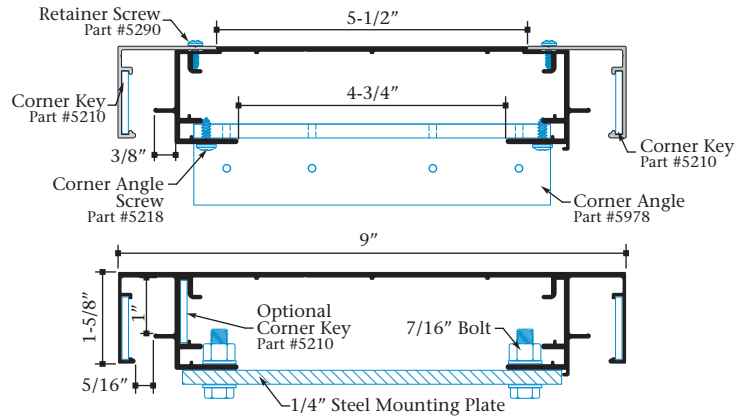
### Sign Cabinet Body Extrusions

**2Part 9" Double Face Body**  
Part #1928

**2Part Retainer**  
Part #1944

**1Part 9" Double Face Body**  
Part #1923

**NOTE:** It is recommended to cut bodies and retainers 1-3/4" over nominal T-12 lamp length to utilize .040 flat aluminum raceway covers.

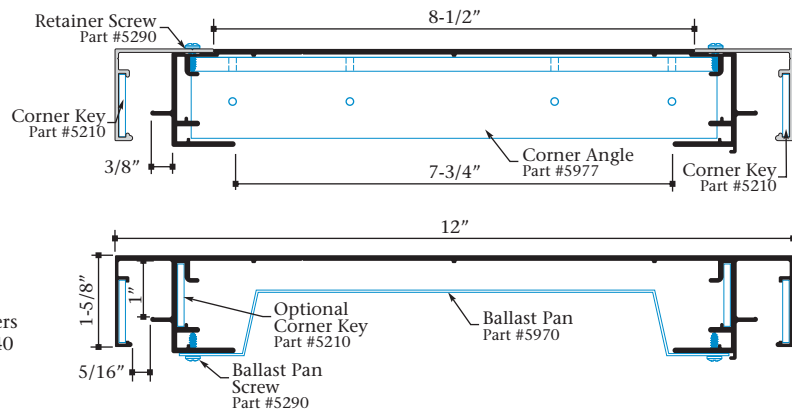


**2Part 12" Double Face Body**  
Part #1929

**2Part Retainer**  
Part #1944

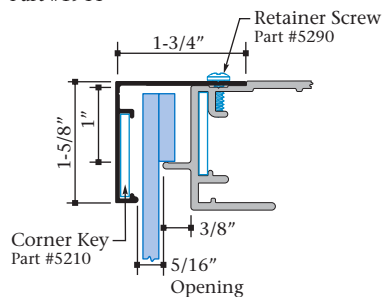
**1Part 12" Double Face Body**  
Part #1924

**NOTE:** It is recommended to cut bodies and retainers 1-3/4" over nominal T-12 lamp length to utilize .040 flat aluminum raceway covers.

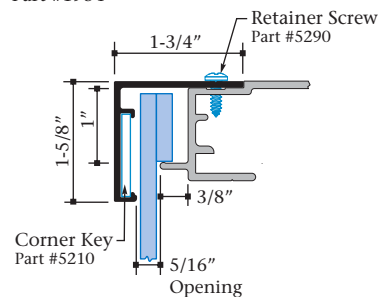


### Retainers

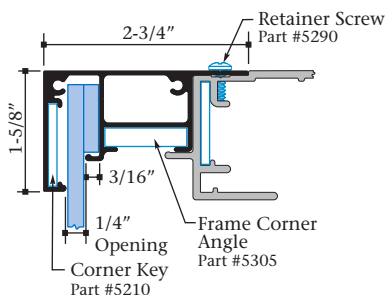
**2Part Retainer**  
Part #1944



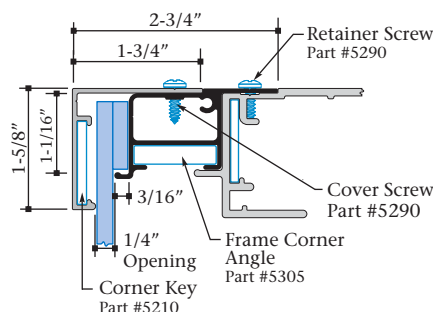
**2Part 6" Double Face Retainer**  
Part #1954



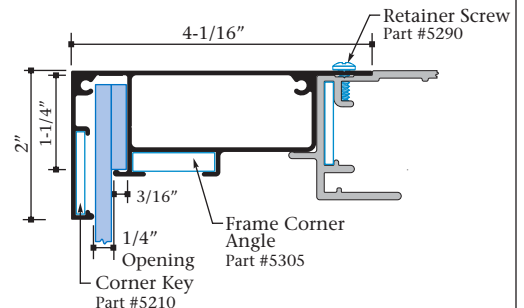
**2Part Extended Retainer**  
Part #1940



**2Part Extended Frame/2Part Retainer**  
Part #1955



**2Part Large Extended Retainer**  
Part #1939



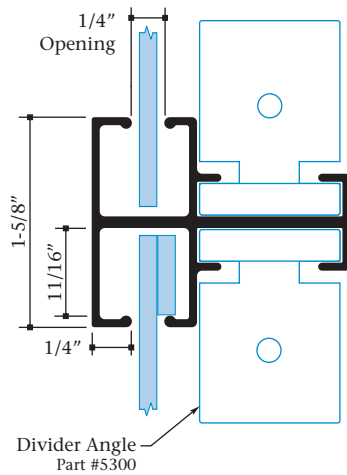


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## Standard System Specifications

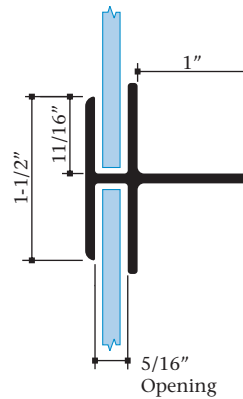
### Dividers

**2Part Divider**  
Part #1905

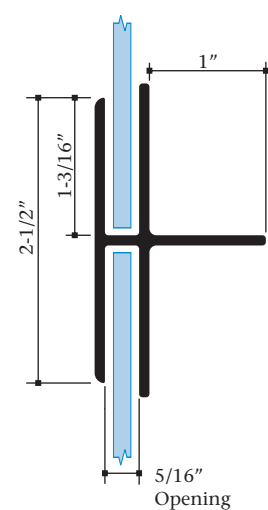


### Standard Dividers

**1-1/2" Divider**  
Part #1910

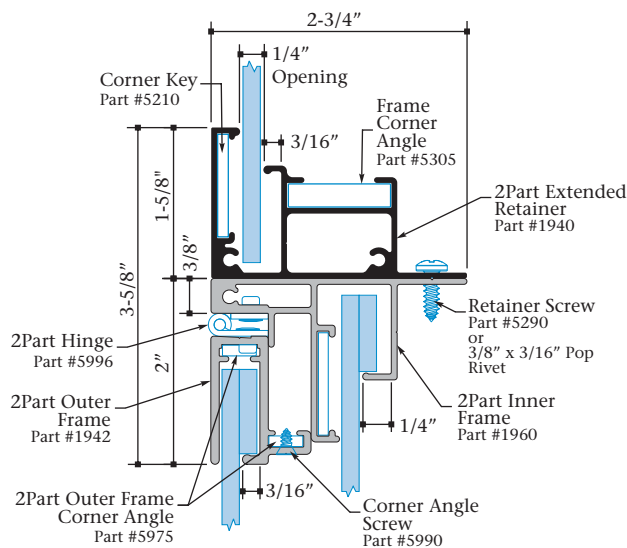


**2-1/2" Divider**  
Part #1920

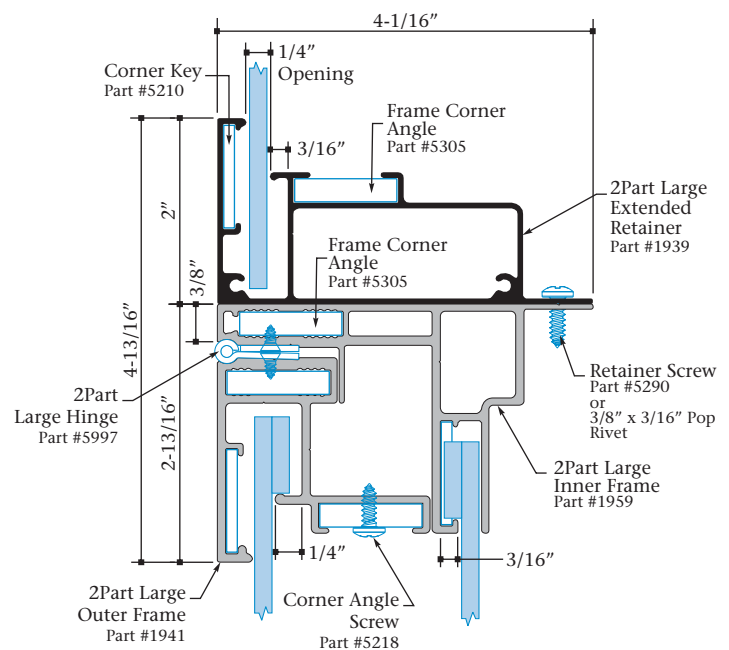


For use with fabricated angle construction.

**2Part Extended Retainer**  
Part #1940  
**2Part Vandal System**  
Parts #1960 and Part #1942



**2Part Large Extended Retainer**  
Part #1939  
**2Part Large Vandal System**  
Parts #1959 and Part #1941



**NOTE:** It is recommended to use safety chains and prop-bars on hingeable faces.



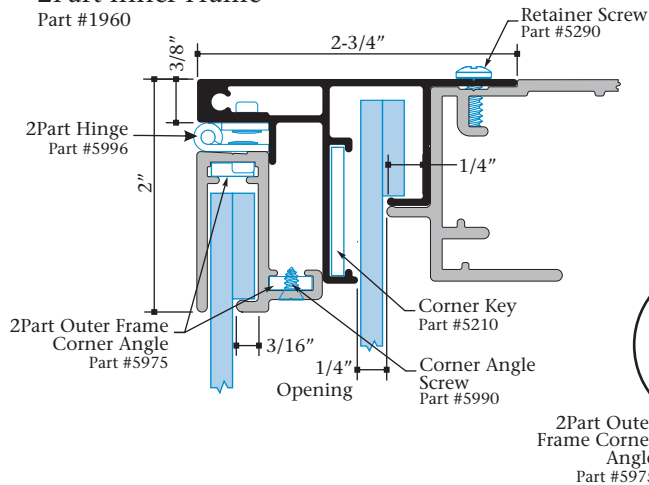
**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

## Standard System Specifications

### Vandal Systems

#### 2Part Inner Frame

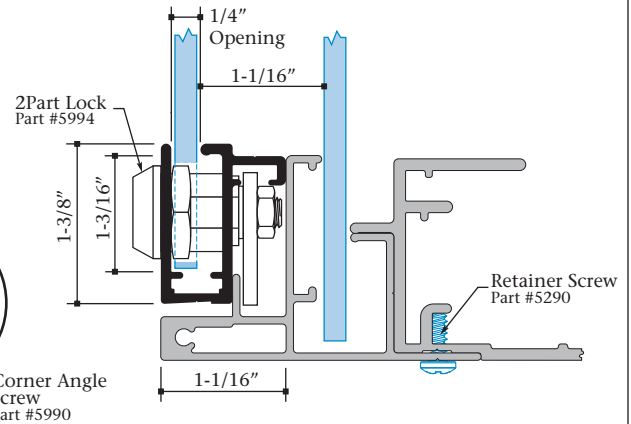
Part #1960



#### 2Part Outer Frame with 2Part Lock

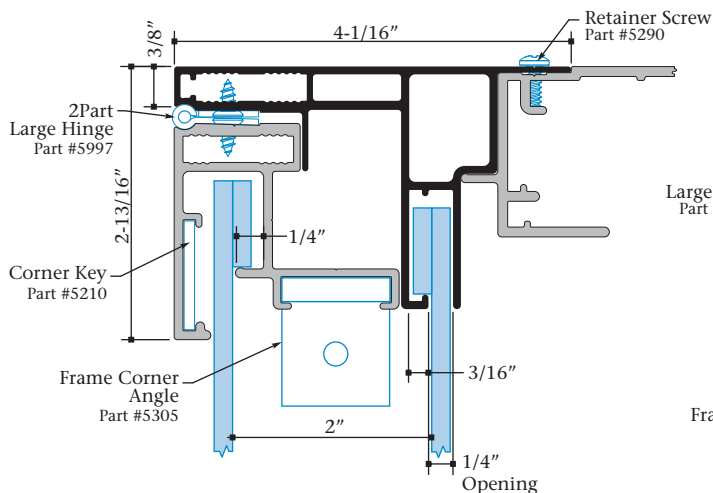
Part #1942

Part #5994



#### 2Part Large Inner Frame

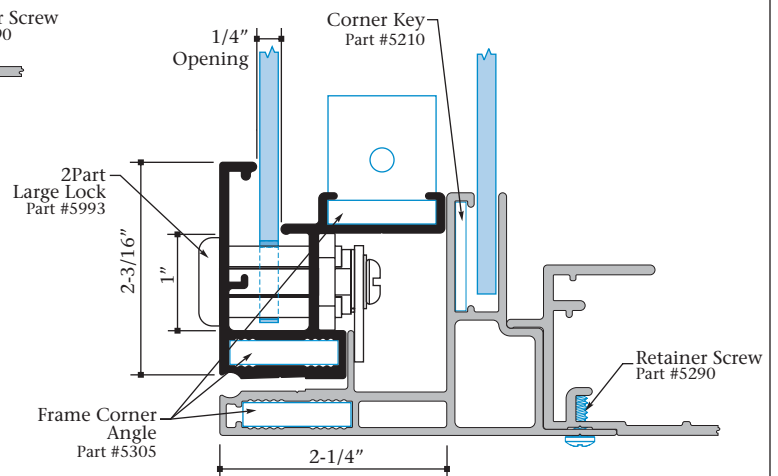
Part #1959



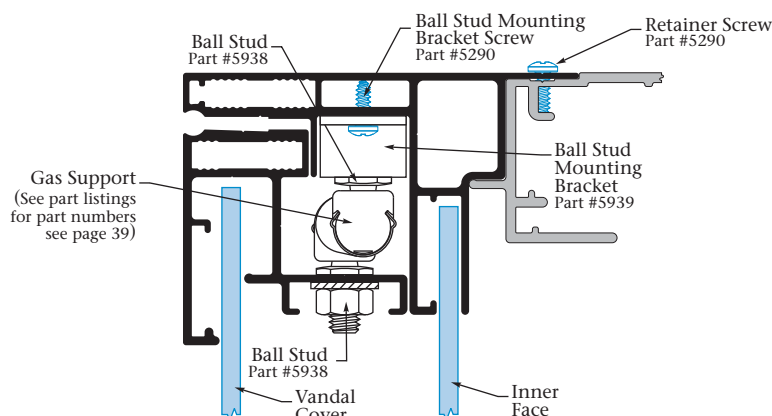
#### 2Part Large Outer Frame with 2Part Large Lock

Part #1941

Part #5993



#### 2Part Large Vandal System with Gas Support



#### NOTE:

The **Inner Frame** retains the inner face which is typically a translucent white face for changeable copy systems.

The **Outer Frame** retains the vandal cover or outer face which is typically a clear lens.

**NOTE:** It is recommended to use safety chains and prop-bars on hingeable faces.

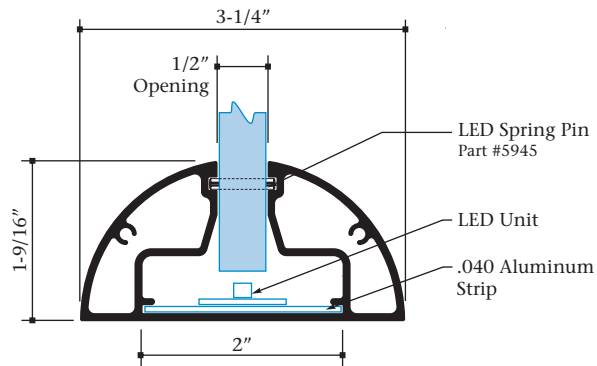


**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

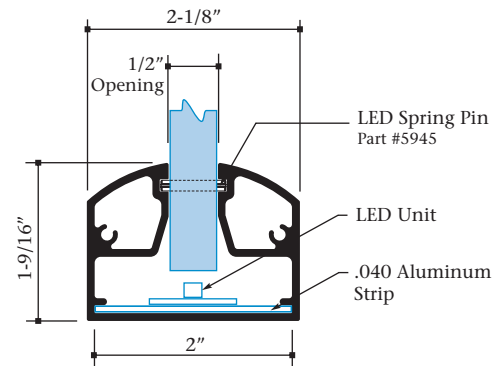
## Standard System Specifications

### Edge Lit LED Profiles

Edge Lit LED 1/2 Round  
Part #1995

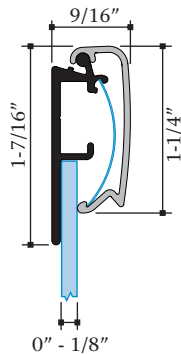


Edge Lit LED 1/4 Round  
Part #1996

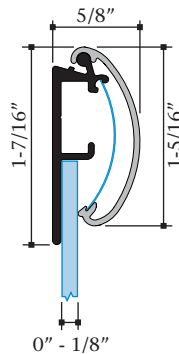


### Snap Frames

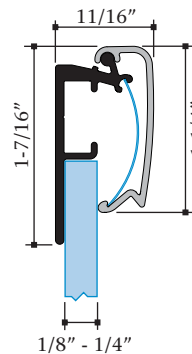
Snap Frame  
Part #1899  
Snap Frame Flat Cover  
Part #1895



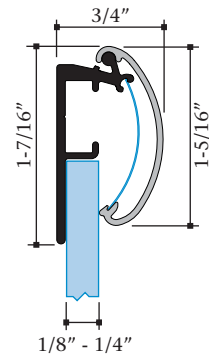
Snap Frame  
Part #1899  
Snap Frame Radius Cover  
Part #1896



Large Snap Frame  
Part #1898  
Snap Frame Flat Cover  
Part #1895

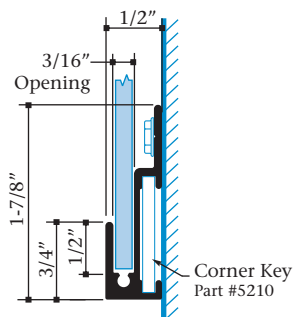


Large Snap Frame  
Part #1898  
Snap Frame Radius Cover  
Part #1896

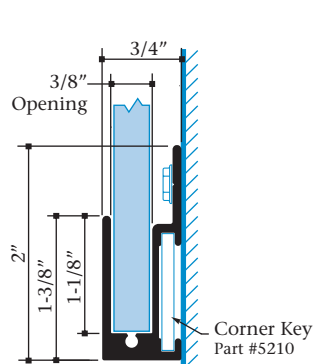


### Wall Frames

3/4" Wall Frame  
Part #1948

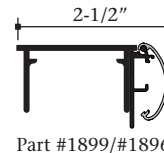


1-3/8" Wall Frame  
Part #1949



### Snap Frame & Bleed Body Configurations

Series 2 Bleed Body  
Part #1120



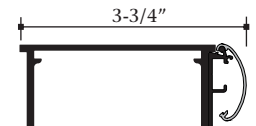
Part #1899/#1896

Part #1899/#1895  
Depth 2-7/16"

Part #1898/#1896  
Depth 2-5/8"

Part #1898/#1895  
Depth 2-9/16"

Series 3 Bleed Body  
Part #1270



Part #1899/#1896

Part #1899/#1895  
Depth 3-11/16"

Part #1898/#1896  
Depth 3-7/8"

Part #1898/#1895  
Depth 3-13/16"

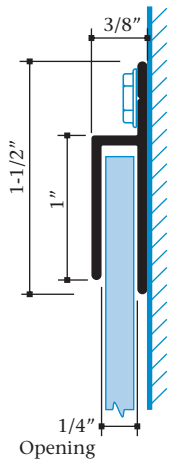


**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

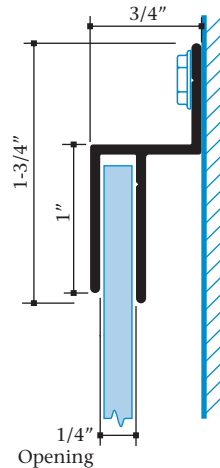
## Standard System Specifications

### Moldings

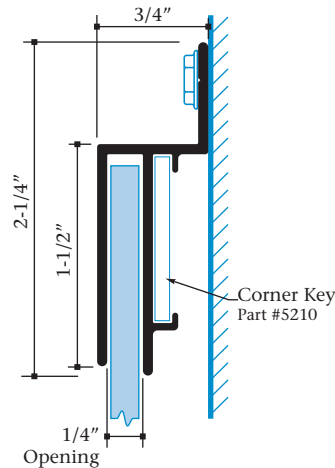
**1" H-Molding**  
Part #1945



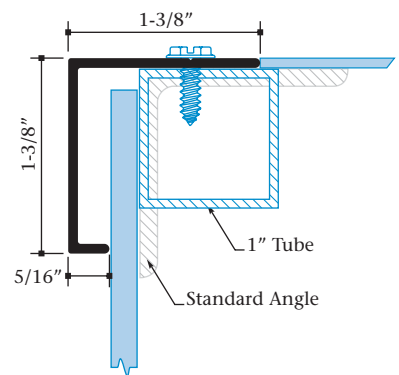
**1" Z-Molding**  
Part #1946



**1.5" Z-Molding**  
Part #1947

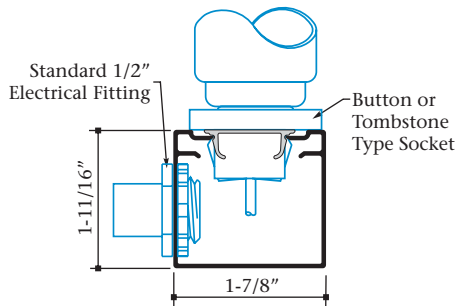


**1-3/8" L-Molding**  
Part #1943

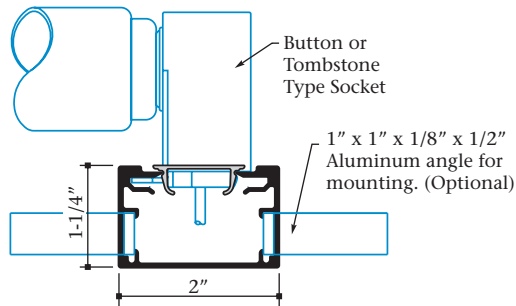


### Socket Raceways

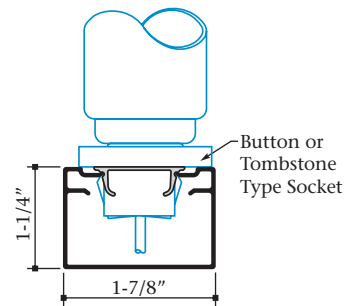
**Large Socket Raceway**  
Part #1983  
w/Socket Raceway Cover  
Part #1987



**Socket Raceway**  
Part #1984  
w/Socket Raceway Cover  
Part #1987

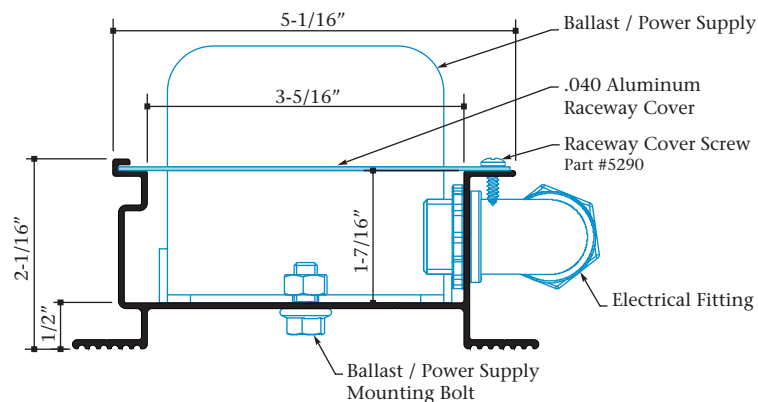


**Socket Raceway II**  
Part #1985  
w/Socket Raceway Cover  
Part #1987



### Ballast / Power Supply Raceway

**Ballast Raceway**  
Part #1969



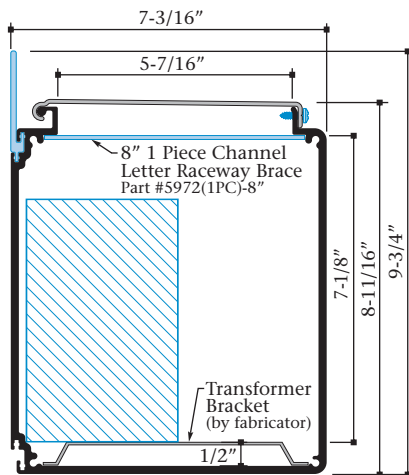


**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

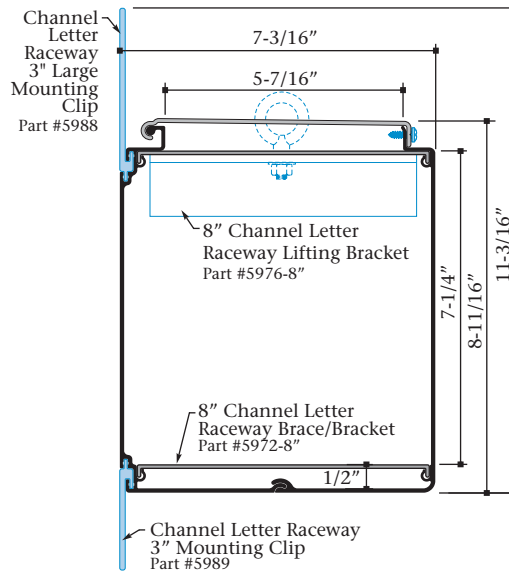
## Standard System Specifications

### Channel Letter Raceways

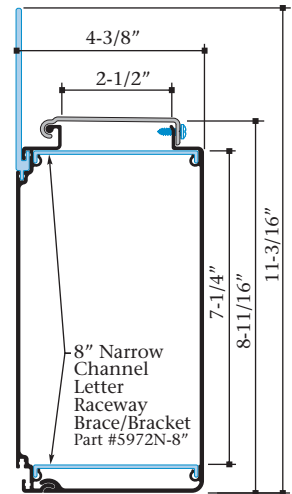
**1 Piece 8" Channel Letter Raceway w/Raceway Cover**  
Part #1980 Part#1986



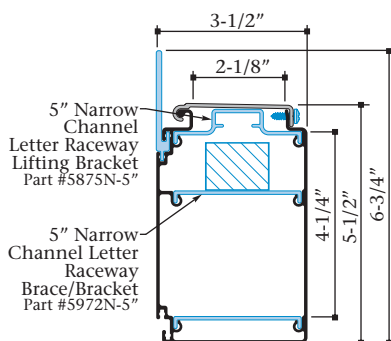
**2 Piece 8" Channel Letter Raceway w/Raceway Cover**  
Part #1981 & 1982 Part #1986



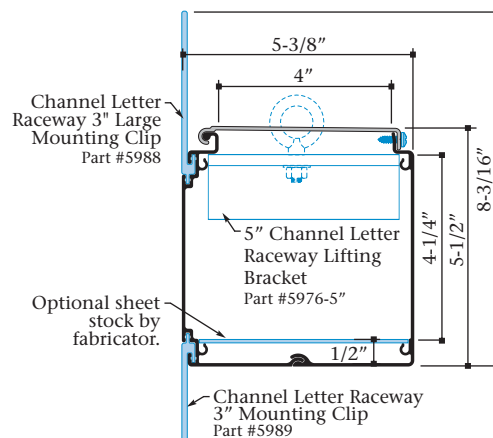
**2 Piece 8" Narrow Channel Letter Raceway w/Raceway Cover**  
Part #1981 & 1982N Part#1986N



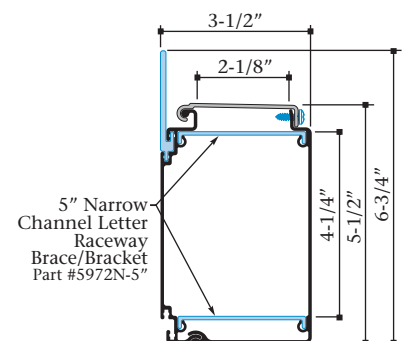
**1 Piece 5" Narrow Channel Letter Raceway w/Raceway Cover**  
Part #1970N Part#1976N



**2 Piece 5" Channel Letter Raceway w/Raceway Cover**  
Part #1971 & 1972 Part#1976



**2 Piece 5" Narrow Channel Letter Raceway w/Raceway Cover**  
Part #1971 & 1972N Part#1976N



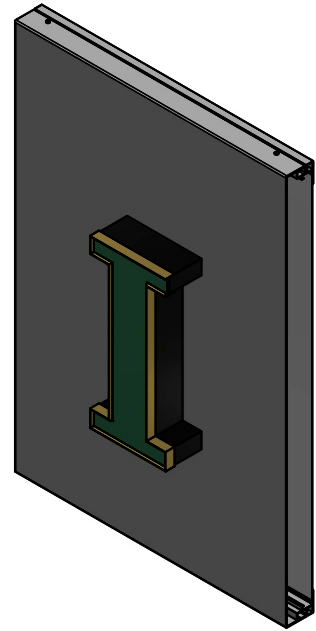
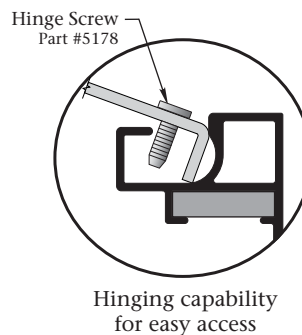
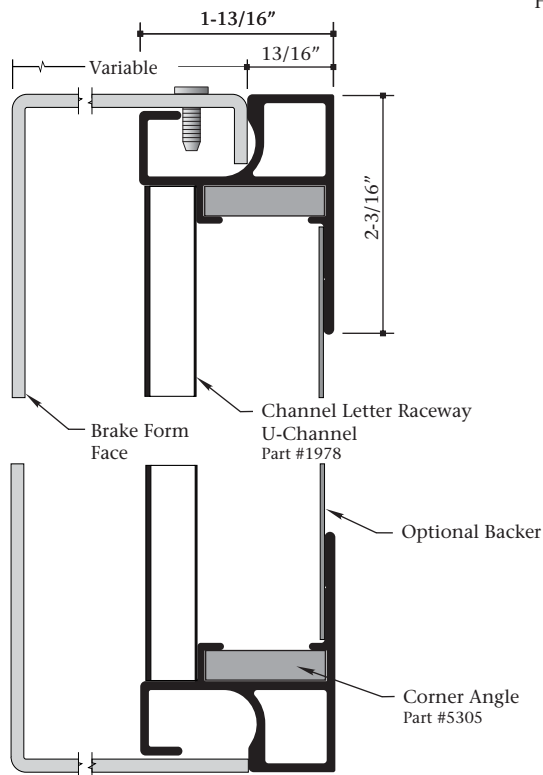


Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

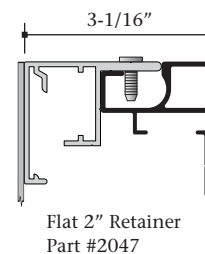
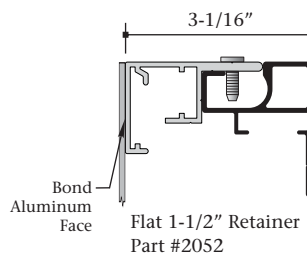
## Standard System Specifications

### Channel Letter Hingeable System

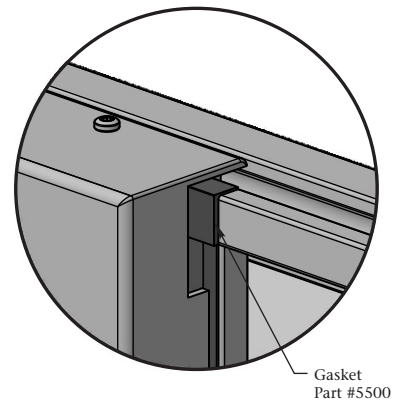
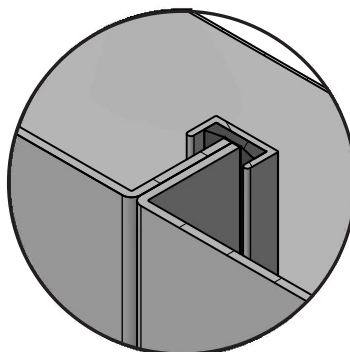
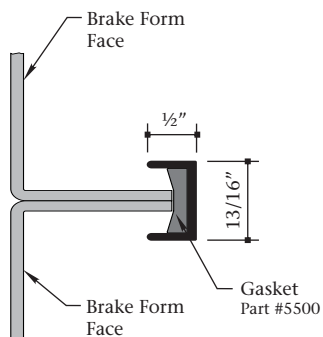
#### Flat Wall Mount Retro Body Part #2042



#### Optional Retainers



#### Channel Letter Raceway U-Channel Part #1978



Accommodates multiple panels for larger raceway applications.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

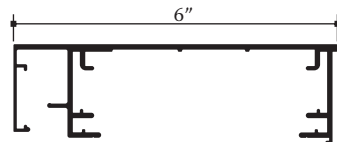
## Unassembled 6" Single Face Kits

### 1Part 6" S/F Body and 2Part 6" S/F Body with 2Part Retainer

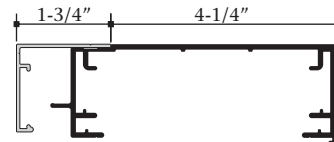
Part #1921

Part #1926

Part #1944



Top, Bottom & 1 Side



1 Side

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$127          | \$165         | 4 x 4       | \$185          | \$240         | 6 x 6       | \$265          | \$344         | 8 x 14      | \$476          | \$619         |
| 2 x 4       | 148            | 193           | 4 x 5       | 207            | 268           | 6 x 7       | 287            | 373           | 8 x 15      | 498            | 647           |
| 2 x 5       | 170            | 221           | 4 x 6       | 228            | 297           | 6 x 8       | 308            | 401           | 8 x 16      | 520            | 676           |
| 2 x 6       | 193            | 249           | 4 x 7       | 250            | 325           | 6 x 9       | 331            | 430           | 8 x 17      | 542            | 703           |
| 2 x 7       | 214            | 278           | 4 x 8       | 273            | 354           | 6 x 10      | 353            | 457           | 8 x 18      | 563            | 732           |
| 2 x 8       | 236            | 306           | 4 x 9       | 294            | 382           | 6 x 11      | 374            | 486           | 8 x 19      | 585            | 760           |
| 2 x 9       | 257            | 335           | 4 x 10      | 316            | 411           | 6 x 12      | 396            | 514           | 8 x 20      | 607            | 789           |
| 2 x 10      | 279            | 363           | 4 x 11      | 337            | 439           | 6 x 13      | 417            | 543           |             |                |               |
| 2 x 11      | 302            | 392           | 4 x 12      | 360            | 467           | 6 x 14      | 440            | 571           | 9 x 9       | 385            | 501           |
| 2 x 12      | 323            | 420           | 4 x 13      | 382            | 495           | 6 x 15      | 462            | 600           | 9 x 10      | 407            | 529           |
| 2 x 13      | 345            | 449           | 4 x 14      | 403            | 524           | 6 x 16      | 483            | 628           | 9 x 11      | 429            | 558           |
| 2 x 14      | 367            | 476           | 4 x 15      | 425            | 552           | 6 x 17      | 505            | 657           | 9 x 12      | 451            | 585           |
| 2 x 15      | 388            | 505           | 4 x 16      | 446            | 581           | 6 x 18      | 526            | 685           | 9 x 13      | 472            | 614           |
| 2 x 16      | 411            | 533           | 4 x 17      | 469            | 609           | 6 x 19      | 549            | 713           | 9 x 14      | 494            | 642           |
| 2 x 17      | 432            | 562           | 4 x 18      | 491            | 638           | 6 x 20      | 571            | 741           | 9 x 15      | 516            | 671           |
| 2 x 18      | 454            | 590           | 4 x 19      | 512            | 666           |             |                |               | 9 x 16      | 538            | 699           |
| 2 x 19      | 476            | 619           | 4 x 20      | 534            | 695           | 7 x 7       | 305            | 396           | 9 x 17      | 560            | 728           |
| 2 x 20      | 498            | 647           |             |                |               | 7 x 8       | 327            | 425           | 9 x 18      | 581            | 756           |
|             |                |               | 5 x 5       | 225            | 293           | 7 x 9       | 348            | 453           | 9 x 19      | 603            | 785           |
| 3 x 3       | 145            | 188           | 5 x 6       | 247            | 321           | 7 x 10      | 371            | 482           | 9 x 20      | 626            | 812           |
| 3 x 4       | 167            | 217           | 5 x 7       | 268            | 349           | 7 x 11      | 392            | 510           |             |                |               |
| 3 x 5       | 188            | 245           | 5 x 8       | 290            | 377           | 7 x 12      | 414            | 539           | 10 x 10     | 425            | 553           |
| 3 x 6       | 210            | 274           | 5 x 9       | 313            | 406           | 7 x 13      | 436            | 567           | 10 x 11     | 447            | 581           |
| 3 x 7       | 233            | 302           | 5 x 10      | 334            | 434           | 7 x 14      | 457            | 595           | 10 x 12     | 469            | 609           |
| 3 x 8       | 254            | 331           | 5 x 11      | 356            | 463           | 7 x 15      | 480            | 623           | 10 x 13     | 491            | 638           |
| 3 x 9       | 276            | 358           | 5 x 12      | 377            | 491           | 7 x 16      | 502            | 652           | 10 x 14     | 512            | 666           |
| 3 x 10      | 297            | 387           | 5 x 13      | 400            | 520           | 7 x 17      | 523            | 680           | 10 x 15     | 534            | 695           |
| 3 x 11      | 319            | 415           | 5 x 14      | 422            | 548           | 7 x 18      | 545            | 709           | 10 x 16     | 557            | 722           |
| 3 x 12      | 342            | 444           | 5 x 15      | 443            | 577           | 7 x 19      | 567            | 737           | 10 x 17     | 578            | 751           |
| 3 x 13      | 363            | 472           | 5 x 16      | 465            | 604           | 7 x 20      | 589            | 766           | 10 x 18     | 600            | 779           |
| 3 x 14      | 385            | 501           | 5 x 17      | 486            | 633           |             |                |               | 10 x 19     | 621            | 808           |
| 3 x 15      | 407            | 529           | 5 x 18      | 509            | 661           | 8 x 8       | 345            | 449           | 10 x 20     | 643            | 836           |
| 3 x 16      | 429            | 558           | 5 x 19      | 531            | 690           | 8 x 9       | 367            | 476           |             |                |               |
| 3 x 17      | 451            | 585           | 5 x 20      | 552            | 718           | 8 x 10      | 388            | 505           |             |                |               |
| 3 x 18      | 472            | 614           |             |                |               | 8 x 11      | 411            | 533           |             |                |               |
| 3 x 19      | 494            | 642           |             |                |               | 8 x 12      | 432            | 562           |             |                |               |
| 3 x 20      | 516            | 671           |             |                |               | 8 x 13      | 454            | 590           |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Three (3) pieces of cut to size and mitered 1Part 6" Single Face Body, Part #1921.
- One (1) piece of cut to size and mitered 2Part 6" Single Face Body, Part #1926.
- One (1) piece of cut to size and mitered 2Part Retainer, Part #1944.
- All screws required to assemble by mechanical fastening.  
Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.

#### Not Included in Sign Cabinet Kit Pricing:

- Face and Back.
- Electrical Components.
- Back Braces and Gussets.
- Mounting Provisions.

#### Optional Accessories:

- Ballast Pan(s) - See page 9.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 6" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.
- Always place lamps 3/4" from back of sign.

#### Cut To Size Divider:

- Part #1905, Mill Finish: \$3.82 & Dk. Bronze: \$4.96 per/ft.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact **SignComp** Customer Service for assistance

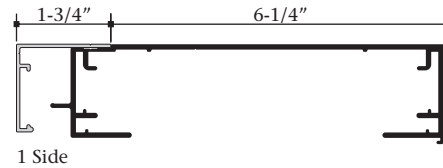
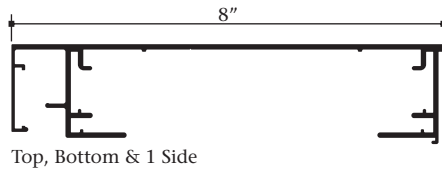
## Unassembled 8" Single Face Kits

### 1Part 8" S/F Body and 2Part 8" S/F Body with 2Part Retainer

Part #1922

Part #1927

Part #1944



| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$151          | \$196         | 4 x 4       | \$222          | \$289         | 6 x 6       | \$318          | \$413         | 8 x 14      | \$571          | \$742         |
| 2 x 4       | 177            | 230           | 4 x 5       | 247            | 321           | 6 x 7       | 344            | 447           | 8 x 15      | 596            | 776           |
| 2 x 5       | 203            | 264           | 4 x 6       | 274            | 355           | 6 x 8       | 370            | 481           | 8 x 16      | 624            | 810           |
| 2 x 6       | 229            | 298           | 4 x 7       | 299            | 390           | 6 x 9       | 396            | 516           | 8 x 17      | 649            | 843           |
| 2 x 7       | 255            | 332           | 4 x 8       | 327            | 423           | 6 x 10      | 422            | 549           | 8 x 18      | 674            | 877           |
| 2 x 8       | 281            | 365           | 4 x 9       | 352            | 458           | 6 x 11      | 448            | 582           | 8 x 19      | 701            | 911           |
| 2 x 9       | 308            | 400           | 4 x 10      | 377            | 490           | 6 x 12      | 475            | 616           | 8 x 20      | 727            | 945           |
| 2 x 10      | 333            | 433           | 4 x 11      | 404            | 525           | 6 x 13      | 500            | 650           |             |                |               |
| 2 x 11      | 359            | 467           | 4 x 12      | 429            | 559           | 6 x 14      | 526            | 685           | 9 x 9       | 463            | 601           |
| 2 x 12      | 385            | 501           | 4 x 13      | 457            | 592           | 6 x 15      | 552            | 718           | 9 x 10      | 488            | 635           |
| 2 x 13      | 412            | 536           | 4 x 14      | 482            | 627           | 6 x 16      | 579            | 753           | 9 x 11      | 515            | 669           |
| 2 x 14      | 438            | 569           | 4 x 15      | 507            | 660           | 6 x 17      | 605            | 785           | 9 x 12      | 541            | 704           |
| 2 x 15      | 463            | 602           | 4 x 16      | 534            | 694           | 6 x 18      | 630            | 819           | 9 x 13      | 567            | 737           |
| 2 x 16      | 489            | 636           | 4 x 17      | 560            | 728           | 6 x 19      | 656            | 854           | 9 x 14      | 593            | 771           |
| 2 x 17      | 516            | 670           | 4 x 18      | 587            | 762           | 6 x 20      | 683            | 887           | 9 x 15      | 618            | 804           |
| 2 x 18      | 542            | 705           | 4 x 19      | 612            | 796           |             |                |               | 9 x 16      | 645            | 838           |
| 2 x 19      | 568            | 738           | 4 x 20      | 637            | 830           | 7 x 7       | 366            | 477           | 9 x 17      | 671            | 873           |
| 2 x 20      | 594            | 773           |             |                |               | 7 x 8       | 392            | 509           | 9 x 18      | 697            | 906           |
|             |                |               | 5 x 5       | 270            | 351           | 7 x 9       | 419            | 543           | 9 x 19      | 723            | 941           |
| 3 x 3       | 173            | 225           | 5 x 6       | 296            | 384           | 7 x 10      | 444            | 578           | 9 x 20      | 749            | 974           |
| 3 x 4       | 200            | 259           | 5 x 7       | 321            | 419           | 7 x 11      | 470            | 611           |             |                |               |
| 3 x 5       | 225            | 293           | 5 x 8       | 348            | 452           | 7 x 12      | 497            | 646           | 10 x 10     | 511            | 665           |
| 3 x 6       | 252            | 327           | 5 x 9       | 374            | 486           | 7 x 13      | 522            | 679           | 10 x 11     | 537            | 698           |
| 3 x 7       | 277            | 360           | 5 x 10      | 400            | 520           | 7 x 14      | 549            | 713           | 10 x 12     | 563            | 731           |
| 3 x 8       | 303            | 394           | 5 x 11      | 426            | 553           | 7 x 15      | 574            | 747           | 10 x 13     | 589            | 765           |
| 3 x 9       | 330            | 428           | 5 x 12      | 452            | 588           | 7 x 16      | 601            | 780           | 10 x 14     | 615            | 799           |
| 3 x 10      | 355            | 462           | 5 x 13      | 478            | 621           | 7 x 17      | 627            | 815           | 10 x 15     | 642            | 834           |
| 3 x 11      | 382            | 497           | 5 x 14      | 504            | 655           | 7 x 18      | 652            | 848           | 10 x 16     | 667            | 867           |
| 3 x 12      | 407            | 530           | 5 x 15      | 530            | 689           | 7 x 19      | 679            | 883           | 10 x 17     | 693            | 902           |
| 3 x 13      | 434            | 563           | 5 x 16      | 557            | 723           | 7 x 20      | 705            | 916           | 10 x 18     | 719            | 935           |
| 3 x 14      | 460            | 597           | 5 x 17      | 582            | 757           |             |                |               | 10 x 19     | 746            | 969           |
| 3 x 15      | 485            | 631           | 5 x 18      | 609            | 791           | 8 x 8       | 414            | 539           | 10 x 20     | 772            | 1003          |
| 3 x 16      | 512            | 666           | 5 x 19      | 634            | 824           | 8 x 9       | 441            | 572           |             |                |               |
| 3 x 17      | 538            | 699           | 5 x 20      | 660            | 858           | 8 x 10      | 466            | 607           |             |                |               |
| 3 x 18      | 564            | 734           |             |                |               | 8 x 11      | 492            | 641           |             |                |               |
| 3 x 19      | 590            | 767           |             |                |               | 8 x 12      | 519            | 674           |             |                |               |
| 3 x 20      | 615            | 801           |             |                |               | 8 x 13      | 544            | 708           |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Three (3) pieces of cut to size and mitered 1Part 8" Single Face Body, Part #1922.
- One (1) piece of cut to size and mitered 2Part 8" Single Face Body, Part #1927.
- One (1) piece of cut to size and mitered 2Part Retainer, Part #1944.
- All screws required to assemble by mechanical fastening.  
Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.

#### Not Included in Sign Cabinet Kit Pricing:

- Face and Back.
- Electrical Components.
- Back Braces and Gussets.
- Mounting Provisions.

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 10" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.
- Always place lamps 3/4" from back of sign.

#### Cut To Size Divider:

- Part #1905, Mill Finish: \$3.82 & Dk. Bronze: \$4.96 per/ft.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

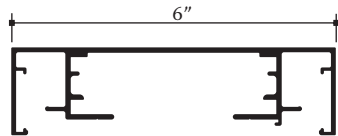
## Unassembled 6" Double Face Kits

### 1Part 6" D/F Body and 2Part 6" D/F Body with 2Part 6" Double Face Retainer

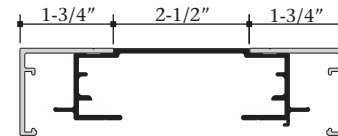
Part #1931

Part #1936

Part #1954



Top, Bottom & 1 Side



1 Side

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$135          | \$177         | 4 x 4       | \$205          | \$267         | 6 x 6       | \$298          | \$387         | 8 x 14      | \$529          | \$687         |
| 2 x 4       | 160            | 206           | 4 x 5       | 228            | 297           | 6 x 7       | 320            | 418           | 8 x 15      | 552            | 717           |
| 2 x 5       | 182            | 236           | 4 x 6       | 252            | 328           | 6 x 8       | 344            | 447           | 8 x 16      | 574            | 747           |
| 2 x 6       | 205            | 266           | 4 x 7       | 275            | 356           | 6 x 9       | 368            | 478           | 8 x 17      | 597            | 777           |
| 2 x 7       | 228            | 296           | 4 x 8       | 297            | 386           | 6 x 10      | 390            | 507           | 8 x 18      | 621            | 807           |
| 2 x 8       | 252            | 327           | 4 x 9       | 320            | 416           | 6 x 11      | 413            | 537           | 8 x 19      | 645            | 837           |
| 2 x 9       | 274            | 356           | 4 x 10      | 344            | 446           | 6 x 12      | 437            | 567           | 8 x 20      | 667            | 867           |
| 2 x 10      | 297            | 386           | 4 x 11      | 366            | 477           | 6 x 13      | 460            | 596           |             |                |               |
| 2 x 11      | 320            | 416           | 4 x 12      | 390            | 506           | 6 x 14      | 482            | 627           | 9 x 9       | 437            | 568           |
| 2 x 12      | 342            | 446           | 4 x 13      | 413            | 537           | 6 x 15      | 505            | 656           | 9 x 10      | 460            | 597           |
| 2 x 13      | 366            | 477           | 4 x 14      | 437            | 567           | 6 x 16      | 529            | 687           | 9 x 11      | 483            | 628           |
| 2 x 14      | 390            | 506           | 4 x 15      | 459            | 596           | 6 x 17      | 551            | 717           | 9 x 12      | 505            | 657           |
| 2 x 15      | 413            | 537           | 4 x 16      | 482            | 627           | 6 x 18      | 574            | 747           | 9 x 13      | 529            | 688           |
| 2 x 16      | 435            | 567           | 4 x 17      | 505            | 656           | 6 x 19      | 597            | 777           | 9 x 14      | 552            | 718           |
| 2 x 17      | 459            | 596           | 4 x 18      | 527            | 687           | 6 x 20      | 621            | 807           | 9 x 15      | 575            | 747           |
| 2 x 18      | 482            | 627           | 4 x 19      | 551            | 717           |             |                |               | 9 x 16      | 597            | 777           |
| 2 x 19      | 504            | 656           | 4 x 20      | 574            | 747           | 7 x 7       | 344            | 447           | 9 x 17      | 621            | 807           |
| 2 x 20      | 527            | 686           |             |                |               | 7 x 8       | 368            | 478           | 9 x 18      | 645            | 837           |
|             |                |               | 5 x 5       | 252            | 328           | 7 x 9       | 391            | 507           | 9 x 19      | 667            | 867           |
| 3 x 3       | 160            | 207           | 5 x 6       | 275            | 357           | 7 x 10      | 413            | 538           | 9 x 20      | 690            | 897           |
| 3 x 4       | 183            | 237           | 5 x 7       | 297            | 387           | 7 x 11      | 437            | 568           |             |                |               |
| 3 x 5       | 205            | 267           | 5 x 8       | 320            | 418           | 7 x 12      | 460            | 596           | 10 x 10     | 483            | 628           |
| 3 x 6       | 228            | 296           | 5 x 9       | 344            | 446           | 7 x 13      | 482            | 627           | 10 x 11     | 505            | 657           |
| 3 x 7       | 252            | 327           | 5 x 10      | 368            | 477           | 7 x 14      | 505            | 656           | 10 x 12     | 529            | 688           |
| 3 x 8       | 274            | 356           | 5 x 11      | 390            | 506           | 7 x 15      | 529            | 687           | 10 x 13     | 552            | 718           |
| 3 x 9       | 297            | 386           | 5 x 12      | 413            | 537           | 7 x 16      | 552            | 717           | 10 x 14     | 575            | 748           |
| 3 x 10      | 320            | 416           | 5 x 13      | 437            | 567           | 7 x 17      | 574            | 747           | 10 x 15     | 597            | 778           |
| 3 x 11      | 344            | 446           | 5 x 14      | 459            | 596           | 7 x 18      | 597            | 777           | 10 x 16     | 621            | 809           |
| 3 x 12      | 366            | 477           | 5 x 15      | 482            | 627           | 7 x 19      | 621            | 807           | 10 x 17     | 645            | 837           |
| 3 x 13      | 390            | 506           | 5 x 16      | 505            | 656           | 7 x 20      | 644            | 837           | 10 x 18     | 668            | 867           |
| 3 x 14      | 413            | 537           | 5 x 17      | 529            | 687           |             |                |               | 10 x 19     | 690            | 897           |
| 3 x 15      | 435            | 567           | 5 x 18      | 551            | 717           | 8 x 8       | 391            | 507           | 10 x 20     | 713            | 927           |
| 3 x 16      | 459            | 596           | 5 x 19      | 574            | 747           | 8 x 9       | 413            | 538           |             |                |               |
| 3 x 17      | 482            | 627           | 5 x 20      | 597            | 777           | 8 x 10      | 437            | 568           |             |                |               |
| 3 x 18      | 505            | 656           |             |                |               | 8 x 11      | 460            | 597           |             |                |               |
| 3 x 19      | 527            | 687           |             |                |               | 8 x 12      | 483            | 628           |             |                |               |
| 3 x 20      | 551            | 717           |             |                |               | 8 x 13      | 505            | 657           |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Three (3) pieces of cut to size and mitered 1Part 6" Double Face Body, Part #1931.
- One (1) piece of cut to size and mitered 2Part 6" Double Face Body, Part #1936.
- Two (2) pieces of cut to size and mitered 2Part 6" Double Face Retainer, Part #1954.
- All screws required to assemble by mechanical fastening.  
Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Internal Supports.

#### Optional Accessories:

- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 5" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.

#### Cut To Size Divider:

- Part #1905, Mill Finish: \$3.82 & Dk. Bronze: \$4.96 per foot per face.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

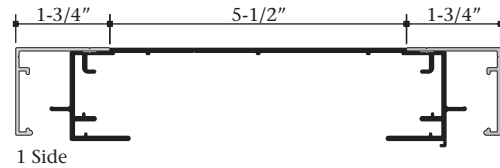
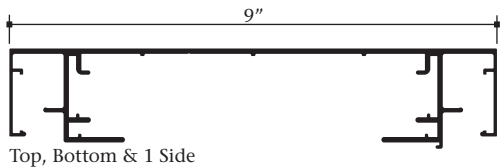
## Unassembled 9" Double Face Kits

### 1Part 9" D/F Body and 2Part 9" D/F Body with 2Part Retainer

Part #1923

Part #1928

Part #1944



| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$169          | \$221         | 4 x 4       | \$252          | \$328         | 6 x 6       | \$363          | \$470         | 8 x 14      | \$641          | \$832         |
| 2 x 4       | 197            | 257           | 4 x 5       | 279            | 364           | 6 x 7       | 391            | 507           | 8 x 15      | 668            | 868           |
| 2 x 5       | 225            | 293           | 4 x 6       | 308            | 400           | 6 x 8       | 419            | 543           | 8 x 16      | 696            | 905           |
| 2 x 6       | 253            | 330           | 4 x 7       | 336            | 437           | 6 x 9       | 446            | 580           | 8 x 17      | 723            | 941           |
| 2 x 7       | 280            | 365           | 4 x 8       | 364            | 474           | 6 x 10      | 475            | 615           | 8 x 18      | 752            | 978           |
| 2 x 8       | 310            | 402           | 4 x 9       | 392            | 508           | 6 x 11      | 502            | 652           | 8 x 19      | 779            | 1013          |
| 2 x 9       | 337            | 438           | 4 x 10      | 420            | 545           | 6 x 12      | 530            | 689           | 8 x 20      | 807            | 1050          |
| 2 x 10      | 365            | 475           | 4 x 11      | 447            | 581           | 6 x 13      | 558            | 725           |             |                |               |
| 2 x 11      | 393            | 509           | 4 x 12      | 476            | 617           | 6 x 14      | 586            | 761           | 9 x 9       | 527            | 687           |
| 2 x 12      | 421            | 546           | 4 x 13      | 503            | 653           | 6 x 15      | 613            | 797           | 9 x 10      | 555            | 722           |
| 2 x 13      | 448            | 583           | 4 x 14      | 531            | 690           | 6 x 16      | 642            | 834           | 9 x 11      | 583            | 759           |
| 2 x 14      | 477            | 618           | 4 x 15      | 559            | 726           | 6 x 17      | 669            | 869           | 9 x 12      | 611            | 795           |
| 2 x 15      | 504            | 655           | 4 x 16      | 587            | 762           | 6 x 18      | 697            | 906           | 9 x 13      | 638            | 832           |
| 2 x 16      | 532            | 691           | 4 x 17      | 614            | 799           | 6 x 19      | 725            | 942           | 9 x 14      | 667            | 867           |
| 2 x 17      | 560            | 728           | 4 x 18      | 643            | 835           | 6 x 20      | 753            | 979           | 9 x 15      | 696            | 904           |
| 2 x 18      | 588            | 763           | 4 x 19      | 670            | 872           |             |                |               | 9 x 16      | 723            | 940           |
| 2 x 19      | 615            | 800           | 4 x 20      | 698            | 907           | 7 x 7       | 418            | 543           | 9 x 17      | 752            | 977           |
| 2 x 20      | 644            | 836           |             |                |               | 7 x 8       | 445            | 579           | 9 x 18      | 779            | 1013          |
|             |                |               | 5 x 5       | 308            | 400           | 7 x 9       | 474            | 615           | 9 x 19      | 807            | 1049          |
| 3 x 3       | 197            | 256           | 5 x 6       | 335            | 435           | 7 x 10      | 501            | 651           | 9 x 20      | 835            | 1086          |
| 3 x 4       | 225            | 292           | 5 x 7       | 363            | 471           | 7 x 11      | 529            | 688           |             |                |               |
| 3 x 5       | 253            | 329           | 5 x 8       | 391            | 507           | 7 x 12      | 557            | 723           | 10 x 10     | 583            | 758           |
| 3 x 6       | 280            | 365           | 5 x 9       | 419            | 544           | 7 x 13      | 585            | 760           | 10 x 11     | 611            | 795           |
| 3 x 7       | 309            | 401           | 5 x 10      | 446            | 581           | 7 x 14      | 612            | 797           | 10 x 12     | 638            | 831           |
| 3 x 8       | 336            | 438           | 5 x 11      | 475            | 616           | 7 x 15      | 641            | 833           | 10 x 13     | 667            | 867           |
| 3 x 9       | 364            | 474           | 5 x 12      | 502            | 653           | 7 x 16      | 669            | 869           | 10 x 14     | 694            | 903           |
| 3 x 10      | 392            | 509           | 5 x 13      | 530            | 689           | 7 x 17      | 697            | 905           | 10 x 15     | 722            | 940           |
| 3 x 11      | 420            | 545           | 5 x 14      | 558            | 726           | 7 x 18      | 725            | 942           | 10 x 16     | 750            | 975           |
| 3 x 12      | 447            | 582           | 5 x 15      | 586            | 761           | 7 x 19      | 753            | 978           | 10 x 17     | 778            | 1012          |
| 3 x 13      | 476            | 617           | 5 x 16      | 613            | 798           | 7 x 20      | 780            | 1014          | 10 x 18     | 805            | 1047          |
| 3 x 14      | 503            | 654           | 5 x 17      | 643            | 834           |             |                |               | 10 x 19     | 834            | 1084          |
| 3 x 15      | 531            | 691           | 5 x 18      | 670            | 870           | 8 x 8       | 474            | 614           | 10 x 20     | 861            | 1120          |
| 3 x 16      | 559            | 727           | 5 x 19      | 698            | 907           | 8 x 9       | 501            | 651           |             |                |               |
| 3 x 17      | 587            | 763           | 5 x 20      | 726            | 943           | 8 x 10      | 529            | 687           |             |                |               |
| 3 x 18      | 614            | 799           |             |                |               | 8 x 11      | 557            | 723           |             |                |               |
| 3 x 19      | 644            | 836           |             |                |               | 8 x 12      | 585            | 759           |             |                |               |
| 3 x 20      | 671            | 872           |             |                |               | 8 x 13      | 612            | 796           |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Three (3) pieces of cut to size and mitered 1Part 9" Double Face Body, Part #1923.
- One (1) piece of cut to size and mitered 2Part 9" Double Face Body, Part #1928.
- Two (2) pieces of cut to size and mitered 2Part Retainer, Part #1944.
- All screws required to assemble by mechanical fastening.  
Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Internal Supports.

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 7" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.

#### Cut To Size Divider:

- Part #1905, Mill Finish: \$3.82 & Dk. Bronze: \$4.96 per foot per face.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

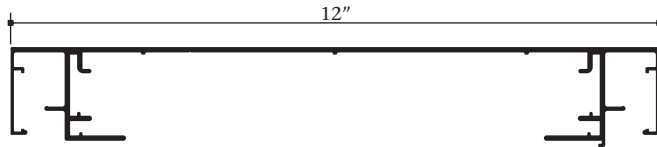
## Unassembled 12" Double Face Kits

### 1Part 12" D/F Body and 2Part 12" D/F Body with 2Part Retainer

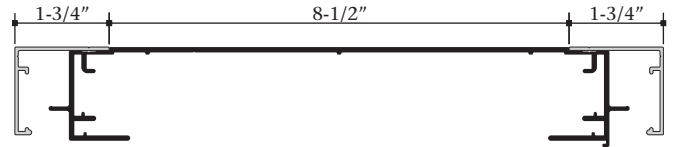
Part #1924

Part #1929

Part #1944



Top, Bottom & 1 Side



1 Side

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$197          | \$256         | 4 x 4       | \$293          | \$381         | 6 x 6       | \$422          | \$548         | 8 x 14      | \$742          | \$965         |
| 2 x 4       | 229            | 298           | 4 x 5       | 326            | 423           | 6 x 7       | 453            | 590           | 8 x 15      | 775            | 1007          |
| 2 x 5       | 261            | 340           | 4 x 6       | 357            | 465           | 6 x 8       | 485            | 631           | 8 x 16      | 807            | 1049          |
| 2 x 6       | 294            | 382           | 4 x 7       | 390            | 506           | 6 x 9       | 518            | 673           | 8 x 17      | 839            | 1091          |
| 2 x 7       | 327            | 424           | 4 x 8       | 422            | 549           | 6 x 10      | 550            | 715           | 8 x 18      | 872            | 1132          |
| 2 x 8       | 358            | 465           | 4 x 9       | 454            | 590           | 6 x 11      | 582            | 757           | 8 x 19      | 904            | 1174          |
| 2 x 9       | 391            | 507           | 4 x 10      | 486            | 632           | 6 x 12      | 614            | 799           | 8 x 20      | 935            | 1217          |
| 2 x 10      | 423            | 549           | 4 x 11      | 519            | 673           | 6 x 13      | 647            | 840           |             |                |               |
| 2 x 11      | 454            | 591           | 4 x 12      | 551            | 716           | 6 x 14      | 679            | 883           | 9 x 9       | 613            | 798           |
| 2 x 12      | 486            | 633           | 4 x 13      | 583            | 758           | 6 x 15      | 711            | 924           | 9 x 10      | 646            | 839           |
| 2 x 13      | 519            | 674           | 4 x 14      | 614            | 799           | 6 x 16      | 743            | 966           | 9 x 11      | 678            | 882           |
| 2 x 14      | 551            | 717           | 4 x 15      | 647            | 841           | 6 x 17      | 775            | 1007          | 9 x 12      | 710            | 923           |
| 2 x 15      | 583            | 758           | 4 x 16      | 679            | 883           | 6 x 18      | 807            | 1050          | 9 x 13      | 742            | 965           |
| 2 x 16      | 615            | 800           | 4 x 17      | 711            | 925           | 6 x 19      | 839            | 1092          | 9 x 14      | 775            | 1006          |
| 2 x 17      | 648            | 841           | 4 x 18      | 743            | 966           | 6 x 20      | 872            | 1133          | 9 x 15      | 807            | 1049          |
| 2 x 18      | 680            | 884           | 4 x 19      | 776            | 1008          |             |                |               | 9 x 16      | 838            | 1091          |
| 2 x 19      | 712            | 925           | 4 x 20      | 809            | 1051          | 7 x 7       | 485            | 631           | 9 x 17      | 870            | 1132          |
| 2 x 20      | 744            | 967           |             |                |               | 7 x 8       | 518            | 672           | 9 x 18      | 903            | 1174          |
|             |                |               | 5 x 5       | 357            | 464           | 7 x 9       | 550            | 715           | 9 x 19      | 935            | 1216          |
| 3 x 3       | 229            | 298           | 5 x 6       | 390            | 506           | 7 x 10      | 582            | 757           | 9 x 20      | 967            | 1258          |
| 3 x 4       | 261            | 339           | 5 x 7       | 422            | 548           | 7 x 11      | 614            | 798           |             |                |               |
| 3 x 5       | 294            | 382           | 5 x 8       | 454            | 590           | 7 x 12      | 647            | 840           | 10 x 10     | 678            | 880           |
| 3 x 6       | 327            | 423           | 5 x 9       | 486            | 632           | 7 x 13      | 678            | 882           | 10 x 11     | 710            | 923           |
| 3 x 7       | 357            | 465           | 5 x 10      | 518            | 673           | 7 x 14      | 710            | 924           | 10 x 12     | 742            | 965           |
| 3 x 8       | 390            | 506           | 5 x 11      | 550            | 716           | 7 x 15      | 742            | 965           | 10 x 13     | 774            | 1006          |
| 3 x 9       | 422            | 549           | 5 x 12      | 582            | 757           | 7 x 16      | 775            | 1007          | 10 x 14     | 805            | 1049          |
| 3 x 10      | 454            | 591           | 5 x 13      | 614            | 799           | 7 x 17      | 807            | 1050          | 10 x 15     | 838            | 1090          |
| 3 x 11      | 486            | 632           | 5 x 14      | 647            | 840           | 7 x 18      | 839            | 1091          | 10 x 16     | 870            | 1132          |
| 3 x 12      | 519            | 674           | 5 x 15      | 679            | 883           | 7 x 19      | 872            | 1133          | 10 x 17     | 903            | 1173          |
| 3 x 13      | 551            | 716           | 5 x 16      | 711            | 925           | 7 x 20      | 904            | 1174          | 10 x 18     | 935            | 1216          |
| 3 x 14      | 583            | 758           | 5 x 17      | 743            | 966           |             |                |               | 10 x 19     | 967            | 1258          |
| 3 x 15      | 615            | 799           | 5 x 18      | 776            | 1008          | 8 x 8       | 550            | 715           | 10 x 20     | 1000           | 1299          |
| 3 x 16      | 648            | 841           | 5 x 19      | 809            | 1050          | 8 x 9       | 582            | 756           |             |                |               |
| 3 x 17      | 679            | 884           | 5 x 20      | 839            | 1092          | 8 x 10      | 613            | 798           |             |                |               |
| 3 x 18      | 711            | 925           |             |                |               | 8 x 11      | 646            | 839           |             |                |               |
| 3 x 19      | 743            | 967           |             |                |               | 8 x 12      | 678            | 882           |             |                |               |
| 3 x 20      | 776            | 1008          |             |                |               | 8 x 13      | 710            | 924           |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Three (3) pieces of cut to size and mitered 1Part 12" Double Face Body, Part #1924.
- One (1) piece of cut to size and mitered 2Part 12" Double Face Body, Part #1929.
- Two (2) pieces of cut to size and mitered 2Part Retainer, Part #1944.
- All screws required to assemble by mechanical fastening.  
Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Internal Supports.

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 9" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.

#### Cut To Size Divider:

- Part #1905, Mill Finish: \$3.82 & Dk. Bronze: \$4.96 per foot per face.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



## PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

## Unassembled 7" Single Face Kits

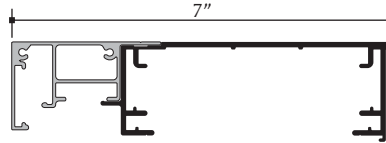
### 2Part 6" S/F Body with 2Part Extended Retainer

Part #1926

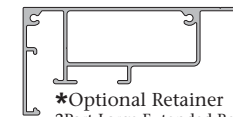
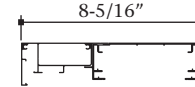
Part #1940



One Side  
2Part Extended Frame, Part #1955  
and 2Part Retainer, Part #1944



Top, Bottom & One Side



\*Optional Retainer  
2Part Large Extended Retainer,  
Part #1939

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$156          | \$204         | 4 x 4       | \$234          | \$303         | 6 x 6       | \$335          | \$437         | 8 x 14      | \$590          | \$767         |
| 2 x 4       | 183            | 237           | 4 x 5       | 259            | 336           | 6 x 7       | 360            | 469           | 8 x 15      | 615            | 800           |
| 2 x 5       | 208            | 271           | 4 x 6       | 284            | 370           | 6 x 8       | 386            | 502           | 8 x 16      | 642            | 833           |
| 2 x 6       | 234            | 302           | 4 x 7       | 310            | 403           | 6 x 9       | 412            | 536           | 8 x 17      | 667            | 866           |
| 2 x 7       | 258            | 336           | 4 x 8       | 335            | 437           | 6 x 10      | 438            | 569           | 8 x 18      | 691            | 899           |
| 2 x 8       | 284            | 370           | 4 x 9       | 360            | 468           | 6 x 11      | 463            | 601           | 8 x 19      | 717            | 931           |
| 2 x 9       | 310            | 402           | 4 x 10      | 386            | 502           | 6 x 12      | 487            | 634           | 8 x 20      | 742            | 965           |
| 2 x 10      | 335            | 435           | 4 x 11      | 412            | 536           | 6 x 13      | 513            | 668           |             |                |               |
| 2 x 11      | 360            | 468           | 4 x 12      | 437            | 568           | 6 x 14      | 539            | 700           | 9 x 9       | 488            | 635           |
| 2 x 12      | 386            | 501           | 4 x 13      | 462            | 601           | 6 x 15      | 564            | 734           | 9 x 10      | 515            | 668           |
| 2 x 13      | 411            | 534           | 4 x 14      | 487            | 634           | 6 x 16      | 590            | 767           | 9 x 11      | 540            | 701           |
| 2 x 14      | 437            | 568           | 4 x 15      | 513            | 667           | 6 x 17      | 615            | 799           | 9 x 12      | 564            | 735           |
| 2 x 15      | 462            | 600           | 4 x 16      | 539            | 700           | 6 x 18      | 641            | 833           | 9 x 13      | 590            | 767           |
| 2 x 16      | 487            | 633           | 4 x 17      | 564            | 734           | 6 x 19      | 666            | 866           | 9 x 14      | 615            | 800           |
| 2 x 17      | 513            | 667           | 4 x 18      | 589            | 765           | 6 x 20      | 691            | 898           | 9 x 15      | 642            | 834           |
| 2 x 18      | 538            | 700           | 4 x 19      | 614            | 799           |             |                |               | 9 x 16      | 667            | 866           |
| 2 x 19      | 563            | 732           | 4 x 20      | 641            | 833           | 7 x 7       | 386            | 502           | 9 x 17      | 692            | 899           |
| 2 x 20      | 589            | 765           |             |                |               | 7 x 8       | 412            | 536           | 9 x 18      | 717            | 932           |
|             |                |               | 5 x 5       | 285            | 370           | 7 x 9       | 438            | 569           | 9 x 19      | 742            | 965           |
| 3 x 3       | 183            | 237           | 5 x 6       | 310            | 403           | 7 x 10      | 463            | 601           | 9 x 20      | 768            | 999           |
| 3 x 4       | 208            | 271           | 5 x 7       | 335            | 437           | 7 x 11      | 488            | 634           |             |                |               |
| 3 x 5       | 234            | 303           | 5 x 8       | 360            | 468           | 7 x 12      | 513            | 668           | 10 x 10     | 540            | 701           |
| 3 x 6       | 259            | 336           | 5 x 9       | 386            | 502           | 7 x 13      | 539            | 701           | 10 x 11     | 565            | 735           |
| 3 x 7       | 284            | 370           | 5 x 10      | 412            | 536           | 7 x 14      | 564            | 734           | 10 x 12     | 590            | 767           |
| 3 x 8       | 310            | 403           | 5 x 11      | 438            | 568           | 7 x 15      | 590            | 767           | 10 x 13     | 615            | 800           |
| 3 x 9       | 335            | 435           | 5 x 12      | 462            | 601           | 7 x 16      | 615            | 800           | 10 x 14     | 642            | 834           |
| 3 x 10      | 360            | 468           | 5 x 13      | 487            | 634           | 7 x 17      | 642            | 833           | 10 x 15     | 667            | 866           |
| 3 x 11      | 386            | 502           | 5 x 14      | 513            | 667           | 7 x 18      | 666            | 866           | 10 x 16     | 692            | 899           |
| 3 x 12      | 411            | 534           | 5 x 15      | 539            | 700           | 7 x 19      | 691            | 899           | 10 x 17     | 717            | 932           |
| 3 x 13      | 437            | 568           | 5 x 16      | 564            | 734           | 7 x 20      | 717            | 931           | 10 x 18     | 742            | 966           |
| 3 x 14      | 462            | 601           | 5 x 17      | 590            | 765           |             |                |               | 10 x 19     | 768            | 999           |
| 3 x 15      | 487            | 633           | 5 x 18      | 614            | 799           | 8 x 8       | 438            | 569           | 10 x 20     | 794            | 1032          |
| 3 x 16      | 513            | 667           | 5 x 19      | 641            | 833           | 8 x 9       | 463            | 602           |             |                |               |
| 3 x 17      | 539            | 700           | 5 x 20      | 666            | 866           | 8 x 10      | 488            | 634           |             |                |               |
| 3 x 18      | 563            | 732           |             |                |               | 8 x 11      | 515            | 668           |             |                |               |
| 3 x 19      | 589            | 765           |             |                |               | 8 x 12      | 539            | 701           |             |                |               |
| 3 x 20      | 614            | 799           |             |                |               | 8 x 13      | 564            | 734           |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- One vertical side will be 2Part Extended Frame with 2Part Retainer to allow the face to slide in and out.
- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 6" Single Face Body, Part #1926.
- Three (3) pieces of cut to size and mitered 2Part Extended Retainer, Part #1940.
- One (1) piece of cut to size and mitered 2Part Extended Frame, Part #1955 and 2Part Retainer, Part #1944.
- All screws required to assemble by mechanical fastening.  
Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.

#### Not Included in Sign Cabinet Kit Pricing:

- Face and Back.
- Electrical Components.
- Back Braces and Gussets.
- Mounting Provisions

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 8" on center for Part #1940 and 10" on center for Part #1939, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.
- Always place lamps 3/4" from back of sign.

#### Cut To Size Divider:

- Part #1905, Mill Finish: \$3.82 & Dk. Bronze: \$4.96 per/ft.

#### Optional Retainer\*

- Add \$1.31 Mill Finish - \$1.67 Dk. Bronze, per perimeter foot per face for 2Part Large Extended Retainer part #1939.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



## PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

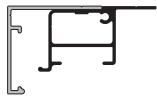
Please contact SignComp Customer Service for assistance

## Unassembled 9" Single Face Kits

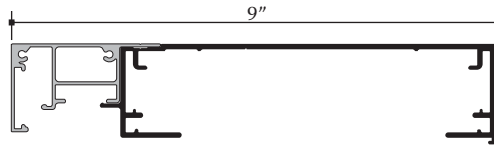
### 2Part 8" S/F Body with 2Part Extended Retainer

Part #1927

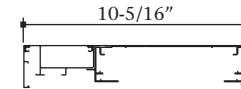
Part #1940



One Side  
2Part Extended Frame, Part #1955  
and 2Part Retainer, Part #1944



Top, Bottom & One Side



\*Optional Retainer  
2Part Large Extended Retainer,  
Part #1939

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$180          | \$233         | 4 x 4       | \$267          | \$348         | 6 x 6       | \$384          | \$499         | 8 x 14      | \$675          | \$878         |
| 2 x 4       | 208            | 271           | 4 x 5       | 296            | 385           | 6 x 7       | 413            | 537           | 8 x 15      | 705            | 916           |
| 2 x 5       | 237            | 309           | 4 x 6       | 326            | 423           | 6 x 8       | 442            | 574           | 8 x 16      | 734            | 953           |
| 2 x 6       | 267            | 347           | 4 x 7       | 354            | 461           | 6 x 9       | 470            | 612           | 8 x 17      | 762            | 991           |
| 2 x 7       | 296            | 384           | 4 x 8       | 384            | 499           | 6 x 10      | 501            | 650           | 8 x 18      | 792            | 1030          |
| 2 x 8       | 326            | 422           | 4 x 9       | 413            | 537           | 6 x 11      | 530            | 688           | 8 x 19      | 821            | 1068          |
| 2 x 9       | 354            | 460           | 4 x 10      | 442            | 574           | 6 x 12      | 559            | 726           | 8 x 20      | 851            | 1106          |
| 2 x 10      | 383            | 498           | 4 x 11      | 470            | 612           | 6 x 13      | 588            | 763           |             |                |               |
| 2 x 11      | 412            | 536           | 4 x 12      | 500            | 650           | 6 x 14      | 616            | 801           | 9 x 9       | 559            | 727           |
| 2 x 12      | 441            | 573           | 4 x 13      | 529            | 688           | 6 x 15      | 646            | 839           | 9 x 10      | 589            | 764           |
| 2 x 13      | 470            | 611           | 4 x 14      | 558            | 726           | 6 x 16      | 674            | 877           | 9 x 11      | 617            | 802           |
| 2 x 14      | 500            | 649           | 4 x 15      | 588            | 763           | 6 x 17      | 705            | 915           | 9 x 12      | 647            | 840           |
| 2 x 15      | 529            | 687           | 4 x 16      | 616            | 801           | 6 x 18      | 734            | 952           | 9 x 13      | 675            | 878           |
| 2 x 16      | 558            | 725           | 4 x 17      | 646            | 839           | 6 x 19      | 762            | 990           | 9 x 14      | 705            | 916           |
| 2 x 17      | 587            | 763           | 4 x 18      | 674            | 877           | 6 x 20      | 792            | 1028          | 9 x 15      | 734            | 953           |
| 2 x 18      | 615            | 801           | 4 x 19      | 704            | 915           |             |                |               | 9 x 16      | 762            | 991           |
| 2 x 19      | 646            | 839           | 4 x 20      | 732            | 952           | 7 x 7       | 442            | 575           | 9 x 17      | 793            | 1030          |
| 2 x 20      | 674            | 877           |             |                |               | 7 x 8       | 471            | 613           | 9 x 18      | 821            | 1068          |
|             |                |               | 5 x 5       | 326            | 423           | 7 x 9       | 501            | 651           | 9 x 19      | 851            | 1106          |
| 3 x 3       | 208            | 272           | 5 x 6       | 355            | 461           | 7 x 10      | 530            | 689           | 9 x 20      | 879            | 1143          |
| 3 x 4       | 238            | 310           | 5 x 7       | 384            | 499           | 7 x 11      | 559            | 727           |             |                |               |
| 3 x 5       | 267            | 348           | 5 x 8       | 413            | 537           | 7 x 12      | 588            | 764           | 10 x 10     | 617            | 802           |
| 3 x 6       | 296            | 385           | 5 x 9       | 442            | 574           | 7 x 13      | 616            | 802           | 10 x 11     | 647            | 840           |
| 3 x 7       | 326            | 423           | 5 x 10      | 470            | 612           | 7 x 14      | 646            | 840           | 10 x 12     | 675            | 878           |
| 3 x 8       | 354            | 461           | 5 x 11      | 500            | 650           | 7 x 15      | 675            | 878           | 10 x 13     | 705            | 916           |
| 3 x 9       | 383            | 499           | 5 x 12      | 529            | 688           | 7 x 16      | 705            | 916           | 10 x 14     | 734            | 953           |
| 3 x 10      | 412            | 537           | 5 x 13      | 559            | 726           | 7 x 17      | 734            | 953           | 10 x 15     | 763            | 991           |
| 3 x 11      | 442            | 574           | 5 x 14      | 588            | 763           | 7 x 18      | 762            | 991           | 10 x 16     | 793            | 1030          |
| 3 x 12      | 470            | 612           | 5 x 15      | 616            | 801           | 7 x 19      | 792            | 1030          | 10 x 17     | 821            | 1068          |
| 3 x 13      | 500            | 650           | 5 x 16      | 646            | 839           | 7 x 20      | 820            | 1068          | 10 x 18     | 851            | 1106          |
| 3 x 14      | 529            | 688           | 5 x 17      | 674            | 877           |             |                |               | 10 x 19     | 879            | 1143          |
| 3 x 15      | 558            | 726           | 5 x 18      | 704            | 915           | 8 x 8       | 501            | 651           | 10 x 20     | 908            | 1181          |
| 3 x 16      | 587            | 763           | 5 x 19      | 734            | 952           | 8 x 9       | 530            | 689           |             |                |               |
| 3 x 17      | 616            | 801           | 5 x 20      | 762            | 990           | 8 x 10      | 559            | 727           |             |                |               |
| 3 x 18      | 646            | 839           |             |                |               | 8 x 11      | 588            | 764           |             |                |               |
| 3 x 19      | 674            | 877           |             |                |               | 8 x 12      | 616            | 802           |             |                |               |
| 3 x 20      | 704            | 915           |             |                |               | 8 x 13      | 647            | 840           |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- One vertical side will be 2Part Extended Frame with 2Part Retainer to allow the face to slide in and out.
- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 8" Single Face Body, Part #1927.
- Three (3) pieces of cut to size and mitered 2Part Extended Retainer, Part #1940.
- One (1) piece of cut to size and mitered 2Part Extended Frame, Part #1955 and 2Part Retainer, Part #1944.
- All screws required to assemble by mechanical fastening.  
Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.

#### Not Included in Sign Cabinet Kit Pricing:

- Face and Back.
- Electrical Components.
- Back Braces and Gussets.
- Mounting Provisions

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 12" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.
- Always place lamps 3/4" from back of sign.

#### Cut To Size Divider:

- Part #1905, Mill Finish: \$3.82 & Dk. Bronze: \$4.96 per/ft.

#### Optional Retainer\*

- Add \$1.31 Mill Finish - \$1.67 Dk. Bronze, per perimeter foot per face for 2Part Large Extended Retainer part #1939.

#### Optional Retro\* (Retainer Only)

- Deduct \$7.55 Mill Finish - \$9.82 Dk. Bronze, per perimeter foot per face.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



## PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

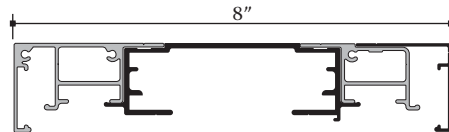
Please contact SignComp Customer Service for assistance

## Unassembled 8" Double Face Kits

### 2Part 6" D/F Body with 2Part Extended Retainer

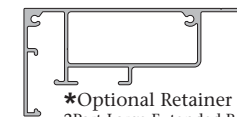
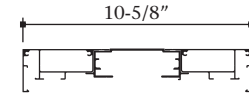
Part #1936

Part #1940



Top, Bottom & One Side

One Side  
2Part Extended Frame, Part #1955  
and 2Part Retainer, Part #1944



\*Optional Retainer  
2Part Large Extended Retainer,  
Part #1939

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$188          | \$245         | 4 x 4       | \$285          | \$370         | 6 x 6       | \$412          | \$537         | 8 x 14      | \$730          | \$948         |
| 2 x 4       | 221            | 286           | 4 x 5       | 316            | 411           | 6 x 7       | 444            | 576           | 8 x 15      | 761            | 989           |
| 2 x 5       | 252            | 328           | 4 x 6       | 348            | 452           | 6 x 8       | 476            | 617           | 8 x 16      | 793            | 1031          |
| 2 x 6       | 284            | 369           | 4 x 7       | 379            | 494           | 6 x 9       | 507            | 659           | 8 x 17      | 824            | 1072          |
| 2 x 7       | 315            | 410           | 4 x 8       | 411            | 534           | 6 x 10      | 539            | 700           | 8 x 18      | 856            | 1113          |
| 2 x 8       | 347            | 450           | 4 x 9       | 443            | 575           | 6 x 11      | 570            | 741           | 8 x 19      | 888            | 1154          |
| 2 x 9       | 378            | 492           | 4 x 10      | 475            | 616           | 6 x 12      | 602            | 782           | 8 x 20      | 920            | 1195          |
| 2 x 10      | 410            | 533           | 4 x 11      | 506            | 657           | 6 x 13      | 633            | 823           |             |                |               |
| 2 x 11      | 442            | 574           | 4 x 12      | 538            | 699           | 6 x 14      | 666            | 865           | 9 x 9       | 605            | 784           |
| 2 x 12      | 474            | 614           | 4 x 13      | 569            | 740           | 6 x 15      | 697            | 906           | 9 x 10      | 635            | 826           |
| 2 x 13      | 504            | 655           | 4 x 14      | 601            | 781           | 6 x 16      | 728            | 947           | 9 x 11      | 667            | 867           |
| 2 x 14      | 537            | 697           | 4 x 15      | 632            | 822           | 6 x 17      | 760            | 988           | 9 x 12      | 699            | 908           |
| 2 x 15      | 568            | 738           | 4 x 16      | 665            | 864           | 6 x 18      | 792            | 1030          | 9 x 13      | 730            | 949           |
| 2 x 16      | 600            | 779           | 4 x 17      | 696            | 904           | 6 x 19      | 823            | 1071          | 9 x 14      | 762            | 990           |
| 2 x 17      | 631            | 820           | 4 x 18      | 727            | 945           | 6 x 20      | 855            | 1112          | 9 x 15      | 794            | 1032          |
| 2 x 18      | 663            | 861           | 4 x 19      | 759            | 986           |             |                |               | 9 x 16      | 824            | 1073          |
| 2 x 19      | 694            | 903           | 4 x 20      | 791            | 1027          | 7 x 7       | 477            | 618           | 9 x 17      | 857            | 1114          |
| 2 x 20      | 726            | 944           |             |                |               | 7 x 8       | 507            | 660           | 9 x 18      | 888            | 1155          |
|             |                |               | 5 x 5       | 349            | 453           | 7 x 9       | 540            | 701           | 9 x 19      | 921            | 1197          |
| 3 x 3       | 221            | 287           | 5 x 6       | 379            | 495           | 7 x 10      | 571            | 742           | 9 x 20      | 951            | 1238          |
| 3 x 4       | 253            | 329           | 5 x 7       | 412            | 536           | 7 x 11      | 602            | 783           |             |                |               |
| 3 x 5       | 284            | 370           | 5 x 8       | 443            | 576           | 7 x 12      | 634            | 824           | 10 x 10     | 668            | 868           |
| 3 x 6       | 315            | 411           | 5 x 9       | 476            | 617           | 7 x 13      | 666            | 866           | 10 x 11     | 699            | 909           |
| 3 x 7       | 348            | 450           | 5 x 10      | 506            | 659           | 7 x 14      | 698            | 907           | 10 x 12     | 731            | 950           |
| 3 x 8       | 378            | 492           | 5 x 11      | 538            | 700           | 7 x 15      | 729            | 948           | 10 x 13     | 762            | 991           |
| 3 x 9       | 411            | 533           | 5 x 12      | 570            | 740           | 7 x 16      | 760            | 988           | 10 x 14     | 795            | 1033          |
| 3 x 10      | 442            | 574           | 5 x 13      | 601            | 781           | 7 x 17      | 793            | 1030          | 10 x 15     | 826            | 1074          |
| 3 x 11      | 475            | 615           | 5 x 14      | 633            | 822           | 7 x 18      | 823            | 1071          | 10 x 16     | 857            | 1114          |
| 3 x 12      | 505            | 656           | 5 x 15      | 665            | 864           | 7 x 19      | 856            | 1112          | 10 x 17     | 889            | 1155          |
| 3 x 13      | 537            | 698           | 5 x 16      | 697            | 905           | 7 x 20      | 887            | 1153          | 10 x 18     | 921            | 1197          |
| 3 x 14      | 569            | 739           | 5 x 17      | 728            | 946           |             |                |               | 10 x 19     | 952            | 1238          |
| 3 x 15      | 600            | 780           | 5 x 18      | 759            | 987           | 8 x 8       | 540            | 702           | 10 x 20     | 984            | 1279          |
| 3 x 16      | 632            | 821           | 5 x 19      | 792            | 1028          | 8 x 9       | 572            | 743           |             |                |               |
| 3 x 17      | 664            | 863           | 5 x 20      | 822            | 1070          | 8 x 10      | 604            | 784           |             |                |               |
| 3 x 18      | 694            | 904           |             |                |               | 8 x 11      | 634            | 824           |             |                |               |
| 3 x 19      | 727            | 945           |             |                |               | 8 x 12      | 667            | 866           |             |                |               |
| 3 x 20      | 758            | 986           |             |                |               | 8 x 13      | 698            | 907           |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- One vertical side per Face will be 2Part Extended Frame with 2Part Retainer to allow the face to slide in and out.
- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 6" Double Face Body, Part #1936.
- Six (6) pieces of cut to size and mitered 2Part Extended Retainer, Part #1940.
- Two (2) pieces of cut to size and mitered 2Part Extended Frame, Part #1955 and 2Part Retainer Part, #1944.
- All screws required to assemble by mechanical fastening.
- Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Internal Supports.

#### Optional Accessories:

- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 7" on center for Part #1940 and 9-1/2" on center for Part #1939, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.

#### Cut To Size Divider:

- Part #1905, Mill Finish: \$3.82 & Dk. Bronze: \$4.96 per foot per face.

#### Optional Retainer\*

- Add \$1.31 Mill Finish - \$1.67 Dk. Bronze, per perimeter foot per face for 2Part Large Extended Retainer part #1939.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



## PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

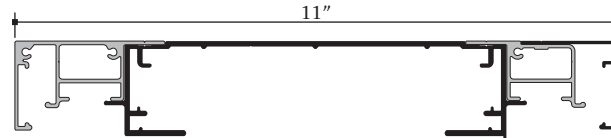
Please contact **SignComp** Customer Service for assistance

## Unassembled 11" Double Face Kits

### 2Part 9" D/F Body with 2Part Extended Retainer

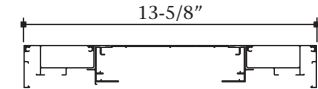
Part #1928

Part #1940



Top, Bottom & One Side

One Side  
2Part Extended Frame, Part #1955  
and 2Part Retainer, Part #1944



\*Optional Retainer  
2Part Large Extended Retainer,  
Part #1939

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$233          | \$302         | 4 x 4       | \$349          | \$453         | 6 x 6       | \$503          | \$653         | 8 x 14      | \$886          | \$1152        |
| 2 x 4       | 272            | 353           | 4 x 5       | 387            | 503           | 6 x 7       | 541            | 704           | 8 x 15      | 925            | 1202          |
| 2 x 5       | 310            | 403           | 4 x 6       | 425            | 553           | 6 x 8       | 579            | 754           | 8 x 16      | 963            | 1253          |
| 2 x 6       | 349            | 453           | 4 x 7       | 464            | 604           | 6 x 9       | 617            | 802           | 8 x 17      | 1002           | 1301          |
| 2 x 7       | 386            | 502           | 4 x 8       | 502            | 652           | 6 x 10      | 655            | 853           | 8 x 18      | 1040           | 1351          |
| 2 x 8       | 425            | 552           | 4 x 9       | 540            | 702           | 6 x 11      | 694            | 903           | 8 x 19      | 1077           | 1402          |
| 2 x 9       | 463            | 602           | 4 x 10      | 579            | 753           | 6 x 12      | 732            | 952           | 8 x 20      | 1116           | 1451          |
| 2 x 10      | 501            | 651           | 4 x 11      | 616            | 801           | 6 x 13      | 771            | 1002          |             |                |               |
| 2 x 11      | 540            | 701           | 4 x 12      | 655            | 852           | 6 x 14      | 810            | 1052          | 9 x 9       | 734            | 953           |
| 2 x 12      | 578            | 752           | 4 x 13      | 693            | 902           | 6 x 15      | 847            | 1101          | 9 x 10      | 773            | 1004          |
| 2 x 13      | 616            | 801           | 4 x 14      | 731            | 951           | 6 x 16      | 886            | 1151          | 9 x 11      | 811            | 1053          |
| 2 x 14      | 654            | 851           | 4 x 15      | 771            | 1001          | 6 x 17      | 924            | 1201          | 9 x 12      | 848            | 1103          |
| 2 x 15      | 692            | 901           | 4 x 16      | 809            | 1051          | 6 x 18      | 963            | 1251          | 9 x 13      | 887            | 1153          |
| 2 x 16      | 731            | 950           | 4 x 17      | 847            | 1100          | 6 x 19      | 1001           | 1301          | 9 x 14      | 925            | 1202          |
| 2 x 17      | 769            | 1000          | 4 x 18      | 885            | 1151          | 6 x 20      | 1038           | 1350          | 9 x 15      | 964            | 1253          |
| 2 x 18      | 809            | 1050          | 4 x 19      | 923            | 1200          |             |                |               | 9 x 16      | 1002           | 1302          |
| 2 x 19      | 846            | 1099          | 4 x 20      | 962            | 1250          | 7 x 7       | 580            | 754           | 9 x 17      | 1040           | 1352          |
| 2 x 20      | 884            | 1150          |             |                |               | 7 x 8       | 617            | 803           | 9 x 18      | 1078           | 1402          |
|             |                |               | 5 x 5       | 426            | 553           | 7 x 9       | 656            | 854           | 9 x 19      | 1116           | 1451          |
| 3 x 3       | 272            | 354           | 5 x 6       | 464            | 604           | 7 x 10      | 694            | 903           | 9 x 20      | 1155           | 1502          |
| 3 x 4       | 311            | 403           | 5 x 7       | 502            | 653           | 7 x 11      | 732            | 952           |             |                |               |
| 3 x 5       | 349            | 453           | 5 x 8       | 541            | 702           | 7 x 12      | 772            | 1003          | 10 x 10     | 811            | 1054          |
| 3 x 6       | 386            | 503           | 5 x 9       | 579            | 753           | 7 x 13      | 810            | 1052          | 10 x 11     | 849            | 1103          |
| 3 x 7       | 425            | 552           | 5 x 10      | 617            | 802           | 7 x 14      | 848            | 1101          | 10 x 12     | 887            | 1153          |
| 3 x 8       | 463            | 602           | 5 x 11      | 655            | 853           | 7 x 15      | 886            | 1152          | 10 x 13     | 925            | 1203          |
| 3 x 9       | 502            | 652           | 5 x 12      | 693            | 902           | 7 x 16      | 924            | 1202          | 10 x 14     | 964            | 1254          |
| 3 x 10      | 540            | 702           | 5 x 13      | 732            | 951           | 7 x 17      | 963            | 1251          | 10 x 15     | 1002           | 1302          |
| 3 x 11      | 578            | 752           | 5 x 14      | 771            | 1002          | 7 x 18      | 1001           | 1301          | 10 x 16     | 1041           | 1352          |
| 3 x 12      | 616            | 801           | 5 x 15      | 810            | 1052          | 7 x 19      | 1040           | 1351          | 10 x 17     | 1078           | 1403          |
| 3 x 13      | 654            | 852           | 5 x 16      | 847            | 1100          | 7 x 20      | 1077           | 1400          | 10 x 18     | 1116           | 1452          |
| 3 x 14      | 693            | 901           | 5 x 17      | 885            | 1151          |             |                |               | 10 x 19     | 1155           | 1502          |
| 3 x 15      | 731            | 950           | 5 x 18      | 924            | 1201          | 8 x 8       | 656            | 854           | 10 x 20     | 1193           | 1552          |
| 3 x 16      | 769            | 1001          | 5 x 19      | 962            | 1250          | 8 x 9       | 694            | 904           |             |                |               |
| 3 x 17      | 809            | 1051          | 5 x 20      | 1001           | 1300          | 8 x 10      | 734            | 952           |             |                |               |
| 3 x 18      | 846            | 1099          |             |                |               | 8 x 11      | 772            | 1003          |             |                |               |
| 3 x 19      | 885            | 1150          |             |                |               | 8 x 12      | 811            | 1053          |             |                |               |
| 3 x 20      | 923            | 1200          |             |                |               | 8 x 13      | 848            | 1103          |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- One vertical side per Face will be 2Part Extended Frame with 2Part Retainer to allow the face to slide in and out.
- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 9" Double Face Body, Part #1928.
- Six (6) pieces of cut to size and mitered 2Part Extended Retainer, Part #1940.
- Two (2) pieces of cut to size and mitered 2Part Extended Frame, Part #1955 and 2Part Retainer Part, #1944.
- All screws required to assemble by mechanical fastening.
- Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Internal Supports.

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 8" on center for Part #1940 and 10" on center for Part #1939, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.

#### Cut To Size Divider:

- Part #1905, Mill Finish: \$3.82 & Dk. Bronze: \$4.96 per foot per face.

#### Optional Retainer\*

- Add \$1.31 Mill Finish - \$1.67 Dk. Bronze, per perimeter foot per face for 2Part Large Extended Retainer part #1939.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



## PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

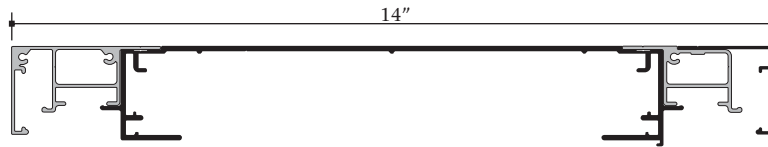
Please contact SignComp Customer Service for assistance

## Unassembled 14" Double Face Kits

### 2Part 12" D/F Body with 2Part Extended Retainer

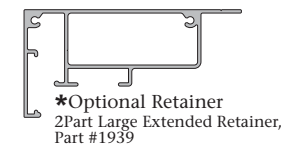
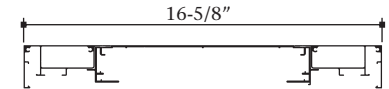
Part #1929

Part #1940



Top, Bottom & Both Sides

One Side  
2Part Extended Frame, Part #1955  
and 2Part Retainer, Part #1944



| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$264          | \$342         | 4 x 4       | \$394          | \$512         | 6 x 6       | \$568          | \$737         | 8 x 14      | \$1000         | \$1300        |
| 2 x 4       | 307            | 398           | 4 x 5       | 437            | 568           | 6 x 7       | 610            | 794           | 8 x 15      | 1043           | 1356          |
| 2 x 5       | 350            | 454           | 4 x 6       | 480            | 625           | 6 x 8       | 653            | 849           | 8 x 16      | 1087           | 1412          |
| 2 x 6       | 393            | 511           | 4 x 7       | 523            | 680           | 6 x 9       | 697            | 906           | 8 x 17      | 1130           | 1468          |
| 2 x 7       | 437            | 567           | 4 x 8       | 567            | 737           | 6 x 10      | 740            | 962           | 8 x 18      | 1172           | 1525          |
| 2 x 8       | 480            | 624           | 4 x 9       | 610            | 793           | 6 x 11      | 783            | 1019          | 8 x 19      | 1216           | 1580          |
| 2 x 9       | 522            | 679           | 4 x 10      | 652            | 848           | 6 x 12      | 826            | 1074          | 8 x 20      | 1259           | 1636          |
| 2 x 10      | 565            | 736           | 4 x 11      | 696            | 905           | 6 x 13      | 869            | 1131          |             |                |               |
| 2 x 11      | 609            | 792           | 4 x 12      | 739            | 961           | 6 x 14      | 912            | 1187          | 9 x 9       | 827            | 1075          |
| 2 x 12      | 652            | 848           | 4 x 13      | 782            | 1017          | 6 x 15      | 957            | 1242          | 9 x 10      | 870            | 1132          |
| 2 x 13      | 696            | 904           | 4 x 14      | 826            | 1073          | 6 x 16      | 1000           | 1299          | 9 x 11      | 914            | 1188          |
| 2 x 14      | 738            | 960           | 4 x 15      | 869            | 1130          | 6 x 17      | 1042           | 1355          | 9 x 12      | 958            | 1244          |
| 2 x 15      | 781            | 1016          | 4 x 16      | 911            | 1185          | 6 x 18      | 1086           | 1411          | 9 x 13      | 1001           | 1300          |
| 2 x 16      | 824            | 1072          | 4 x 17      | 954            | 1242          | 6 x 19      | 1129           | 1467          | 9 x 14      | 1043           | 1357          |
| 2 x 17      | 868            | 1129          | 4 x 18      | 999            | 1298          | 6 x 20      | 1172           | 1524          | 9 x 15      | 1087           | 1412          |
| 2 x 18      | 911            | 1184          | 4 x 19      | 1042           | 1353          |             |                |               | 9 x 16      | 1130           | 1469          |
| 2 x 19      | 953            | 1241          | 4 x 20      | 1086           | 1410          | 7 x 7       | 654            | 851           | 9 x 17      | 1173           | 1525          |
| 2 x 20      | 998            | 1297          |             |                |               | 7 x 8       | 697            | 906           | 9 x 18      | 1217           | 1580          |
|             |                |               | 5 x 5       | 481            | 625           | 7 x 9       | 740            | 963           | 9 x 19      | 1259           | 1637          |
| 3 x 3       | 308            | 398           | 5 x 6       | 523            | 681           | 7 x 10      | 783            | 1019          | 9 x 20      | 1302           | 1693          |
| 3 x 4       | 351            | 456           | 5 x 7       | 567            | 737           | 7 x 11      | 827            | 1075          |             |                |               |
| 3 x 5       | 393            | 511           | 5 x 8       | 610            | 793           | 7 x 12      | 870            | 1131          | 10 x 10     | 914            | 1189          |
| 3 x 6       | 437            | 568           | 5 x 9       | 653            | 849           | 7 x 13      | 912            | 1187          | 10 x 11     | 958            | 1244          |
| 3 x 7       | 480            | 624           | 5 x 10      | 697            | 905           | 7 x 14      | 957            | 1243          | 10 x 12     | 1001           | 1301          |
| 3 x 8       | 523            | 680           | 5 x 11      | 739            | 962           | 7 x 15      | 1000           | 1299          | 10 x 13     | 1044           | 1357          |
| 3 x 9       | 567            | 736           | 5 x 12      | 782            | 1017          | 7 x 16      | 1043           | 1356          | 10 x 14     | 1088           | 1413          |
| 3 x 10      | 609            | 793           | 5 x 13      | 826            | 1074          | 7 x 17      | 1087           | 1411          | 10 x 15     | 1130           | 1469          |
| 3 x 11      | 652            | 848           | 5 x 14      | 869            | 1130          | 7 x 18      | 1129           | 1468          | 10 x 16     | 1173           | 1525          |
| 3 x 12      | 696            | 904           | 5 x 15      | 912            | 1187          | 7 x 19      | 1172           | 1524          | 10 x 17     | 1217           | 1581          |
| 3 x 13      | 739            | 961           | 5 x 16      | 954            | 1242          | 7 x 20      | 1216           | 1580          | 10 x 18     | 1260           | 1637          |
| 3 x 14      | 782            | 1016          | 5 x 17      | 999            | 1298          |             |                |               | 10 x 19     | 1303           | 1694          |
| 3 x 15      | 824            | 1073          | 5 x 18      | 1042           | 1355          | 8 x 8       | 740            | 963           | 10 x 20     | 1346           | 1749          |
| 3 x 16      | 868            | 1129          | 5 x 19      | 1086           | 1410          | 8 x 9       | 783            | 1020          |             |                |               |
| 3 x 17      | 911            | 1185          | 5 x 20      | 1129           | 1467          | 8 x 10      | 827            | 1075          |             |                |               |
| 3 x 18      | 954            | 1241          |             |                |               | 8 x 11      | 870            | 1131          |             |                |               |
| 3 x 19      | 999            | 1298          |             |                |               | 8 x 12      | 914            | 1188          |             |                |               |
| 3 x 20      | 1041           | 1353          |             |                |               | 8 x 13      | 957            | 1243          |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- One vertical side per face will be 2Part Extended Frame with 2Part Retainer to allow the face to slide in and out.
- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 12" Double Face Body, Part #1929.
- Six (6) pieces of cut to size and mitered 2Part Extended Retainer, Part #1940.
- Two (2) pieces of cut to size and mitered 2Part Extended Frame, Part #1955 and 2Part Retainer, Part #1944
- All screws required to assemble by mechanical fastening.  
Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Internal Supports.

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 12" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.

#### Cut To Size Divider:

- Part #1905, Mill Finish: \$3.82 & Dk. Bronze: \$4.96 per foot per face.

#### Optional Retainer\*

- Add \$1.31 Mill Finish - \$1.67 Dk. Bronze, per perimeter foot per face for 2Part Large Extended Retainer part #1939.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

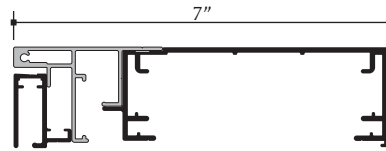
## Unassembled 7" Single Face Vandal System Kits

### 2Part 6" S/F Body with 2Part Inner Frame and 2Part Outer Frame

Part #1926

Part #1960

Part #1942



Top, Bottom & Both Sides

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$203          | \$264         | 4 x 4       | \$294          | \$382         | 6 x 6       | \$415          | \$540         | 8 x 14      | \$725          | \$942         |
| 2 x 4       | 235            | 305           | 4 x 5       | 326            | 422           | 6 x 7       | 446            | 580           | 8 x 15      | 756            | 983           |
| 2 x 5       | 266            | 345           | 4 x 6       | 356            | 463           | 6 x 8       | 478            | 621           | 8 x 16      | 786            | 1024          |
| 2 x 6       | 297            | 386           | 4 x 7       | 387            | 503           | 6 x 9       | 508            | 663           | 8 x 17      | 818            | 1064          |
| 2 x 7       | 329            | 426           | 4 x 8       | 419            | 544           | 6 x 10      | 540            | 702           | 8 x 18      | 851            | 1106          |
| 2 x 8       | 359            | 467           | 4 x 9       | 449            | 586           | 6 x 11      | 572            | 743           | 8 x 19      | 882            | 1146          |
| 2 x 9       | 391            | 508           | 4 x 10      | 481            | 626           | 6 x 12      | 604            | 783           | 8 x 20      | 912            | 1187          |
| 2 x 10      | 422            | 549           | 4 x 11      | 513            | 667           | 6 x 13      | 634            | 824           |             |                |               |
| 2 x 11      | 454            | 590           | 4 x 12      | 544            | 707           | 6 x 14      | 666            | 865           | 9 x 9       | 597            | 777           |
| 2 x 12      | 485            | 630           | 4 x 13      | 575            | 748           | 6 x 15      | 697            | 906           | 9 x 10      | 629            | 817           |
| 2 x 13      | 517            | 671           | 4 x 14      | 607            | 790           | 6 x 16      | 728            | 947           | 9 x 11      | 660            | 858           |
| 2 x 14      | 548            | 712           | 4 x 15      | 637            | 830           | 6 x 17      | 759            | 987           | 9 x 12      | 691            | 899           |
| 2 x 15      | 579            | 753           | 4 x 16      | 669            | 870           | 6 x 18      | 792            | 1028          | 9 x 13      | 722            | 940           |
| 2 x 16      | 610            | 794           | 4 x 17      | 700            | 910           | 6 x 19      | 822            | 1069          | 9 x 14      | 755            | 981           |
| 2 x 17      | 642            | 834           | 4 x 18      | 732            | 951           | 6 x 20      | 854            | 1110          | 9 x 15      | 785            | 1021          |
| 2 x 18      | 673            | 875           | 4 x 19      | 763            | 991           |             |                |               | 9 x 16      | 817            | 1062          |
| 2 x 19      | 705            | 916           | 4 x 20      | 795            | 1033          | 7 x 7       | 477            | 618           | 9 x 17      | 848            | 1103          |
| 2 x 20      | 736            | 957           |             |                |               | 7 x 8       | 507            | 659           | 9 x 18      | 879            | 1143          |
|             |                |               | 5 x 5       | 354            | 461           | 7 x 9       | 539            | 700           | 9 x 19      | 810            | 1184          |
| 3 x 3       | 233            | 302           | 5 x 6       | 385            | 501           | 7 x 10      | 570            | 741           | 9 x 20      | 942            | 1224          |
| 3 x 4       | 264            | 342           | 5 x 7       | 418            | 542           | 7 x 11      | 601            | 781           |             |                |               |
| 3 x 5       | 295            | 384           | 5 x 8       | 448            | 582           | 7 x 12      | 632            | 822           | 10 x 10     | 657            | 856           |
| 3 x 6       | 327            | 424           | 5 x 9       | 480            | 624           | 7 x 13      | 664            | 863           | 10 x 11     | 690            | 897           |
| 3 x 7       | 358            | 465           | 5 x 10      | 511            | 665           | 7 x 14      | 696            | 904           | 10 x 12     | 721            | 938           |
| 3 x 8       | 390            | 506           | 5 x 11      | 542            | 705           | 7 x 15      | 727            | 945           | 10 x 13     | 753            | 979           |
| 3 x 9       | 421            | 546           | 5 x 12      | 573            | 746           | 7 x 16      | 758            | 985           | 10 x 14     | 783            | 1019          |
| 3 x 10      | 452            | 588           | 5 x 13      | 605            | 785           | 7 x 17      | 790            | 1026          | 10 x 15     | 815            | 1059          |
| 3 x 11      | 483            | 628           | 5 x 14      | 636            | 831           | 7 x 18      | 820            | 1066          | 10 x 16     | 846            | 1099          |
| 3 x 12      | 515            | 669           | 5 x 15      | 668            | 868           | 7 x 19      | 852            | 1108          | 10 x 17     | 878            | 1141          |
| 3 x 13      | 545            | 709           | 5 x 16      | 699            | 908           | 7 x 20      | 883            | 1148          | 10 x 18     | 909            | 1182          |
| 3 x 14      | 578            | 750           | 5 x 17      | 730            | 949           |             |                |               | 10 x 19     | 941            | 1222          |
| 3 x 15      | 609            | 792           | 5 x 18      | 761            | 989           | 8 x 8       | 537            | 698           | 10 x 20     | 971            | 1263          |
| 3 x 16      | 641            | 832           | 5 x 19      | 793            | 1031          | 8 x 9       | 568            | 738           |             |                |               |
| 3 x 17      | 671            | 873           | 5 x 20      | 823            | 1072          | 8 x 10      | 599            | 779           |             |                |               |
| 3 x 18      | 702            | 912           |             |                |               | 8 x 11      | 631            | 820           |             |                |               |
| 3 x 19      | 734            | 953           |             |                |               | 8 x 12      | 663            | 860           |             |                |               |
| 3 x 20      | 764            | 995           |             |                |               | 8 x 13      | 693            | 902           |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 6" Single Face Body, Part #1926.
- Four (4) pieces of cut to size and mitered 2Part Inner Frame, Part #1960.
- Four (4) pieces of cut to size and mitered 2Part Outer Frame, Part #1942.
- All screws required to assemble by mechanical fastening.
- Note: Raceway Cover Screws and hinge fasteners are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.
- One (1) Cut to size 2Part Hinge, Part #5996.
- Two (2) 2Part Lock, Part #5994.
- One (1) 2Part Lock Wrench, Part #5992.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces and Back.
- Electrical Components.

#### Not Included (Cont.):

- Back Braces and Gussets.
- Mounting Provisions.
- Attachment of Hinge.
- Drilling of holes for locks and attachment of locks

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 6" on center, using T-12 lamps.

#### Lamp Spacing (Cont.):

- For pan formed faces use guideline for lamp spacing, see General Information on page 43.
- Always place lamps 3/4" from back of sign.

#### Header/Menu:

- Header/Reader: Mill Finish \$9.35 & Dk. Bronze \$12.16 per/ft.
- Vandal/Vandal: Mill Finish \$10.35 & Dk. Bronze \$13.46 per/ft.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.
- The **Inner Frame** retains the inner face - See page 12.
- The **Outer Frame** retains the vandal cover - See page 12.

**NOTE:** It is recommended to use safety chains and prop-bars on hingeable faces.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

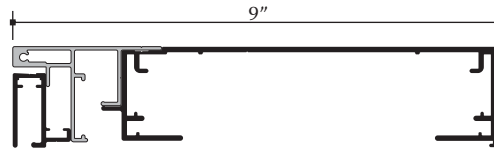
## Unassembled 9" Single Face Vandal System Kits

### 2Part 8" S/F Body with 2Part Inner Frame and 2Part Outer Frame

Part #1927

Part #1960

Part #1942



Top, Bottom & Both Sides

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$226          | \$293         | 4 x 4       | \$328          | \$425         | 6 x 6       | \$464          | \$604         | 8 x 14      | \$811          | \$1054        |
| 2 x 4       | 260            | 338           | 4 x 5       | 362            | 470           | 6 x 7       | 499            | 649           | 8 x 15      | 846            | 1099          |
| 2 x 5       | 296            | 384           | 4 x 6       | 397            | 517           | 6 x 8       | 534            | 694           | 8 x 16      | 882            | 1146          |
| 2 x 6       | 331            | 429           | 4 x 7       | 432            | 562           | 6 x 9       | 569            | 739           | 8 x 17      | 916            | 1191          |
| 2 x 7       | 366            | 476           | 4 x 8       | 467            | 608           | 6 x 10      | 605            | 784           | 8 x 18      | 951            | 1237          |
| 2 x 8       | 401            | 521           | 4 x 9       | 502            | 653           | 6 x 11      | 638            | 831           | 8 x 19      | 986            | 1282          |
| 2 x 9       | 437            | 567           | 4 x 10      | 538            | 699           | 6 x 12      | 674            | 876           | 8 x 20      | 1022           | 1328          |
| 2 x 10      | 470            | 612           | 4 x 11      | 572            | 744           | 6 x 13      | 709            | 922           |             |                |               |
| 2 x 11      | 506            | 657           | 4 x 12      | 608            | 791           | 6 x 14      | 744            | 967           | 9 x 9       | 669            | 869           |
| 2 x 12      | 541            | 704           | 4 x 13      | 643            | 836           | 6 x 15      | 779            | 1013          | 9 x 10      | 704            | 915           |
| 2 x 13      | 576            | 749           | 4 x 14      | 678            | 882           | 6 x 16      | 815            | 1058          | 9 x 11      | 739            | 961           |
| 2 x 14      | 611            | 795           | 4 x 15      | 712            | 927           | 6 x 17      | 849            | 1105          | 9 x 12      | 774            | 1006          |
| 2 x 15      | 647            | 840           | 4 x 16      | 748            | 1019          | 6 x 18      | 885            | 1150          | 9 x 13      | 810            | 1052          |
| 2 x 16      | 681            | 886           | 4 x 17      | 783            | 1064          | 6 x 19      | 920            | 1195          | 9 x 14      | 843            | 1097          |
| 2 x 17      | 717            | 931           | 4 x 18      | 818            | 1110          | 6 x 20      | 954            | 1241          | 9 x 15      | 879            | 1143          |
| 2 x 18      | 752            | 978           | 4 x 19      | 854            | 1154          |             |                |               | 9 x 16      | 914            | 1189          |
| 2 x 19      | 786            | 1023          | 4 x 20      | 888            |               | 7 x 7       | 532            | 691           | 9 x 17      | 949            | 1235          |
| 2 x 20      | 821            | 1069          |             |                |               | 7 x 8       | 568            | 737           | 9 x 18      | 984            | 1280          |
|             |                |               | 5 x 5       | 395            | 515           | 7 x 9       | 602            | 782           | 9 x 19      | 1020           | 1325          |
| 3 x 3       | 258            | 336           | 5 x 6       | 431            | 560           | 7 x 10      | 637            | 828           | 9 x 20      | 1054           | 1371          |
| 3 x 4       | 294            | 382           | 5 x 7       | 465            | 606           | 7 x 11      | 672            | 874           |             |                |               |
| 3 x 5       | 329            | 427           | 5 x 8       | 501            | 651           | 7 x 12      | 708            | 920           | 10 x 10     | 737            | 959           |
| 3 x 6       | 364            | 474           | 5 x 9       | 536            | 697           | 7 x 13      | 742            | 965           | 10 x 11     | 773            | 1004          |
| 3 x 7       | 398            | 519           | 5 x 10      | 571            | 742           | 7 x 14      | 778            | 1010          | 10 x 12     | 807            | 1050          |
| 3 x 8       | 434            | 564           | 5 x 11      | 606            | 788           | 7 x 15      | 813            | 1056          | 10 x 13     | 842            | 1095          |
| 3 x 9       | 469            | 610           | 5 x 12      | 642            | 834           | 7 x 16      | 848            | 1101          | 10 x 14     | 877            | 1141          |
| 3 x 10      | 504            | 655           | 5 x 13      | 675            | 879           | 7 x 17      | 883            | 1148          | 10 x 15     | 912            | 1187          |
| 3 x 11      | 540            | 701           | 5 x 14      | 711            | 925           | 7 x 18      | 919            | 1193          | 10 x 16     | 947            | 1232          |
| 3 x 12      | 574            | 747           | 5 x 15      | 746            | 969           | 7 x 19      | 952            | 1239          | 10 x 17     | 983            | 1278          |
| 3 x 13      | 610            | 793           | 5 x 16      | 781            | 1015          | 7 x 20      | 988            | 1284          | 10 x 18     | 1017           | 1323          |
| 3 x 14      | 645            | 838           | 5 x 17      | 816            | 1061          |             |                |               | 10 x 19     | 1053           | 1369          |
| 3 x 15      | 680            | 884           | 5 x 18      | 852            | 1107          | 8 x 8       | 600            | 780           | 10 x 20     | 1088           | 1414          |
| 3 x 16      | 715            | 929           | 5 x 19      | 886            | 1152          | 8 x 9       | 635            | 826           |             |                |               |
| 3 x 17      | 750            | 975           | 5 x 20      | 922            | 1198          | 8 x 10      | 670            | 872           |             |                |               |
| 3 x 18      | 784            | 1021          |             |                |               | 8 x 11      | 706            | 917           |             |                |               |
| 3 x 19      | 820            | 1066          |             |                |               | 8 x 12      | 740            | 963           |             |                |               |
| 3 x 20      | 855            | 1112          |             |                |               | 8 x 13      | 776            | 1008          |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Pre-Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 8" Single Face Body, Part #1927.
- Four (4) pieces of cut to size and mitered 2Part Inner Frame, Part #1960.
- Four (4) pieces of cut to size and mitered 2Part Outer Frame, Part #1942.
- All screws required to assemble by mechanical fastening.
- Note: Raceway Cover Screws and hinge fasteners are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.
- One (1) Cut to size 2Part Hinge, Part #5996.
- Two (2) 2Part Lock, Part #5994.
- One (1) 2Part Lock Wrench, Part #5992.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces and Back.
- Back Braces and Gussets.
- Electrical Components.
- Mounting Provisions.

#### Not Included (Cont.)

- Attachment of Hinge.
- Drilling of holes for locks and attachment of locks.

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 10" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.
- Always place lamps 3/4" from back of sign.

#### Cut To Size Dividers:

- **Header/Reader:** Mill Finish \$9.35 & Dk. Bronze \$12.16 per/ft.
- **Vandal/Vandal:** Mill Finish \$10.35 & Dk. Bronze \$13.46 per/ft.

#### Optional Retro\* (Vandal System Only)

- Deduct \$9.12 Mill Finish - \$11.87 for Dk. Bronze, per perimeter foot per face.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.
- The **Inner Frame** retains the inner face - See page 12.
- The **Outer Frame** retains the vandal cover - See page 12.

**NOTE:** It is recommended to use safety chains and prop-bars on hingeable faces.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

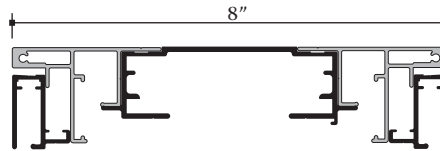
## Unassembled 8" Double Face Vandal System Kits

### 2Part 6" D/F Body with 2Part Inner Frame and 2Part Outer Frame

Part #1936

Part #1960

Part #1942



Top, Bottom & Both Sides

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$278          | \$363         | 4 x 4       | \$403          | \$523         | 6 x 6       | \$570          | \$741         | 8 x 14      | \$1000         | \$1299        |
| 2 x 4       | 322            | 419           | 4 x 5       | 446            | 580           | 6 x 7       | 614            | 798           | 8 x 15      | 1043           | 1356          |
| 2 x 5       | 366            | 476           | 4 x 6       | 489            | 636           | 6 x 8       | 657            | 855           | 8 x 16      | 1087           | 1412          |
| 2 x 6       | 410            | 532           | 4 x 7       | 523            | 693           | 6 x 9       | 701            | 911           | 8 x 17      | 1131           | 1469          |
| 2 x 7       | 453            | 589           | 4 x 8       | 578            | 750           | 6 x 10      | 744            | 968           | 8 x 18      | 1174           | 1526          |
| 2 x 8       | 497            | 646           | 4 x 9       | 621            | 807           | 6 x 11      | 788            | 1025          | 8 x 19      | 1218           | 1582          |
| 2 x 9       | 540            | 702           | 4 x 10      | 665            | 864           | 6 x 12      | 832            | 1082          | 8 x 20      | 1261           | 1639          |
| 2 x 10      | 585            | 759           | 4 x 11      | 708            | 921           | 6 x 13      | 876            | 1138          |             |                |               |
| 2 x 11      | 628            | 816           | 4 x 12      | 752            | 978           | 6 x 14      | 920            | 1195          | 9 x 9       | 821            | 1069          |
| 2 x 12      | 671            | 873           | 4 x 13      | 795            | 1034          | 6 x 15      | 963            | 1251          | 9 x 10      | 865            | 1126          |
| 2 x 13      | 715            | 929           | 4 x 14      | 839            | 1091          | 6 x 16      | 1006           | 1308          | 9 x 11      | 909            | 1182          |
| 2 x 14      | 758            | 986           | 4 x 15      | 883            | 1148          | 6 x 17      | 1050           | 1365          | 9 x 12      | 952            | 1238          |
| 2 x 15      | 802            | 1043          | 4 x 16      | 926            | 1204          | 6 x 18      | 1094           | 1422          | 9 x 13      | 996            | 1295          |
| 2 x 16      | 846            | 1099          | 4 x 17      | 969            | 1260          | 6 x 19      | 1137           | 1478          | 9 x 14      | 1040           | 1351          |
| 2 x 17      | 889            | 1156          | 4 x 18      | 1013           | 1317          | 6 x 20      | 1181           | 1535          | 9 x 15      | 1083           | 1408          |
| 2 x 18      | 932            | 1213          | 4 x 19      | 1056           | 1373          |             |                |               | 9 x 16      | 1127           | 1465          |
| 2 x 19      | 977            | 1268          | 4 x 20      | 1100           | 1430          | 7 x 7       | 654            | 851           | 9 x 17      | 1171           | 1521          |
| 2 x 20      | 1020           | 1325          |             |                |               | 7 x 8       | 698            | 907           | 9 x 18      | 1214           | 1578          |
|             |                |               | 5 x 5       | 486            | 632           | 7 x 9       | 741            | 964           | 9 x 19      | 1258           | 1635          |
| 3 x 3       | 319            | 414           | 5 x 6       | 530            | 689           | 7 x 10      | 784            | 1021          | 9 x 20      | 1301           | 1692          |
| 3 x 4       | 363            | 470           | 5 x 7       | 573            | 746           | 7 x 11      | 828            | 1077          |             |                |               |
| 3 x 5       | 406            | 527           | 5 x 8       | 617            | 802           | 7 x 12      | 873            | 1134          | 10 x 10     | 905            | 1177          |
| 3 x 6       | 449            | 585           | 5 x 9       | 662            | 859           | 7 x 13      | 916            | 1191          | 10 x 11     | 949            | 1233          |
| 3 x 7       | 494            | 642           | 5 x 10      | 705            | 916           | 7 x 14      | 960            | 1246          | 10 x 12     | 993            | 1290          |
| 3 x 8       | 537            | 698           | 5 x 11      | 748            | 972           | 7 x 15      | 1003           | 1303          | 10 x 13     | 1036           | 1347          |
| 3 x 9       | 581            | 755           | 5 x 12      | 792            | 1030          | 7 x 16      | 1046           | 1360          | 10 x 14     | 1079           | 1404          |
| 3 x 10      | 625            | 812           | 5 x 13      | 836            | 1087          | 7 x 17      | 1090           | 1416          | 10 x 15     | 1124           | 1461          |
| 3 x 11      | 668            | 868           | 5 x 14      | 879            | 1143          | 7 x 18      | 1134           | 1473          | 10 x 16     | 1168           | 1517          |
| 3 x 12      | 711            | 925           | 5 x 15      | 923            | 1200          | 7 x 19      | 1177           | 1531          | 10 x 17     | 1211           | 1574          |
| 3 x 13      | 755            | 982           | 5 x 16      | 966            | 1256          | 7 x 20      | 1221           | 1588          | 10 x 18     | 1255           | 1631          |
| 3 x 14      | 798            | 1038          | 5 x 17      | 1009           | 1313          |             |                |               | 10 x 19     | 1298           | 1687          |
| 3 x 15      | 842            | 1095          | 5 x 18      | 1053           | 1369          | 8 x 8       | 738            | 960           | 10 x 20     | 1341           | 1744          |
| 3 x 16      | 886            | 1152          | 5 x 19      | 1097           | 1426          | 8 x 9       | 781            | 1016          |             |                |               |
| 3 x 17      | 929            | 1209          | 5 x 20      | 1141           | 1483          | 8 x 10      | 824            | 1073          |             |                |               |
| 3 x 18      | 972            | 1264          |             |                |               | 8 x 11      | 868            | 1130          |             |                |               |
| 3 x 19      | 1016           | 1321          |             |                |               | 8 x 12      | 912            | 1187          |             |                |               |
| 3 x 20      | 1061           | 1378          |             |                |               | 8 x 13      | 957            | 1242          |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 6" Double Face Body, Part #1936.
- Eight (8) pieces of cut to size and mitered 2Part Inner Frame, Part #1960.
- Eight (8) pieces of cut to size and mitered 2Part Outer Frame, Part #1942.
- All screws required to assemble by mechanical fastening.
- Note: Raceway Cover Screws and hinge fasteners are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.
- Two (2) Cut to size 2Part Hinge, Part #5996.
- Four (4) 2Part Lock, Part #5994.
- One (1) 2Part Lock Wrench, Part #5992

#### Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.

#### Not Included (Cont.)

- Internal Supports.
- Attachment of Hinge.
- Drilling of holes for locks and attachment of locks.

#### Optional Accessories:

- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 5" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.

#### Cut To Size Dividers:

- **Header/Reader:** Mill Finish \$9.35 & Dk. Bronze \$12.16 per foot per face.
- **Vandal/Vandal:** Mill Finish \$10.35 & Dk. Bronze \$13.46 per foot per face.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.
- The **Inner Frame** retains the inner face - See page 12.
- The **Outer Frame** retains the vandal cover - See page 12.

**NOTE:** It is recommended to use safety chains and prop-bars on hingeable faces.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

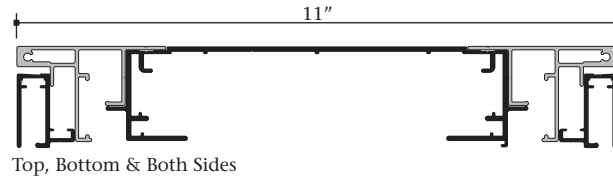
## Unassembled 11" Double Face Vandal System Kits

### 2Part 9" D/F Body with 2Part Inner Frame and 2Part Outer Frame

Part #1928

Part #1960

Part #1942



Top, Bottom & Both Sides

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$327          | \$424         | 4 x 4       | \$468          | \$610         | 6 x 6       | \$663          | \$861         | 8 x 14      | \$1157         | \$1505        |
| 2 x 4       | 376            | 488           | 4 x 5       | 520            | 675           | 6 x 7       | 712            | 927           | 8 x 15      | 1208           | 1571          |
| 2 x 5       | 426            | 554           | 4 x 6       | 570            | 740           | 6 x 8       | 763            | 991           | 8 x 16      | 1258           | 1635          |
| 2 x 6       | 477            | 618           | 4 x 7       | 620            | 805           | 6 x 9       | 814            | 1057          | 8 x 17      | 1308           | 1701          |
| 2 x 7       | 526            | 685           | 4 x 8       | 670            | 870           | 6 x 10      | 864            | 1124          | 8 x 18      | 1358           | 1765          |
| 2 x 8       | 576            | 750           | 4 x 9       | 720            | 936           | 6 x 11      | 914            | 1188          | 8 x 19      | 1408           | 1831          |
| 2 x 9       | 627            | 815           | 4 x 10      | 771            | 1002          | 6 x 12      | 964            | 1254          | 8 x 20      | 1460           | 1896          |
| 2 x 10      | 676            | 880           | 4 x 11      | 820            | 1066          | 6 x 13      | 1014           | 1318          |             |                |               |
| 2 x 11      | 728            | 946           | 4 x 12      | 870            | 1132          | 6 x 14      | 1064           | 1384          | 9 x 9       | 952            | 1239          |
| 2 x 12      | 778            | 1010          | 4 x 13      | 921            | 1198          | 6 x 15      | 1114           | 1449          | 9 x 10      | 1003           | 1304          |
| 2 x 13      | 828            | 1076          | 4 x 14      | 971            | 1262          | 6 x 16      | 1164           | 1514          | 9 x 11      | 1053           | 1369          |
| 2 x 14      | 878            | 1142          | 4 x 15      | 1022           | 1328          | 6 x 17      | 1216           | 1579          | 9 x 12      | 1105           | 1434          |
| 2 x 15      | 928            | 1206          | 4 x 16      | 1072           | 1393          | 6 x 18      | 1265           | 1645          | 9 x 13      | 1154           | 1500          |
| 2 x 16      | 979            | 1273          | 4 x 17      | 1121           | 1458          | 6 x 19      | 1316           | 1709          | 9 x 14      | 1204           | 1565          |
| 2 x 17      | 1028           | 1337          | 4 x 18      | 1172           | 1524          | 6 x 20      | 1366           | 1776          | 9 x 15      | 1255           | 1631          |
| 2 x 18      | 1078           | 1403          | 4 x 19      | 1222           | 1590          |             |                |               | 9 x 16      | 1304           | 1696          |
| 2 x 19      | 1129           | 1468          | 4 x 20      | 1273           | 1654          | 7 x 7       | 759            | 987           | 9 x 17      | 1355           | 1761          |
| 2 x 20      | 1180           | 1533          |             |                |               | 7 x 8       | 810            | 1053          | 9 x 18      | 1405           | 1826          |
|             |                |               | 5 x 5       | 565            | 736           | 7 x 9       | 860            | 1117          | 9 x 19      | 1454           | 1891          |
| 3 x 3       | 373            | 484           | 5 x 6       | 616            | 801           | 7 x 10      | 910            | 1183          | 9 x 20      | 1505           | 1956          |
| 3 x 4       | 423            | 550           | 5 x 7       | 667            | 866           | 7 x 11      | 961            | 1248          |             |                |               |
| 3 x 5       | 474            | 614           | 5 x 8       | 717            | 931           | 7 x 12      | 1010           | 1314          | 10 x 10     | 1050           | 1365          |
| 3 x 6       | 523            | 680           | 5 x 9       | 767            | 998           | 7 x 13      | 1061           | 1379          | 10 x 11     | 1099           | 1430          |
| 3 x 7       | 573            | 744           | 5 x 10      | 817            | 1062          | 7 x 14      | 1111           | 1444          | 10 x 12     | 1150           | 1495          |
| 3 x 8       | 624            | 811           | 5 x 11      | 867            | 1128          | 7 x 15      | 1161           | 1509          | 10 x 13     | 1200           | 1560          |
| 3 x 9       | 673            | 876           | 5 x 12      | 917            | 1192          | 7 x 16      | 1211           | 1575          | 10 x 14     | 1251           | 1626          |
| 3 x 10      | 723            | 941           | 5 x 13      | 967            | 1258          | 7 x 17      | 1261           | 1639          | 10 x 15     | 1301           | 1691          |
| 3 x 11      | 774            | 1006          | 5 x 14      | 1017           | 1323          | 7 x 18      | 1311           | 1705          | 10 x 16     | 1351           | 1757          |
| 3 x 12      | 824            | 1072          | 5 x 15      | 1069           | 1388          | 7 x 19      | 1362           | 1770          | 10 x 17     | 1402           | 1822          |
| 3 x 13      | 875            | 1136          | 5 x 16      | 1118           | 1453          | 7 x 20      | 1412           | 1835          | 10 x 18     | 1451           | 1887          |
| 3 x 14      | 925            | 1202          | 5 x 17      | 1169           | 1519          |             |                |               | 10 x 19     | 1502           | 1952          |
| 3 x 15      | 975            | 1267          | 5 x 18      | 1219           | 1583          | 8 x 8       | 856            | 1113          | 10 x 20     | 1552           | 2017          |
| 3 x 16      | 1025           | 1332          | 5 x 19      | 1268           | 1650          | 8 x 9       | 906            | 1179          |             |                |               |
| 3 x 17      | 1075           | 1398          | 5 x 20      | 1319           | 1715          | 8 x 10      | 957            | 1243          |             |                |               |
| 3 x 18      | 1126           | 1464          |             |                |               | 8 x 11      | 1007           | 1309          |             |                |               |
| 3 x 19      | 1175           | 1528          |             |                |               | 8 x 12      | 1057           | 1374          |             |                |               |
| 3 x 20      | 1225           | 1594          |             |                |               | 8 x 13      | 1108           | 1440          |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 9" Double Face Body, Part #1928.
- Eight (8) pieces of cut to size and mitered 2Part Inner Frame, Part #1960.
- Eight (8) pieces of cut to size and mitered 2Part Outer Frame, Part #1942.
- All screws required to assemble by mechanical fastening.
- Note: Raceway Cover Screws and hinge fasteners are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.
- Two (2) Cut to size 2Part Hinge, Part #5996.
- Four (4) 2Part Lock, Part #5994.
- One (1) 2Part Lock Wrench, Part #5992

#### Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.

#### Not Included (Cont.)

- Internal Supports.
- Attachment of Hinge.
- Drilling of holes for locks and attachment of locks.

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 7" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.

#### Cut To Size Dividers:

- **Header/Reader:** Mill Finish \$9.35 & Dk. Bronze \$12.16 per foot per face.
- **Vandal/Vandal:** Mill Finish \$10.35 & Dk. Bronze \$13.46 per foot per face.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.
- The **Inner Frame** retains the inner face - See page 12.
- The **Outer Frame** retains the vandal cover - See page 12.

**NOTE:** It is recommended to use safety chains and prop-bars on hingeable faces.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

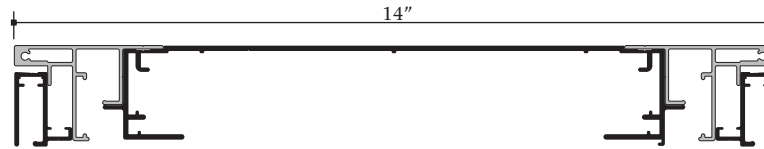
## Unassembled 14" Double Face Vandal System Kits

### 2Part 12" D/F Body with 2Part Inner Frame and 2Part Outer Frame

Part #1929

Part #1960

Part #1942



Top, Bottom & Both Sides

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$356          | \$463         | 4 x 4       | \$515          | \$668         | 6 x 6       | \$727          | \$945         | 8 x 14      | \$1272         | \$1652        |
| 2 x 4       | 411            | 534           | 4 x 5       | 569            | 739           | 6 x 7       | 782            | 1016          | 8 x 15      | 1325           | 1723          |
| 2 x 5       | 466            | 606           | 4 x 6       | 625            | 812           | 6 x 8       | 837            | 1089          | 8 x 16      | 1381           | 1796          |
| 2 x 6       | 521            | 678           | 4 x 7       | 679            | 883           | 6 x 9       | 893            | 1160          | 8 x 17      | 1435           | 1867          |
| 2 x 7       | 576            | 749           | 4 x 8       | 735            | 954           | 6 x 10      | 947            | 1231          | 8 x 18      | 1491           | 1939          |
| 2 x 8       | 631            | 820           | 4 x 9       | 790            | 1026          | 6 x 11      | 1003           | 1303          | 8 x 19      | 1546           | 2010          |
| 2 x 9       | 687            | 893           | 4 x 10      | 845            | 1097          | 6 x 12      | 1057           | 1374          | 8 x 20      | 1601           | 2081          |
| 2 x 10      | 741            | 964           | 4 x 11      | 899            | 1170          | 6 x 13      | 1113           | 1447          |             |                |               |
| 2 x 11      | 797            | 1035          | 4 x 12      | 954            | 1241          | 6 x 14      | 1168           | 1518          | 9 x 9       | 1046           | 1360          |
| 2 x 12      | 852            | 1108          | 4 x 13      | 1009           | 1313          | 6 x 15      | 1223           | 1590          | 9 x 10      | 1101           | 1432          |
| 2 x 13      | 907            | 1179          | 4 x 14      | 1065           | 1385          | 6 x 16      | 1278           | 1662          | 9 x 11      | 1156           | 1504          |
| 2 x 14      | 962            | 1250          | 4 x 15      | 1119           | 1455          | 6 x 17      | 1334           | 1733          | 9 x 12      | 1212           | 1575          |
| 2 x 15      | 1017           | 1322          | 4 x 16      | 1175           | 1527          | 6 x 18      | 1388           | 1804          | 9 x 13      | 1266           | 1647          |
| 2 x 16      | 1072           | 1393          | 4 x 17      | 1230           | 1599          | 6 x 19      | 1444           | 1876          | 9 x 14      | 1322           | 1719          |
| 2 x 17      | 1128           | 1466          | 4 x 18      | 1285           | 1671          | 6 x 20      | 1498           | 1948          | 9 x 15      | 1377           | 1862          |
| 2 x 18      | 1182           | 1537          | 4 x 19      | 1340           | 1742          |             |                |               | 9 x 16      | 1432           | 1933          |
| 2 x 19      | 1238           | 1609          | 4 x 20      | 1395           | 1814          | 7 x 7       | 834            | 1083          | 9 x 17      | 1487           | 2006          |
| 2 x 20      | 1293           | 1681          |             |                |               | 7 x 8       | 888            | 1155          | 9 x 18      | 1542           | 2077          |
|             |                |               | 5 x 5       | 620            | 807           | 7 x 9       | 944            | 1226          | 9 x 19      | 1597           | 2148          |
| 3 x 3       | 407            | 530           | 5 x 6       | 675            | 878           | 7 x 10      | 999            | 1299          | 9 x 20      | 1653           |               |
| 3 x 4       | 462            | 601           | 5 x 7       | 730            | 949           | 7 x 11      | 1054           | 1370          |             |                | 1499          |
| 3 x 5       | 518            | 672           | 5 x 8       | 785            | 1022          | 7 x 12      | 1109           | 1442          | 10 x 10     | 1153           | 1571          |
| 3 x 6       | 572            | 744           | 5 x 9       | 840            | 1093          | 7 x 13      | 1164           | 1514          | 10 x 11     | 1209           | 1643          |
| 3 x 7       | 628            | 816           | 5 x 10      | 896            | 1164          | 7 x 14      | 1219           | 1584          | 10 x 12     | 1263           | 1714          |
| 3 x 8       | 683            | 887           | 5 x 11      | 950            | 1237          | 7 x 15      | 1275           | 1656          | 10 x 13     | 1319           | 1785          |
| 3 x 9       | 738            | 960           | 5 x 12      | 1006           | 1308          | 7 x 16      | 1329           | 1728          | 10 x 14     | 1373           | 1857          |
| 3 x 10      | 793            | 1031          | 5 x 13      | 1061           | 1379          | 7 x 17      | 1385           | 1800          | 10 x 15     | 1429           | 1929          |
| 3 x 11      | 848            | 1101          | 5 x 14      | 1116           | 1451          | 7 x 18      | 1440           | 1871          | 10 x 16     | 1484           | 2000          |
| 3 x 12      | 903            | 1174          | 5 x 15      | 1171           | 1521          | 7 x 19      | 1495           | 1944          | 10 x 17     | 1539           | 2073          |
| 3 x 13      | 959            | 1245          | 5 x 16      | 1226           | 1594          | 7 x 20      | 1550           | 2015          | 10 x 18     | 1594           | 2144          |
| 3 x 14      | 1013           | 1318          | 5 x 17      | 1281           | 1666          |             |                |               | 10 x 19     | 1650           | 2214          |
| 3 x 15      | 1069           | 1389          | 5 x 18      | 1337           | 1738          | 8 x 8       | 941            | 1222          | 10 x 20     | 1704           |               |
| 3 x 16      | 1124           | 1461          | 5 x 19      | 1391           | 1810          | 8 x 9       | 995            | 1294          |             |                |               |
| 3 x 17      | 1179           | 1533          | 5 x 20      | 1447           | 1881          | 8 x 10      | 1051           | 1366          |             |                |               |
| 3 x 18      | 1233           | 1603          |             |                |               | 8 x 11      | 1106           | 1436          |             |                |               |
| 3 x 19      | 1288           | 1675          |             |                |               | 8 x 12      | 1161           | 1508          |             |                |               |
| 3 x 20      | 1343           | 1747          |             |                |               | 8 x 13      | 1216           | 1580          |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 12" Double Face Body, Part #1929.
- Eight (8) pieces of cut to size and mitered 2Part Inner Frame, Part #1960.
- Eight (8) pieces of cut to size and mitered 2Part Outer Frame, Part #1942.
- All screws required to assemble by mechanical fastening.
- Note: Raceway Cover Screws and hinge fasteners are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.
- Two (2) Cut to size 2Part Hinge, Part #5996.
- Four (4) 2Part Lock, Part #5994.
- One (1) 2Part Lock Wrench, Part #5994.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.

#### Not Included (Cont.)

- Internal Supports.
- Attachment of Hinge.
- Drilling of holes for locks and attachment of locks.

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 9" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.

#### Cut To Size Dividers:

- **Header/Reader:** Mill Finish \$9.35 & Dk. Bronze \$12.16 per foot per face.
- **Vandal/Vandal:** Mill Finish \$10.35 & Dk. Bronze \$13.46 per foot per face.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.
- The **Inner Frame** retains the inner face - See page 12.
- The **Outer Frame** retains the vandal cover - See page 12.

**NOTE:** It is recommended to use safety chains and prop-bars on hingeable faces.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

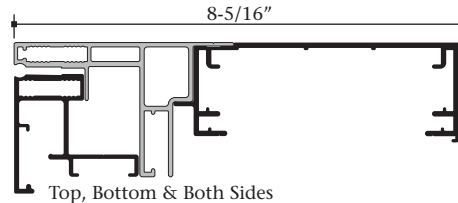
## Unassembled 8-1/4" Single Face Vandal System Kits

### 2Part 6" S/F Body with 2Part Large Inner Frame and 2Part Large Outer Frame

Part #1926

Part #1959

Part #1941



| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$285          | \$370         | 4 x 4       | \$419          | \$543         | 6 x 6       | \$597          | \$777         | 8 x 14      | \$1056         | \$1373        |
| 2 x 4       | 331            | 429           | 4 x 5       | 464            | 604           | 6 x 7       | 645            | 838           | 8 x 15      | 1103           | 1433          |
| 2 x 5       | 377            | 490           | 4 x 6       | 511            | 665           | 6 x 8       | 691            | 898           | 8 x 16      | 1149           | 1494          |
| 2 x 6       | 424            | 551           | 4 x 7       | 558            | 725           | 6 x 9       | 737            | 959           | 8 x 17      | 1195           | 1554          |
| 2 x 7       | 469            | 611           | 4 x 8       | 604            | 784           | 6 x 10      | 783            | 1019          | 8 x 18      | 1242           | 1614          |
| 2 x 8       | 517            | 671           | 4 x 9       | 650            | 845           | 6 x 11      | 831            | 1078          | 8 x 19      | 1287           | 1675          |
| 2 x 9       | 563            | 731           | 4 x 10      | 697            | 905           | 6 x 12      | 876            | 1139          | 8 x 20      | 1335           | 1736          |
| 2 x 10      | 609            | 793           | 4 x 11      | 742            | 966           | 6 x 13      | 923            | 1200          |             |                |               |
| 2 x 11      | 655            | 853           | 4 x 12      | 790            | 1026          | 6 x 14      | 969            | 1260          | 9 x 9       | 868            | 1128          |
| 2 x 12      | 702            | 912           | 4 x 13      | 836            | 1087          | 6 x 15      | 1015           | 1320          | 9 x 10      | 914            | 1189          |
| 2 x 13      | 749            | 972           | 4 x 14      | 882            | 1147          | 6 x 16      | 1062           | 1380          | 9 x 11      | 961            | 1248          |
| 2 x 14      | 795            | 1033          | 4 x 15      | 928            | 1206          | 6 x 17      | 1109           | 1442          | 9 x 12      | 1007           | 1309          |
| 2 x 15      | 841            | 1094          | 4 x 16      | 975            | 1267          | 6 x 18      | 1154           | 1502          | 9 x 13      | 1053           | 1369          |
| 2 x 16      | 888            | 1154          | 4 x 17      | 1022           | 1328          | 6 x 19      | 1201           | 1561          | 9 x 14      | 1099           | 1429          |
| 2 x 17      | 933            | 1214          | 4 x 18      | 1068           | 1388          | 6 x 20      | 1247           | 1621          | 9 x 15      | 1147           | 1490          |
| 2 x 18      | 981            | 1275          | 4 x 19      | 1114           | 1448          |             |                |               | 9 x 16      | 1192           | 1551          |
| 2 x 19      | 1027           | 1335          | 4 x 20      | 1161           | 1508          | 7 x 7       | 688            | 894           | 9 x 17      | 1239           | 1611          |
| 2 x 20      | 1073           | 1395          |             |                |               | 7 x 8       | 735            | 954           | 9 x 18      | 1285           | 1671          |
|             |                |               | 5 x 5       | 507            | 660           | 7 x 9       | 780            | 1015          | 9 x 19      | 1332           | 1730          |
| 3 x 3       | 329            | 426           | 5 x 6       | 554            | 720           | 7 x 10      | 827            | 1075          | 9 x 20      | 1378           | 1792          |
| 3 x 4       | 374            | 486           | 5 x 7       | 601            | 781           | 7 x 11      | 874            | 1135          |             |                |               |
| 3 x 5       | 421            | 548           | 5 x 8       | 647            | 841           | 7 x 12      | 920            | 1195          | 10 x 10     | 958            | 1245          |
| 3 x 6       | 467            | 608           | 5 x 9       | 693            | 902           | 7 x 13      | 966            | 1257          | 10 x 11     | 1004           | 1305          |
| 3 x 7       | 513            | 668           | 5 x 10      | 740            | 962           | 7 x 14      | 1013           | 1317          | 10 x 12     | 1051           | 1366          |
| 3 x 8       | 560            | 728           | 5 x 11      | 786            | 1022          | 7 x 15      | 1059           | 1377          | 10 x 13     | 1096           | 1426          |
| 3 x 9       | 607            | 788           | 5 x 12      | 833            | 1083          | 7 x 16      | 1106           | 1436          | 10 x 14     | 1143           | 1486          |
| 3 x 10      | 653            | 849           | 5 x 13      | 879            | 1143          | 7 x 17      | 1152           | 1497          | 10 x 15     | 1190           | 1547          |
| 3 x 11      | 699            | 909           | 5 x 14      | 926            | 1203          | 7 x 18      | 1199           | 1558          | 10 x 16     | 1237           | 1608          |
| 3 x 12      | 746            | 969           | 5 x 15      | 971            | 1263          | 7 x 19      | 1244           | 1618          | 10 x 17     | 1282           | 1667          |
| 3 x 13      | 793            | 1030          | 5 x 16      | 1019           | 1323          | 7 x 20      | 1292           | 1678          | 10 x 18     | 1329           | 1727          |
| 3 x 14      | 838            | 1090          | 5 x 17      | 1065           | 1385          |             |                |               | 10 x 19     | 1376           | 1787          |
| 3 x 15      | 885            | 1151          | 5 x 18      | 1111           | 1445          | 8 x 8       | 778            | 1010          | 10 x 20     | 1422           | 1849          |
| 3 x 16      | 931            | 1211          | 5 x 19      | 1157           | 1505          | 8 x 9       | 823            | 1072          |             |                |               |
| 3 x 17      | 978            | 1272          | 5 x 20      | 1204           | 1565          | 8 x 10      | 870            | 1132          |             |                |               |
| 3 x 18      | 1024           | 1331          |             |                |               | 8 x 11      | 917            | 1192          |             |                |               |
| 3 x 19      | 1071           | 1391          |             |                |               | 8 x 12      | 964            | 1253          |             |                |               |
| 3 x 20      | 1116           | 1452          |             |                |               | 8 x 13      | 1009           | 1313          |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 6" Single Face Body, Part #1926.
- Four (4) pieces of cut to size and mitered 2Part Large Inner Frame, Part #1959.
- Four (4) pieces of cut to size and mitered 2Part Large Outer Frame, Part #1941.
- All screws required to assemble by mechanical fastening.  
Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.
- Two (2) Cut to size 2Part Large Hinge, Part #5997.
- Two (2) 2Part Large Lock, Part #5993.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces and Back.
- Electrical Components.
- Back Braces and Gussets.

#### Not Included (Cont.)

- Mounting Provisions.
- Attachment of Hinge.
- Drilling of holes for locks and attachment of locks.
- Gas supports and mounting hardware.

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.
- Gas Supports and Mounting Hardware - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 6" on center, using T-12 lamps.

#### Lamp Spacing (Cont.)

- For pan formed faces use guideline for lamp spacing, see General Information on page 43.
- Always place lamps 3/4" from back of sign.

#### Cut To Size Dividers:

- **Large Header/Reader:** Mill Finish \$16.72 & Dk. Bronze \$21.72 per/ft.
- **Large Vandal/Vandal:** Mill Finish \$24.37 & Dk. Bronze \$31.69 per/ft.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.
- The **Inner Frame** retains the inner face - See page 12.
- The **Outer Frame** retains the vandal cover - See page 12.

**NOTE:** It is recommended to use safety chains and prop-bars on hingeable faces.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

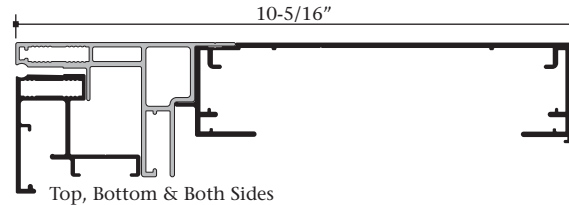
## Unassembled 10-1/4" Single Face Vandal System Kits

### 2Part 8" S/F Body with 2Part Large Inner Frame and 2Part Large Outer Frame

Part #1927

Part #1959

Part #1941



| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$308          | \$398         | 4 x 4       | \$452          | \$587         | 6 x 6       | \$647          | \$840         | 8 x 14      | \$1142         | \$1485        |
| 2 x 4       | 357            | 464           | 4 x 5       | 502            | 652           | 6 x 7       | 697            | 905           | 8 x 15      | 1192           | 1550          |
| 2 x 5       | 407            | 529           | 4 x 6       | 552            | 717           | 6 x 8       | 747            | 970           | 8 x 16      | 1242           | 1615          |
| 2 x 6       | 458            | 594           | 4 x 7       | 602            | 782           | 6 x 9       | 797            | 1035          | 8 x 17      | 1293           | 1680          |
| 2 x 7       | 507            | 659           | 4 x 8       | 652            | 847           | 6 x 10      | 847            | 1100          | 8 x 18      | 1342           | 1745          |
| 2 x 8       | 558            | 725           | 4 x 9       | 702            | 912           | 6 x 11      | 897            | 1167          | 8 x 19      | 1392           | 1810          |
| 2 x 9       | 608            | 791           | 4 x 10      | 753            | 979           | 6 x 12      | 947            | 1231          | 8 x 20      | 1443           | 1875          |
| 2 x 10      | 657            | 855           | 4 x 11      | 802            | 1043          | 6 x 13      | 998            | 1297          |             |                |               |
| 2 x 11      | 708            | 921           | 4 x 12      | 853            | 1109          | 6 x 14      | 1047           | 1361          | 9 x 9       | 939            | 1220          |
| 2 x 12      | 758            | 985           | 4 x 13      | 903            | 1173          | 6 x 15      | 1097           | 1427          | 9 x 10      | 988            | 1285          |
| 2 x 13      | 809            | 1051          | 4 x 14      | 952            | 1239          | 6 x 16      | 1148           | 1491          | 9 x 11      | 1038           | 1350          |
| 2 x 14      | 858            | 1115          | 4 x 15      | 1003           | 1303          | 6 x 17      | 1198           | 1557          | 9 x 12      | 1089           | 1415          |
| 2 x 15      | 908            | 1181          | 4 x 16      | 1053           | 1369          | 6 x 18      | 1247           | 1621          | 9 x 13      | 1138           | 1481          |
| 2 x 16      | 959            | 1245          | 4 x 17      | 1103           | 1433          | 6 x 19      | 1298           | 1687          | 9 x 14      | 1189           | 1546          |
| 2 x 17      | 1008           | 1311          | 4 x 18      | 1153           | 1499          | 6 x 20      | 1348           | 1754          | 9 x 15      | 1239           | 1611          |
| 2 x 18      | 1058           | 1377          | 4 x 19      | 1203           | 1565          |             |                |               | 9 x 16      | 1288           | 1676          |
| 2 x 19      | 1109           | 1442          | 4 x 20      | 1254           | 1630          | 7 x 7       | 743            | 967           | 9 x 17      | 1339           | 1742          |
| 2 x 20      | 1158           | 1507          |             |                |               | 7 x 8       | 794            | 1032          | 9 x 18      | 1390           | 1806          |
|             |                |               | 5 x 5       | 549            | 713           | 7 x 9       | 843            | 1097          | 9 x 19      | 1441           | 1872          |
| 3 x 3       | 354            | 460           | 5 x 6       | 599            | 779           | 7 x 10      | 894            | 1162          | 9 x 20      | 1490           | 1936          |
| 3 x 4       | 404            | 525           | 5 x 7       | 649            | 843           | 7 x 11      | 944            | 1227          |             |                |               |
| 3 x 5       | 454            | 591           | 5 x 8       | 699            | 909           | 7 x 12      | 994            | 1293          | 10 x 10     | 1036           | 1347          |
| 3 x 6       | 504            | 655           | 5 x 9       | 749            | 974           | 7 x 13      | 1044           | 1358          | 10 x 11     | 1087           | 1411          |
| 3 x 7       | 554            | 721           | 5 x 10      | 799            | 1040          | 7 x 14      | 1094           | 1423          | 10 x 12     | 1136           | 1477          |
| 3 x 8       | 605            | 785           | 5 x 11      | 849            | 1105          | 7 x 15      | 1145           | 1488          | 10 x 13     | 1187           | 1542          |
| 3 x 9       | 654            | 852           | 5 x 12      | 899            | 1170          | 7 x 16      | 1194           | 1554          | 10 x 14     | 1237           | 1608          |
| 3 x 10      | 705            | 916           | 5 x 13      | 949            | 1235          | 7 x 17      | 1245           | 1618          | 10 x 15     | 1286           | 1673          |
| 3 x 11      | 755            | 982           | 5 x 14      | 1000           | 1300          | 7 x 18      | 1296           | 1684          | 10 x 16     | 1337           | 1738          |
| 3 x 12      | 804            | 1046          | 5 x 15      | 1051           | 1366          | 7 x 19      | 1346           | 1748          | 10 x 17     | 1387           | 1803          |
| 3 x 13      | 855            | 1112          | 5 x 16      | 1100           | 1430          | 7 x 20      | 1395           | 1814          | 10 x 18     | 1436           | 1868          |
| 3 x 14      | 906            | 1177          | 5 x 17      | 1151           | 1496          |             |                |               | 10 x 19     | 1487           | 1933          |
| 3 x 15      | 957            | 1242          | 5 x 18      | 1201           | 1560          | 8 x 8       | 841            | 1093          | 10 x 20     | 1537           | 1998          |
| 3 x 16      | 1006           | 1308          | 5 x 19      | 1251           | 1626          | 8 x 9       | 891            | 1158          |             |                |               |
| 3 x 17      | 1056           | 1372          | 5 x 20      | 1301           | 1691          | 8 x 10      | 942            | 1223          |             |                |               |
| 3 x 18      | 1107           | 1439          |             |                |               | 8 x 11      | 991            | 1288          |             |                |               |
| 3 x 19      | 1156           | 1503          |             |                |               | 8 x 12      | 1042           | 1355          |             |                |               |
| 3 x 20      | 1206           | 1569          |             |                |               | 8 x 13      | 1092           | 1420          |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 8" Single Face Body, Part #1927.
- Four (4) pieces of cut to size and mitered 2Part Large Inner Frame, Part #1959.
- Four (4) pieces of cut to size and mitered 2Part Large Outer Frame, Part #1941.
- All screws required to assemble by mechanical fastening.
- Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.
- One (1) Cut to size 2Part Large Hinge, Part #5997.
- Two (2) 2Part Large Lock, Part #5993.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces and Back.
- Electrical Components.
- Back Braces and Gussets.
- Mounting Provisions.
- Attachment of Hinge.

#### Not Included (Cont.)

- Gas supports & mounting hardware.
- Drilling of holes for locks and attachment of locks.

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.
- Gas Supports and Mounting Hardware - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Cut To Size Dividers:

- Large Header/Reader: Mill Finish \$16.72 & Dk. Bronze \$21.72 per/ft.
- Large Vandal/Vandal: Mill Finish \$24.37 & Dk. Bronze \$31.69 per/ft.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 10" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.
- Always place lamps 3/4" from back of sign.

#### Retro Option\* (Vandal System Only)

- Deduct \$9.12 Mill Finish - \$11.87 Dk. Bronze, per perimeter foot per face.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.
- The Inner Frame retains the inner face - See page 12.
- The Outer Frame retains the vandal cover - See page 12.

**NOTE:** It is recommended to use safety chains and prop-bars on hingeable faces.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

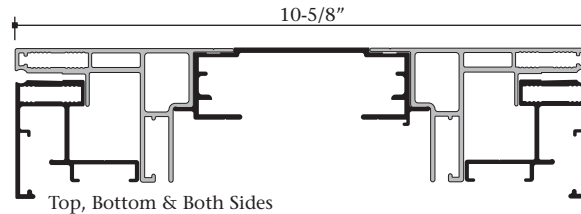
## Unassembled 10-5/8" Double Face Vandal System Kits

### 2Part 6" D/F Body with 2Part Large Inner Frame and 2Part Large Outer Frame

Part #1936

Part #1959

Part #1941



Top, Bottom & Both Sides

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$439          | \$570         | 4 x 4       | \$647          | \$841         | 6 x 6       | \$928          | \$1206        | 8 x 14      | \$1647         | \$2141        |
| 2 x 4       | 512            | 665           | 4 x 5       | 720            | 936           | 6 x 7       | 1002           | 1301          | 8 x 15      | 1721           | 2237          |
| 2 x 5       | 585            | 760           | 4 x 6       | 793            | 1031          | 6 x 8       | 1074           | 1397          | 8 x 16      | 1793           | 2331          |
| 2 x 6       | 657            | 855           | 4 x 7       | 866            | 1126          | 6 x 9       | 1148           | 1491          | 8 x 17      | 1867           | 2427          |
| 2 x 7       | 730            | 949           | 4 x 8       | 939            | 1220          | 6 x 10      | 1220           | 1587          | 8 x 18      | 1939           | 2521          |
| 2 x 8       | 803            | 1044          | 4 x 9       | 1012           | 1316          | 6 x 11      | 1294           | 1681          | 8 x 19      | 2012           | 2616          |
| 2 x 9       | 876            | 1138          | 4 x 10      | 1084           | 1410          | 6 x 12      | 1366           | 1776          | 8 x 20      | 2084           | 2710          |
| 2 x 10      | 949            | 1233          | 4 x 11      | 1157           | 1505          | 6 x 13      | 1440           | 1871          |             |                |               |
| 2 x 11      | 1022           | 1329          | 4 x 12      | 1230           | 1599          | 6 x 14      | 1511           | 1966          | 9 x 9       | 1350           | 1756          |
| 2 x 12      | 1095           | 1424          | 4 x 13      | 1303           | 1694          | 6 x 15      | 1584           | 2060          | 9 x 10      | 1424           | 1850          |
| 2 x 13      | 1168           | 1518          | 4 x 14      | 1377           | 1789          | 6 x 16      | 1657           | 2155          | 9 x 11      | 1496           | 1946          |
| 2 x 14      | 1241           | 1613          | 4 x 15      | 1449           | 1885          | 6 x 17      | 1730           | 2249          | 9 x 12      | 1570           | 2040          |
| 2 x 15      | 1314           | 1707          | 4 x 16      | 1523           | 1979          | 6 x 18      | 1803           | 2345          | 9 x 13      | 1642           | 2135          |
| 2 x 16      | 1387           | 1803          | 4 x 17      | 1595           | 2074          | 6 x 19      | 1876           | 2440          | 9 x 14      | 1715           | 2229          |
| 2 x 17      | 1460           | 1897          | 4 x 18      | 1668           | 2168          | 6 x 20      | 1949           | 2535          | 9 x 15      | 1787           | 2324          |
| 2 x 18      | 1533           | 1992          | 4 x 19      | 1741           | 2263          |             |                |               | 9 x 16      | 1861           | 2419          |
| 2 x 19      | 1605           | 2087          | 4 x 20      | 1814           | 2358          | 7 x 7       | 1069           | 1390          | 9 x 17      | 1934           | 2515          |
| 2 x 20      | 1678           | 2182          |             |                |               | 7 x 8       | 1142           | 1485          | 9 x 18      | 2007           | 2609          |
|             |                |               | 5 x 5       | 788            | 1024          | 7 x 9       | 1216           | 1579          | 9 x 19      | 2080           | 2704          |
| 3 x 3       | 506            | 657           | 5 x 6       | 860            | 1118          | 7 x 10      | 1287           | 1674          | 9 x 20      | 2153           | 2798          |
| 3 x 4       | 579            | 754           | 5 x 7       | 933            | 1213          | 7 x 11      | 1361           | 1768          |             |                |               |
| 3 x 5       | 652            | 848           | 5 x 8       | 1006           | 1309          | 7 x 12      | 1433           | 1865          | 10 x 10     | 1491           | 1939          |
| 3 x 6       | 725            | 943           | 5 x 9       | 1079           | 1404          | 7 x 13      | 1507           | 1959          | 10 x 11     | 1563           | 2034          |
| 3 x 7       | 798            | 1037          | 5 x 10      | 1152           | 1498          | 7 x 14      | 1579           | 2054          | 10 x 12     | 1637           | 2128          |
| 3 x 8       | 872            | 1132          | 5 x 11      | 1225           | 1593          | 7 x 15      | 1653           | 2148          | 10 x 13     | 1709           | 2223          |
| 3 x 9       | 944            | 1226          | 5 x 12      | 1298           | 1687          | 7 x 16      | 1725           | 2243          | 10 x 14     | 1783           | 2317          |
| 3 x 10      | 1017           | 1322          | 5 x 13      | 1371           | 1782          | 7 x 17      | 1799           | 2337          | 10 x 15     | 1855           | 2413          |
| 3 x 11      | 1090           | 1416          | 5 x 14      | 1444           | 1877          | 7 x 18      | 1871           | 2433          | 10 x 16     | 1929           | 2507          |
| 3 x 12      | 1163           | 1511          | 5 x 15      | 1517           | 1972          | 7 x 19      | 1945           | 2527          | 10 x 17     | 2001           | 2602          |
| 3 x 13      | 1236           | 1607          | 5 x 16      | 1590           | 2066          | 7 x 20      | 2017           | 2622          | 10 x 18     | 2075           | 2696          |
| 3 x 14      | 1309           | 1701          | 5 x 17      | 1663           | 2162          |             |                |               | 10 x 19     | 2147           | 2791          |
| 3 x 15      | 1381           | 1797          | 5 x 18      | 1737           | 2256          | 8 x 8       | 1210           | 1573          | 10 x 20     | 2221           | 2886          |
| 3 x 16      | 1454           | 1891          | 5 x 19      | 1809           | 2352          | 8 x 9       | 1282           | 1667          |             |                |               |
| 3 x 17      | 1527           | 1986          | 5 x 20      | 1882           | 2447          | 8 x 10      | 1356           | 1762          |             |                |               |
| 3 x 18      | 1600           | 2080          |             |                |               | 8 x 11      | 1428           | 1857          |             |                |               |
| 3 x 19      | 1673           | 2175          |             |                |               | 8 x 12      | 1502           | 1952          |             |                |               |
| 3 x 20      | 1746           | 2269          |             |                |               | 8 x 13      | 1575           | 2046          |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 6" Double Face Body, Part #1936.
- Eight (8) pieces of cut to size and mitered 2Part Large Inner Frame, Part #1959.
- Eight (8) pieces of cut to size and mitered 2Part Large Outer Frame, Part #1941.
- All screws required to assemble by mechanical fastening.
- Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.
- Two (2) Cut to size 2Part Large Hinge, Part #5997.
- Four (4) 2Part Large Lock, Part #5993.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Internal Supports.

#### Not Included (Cont.)

- Attachment of Hinge.
- Drilling of holes for locks and attachment of locks.
- Gas supports and mounting hardware.

#### Optional Accessories:

- Divider Bar - See page 39.
- Gas Supports and Mounting Hardware - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 5" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.

#### Header/Menu:

- **Large Header/Reader:** Mill Finish \$16.72 & Dk. Bronze \$21.72 per foot per face.
- **Large Vandal/Vandal:** Mill Finish \$24.37 & Dk. Bronze \$31.69 per foot per face.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.
- The **Inner Frame** retains the inner face - See page 12.
- The **Outer Frame** retains the vandal cover - See page 12.

**NOTE:** It is recommended to use safety chains and prop-bars on hingeable faces.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact **SignComp** Customer Service for assistance

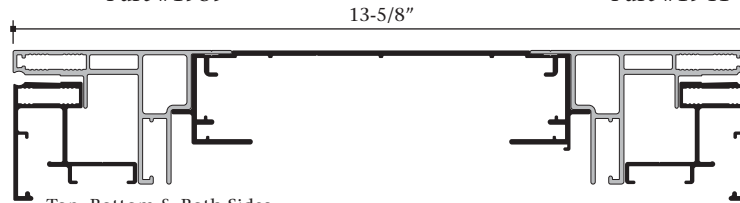
## Unassembled 13-5/8" Double Face Vandal System Kits

### 2Part 9" D/F Body with 2Part Large Inner Frame and 2Part Large Outer Frame

Part #1928

Part #1959

Part #1941



Top, Bottom & Both Sides

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$488          | \$634         | 4 x 4       | \$718          | \$932         | 6 x 6       | \$1027         | \$1336        | 8 x 14      | \$1819         | \$2366        |
| 2 x 4       | 569            | 739           | 4 x 5       | 798            | 1037          | 6 x 7       | 1108           | 1441          | 8 x 15      | 1899           | 2470          |
| 2 x 5       | 649            | 843           | 4 x 6       | 878            | 1142          | 6 x 8       | 1189           | 1545          | 8 x 16      | 1980           | 2574          |
| 2 x 6       | 729            | 948           | 4 x 7       | 959            | 1246          | 6 x 9       | 1268           | 1650          | 8 x 17      | 2060           | 2678          |
| 2 x 7       | 810            | 1052          | 4 x 8       | 1038           | 1351          | 6 x 10      | 1349           | 1754          | 8 x 18      | 2140           | 2783          |
| 2 x 8       | 889            | 1156          | 4 x 9       | 1119           | 1454          | 6 x 11      | 1429           | 1857          | 8 x 19      | 2221           | 2888          |
| 2 x 9       | 970            | 1261          | 4 x 10      | 1200           | 1559          | 6 x 12      | 1509           | 1962          | 8 x 20      | 2301           | 2991          |
| 2 x 10      | 1051           | 1366          | 4 x 11      | 1280           | 1664          | 6 x 13      | 1590           | 2066          |             |                |               |
| 2 x 11      | 1131           | 1470          | 4 x 12      | 1360           | 1768          | 6 x 14      | 1670           | 2171          | 9 x 9       | 1492           | 1940          |
| 2 x 12      | 1211           | 1574          | 4 x 13      | 1441           | 1873          | 6 x 15      | 1750           | 2275          | 9 x 10      | 1573           | 2044          |
| 2 x 13      | 1292           | 1678          | 4 x 14      | 1520           | 1977          | 6 x 16      | 1831           | 2379          | 9 x 11      | 1653           | 2149          |
| 2 x 14      | 1371           | 1783          | 4 x 15      | 1601           | 2081          | 6 x 17      | 1911           | 2484          | 9 x 12      | 1733           | 2252          |
| 2 x 15      | 1452           | 1888          | 4 x 16      | 1682           | 2186          | 6 x 18      | 1991           | 2589          | 9 x 13      | 1813           | 2357          |
| 2 x 16      | 1533           | 1992          | 4 x 17      | 1762           | 2290          | 6 x 19      | 2072           | 2693          | 9 x 14      | 1893           | 2462          |
| 2 x 17      | 1613           | 2097          | 4 x 18      | 1842           | 2395          | 6 x 20      | 2151           | 2797          | 9 x 15      | 1974           | 2566          |
| 2 x 18      | 1693           | 2201          | 4 x 19      | 1923           | 2499          |             |                |               | 9 x 16      | 2055           | 2671          |
| 2 x 19      | 1773           | 2305          | 4 x 20      | 2002           | 2603          | 7 x 7       | 1182           | 1537          | 9 x 17      | 2135           | 2775          |
| 2 x 20      | 1853           | 2410          |             |                |               | 7 x 8       | 1263           | 1642          | 9 x 18      | 2214           | 2879          |
|             |                |               | 5 x 5       | 873            | 1134          | 7 x 9       | 1343           | 1746          | 9 x 19      | 2295           | 2984          |
| 3 x 3       | 563            | 731           | 5 x 6       | 952            | 1239          | 7 x 10      | 1424           | 1850          | 9 x 20      | 2375           | 3089          |
| 3 x 4       | 644            | 836           | 5 x 7       | 1033           | 1343          | 7 x 11      | 1504           | 1954          |             |                |               |
| 3 x 5       | 723            | 941           | 5 x 8       | 1113           | 1448          | 7 x 12      | 1583           | 2059          | 10 x 10     | 1647           | 2141          |
| 3 x 6       | 803            | 1045          | 5 x 9       | 1194           | 1552          | 7 x 13      | 1664           | 2164          | 10 x 11     | 1727           | 2246          |
| 3 x 7       | 884            | 1150          | 5 x 10      | 1275           | 1656          | 7 x 14      | 1744           | 2268          | 10 x 12     | 1807           | 2350          |
| 3 x 8       | 964            | 1254          | 5 x 11      | 1355           | 1761          | 7 x 15      | 1825           | 2373          | 10 x 13     | 1888           | 2454          |
| 3 x 9       | 1045           | 1358          | 5 x 12      | 1434           | 1866          | 7 x 16      | 1906           | 2477          | 10 x 14     | 1969           | 2559          |
| 3 x 10      | 1126           | 1463          | 5 x 13      | 1515           | 1970          | 7 x 17      | 1986           | 2581          | 10 x 15     | 2049           | 2664          |
| 3 x 11      | 1205           | 1567          | 5 x 14      | 1595           | 2074          | 7 x 18      | 2065           | 2686          | 10 x 16     | 2129           | 2768          |
| 3 x 12      | 1285           | 1672          | 5 x 15      | 1676           | 2178          | 7 x 19      | 2146           | 2790          | 10 x 17     | 2209           | 2872          |
| 3 x 13      | 1366           | 1776          | 5 x 16      | 1757           | 2283          | 7 x 20      | 2226           | 2895          | 10 x 18     | 2289           | 2976          |
| 3 x 14      | 1446           | 1880          | 5 x 17      | 1836           | 2388          |             |                |               | 10 x 19     | 2370           | 3081          |
| 3 x 15      | 1527           | 1985          | 5 x 18      | 1916           | 2492          | 8 x 8       | 1338           | 1739          | 10 x 20     | 2450           | 3186          |
| 3 x 16      | 1608           | 2090          | 5 x 19      | 1997           | 2596          | 8 x 9       | 1418           | 1843          |             |                |               |
| 3 x 17      | 1687           | 2193          | 5 x 20      | 2077           | 2701          | 8 x 10      | 1498           | 1948          |             |                |               |
| 3 x 18      | 1767           | 2297          |             |                |               | 8 x 11      | 1578           | 2052          |             |                |               |
| 3 x 19      | 1848           | 2401          |             |                |               | 8 x 12      | 1658           | 2156          |             |                |               |
| 3 x 20      | 1928           | 2506          |             |                |               | 8 x 13      | 1739           | 2261          |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 9" Double Face Body, Part #1928.
- Eight (8) pieces of cut to size and mitered 2Part Large Inner Frame, Part #1959.
- Eight (8) pieces of cut to size and mitered 2Part Large Outer Frame, Part #1941.
- All screws required to assemble by mechanical fastening.
- Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.
- Two (2) Cut to size 2Part Large Hinge, Part #5997.
- Four (4) 2Part Large Lock, Part #5993.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Internal Supports.

#### Not Included (Cont.)

- Attachment of Hinge.
- Drilling of holes for locks and attachment of locks.
- Gas supports and mounting hardware.

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.
- Gas Supports and Mounting Hardware - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 7" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.

#### Cut To Size Dividers:

- **Large Header/Reader:** Mill Finish \$16.72 & Dk. Bronze \$21.72 per foot per face.
- **Large Vandal/Vandal:** Mill Finish \$24.37 & Dk. Bronze \$31.69 per foot per face.

#### General Information:

- Finishes - See page 35.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.
- The **Inner Frame** retains the inner face - See page 12.
- The **Outer Frame** retains the vandal cover - See page 12.

**NOTE:** It is recommended to use safety chains and prop-bars on hingeable faces.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact **SignComp** Customer Service for assistance

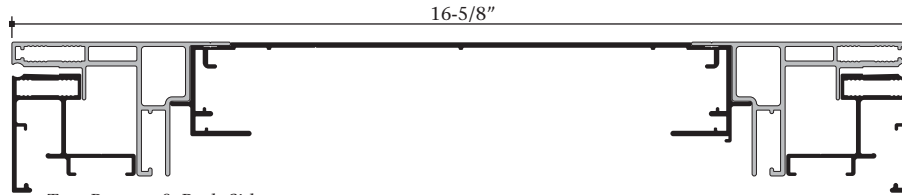
## Unassembled 16-5/8" Double Face Vandal System Kits

### 2Part 12" D/F Body with 2Part Large Inner Frame and 2Part Large Outer Frame

Part #1929

Part #1959

Part #1941



Top, Bottom & Both Sides

| Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze | Size<br>HxW | Mill<br>Finish | Dk.<br>Bronze |
|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|-------------|----------------|---------------|
| 2 x 3       | \$519          | \$673         | 4 x 4       | \$762          | \$991         | 6 x 6       | \$1092         | \$1420        | 8 x 14      | \$1932         | \$2512        |
| 2 x 4       | 604            | 784           | 4 x 5       | 848            | 1101          | 6 x 7       | 1177           | 1531          | 8 x 15      | 2018           | 2623          |
| 2 x 5       | 689            | 896           | 4 x 6       | 932            | 1213          | 6 x 8       | 1262           | 1640          | 8 x 16      | 2102           | 2733          |
| 2 x 6       | 774            | 1006          | 4 x 7       | 1019           | 1323          | 6 x 9       | 1348           | 1751          | 8 x 17      | 2188           | 2844          |
| 2 x 7       | 859            | 1117          | 4 x 8       | 1103           | 1434          | 6 x 10      | 1432           | 1863          | 8 x 18      | 2274           | 2955          |
| 2 x 8       | 945            | 1227          | 4 x 9       | 1189           | 1545          | 6 x 11      | 1518           | 1973          | 8 x 19      | 2358           | 3066          |
| 2 x 9       | 1030           | 1339          | 4 x 10      | 1274           | 1656          | 6 x 12      | 1602           | 2084          | 8 x 20      | 2444           | 3176          |
| 2 x 10      | 1115           | 1449          | 4 x 11      | 1359           | 1766          | 6 x 13      | 1688           | 2195          |             |                |               |
| 2 x 11      | 1200           | 1560          | 4 x 12      | 1445           | 1877          | 6 x 14      | 1775           | 2306          | 9 x 9       | 1587           | 2061          |
| 2 x 12      | 1285           | 1671          | 4 x 13      | 1529           | 1988          | 6 x 15      | 1859           | 2416          | 9 x 10      | 1672           | 2172          |
| 2 x 13      | 1370           | 1782          | 4 x 14      | 1615           | 2099          | 6 x 16      | 1945           | 2527          | 9 x 11      | 1757           | 2284          |
| 2 x 14      | 1455           | 1892          | 4 x 15      | 1700           | 2209          | 6 x 17      | 2029           | 2638          | 9 x 12      | 1842           | 2394          |
| 2 x 15      | 1540           | 2003          | 4 x 16      | 1785           | 2321          | 6 x 18      | 2115           | 2749          | 9 x 13      | 1927           | 2505          |
| 2 x 16      | 1626           | 2114          | 4 x 17      | 1870           | 2432          | 6 x 19      | 2200           | 2859          | 9 x 14      | 2012           | 2616          |
| 2 x 17      | 1712           | 2225          | 4 x 18      | 1955           | 2542          | 6 x 20      | 2285           | 2970          | 9 x 15      | 2097           | 2727          |
| 2 x 18      | 1797           | 2335          | 4 x 19      | 2041           | 2653          |             |                |               | 9 x 16      | 2183           | 2837          |
| 2 x 19      | 1882           | 2447          | 4 x 20      | 2126           | 2764          | 7 x 7       | 1257           | 1634          | 9 x 17      | 2267           | 2948          |
| 2 x 20      | 1967           | 2557          |             |                |               | 7 x 8       | 1342           | 1744          | 9 x 18      | 2353           | 3059          |
|             |                |               | 5 x 5       | 927            | 1205          | 7 x 9       | 1427           | 1855          | 9 x 19      | 2438           | 3170          |
| 3 x 3       | 597            | 777           | 5 x 6       | 1013           | 1317          | 7 x 10      | 1513           | 1966          | 9 x 20      | 2523           | 3280          |
| 3 x 4       | 684            | 888           | 5 x 7       | 1097           | 1427          | 7 x 11      | 1597           | 2077          |             |                |               |
| 3 x 5       | 768            | 999           | 5 x 8       | 1183           | 1538          | 7 x 12      | 1683           | 2187          | 10 x 10     | 1750           | 2276          |
| 3 x 6       | 854            | 1110          | 5 x 9       | 1267           | 1649          | 7 x 13      | 1767           | 2298          | 10 x 11     | 1836           | 2387          |
| 3 x 7       | 939            | 1220          | 5 x 10      | 1353           | 1760          | 7 x 14      | 1853           | 2409          | 10 x 12     | 1922           | 2498          |
| 3 x 8       | 1024           | 1331          | 5 x 11      | 1439           | 1870          | 7 x 15      | 1939           | 2520          | 10 x 13     | 2007           | 2608          |
| 3 x 9       | 1110           | 1442          | 5 x 12      | 1524           | 1981          | 7 x 16      | 2023           | 2630          | 10 x 14     | 2092           | 2720          |
| 3 x 10      | 1194           | 1553          | 5 x 13      | 1610           | 2092          | 7 x 17      | 2109           | 2742          | 10 x 15     | 2177           | 2830          |
| 3 x 11      | 1280           | 1664          | 5 x 14      | 1694           | 2203          | 7 x 18      | 2193           | 2853          | 10 x 16     | 2262           | 2941          |
| 3 x 12      | 1365           | 1775          | 5 x 15      | 1780           | 2313          | 7 x 19      | 2280           | 2963          | 10 x 17     | 2348           | 3052          |
| 3 x 13      | 1450           | 1886          | 5 x 16      | 1865           | 2424          | 7 x 20      | 2364           | 3074          | 10 x 18     | 2432           | 3162          |
| 3 x 14      | 1535           | 1996          | 5 x 17      | 1950           | 2535          |             |                |               | 10 x 19     | 2518           | 3273          |
| 3 x 15      | 1620           | 2107          | 5 x 18      | 2035           | 2646          | 8 x 8       | 1422           | 1848          | 10 x 20     | 2603           | 3383          |
| 3 x 16      | 1705           | 2218          | 5 x 19      | 2120           | 2756          | 8 x 9       | 1507           | 1959          |             |                |               |
| 3 x 17      | 1791           | 2329          | 5 x 20      | 2205           | 2868          | 8 x 10      | 1592           | 2070          |             |                |               |
| 3 x 18      | 1876           | 2438          |             |                |               | 8 x 11      | 1677           | 2181          |             |                |               |
| 3 x 19      | 1961           | 2549          |             |                |               | 8 x 12      | 1762           | 2290          |             |                |               |
| 3 x 20      | 2046           | 2660          |             |                |               | 8 x 13      | 1848           | 2401          |             |                |               |

#### Included in Sign Cabinet Kit Pricing:

- Mill finish or Dk. Bronze.
- Four (4) pieces of cut to size and mitered 2Part 12" Double Face Body, Part #1929.
- Eight (8) pieces of cut to size and mitered 2Part Large Inner Frame, Part #1959.
- Eight (8) pieces of cut to size and mitered 2Part Large Outer Frame, Part #1941.
- All screws required to assemble by mechanical fastening.
- Note: Raceway Cover Screws are not included.
- All Body Corner Angles and/or Corner Keys required.
- Packaging.
- Two (2) Cut to size 2Part Large Hinge, Part #5997.
- Four (4) 2Part Large Lock, Part #5993.

#### Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Internal Supports.

#### Not Included (Cont.)

- Attachment of Hinge.
- Drilling of holes for locks and attachment of locks.
- Gas supports and mounting hardware.

#### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.
- Divider Bar - See page 39.
- Gas Supports and Mounting Hardware - See page 39.

#### Kit Sizes and Availability:

- It is recommended to order kits 1-3/4" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

#### Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 9" on center, using T-12 lamps.
- For pan formed faces use guideline for lamp spacing, see General Information on page 43.

#### Cut To Size Dividers:

- **Large Header/Reader:** Mill Finish \$16.72 & Dk. Bronze \$21.72 per foot per face.
- **Large Vandal/Vandal:** Mill Finish \$24.37 & Dk. Bronze \$31.69 per foot per face.

#### General Information:

- Finishes - See page 43.
- Additional information - See page 43.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.
- The **Inner Frame** retains the inner face - See page 12.
- The **Outer Frame** retains the vandal cover - See page 12.

**NOTE:** It is recommended to use safety chains and prop-bars on hingeable faces.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

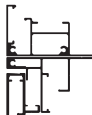
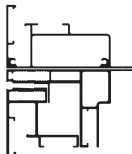
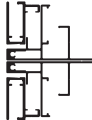
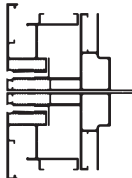
Mill Finish Extrusions & Kits.....+6%

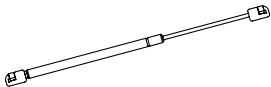
Pre-Painted Extrusions & Kits.....+6%

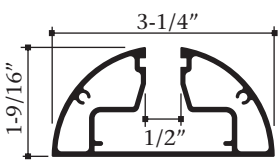
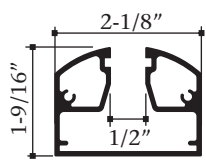
All Accessories and Components.....+6%

Please contact **SignComp** Customer Service for assistance

## Standard System Options

| Part                                                                                | Part Number                                                                                                                                                                                                                                                                                             | Cut to Size<br>Mill Finish | Cost Per Foot<br>Dk. Bronze |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|-----------------------------|
| Cut To Size Dividers                                                                |                                                                                                                                                                                                                                                                                                         |                            |                             |
|    | 2Part Divider<br>1905<br><b>Included:</b> <ul style="list-style-type: none"><li>Screws for mechanical fastening.</li><li>Divider Angles.</li></ul>                                                                                                                                                      | \$3.82                     | \$4.96                      |
|    | 2Part Extended Retainer<br>2Part Vandal System<br>1940 &<br>1942/1960<br><b>Included:</b> <ul style="list-style-type: none"><li>Screws for mechanical fastening.</li><li>Divider Angles 2"x 2" x 1/8" (3/4").</li><li>Corner Angles and Corner Keys.</li><li>2Part Hinge.</li></ul>                     | 9.35                       | 12.16                       |
|    | 2Part Large Extended Retainer<br>2Part Large Vandal System<br>1939 &<br>1941/1959<br><b>Included:</b> <ul style="list-style-type: none"><li>Screws for mechanical fastening.</li><li>Divider Angles 2" x 2" x 1/8" (3/4").</li><li>Corner Angles and Corner Keys.</li><li>2Part Large Hinge.</li></ul>  | 16.72                      | 21.72                       |
|  | 2Part Vandal System<br>2Part Vandal System<br>1942/1960 &<br>1942/1960<br><b>Included:</b> <ul style="list-style-type: none"><li>Screws for mechanical fastening.</li><li>Divider Angles 2"x 2" x 1/8" (3/4").</li><li>Corner Angles and Corner Keys.</li><li>2Part Hinge.</li></ul>                    | 10.35                      | 13.46                       |
|  | 2Part Large Vandal System<br>2Part Large Vandal System<br>1941/1959 &<br>1941/1959<br><b>Included:</b> <ul style="list-style-type: none"><li>Screws for mechanical fastening.</li><li>Divider Angles 2" x 2" x 1/8" (3/4").</li><li>Corner Angles and Corner Keys.</li><li>2Part Large Hinge.</li></ul> | 24.37                      | 31.69                       |

| Part                                                                                | Part Number                                                                                                                                                                                                               | Price<br>Each |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| Hardware                                                                            |                                                                                                                                                                                                                           |               |
|  | Gas Support<br>5934-Kit<br><b>Included:</b> <ul style="list-style-type: none"><li>(2) Gas Supports</li><li>(2) Ball Stud Mounting Brackets</li><li>(4) 10mm Ball Studs</li><li>Screws for mechanical fastening.</li></ul> | \$56.02       |

| Edge Lit LED 1/2 Round                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                      |                  | Edge Lit LED 1/4 Round                                                                                                                                                                                                                                                                                                           |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|--|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|----------------|----|------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|--|
| Part #1995                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                      |                  | Part #1996                                                                                                                                                                                                                                                                                                                       |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
|                                                                                                                                                                                                                                               | <table><tr><th>Length<br/>Inches</th><th>Mill<br/>Finish</th></tr><tr><td>12</td><td>\$61</td></tr><tr><td>15</td><td>62</td></tr><tr><td>18</td><td>63</td></tr><tr><td>24</td><td>64</td></tr><tr><td>30</td><td>67</td></tr><tr><td>36</td><td>69</td></tr><tr><td>42</td><td>70</td></tr><tr><td>48</td><td>72</td></tr></table> | Length<br>Inches | Mill<br>Finish                                                                                                                                                                                                                                                                                                                   | 12 | \$61 | 15 | 62 | 18 | 63 | 24 | 64 | 30 | 67 | 36 | 69 | 42 | 70 | 48 | 72 |  |  | <table><tr><th>Length<br/>Inches</th><th>Mill<br/>Finish</th></tr><tr><td>12</td><td>\$58</td></tr><tr><td>15</td><td>61</td></tr><tr><td>18</td><td>62</td></tr><tr><td>24</td><td>63</td></tr><tr><td>30</td><td>64</td></tr><tr><td>36</td><td>67</td></tr><tr><td>42</td><td>68</td></tr><tr><td>48</td><td>70</td></tr></table> | Length<br>Inches | Mill<br>Finish | 12 | \$58 | 15 | 61 | 18 | 62 | 24 | 63 | 30 | 64 | 36 | 67 | 42 | 68 | 48 | 70 |  |
| Length<br>Inches                                                                                                                                                                                                                                                                                                                 | Mill<br>Finish                                                                                                                                                                                                                                                                                                                       |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 12                                                                                                                                                                                                                                                                                                                               | \$61                                                                                                                                                                                                                                                                                                                                 |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 15                                                                                                                                                                                                                                                                                                                               | 62                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 18                                                                                                                                                                                                                                                                                                                               | 63                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 24                                                                                                                                                                                                                                                                                                                               | 64                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 30                                                                                                                                                                                                                                                                                                                               | 67                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 36                                                                                                                                                                                                                                                                                                                               | 69                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 42                                                                                                                                                                                                                                                                                                                               | 70                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 48                                                                                                                                                                                                                                                                                                                               | 72                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| Length<br>Inches                                                                                                                                                                                                                                                                                                                 | Mill<br>Finish                                                                                                                                                                                                                                                                                                                       |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 12                                                                                                                                                                                                                                                                                                                               | \$58                                                                                                                                                                                                                                                                                                                                 |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 15                                                                                                                                                                                                                                                                                                                               | 61                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 18                                                                                                                                                                                                                                                                                                                               | 62                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 24                                                                                                                                                                                                                                                                                                                               | 63                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 30                                                                                                                                                                                                                                                                                                                               | 64                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 36                                                                                                                                                                                                                                                                                                                               | 67                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 42                                                                                                                                                                                                                                                                                                                               | 68                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| 48                                                                                                                                                                                                                                                                                                                               | 70                                                                                                                                                                                                                                                                                                                                   |                  |                                                                                                                                                                                                                                                                                                                                  |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |
| <b>Included in Edge Lit LED Kit Pricing:</b> <ul style="list-style-type: none"><li>One (1) Cut to Length LED profile Mill Finish.</li><li>Two (2) End Caps.</li><li>Four (4) #6 x 3/8" Cap Screws.</li><li>All spring pins required for assembly.</li><li><b>NOT INCLUDED:</b> Face, LED's and electrical components .</li></ul> |                                                                                                                                                                                                                                                                                                                                      |                  | <b>Included in Edge Lit LED Kit Pricing:</b> <ul style="list-style-type: none"><li>One (1) Cut to Length LED profile Mill Finish.</li><li>Two (2) End Caps.</li><li>Four (4) #6 x 3/8" Cap Screws.</li><li>All spring pins required for assembly.</li><li><b>NOT INCLUDED:</b> Face, LED's and electrical components .</li></ul> |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |                                                                                      |                                                                                                                                                                                                                                                                                                                                      |                  |                |    |      |    |    |    |    |    |    |    |    |    |    |    |    |    |    |  |

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

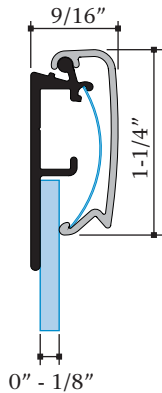
Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

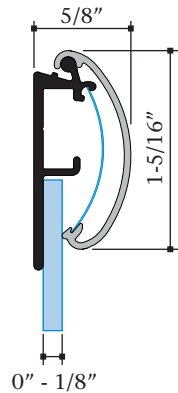
Please contact SignComp Customer Service for assistance

## Unassembled Snap Frame Kits

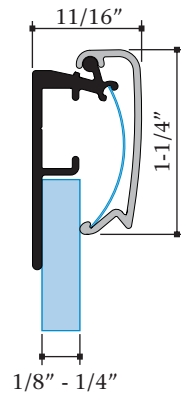
### Snap Frames



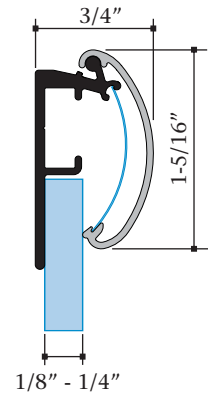
Snap Frame  
Part #1899  
Snap Frame Flat Cover  
Part #1895



Snap Frame  
Part #1896  
Snap Frame Radius Cover  
Part #1896



Large Snap Frame  
Part #1898  
Snap Frame Flat Cover  
Part #1895



Large Snap Frame  
Part #1898  
Snap Frame Radius Cover  
Part #1896

| Size HxW | Mill Finish Cover | Size HxW | Mill Finish Cover | Size HxW | Mill Finish Cover | Size HxW | Clear Anodized Cover | Size HxW | Clear Anodized Cover | Size HxW | Clear Anodized Cover |
|----------|-------------------|----------|-------------------|----------|-------------------|----------|----------------------|----------|----------------------|----------|----------------------|
| 12 x 12  | \$17              | 24 x 24  | \$29              | 36 x 36  | \$40              | 12 x 12  | \$20                 | 24 x 24  | \$35                 | 36 x 36  | \$49                 |
| 12 x 18  | 20                | 24 x 30  | 32                | 36 x 48  | 45                | 12 x 18  | 23                   | 24 x 30  | 38                   | 36 x 48  | 57                   |
| 12 x 24  | 22                | 24 x 36  | 35                | 36 x 60  | 51                | 12 x 24  | 28                   | 24 x 36  | 42                   | 36 x 60  | 63                   |
| 12 x 30  | 25                | 24 x 48  | 40                | 36 x 72  | 58                | 12 x 30  | 32                   | 24 x 48  | 49                   | 36 x 72  | 71                   |
| 12 x 36  | 29                | 24 x 60  | 45                | 36 x 84  | 63                | 12 x 36  | 35                   | 24 x 60  | 57                   | 36 x 84  | 78                   |
| 12 x 48  | 35                | 24 x 72  | 51                | 36 x 96  | 69                | 12 x 48  | 42                   | 24 x 72  | 63                   | 36 x 96  | 86                   |
| 12 x 60  | 40                | 24 x 84  | 58                | 36 x 108 | 75                | 12 x 60  | 49                   | 24 x 84  | 71                   | 36 x 108 | 92                   |
| 12 x 72  | 45                | 24 x 96  | 63                | 36 x 120 | 80                | 12 x 72  | 57                   | 24 x 96  | 78                   | 36 x 120 | 100                  |
| 12 x 84  | 51                | 24 x 108 | 69                | 36 x 132 | 87                | 12 x 84  | 63                   | 24 x 108 | 86                   | 36 x 132 | 108                  |
| 12 x 96  | 58                | 24 x 120 | 75                | 36 x 144 | 92                | 12 x 96  | 71                   | 24 x 120 | 92                   | 36 x 144 | 114                  |
| 12 x 108 | 63                | 24 x 132 | 80                |          |                   | 12 x 108 | 78                   | 24 x 132 | 100                  |          |                      |
| 12 x 120 | 69                | 24 x 144 | 87                | 48 x 48  | 51                | 12 x 120 | 86                   | 24 x 144 | 108                  | 48 x 48  | 63                   |
| 12 x 132 | 75                |          |                   | 48 x 60  | 58                | 12 x 132 | 92                   |          |                      | 48 x 60  | 71                   |
| 12 x 144 | 80                |          |                   | 48 x 72  | 63                | 12 x 144 | 100                  |          |                      | 48 x 72  | 78                   |
|          |                   | 30 x 30  | 35                | 48 x 84  | 69                |          |                      | 30 x 30  | 42                   | 48 x 84  | 86                   |
|          |                   | 30 x 36  | 37                | 48 x 96  | 75                |          |                      | 30 x 36  | 45                   | 48 x 96  | 92                   |
| 18 x 18  | 22                | 30 x 48  | 43                | 48 x 108 | 80                | 18 x 18  | 28                   | 30 x 48  | 53                   | 48 x 108 | 100                  |
| 18 x 24  | 25                | 30 x 60  | 49                | 48 x 120 | 87                | 18 x 24  | 32                   | 30 x 60  | 60                   | 48 x 120 | 108                  |
| 18 x 30  | 29                | 30 x 72  | 55                | 48 x 132 | 92                | 18 x 30  | 35                   | 30 x 72  | 68                   | 48 x 132 | 114                  |
| 18 x 36  | 32                | 30 x 84  | 60                | 48 x 144 | 98                | 18 x 36  | 38                   | 30 x 84  | 75                   | 48 x 144 | 123                  |
| 18 x 48  | 37                | 30 x 96  | 66                |          |                   | 18 x 48  | 45                   | 30 x 96  | 82                   |          |                      |
| 18 x 60  | 43                | 30 x 108 | 72                |          |                   | 18 x 60  | 53                   | 30 x 108 | 89                   |          |                      |
| 18 x 72  | 49                | 30 x 120 | 78                | 60 x 60  | 63                | 18 x 72  | 60                   | 30 x 120 | 97                   | 60 x 60  | 78                   |
| 18 x 84  | 55                | 30 x 132 | 84                | 60 x 72  | 69                | 18 x 84  | 68                   | 30 x 132 | 104                  | 60 x 72  | 86                   |
| 18 x 96  | 60                | 30 x 144 | 89                | 60 x 84  | 75                | 18 x 96  | 75                   | 30 x 144 | 111                  | 60 x 84  | 92                   |
| 18 x 108 | 66                |          |                   | 60 x 96  | 80                | 18 x 108 | 82                   |          |                      | 60 x 96  | 100                  |
| 18 x 120 | 72                |          |                   | 60 x 108 | 87                | 18 x 120 | 89                   |          |                      | 60 x 108 | 108                  |
| 18 x 132 | 78                |          |                   | 60 x 120 | 92                | 18 x 132 | 97                   |          |                      | 60 x 120 | 114                  |
| 18 x 144 | 84                |          |                   | 60 x 132 | 98                | 18 x 144 | 104                  |          |                      | 60 x 132 | 123                  |
|          |                   |          |                   | 60 x 144 | 104               |          |                      |          |                      | 60 x 144 | 129                  |

#### Included in Snap Frame Kit Pricing:

- Mill Finish Cover and Frame.
- Four (4) pieces of cut to size and mitered Snap Frame, Part #1898 or 1899.
- Four (4) pieces of cut to size and mitered Snap Frame Cover, Part #1895 or 1896.
- Four (4) 2 Piece Corner Keys.
- Snap Frame Springs.

#### Not Included in Snap Frame Kit Pricing:

- Face.
- Mounting Hardware.

#### Included in Snap Frame Kit Pricing:

- Clear Anodized Cover with Mill Finish Frame.
- Four (4) pieces of cut to size and mitered Snap Frame, Part #1898 or 1899.
- Four (4) pieces of cut to size and mitered Snap Frame Cover, Part #1895A or 1896A.
- Four (4) 2 Piece Corner Keys.
- Snap Frame Springs.

#### Not Included in Snap Frame Kit Pricing:

- Face.
- Mounting Hardware.

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact SignComp Customer Service for assistance

## Unassembled Wall Frames & Edge Lit LED Kits

| 3/4" Wall Frame<br>Part #1948                                                                                                                                                                                                                                                                                                                                     |                       |          |                       |          |                       | 1-3/8" Wall Frame<br>Part #1949                                                                                                                                                                                                                                                                                                                                     |                       |          |                       |          |                       |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|----------|-----------------------|----------|-----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|----------|-----------------------|----------|-----------------------|
|                                                                                                                                                                                                                                                                                                                                                                   |                       |          |                       |          |                       |                                                                                                                                                                                                                                                                                                                                                                     |                       |          |                       |          |                       |
| Size HxW                                                                                                                                                                                                                                                                                                                                                          | Clear Anodized Finish | Size HxW | Clear Anodized Finish | Size HxW | Clear Anodized Finish | Size HxW                                                                                                                                                                                                                                                                                                                                                            | Clear Anodized Finish | Size HxW | Clear Anodized Finish | Size HxW | Clear Anodized Finish |
| 12 x 12                                                                                                                                                                                                                                                                                                                                                           | \$33                  | 24 x 24  | \$38                  | 36 x 36  | \$55                  | 12 x 12                                                                                                                                                                                                                                                                                                                                                             | \$35                  | 24 x 24  | \$53                  | 36 x 36  | \$66                  |
| 12 x 18                                                                                                                                                                                                                                                                                                                                                           | 34                    | 24 x 30  | 45                    | 36 x 48  | 63                    | 12 x 18                                                                                                                                                                                                                                                                                                                                                             | 37                    | 24 x 30  | 55                    | 36 x 48  | 76                    |
| 12 x 24                                                                                                                                                                                                                                                                                                                                                           | 36                    | 24 x 36  | 53                    | 36 x 60  | 71                    | 12 x 24                                                                                                                                                                                                                                                                                                                                                             | 41                    | 24 x 36  | 58                    | 36 x 60  | 86                    |
| 12 x 30                                                                                                                                                                                                                                                                                                                                                           | 38                    | 24 x 48  | 55                    | 36 x 72  | 80                    | 12 x 30                                                                                                                                                                                                                                                                                                                                                             | 44                    | 24 x 48  | 67                    | 36 x 72  | 98                    |
| 12 x 36                                                                                                                                                                                                                                                                                                                                                           | 41                    | 24 x 60  | 63                    | 36 x 84  | 87                    | 12 x 36                                                                                                                                                                                                                                                                                                                                                             | 48                    | 24 x 60  | 76                    | 36 x 84  | 107                   |
| 12 x 48                                                                                                                                                                                                                                                                                                                                                           | 47                    | 24 x 72  | 71                    | 36 x 96  | 97                    | 12 x 48                                                                                                                                                                                                                                                                                                                                                             | 57                    | 24 x 72  | 86                    | 36 x 96  | 118                   |
| 12 x 60                                                                                                                                                                                                                                                                                                                                                           | 55                    | 24 x 84  | 80                    | 36 x 108 | 104                   | 12 x 60                                                                                                                                                                                                                                                                                                                                                             | 66                    | 24 x 84  | 98                    | 36 x 108 | 126                   |
| 12 x 72                                                                                                                                                                                                                                                                                                                                                           | 63                    | 24 x 96  | 87                    | 36 x 120 | 113                   | 12 x 72                                                                                                                                                                                                                                                                                                                                                             | 76                    | 24 x 96  | 107                   | 36 x 120 | 138                   |
| 12 x 84                                                                                                                                                                                                                                                                                                                                                           | 71                    | 24 x 108 | 97                    | 36 x 132 | 122                   | 12 x 84                                                                                                                                                                                                                                                                                                                                                             | 86                    | 24 x 108 | 118                   | 36 x 132 | 148                   |
| 12 x 96                                                                                                                                                                                                                                                                                                                                                           | 80                    | 24 x 120 | 104                   | 36 x 144 | 130                   | 12 x 96                                                                                                                                                                                                                                                                                                                                                             | 98                    | 24 x 120 | 126                   | 36 x 144 | 159                   |
| 12 x 108                                                                                                                                                                                                                                                                                                                                                          | 87                    | 24 x 132 | 113                   |          |                       | 12 x 108                                                                                                                                                                                                                                                                                                                                                            | 107                   | 24 x 132 | 138                   |          |                       |
| 12 x 120                                                                                                                                                                                                                                                                                                                                                          | 97                    | 24 x 144 | 122                   | 48 x 48  | 71                    | 12 x 120                                                                                                                                                                                                                                                                                                                                                            | 118                   | 24 x 144 | 148                   | 48 x 48  | 86                    |
| 12 x 132                                                                                                                                                                                                                                                                                                                                                          | 104                   |          |                       | 48 x 60  | 80                    | 12 x 132                                                                                                                                                                                                                                                                                                                                                            | 126                   |          |                       | 48 x 60  | 98                    |
| 12 x 144                                                                                                                                                                                                                                                                                                                                                          | 113                   |          |                       | 48 x 72  | 87                    | 12 x 144                                                                                                                                                                                                                                                                                                                                                            | 138                   |          |                       | 48 x 72  | 107                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       | 30 x 30  | 45                    | 48 x 84  | 97                    |                                                                                                                                                                                                                                                                                                                                                                     |                       | 30 x 30  | 55                    | 48 x 84  | 118                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       | 30 x 36  | 49                    | 48 x 96  | 104                   |                                                                                                                                                                                                                                                                                                                                                                     |                       | 30 x 36  | 60                    | 48 x 96  | 126                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       | 30 x 48  | 58                    | 48 x 108 | 113                   | 18 x 18                                                                                                                                                                                                                                                                                                                                                             | 43                    | 30 x 48  | 69                    | 48 x 108 | 138                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       | 30 x 60  | 67                    | 48 x 120 | 122                   | 18 x 24                                                                                                                                                                                                                                                                                                                                                             | 45                    | 30 x 60  | 81                    | 48 x 120 | 148                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       | 30 x 72  | 76                    | 48 x 132 | 130                   | 18 x 30                                                                                                                                                                                                                                                                                                                                                             | 49                    | 30 x 72  | 90                    | 48 x 132 | 159                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       | 30 x 84  | 82                    | 48 x 144 | 138                   | 18 x 36                                                                                                                                                                                                                                                                                                                                                             | 54                    | 30 x 84  | 101                   | 48 x 144 | 169                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       | 30 x 96  | 90                    |          |                       | 18 x 48                                                                                                                                                                                                                                                                                                                                                             | 62                    | 30 x 96  | 111                   |          |                       |
|                                                                                                                                                                                                                                                                                                                                                                   |                       | 30 x 108 | 100                   |          |                       | 18 x 60                                                                                                                                                                                                                                                                                                                                                             | 69                    | 30 x 108 | 123                   |          |                       |
|                                                                                                                                                                                                                                                                                                                                                                   |                       | 30 x 120 | 108                   | 60 x 60  | 87                    | 18 x 72                                                                                                                                                                                                                                                                                                                                                             | 81                    | 30 x 120 | 133                   | 60 x 60  | 107                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       | 30 x 132 | 118                   | 60 x 72  | 97                    | 18 x 84                                                                                                                                                                                                                                                                                                                                                             | 90                    | 30 x 132 | 143                   | 60 x 72  | 118                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       | 30 x 144 | 125                   | 60 x 84  | 104                   | 18 x 96                                                                                                                                                                                                                                                                                                                                                             | 101                   | 30 x 144 | 154                   | 60 x 84  | 126                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       |          |                       | 60 x 96  | 113                   | 18 x 108                                                                                                                                                                                                                                                                                                                                                            | 111                   |          |                       | 60 x 96  | 138                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       |          |                       | 60 x 108 | 122                   | 18 x 120                                                                                                                                                                                                                                                                                                                                                            | 123                   |          |                       | 60 x 108 | 148                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       |          |                       | 60 x 120 | 130                   | 18 x 132                                                                                                                                                                                                                                                                                                                                                            | 133                   |          |                       | 60 x 120 | 159                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       |          |                       | 60 x 132 | 138                   | 18 x 144                                                                                                                                                                                                                                                                                                                                                            | 143                   |          |                       | 60 x 132 | 169                   |
|                                                                                                                                                                                                                                                                                                                                                                   |                       |          |                       | 60 x 144 | 147                   |                                                                                                                                                                                                                                                                                                                                                                     |                       |          |                       | 60 x 144 | 181                   |
| <b>Included in Wall Frame Kit Pricing:</b> <ul style="list-style-type: none"> <li>• Clear Anodized Finished.</li> <li>• Four (4) pieces of cut to size and mitered 3/4" Wall Frame, Part #1948.</li> <li>• Four (4) #6 x 3/4" counter sink S.S. Sq./phillips head screws, Part #5245.</li> <li>• Vertical end pieces are pre-drilled and counter sunk.</li> </ul> |                       |          |                       |          |                       | <b>Included in Wall Frame Kit Pricing:</b> <ul style="list-style-type: none"> <li>• Clear Anodized Finished.</li> <li>• Four (4) pieces of cut to size and mitered 1-3/8" Wall Frame, Part #1949.</li> <li>• Four (4) #6 x 3/4" counter sink S.S. Sq./phillips head screws, Part #5245.</li> <li>• Vertical end pieces are pre-drilled and counter sunk.</li> </ul> |                       |          |                       |          |                       |
| <b>Not Included in Wall Frame Kit Pricing:</b> <ul style="list-style-type: none"> <li>• Face.</li> <li>• Mounting Hardware.</li> </ul>                                                                                                                                                                                                                            |                       |          |                       |          |                       | <b>Not Included in Wall Frame Kit Pricing:</b> <ul style="list-style-type: none"> <li>• Face.</li> <li>• Mounting Hardware.</li> </ul>                                                                                                                                                                                                                              |                       |          |                       |          |                       |

**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".



### PRICE ADJUSTMENT

EFFECTIVE APRIL 1, 2018

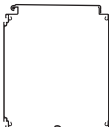
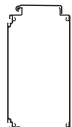
Mill Finish Extrusions & Kits.....+6%

Pre-Painted Extrusions & Kits.....+6%

All Accessories and Components.....+6%

Please contact **SignComp** Customer Service for assistance

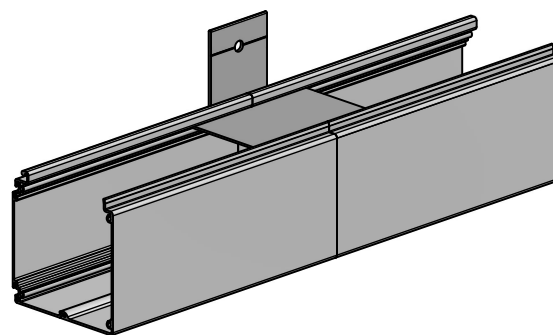
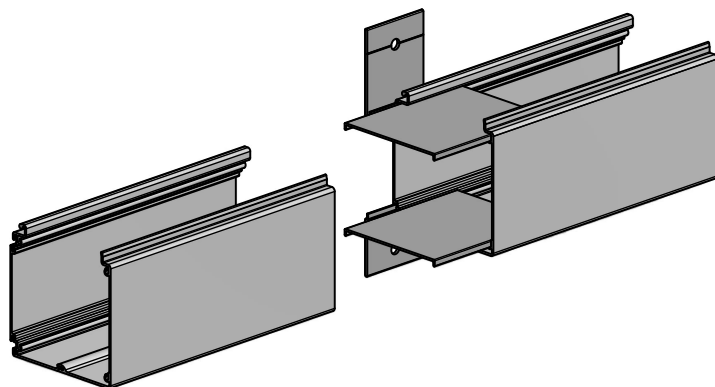
## Standard System Options

| Part                                                                                | Part Number                                                                                                                                                                                                                                                                                          | Length | Unit Price                                         |
|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|----------------------------------------------------|
| <b>Channel Letter Raceways (Bundled)</b>                                            |                                                                                                                                                                                                                                                                                                      |        |                                                    |
|    | <b>2 Piece 8" Channel Letter Raceway</b><br>• One (1) 2 Piece 8" Channel Letter Raceway - Front<br>• One (1) 2 Piece 8" Channel Letter Raceway - Back<br>• One (1) 8" Channel Letter Raceway Cover<br><b>Not Included:</b> Hardware, Brace/Brackets, Mounting Clips or End Caps                      | B1982  | 24'-2"      \$359.81<br><i>Cost per Foot 14.89</i> |
|    | <b>2 Piece 8" Narrow Channel Letter Raceway</b><br>• One (1) 2 Piece 8" Channel Letter Raceway - Front<br>• One (1) 2 Piece 8" Narrow Channel Letter Raceway - Back<br>• One (1) 8" Narrow Channel Letter Raceway Cover<br><b>Not Included:</b> Hardware, Brace/Brackets, Mounting Clips or End Caps | B1982N | 24'-2"      308.28<br><i>Cost per Foot 12.76</i>   |
|    | <b>2 Piece 5" Channel Letter Raceway</b><br>• One (1) 2 Piece 5" Channel Letter Raceway - Front<br>• One (1) 2 Piece 5" Channel Letter Raceway - Back<br>• One (1) 5" Channel Letter Raceway Cover<br><b>Not Included:</b> Hardware, Brace/Brackets, Mounting Clips or End Caps                      | B1972  | 24'-2"      230.14<br><i>Cost per Foot 9.52</i>    |
|  | <b>2 Piece 5" Narrow Channel Letter Raceway</b><br>• One (1) 2 Piece 5" Channel Letter Raceway - Front<br>• One (1) 2 Piece 5" Narrow Channel Letter Raceway - Back<br>• One (1) 5" Narrow Channel Letter Raceway Cover<br><b>Not Included:</b> Hardware, Brace/Brackets, Mounting Clips or End Caps | B1972N | 24'-2"      198.03<br><i>Cost per Foot 8.19</i>    |
|  | <b>1 Piece 5" Narrow Channel Letter Raceway</b><br>• One (1) 1 Piece 5" Narrow Channel Letter Raceway<br>• One (1) 5" Narrow Channel Letter Raceway Cover<br><b>Not Included:</b> Hardware, Brace/Brackets, Mounting Clips or End Caps                                                               | B1970N | 24'-2"      201.48<br><i>Cost per Foot 8.34</i>    |

## Channel Letter Raceway Splicing Guidelines

- Cut two 6" Channel Letter Raceway Brace/Brackets.
- Insert into the top and bottom of one section of raceway.

- Connect both sections of raceway together by sliding the brace/brackets into the second piece of raceway.
- Weld or bond both sides of the top and bottom to secure the splice.





**Note:** All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

## Additional Information

### General Information

- The bodies and retainers should be cut 1-3/4" longer than the nominal T-12 lamp size for horizontal or vertical lamping.
- The 6" D/F bodies and retainers should be cut 1" longer than the nominal T-12 lamp size for horizontal or vertical lamping.
- General guide lines for lamp spacing: Double the distance between the front of the lamp and the back of the plastic face for your center to center lamp measurement. Maximum center to center is 12".
- Extrusion bodies and retainers are engineered for mechanical fastening, bonding with adhesive, or welded assembly.
- Divider Bars and usage see page 39.

### Included in Kit Pricing

- Mill Finish or Dk. Bronze.
- Cut to size and mitered bodies.
- Cut to size and mitered retainers.
- All Body Corner Angles and/or Corner Keys as required.
- Packaging.

### Included in Vandal System:

- Cut to size and mitered Inner Frame(s).
- Cut to size and mitered Outer Frame(s).
- Cut to size Hinge.
- Locks.

### Not Included in Kit Pricing

- Faces and Backs.
- Electrical components.
- Structural supports, Back Braces and Gussets.
- Attachment of Hinge.
- Drilling of holes for locks and attachment of locks.

### Optional Accessories:

- Ballast Pan(s) - See page 8.
- Raceway Covers - See pages 8-9.

- Gas Supports and mounting hardware - See page 39.
- Divider Bar - See page 39.

### Mill Finish

- No prior surface preparation. Surface scratches, die lines and imperfections present. **Not ready for paint.**

### Dk. Bronze

- Exposed aluminum surfaces are coated with Quaker Dark Bronze primer/topcoat.
- Limited additional colors are available, minimum order will apply.

### Pricing

- All prices are effective as of March 1, 2015. Due to fluctuation in the raw aluminum market, prices are subject to change without notice.
- Standard packaging is included in list prices.
- Freight shall be collect, F.O.B. SignComp in Grand Rapids, Michigan.

## Additional Information

### Freight Policy

- The freight shall be prepaid, F.O.B. SignComp in Grand Rapids, Michigan for single orders of extrusions and/or accessories whereby the invoiced amount is \$5,000.00 or more to any single destination within the continental United States or Canada.
- The freight shall be collect, F.O.B. SignComp in Grand Rapids, Michigan for all orders other than as stated in this freight policy.
- All freight claims for freight collect shipments are the sole responsibility of the buyer.
- Any requests for expedited freight services shall be the sole expense of the buyer.
- Combining stock items with custom run items qualifies for freight prepaid status only when all items ship as one shipment.

### Minimum Order

- Any single full length extrusion profile and/or prepackaged accessories.
- Any single kit.

### Availability

- Typical extrusion and accessory orders ship within three (3) days upon receipt and acceptance of your purchase order.
- All orders will receive an approximate ship date upon receipt and acceptance of the written purchase order and confirmation.

### Return Policy

- Returns of SignComp products will not be accepted without prior authorization and written RMA number from SignComp.
- Materials may not be returned for any reason other than defective product or incorrect fulfillment of order.
- All goods to be returned must be acknowledged in writing within the 60 day grace period from the date of the shipment. Any claims after this period will be considered invalid.
- All returned goods **must be in new and saleable condition** for full credit to be issued.

### Additional Product Offerings

- Custom extrusions. Mill shipment programs.
- Pre-painted and cut to length extrusion programs.

### Backorder Policy

- In the very unlikely event of a back order, the back order will be shipped freight prepaid only if the original order qualified for freight prepaid status.
- Additional materials may be added to any back order, shipped freight prepaid with the additional freight expense the responsibility of the buyer.
- Any expedited freight service requested by the buyer shall be at the expense of the buyer.

## Exclusive Warranty and Remedies

- In effect as of January 1, 2008.
- This is the exclusive warranty policy of SignComp, LLC, Grand Rapids, Michigan 49544 (the "Company") with respect to any and all of its products.

### EXCLUSIVE WARRANTY

- The Company warrants you as the original purchaser that the Company's products will be free from defects in materials and workmanship, under normal conditions, upon shipment of said products from the Company, for 30 days.
- This exclusive warranty does not apply to damage caused by improper handling. The company shall have no liability or responsibility for any damage whatsoever caused by handling.
- The Company hereby disclaims any and all other warranties, including, without limitation, implied warranties of merchantability and fitness for a particular purpose. The only warranty with respect to the Company's products is described in this exclusive warranty. No oral or written representations shall extend the Company's exclusive warranty beyond the description herein.

### WARRANTY PROCEDURES

- The purchaser must notify the Company of any warranty claim prior to initiating any remedy upon the defective product. Upon receipt of such notice, the Company will direct that an authorized representative inspect the product and, if necessary, correct the defect in accordance with this exclusive warranty. The Company shall have the exclusive right to

determine whether or not a defect is covered by this exclusive warranty.

### REMEDIES

- Provided that the warranty procedures are followed, the Company will repair and/or replace the defective SignComp product(s) during the applicable warranty period without charge for parts or labor.
- Repair and/or replacement of defective SignComp products is your exclusive remedy under the Company's exclusive warranty.
- The Company shall not be liable for any incidental or consequential damages if the Company's product is defective or does not conform to this exclusive warranty. In any event the maximum amount for which the Company shall be liable to the purchaser shall be the original purchase price of the defective SignComp product(s).
- Any claim for breach of this exclusive warranty shall be brought, if at all, no later than 30 days from the Company's breach.

### ADDRESS FOR NOTIFICATION

- Notice of a product defect covered by this exclusive warranty can be made in writing or by telephone. The Company's address and telephone numbers are:  
SignComp, LLC, 3032 Walker Ridge Dr. NW, Grand Rapids, MI 49544  
Attention: Customer Service - Phone: (616) 784-0405  
Toll Free: (877) 784-

Environmentally Friendly



Products • Processes • Facility

***Our Mission:*** To promote business and personal practices that will decrease our impact on the environment and minimize our carbon footprint by reducing the demands placed upon our planet in an earth-friendly way.



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