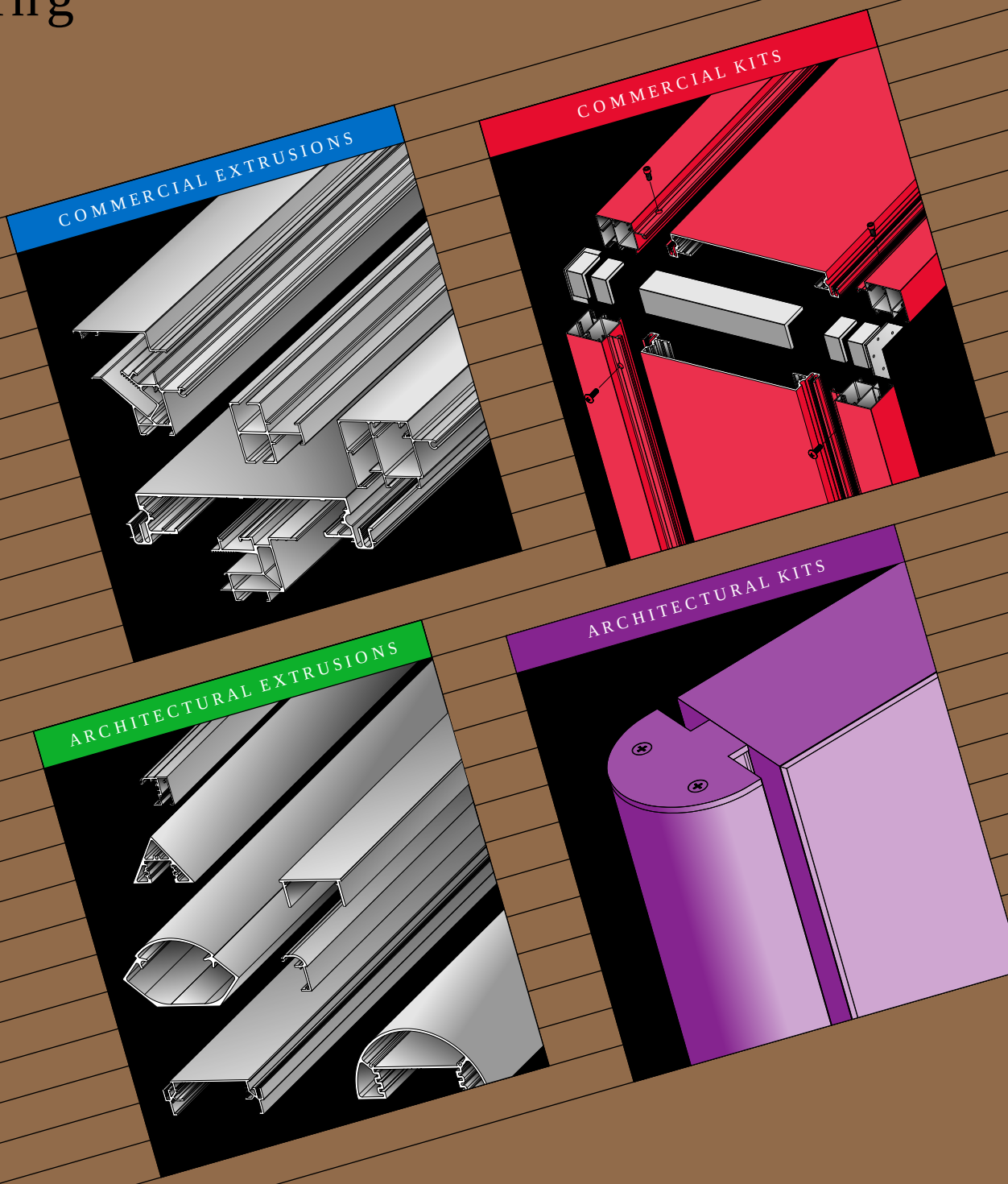
SIGN EXTRUSIONS AND SYSTEMS

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

SignComp™

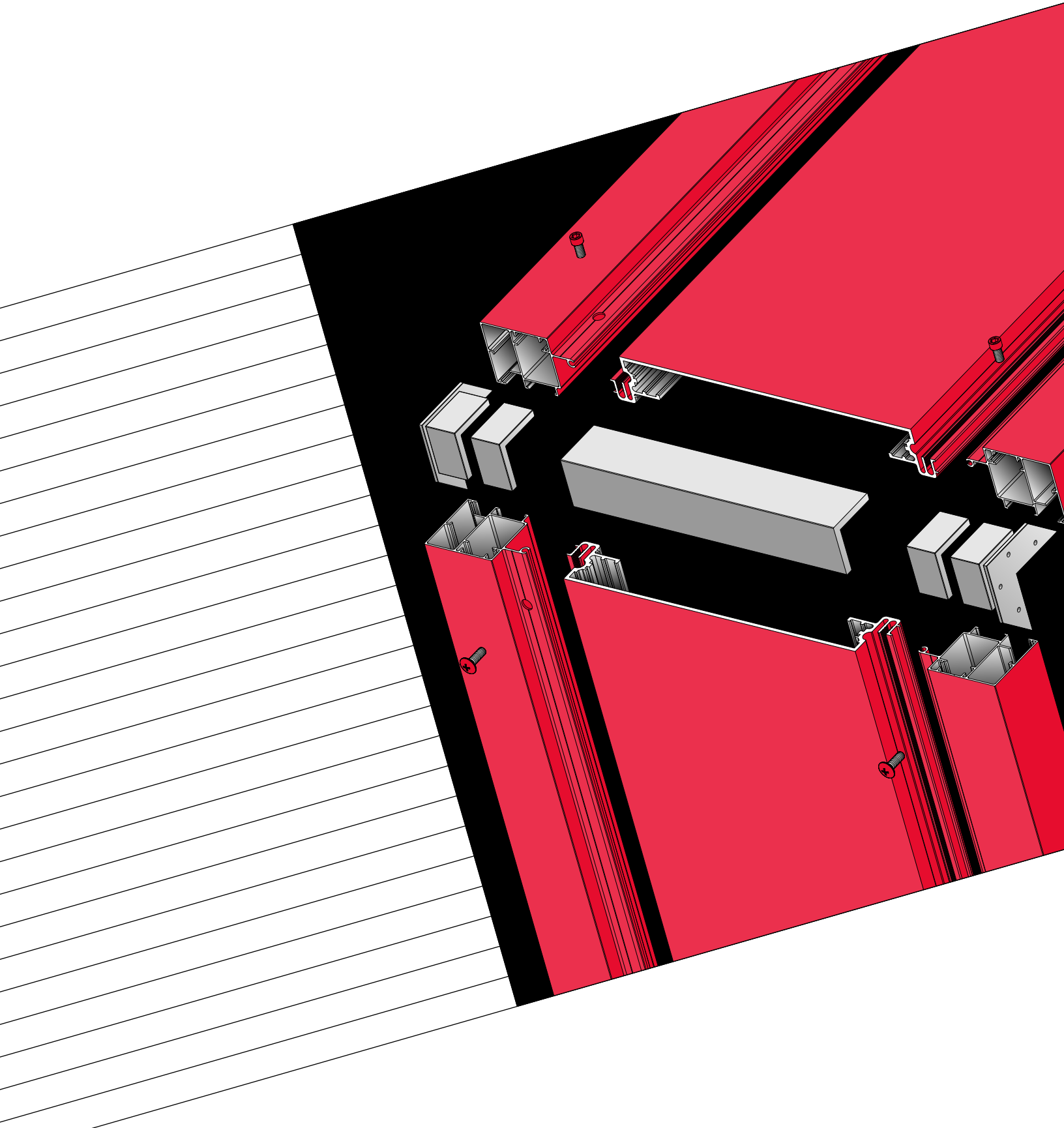
Commercial & Architectural Kit Pricing



6th Edition

SignComp™

Commercial Kits



PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

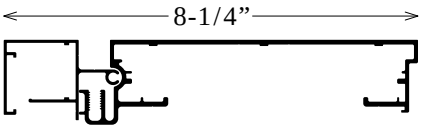
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

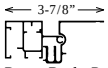
Unassembled Single Face Kits - For Rigid Faces

Single Face Body with 1-1/2" Retainer

Part #2025 Part #2055

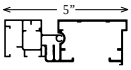


Optional Bodies:



Retro Body Part #2040

Slimline S/F Body Part #2020



Narrow S/F Body Part #2021

Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$202	$244	4 x 4	$263	$318	6 x 6	$347	$419	8 x 14	$557	$671
2 x 4	223	271	4 x 5	286	347	6 x 7	369	446	8 x 15	578	700
2 x 5	244	294	4 x 6	308	372	6 x 8	389	468	8 x 16	599	726
2 x 6	265	319	4 x 7	327	395	6 x 9	410	495	8 x 17	618	752
2 x 7	287	348	4 x 8	348	421	6 x 10	431	523	8 x 18	644	776
2 x 8	309	374	4 x 9	370	447	6 x 11	453	548	8 x 19	665	801
2 x 9	330	397	4 x 10	391	474	6 x 12	475	572	8 x 20	685	826
2 x 10	350	422	4 x 11	411	497	6 x 13	496	597			
2 x 11	371	448	4 x 12	432	524	6 x 14	516	626	9 x 9	470	570
2 x 12	392	475	4 x 13	456	551	6 x 15	537	649	9 x 10	492	595
2 x 13	413	503	4 x 14	477	576	6 x 16	558	674	9 x 11	513	621
2 x 14	433	525	4 x 15	497	599	6 x 17	579	701	9 x 12	534	648
2 x 15	457	552	4 x 16	518	627	6 x 18	600	727	9 x 13	555	670
2 x 16	478	578	4 x 17	539	651	6 x 19	620	753	9 x 14	576	697
2 x 17	498	602	4 x 18	562	680	6 x 20	645	778	9 x 15	597	725
2 x 18	520	628	4 x 19	580	704				9 x 16	618	752
2 x 19	542	653	4 x 20	602	728	7 x 7	389	468	9 x 17	642	774
2 x 20	563	681				7 x 8	408	494	9 x 18	663	800
			5 x 5	305	369	7 x 9	429	520	9 x 19	685	826
3 x 3	222	268	5 x 6	327	395	7 x 10	453	548	9 x 20	704	851
3 x 4	243	293	5 x 7	347	419	7 x 11	471	571			
3 x 5	265	319	5 x 8	369	446	7 x 12	494	596	10 x 10	512	620
3 x 6	287	348	5 x 9	390	471	7 x 13	515	624	10 x 11	533	647
3 x 7	308	372	5 x 10	411	497	7 x 14	537	649	10 x 12	555	670
3 x 8	329	396	5 x 11	431	523	7 x 15	557	671	10 x 13	575	696
3 x 9	350	422	5 x 12	454	549	7 x 16	578	700	10 x 14	596	723
3 x 10	370	447	5 x 13	476	574	7 x 17	599	726	10 x 15	617	749
3 x 11	391	474	5 x 14	497	599	7 x 18	620	753	10 x 16	642	774
3 x 12	412	498	5 x 15	516	626	7 x 19	644	776	10 x 17	660	799
3 x 13	433	525	5 x 16	538	650	7 x 20	665	801	10 x 18	681	824
3 x 14	456	551	5 x 17	559	679				10 x 19	704	851
3 x 15	477	576	5 x 18	580	704	8 x 8	429	520	10 x 20	722	873
3 x 16	498	602	5 x 19	600	727	8 x 9	452	545			
3 x 17	518	627	5 x 20	624	752	8 x 10	471	571			
3 x 18	539	651				8 x 11	494	596			
3 x 19	562	680				8 x 12	515	624			
3 x 20	582	706				8 x 13	534	648			

Included in Sign Cabinet Kit Pricing:
- Cut to size and mitered body extrusion.
- Cut to size and mitered retainers.
- When using 2053 one vertical side will be 1-1/2" Frame with 1-1/2" Cover to allow for the sliding in and out of the rigid plastic face.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body Corner Angles required.
- All Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:
- Face or Back.
- Divider Bar
- Electrical Components.
- Ballast Bracket(s)
- Back Braces and Gussets.
- Radius Corners - See optional accessories.

Optional Accessories:
- Raceway Covers.
- Radius Corners.
- Divider Bar.

Kit Sizes and Availability:
- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:
- For flat plastic, illuminated backgrounds - 10" on center, using T-12 lamps.
- Always place lamps 3/4" from back of sign.
- Part #2020 and #2021 are recommended for LED applications.

Optional Bodies:
- Part #2040 - Deduct $3.75 per perimeter foot for Mill Finish only.
- Part #2020 - Deduct $2.89 per perimeter foot for Mill Finish, Deduct $4.00 for Dk. Bronze.
- Part #2021 - Deduct $.99 per perimeter foot for Mill Finish, Deduct $1.37 for Dk. Bronze.

General Information:
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

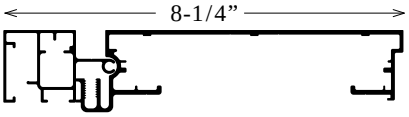
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Single Face Kits - For Rigid Faces

Single Face Body with 1-1/2" Retainer II

Part #2025 Part #2053

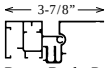


Optional Retainer:

Part #2055

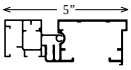
One Side
1-1/2" Frame Part #2063
1-1/2" Frame Cover Part #2073

Optional Bodies:



Retro Body Part #2040

Slimline S/F Body Part #2020



Narrow S/F Body Part #2021

Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$211	$256	4 x 4	$281	$341	6 x 6	$373	$451	8 x 14	$591	$713
2 x 4	232	281	4 x 5	303	368	6 x 7	394	478	8 x 15	612	741
2 x 5	253	305	4 x 6	325	393	6 x 8	415	500	8 x 16	633	766
2 x 6	275	332	4 x 7	345	418	6 x 9	436	526	8 x 17	653	792
2 x 7	296	359	4 x 8	366	442	6 x 10	457	554	8 x 18	676	817
2 x 8	318	384	4 x 9	387	468	6 x 11	478	578	8 x 19	697	842
2 x 9	338	408	4 x 10	408	494	6 x 12	500	604	8 x 20	718	867
2 x 10	359	433	4 x 11	429	519	6 x 13	521	629			
2 x 11	380	458	4 x 12	450	545	6 x 14	541	656	9 x 9	509	615
2 x 12	401	485	4 x 13	472	571	6 x 15	562	681	9 x 10	531	642
2 x 13	422	512	4 x 14	493	596	6 x 16	583	705	9 x 11	551	668
2 x 14	442	536	4 x 15	514	621	6 x 17	604	733	9 x 12	572	695
2 x 15	466	562	4 x 16	535	646	6 x 18	626	758	9 x 13	595	718
2 x 16	487	587	4 x 17	556	672	6 x 19	646	784	9 x 14	615	743
2 x 17	506	613	4 x 18	577	699	6 x 20	669	808	9 x 15	637	770
2 x 18	528	638	4 x 19	597	724				9 x 16	657	797
2 x 19	549	662	4 x 20	618	748	7 x 7	420	506	9 x 17	680	820
2 x 20	570	690				7 x 8	439	531	9 x 18	701	846
			5 x 5	327	396	7 x 9	460	557	9 x 19	722	871
3 x 3	236	286	5 x 6	349	421	7 x 10	482	584	9 x 20	742	897
3 x 4	257	310	5 x 7	369	446	7 x 11	502	607			
3 x 5	279	336	5 x 8	390	473	7 x 12	525	634	10 x 10	556	672
3 x 6	299	362	5 x 9	412	498	7 x 13	544	660	10 x 11	576	697
3 x 7	321	388	5 x 10	433	523	7 x 14	566	685	10 x 12	598	722
3 x 8	342	412	5 x 11	454	549	7 x 15	587	708	10 x 13	618	748
3 x 9	363	438	5 x 12	475	575	7 x 16	609	736	10 x 14	639	775
3 x 10	384	464	5 x 13	497	600	7 x 17	630	762	10 x 15	660	801
3 x 11	405	489	5 x 14	518	624	7 x 18	650	788	10 x 16	683	825
3 x 12	426	514	5 x 15	538	652	7 x 19	673	813	10 x 17	703	850
3 x 13	447	540	5 x 16	560	676	7 x 20	694	837	10 x 18	724	876
3 x 14	469	565	5 x 17	580	704				10 x 19	746	901
3 x 15	490	592	5 x 18	601	728	8 x 8	464	561	10 x 20	766	925
3 x 16	510	617	5 x 19	622	752	8 x 9	487	586			
3 x 17	531	643	5 x 20	644	778	8 x 10	506	613			
3 x 18	552	667				8 x 11	528	638			
3 x 19	574	694				8 x 12	549	665			
3 x 20	595	720				8 x 13	569	689			

Included in Sign Cabinet Kit Pricing:

- Cut to size and mitered body extrusion.
- Cut to size and mitered retainers.
- When using 2053 one vertical side will be 1-1/2" Frame with 1-1/2" Cover to allow for the sliding in and out of the rigid plastic face.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body Corner Angles required.
- All Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:

- Face or Back.
- Divider Bar
- Electrical Components.
- Ballast Bracket(s)
- Back Braces and Gussets.
- Radius Corners - See optional accessories.

Optional Accessories:

- Raceway Covers.
- Radius Corners.
- Divider Bar.

Kit Sizes and Availability:

- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 10" on center, using T-12 lamps.
- Always place lamps 3/4" from back of sign.
- Part #2020 and #2021 are recommended for LED applications.

Optional Bodies:

- Part #2040 - Deduct $3.75 per perimeter foot for Mill Finish only.
- Part #2020 - Deduct $2.89 per perimeter foot for Mill Finish, Deduct $4.00 for Dk. Bronze.
- Part #2021 - Deduct $.99 per perimeter foot for Mill Finish, Deduct $1.37 for Dk. Bronze.

Cut To Size Divider:

- Part #2133, Mill Finish: $3.53 & Dk. Bronze: $4.59 per/ft.

General Information:

- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

SignComp™

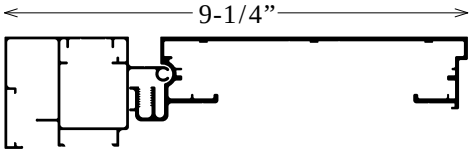
NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Single Face Kits - For Rigid Faces

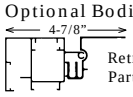
Single Face Body with 2-1/4" Retainer

Part #2025 Part #2045

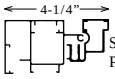
One Side
Dual Frame Part #2065
Dual Frame Cover Part #2075



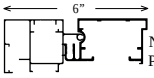
Optional Bodies:



Retro Body
Part #2040



Slimline S/F Body
Part #2020



Narrow S/F Body
Part #2021

Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$223	$271	4 x 4	$303	$368	6 x 6	$404	$489	8 x 14	$633	$765
2 x 4	243	293	4 x 5	323	393	6 x 7	425	516	8 x 15	653	791
2 x 5	265	319	4 x 6	345	418	6 x 8	446	540	8 x 16	675	815
2 x 6	287	348	4 x 7	368	445	6 x 9	468	564	8 x 17	696	841
2 x 7	308	372	4 x 8	387	467	6 x 10	489	592	8 x 18	716	867
2 x 8	329	396	4 x 9	408	494	6 x 11	509	615	8 x 19	737	891
2 x 9	348	421	4 x 10	428	519	6 x 12	531	643	8 x 20	758	917
2 x 10	370	447	4 x 11	452	545	6 x 13	552	668			
2 x 11	390	471	4 x 12	471	571	6 x 14	572	692	9 x 9	557	671
2 x 12	411	497	4 x 13	492	595	6 x 15	593	719	9 x 10	578	700
2 x 13	432	524	4 x 14	513	621	6 x 16	613	742	9 x 11	597	725
2 x 14	454	549	4 x 15	534	648	6 x 17	635	771	9 x 12	618	752
2 x 15	476	574	4 x 16	555	670	6 x 18	657	795	9 x 13	644	776
2 x 16	497	599	4 x 17	576	697	6 x 19	678	821	9 x 14	663	800
2 x 17	516	626	4 x 18	596	723	6 x 20	699	845	9 x 15	685	826
2 x 18	538	650	4 x 19	617	749				9 x 16	705	852
2 x 19	558	674	4 x 20	638	773	7 x 7	457	552	9 x 17	726	876
2 x 20	579	701				7 x 8	477	576	9 x 18	747	903
			5 x 5	354	428	7 x 9	498	602	9 x 19	767	927
3 x 3	252	307	5 x 6	375	453	7 x 10	518	627	9 x 20	788	954
3 x 4	274	331	5 x 7	395	480	7 x 11	539	651			
3 x 5	295	357	5 x 8	415	505	7 x 12	562	680	10 x 10	609	736
3 x 6	314	379	5 x 9	438	531	7 x 13	580	704	10 x 11	629	759
3 x 7	337	407	5 x 10	460	554	7 x 14	602	728	10 x 12	651	785
3 x 8	357	432	5 x 11	481	581	7 x 15	624	754	10 x 13	670	812
3 x 9	378	458	5 x 12	501	607	7 x 16	646	780	10 x 14	692	838
3 x 10	401	484	5 x 13	523	631	7 x 17	667	805	10 x 15	713	864
3 x 11	421	508	5 x 14	543	655	7 x 18	687	830	10 x 16	734	887
3 x 12	442	534	5 x 15	564	684	7 x 19	709	858	10 x 17	755	912
3 x 13	463	559	5 x 16	586	708	7 x 20	729	882	10 x 18	776	939
3 x 14	484	583	5 x 17	606	734				10 x 19	797	962
3 x 15	505	611	5 x 18	627	758	8 x 8	507	612	10 x 20	819	989
3 x 16	525	635	5 x 19	648	782	8 x 9	529	637			
3 x 17	546	663	5 x 20	669	810	8 x 10	548	665			
3 x 18	567	686				8 x 11	569	689			
3 x 19	589	711				8 x 12	591	715			
3 x 20	610	738				8 x 13	611	739			

Included in Sign Cabinet Kit Pricing:
- One vertical side will be Dual Frame with 2-1/4" Dual Frame Cover to allow for the sliding in and out of the rigid plastic face.
- Cut to size and mitered body extrusion.
- Cut to size and mitered retainers.
- All screws required to assemble by mechanical fastening. Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:
- Face.
- .040 Aluminum Back.
- Electrical Components.
- Ballast Bracket(s).
- Back Braces and Gussets.
- Radius Corners - See optional accessories.
- Dividers - See optional accessories.

Not Included in Sign Cabinet Kit Pricing:
- Mounting Provisions.

Optional Accessories:
- Raceway Covers.
- Divider Bar.
- Radius Corners. (For use with Part #'s 2025 and 2021 only)

Kit Sizes and Availability:
- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:
- For flat plastic, illuminated backgrounds - 12" on center, using T-12 lamps.
- Always place lamps 3/4" from back of sign.
- Part #2020 and #2021 are recommended for LED applications.

Cut To Size Divider:
- Part #2138, Mill Finish: $4.60 & Dk. Bronze: $5.97 per/ft.
- Part #2128, Mill Finish: $6.53 & Dk. Bronze: $8.52 per/ft.
- Part #2142, Mill Finish: $9.87 & Dk. Bronze: $11.93 per/ft.

Optional Body:
- Part #2040 - Deduct $3.75 per perimeter foot for Mill Finish only.
- Part #2020 - Deduct $2.89 per perimeter foot for Mill Finish, Deduct $4.00 for Dk. Bronze.
- Part #2021 - Deduct $.99 per perimeter foot for Mill Finish, Deduct $1.37 for Dk. Bronze.

General Information:
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

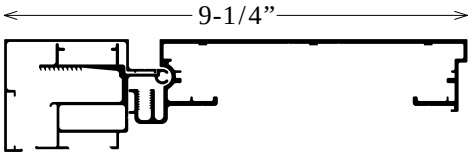
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

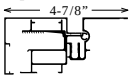
Unassembled Single Face Kits - For Flexible Faces

Single Face Body with Dual Frame and 2-1/4" Dual Frame Cover

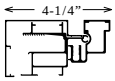
Part #2025 Part #2065 Part #2075



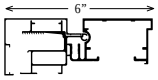
Optional Bodies:



Retro Body
Part #2040



Slimline S/F Body
Part #2020



Narrow S/F Body
Part #2021

Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$281	$338	4 x 4	$372	$450	6 x 6	$498	$602	8 x 14	$810	$978
2 x 4	311	376	4 x 5	404	489	6 x 7	530	641	8 x 15	843	1019
2 x 5	342	415	4 x 6	435	526	6 x 8	559	679	8 x 16	872	1056
2 x 6	374	452	4 x 7	468	564	6 x 9	592	716	8 x 17	904	1094
2 x 7	405	490	4 x 8	498	602	6 x 10	624	754	8 x 18	936	1133
2 x 8	435	526	4 x 9	532	644	6 x 11	655	793	8 x 19	967	1172
2 x 9	469	569	4 x 10	562	680	6 x 12	687	830	8 x 20	1000	1206
2 x 10	500	604	4 x 11	592	716	6 x 13	718	868			
2 x 11	531	643	4 x 12	626	756	6 x 14	748	904	9 x 9	687	830
2 x 12	564	684	4 x 13	657	795	6 x 15	781	947	9 x 10	716	867
2 x 13	595	720	4 x 14	687	830	6 x 16	814	984	9 x 11	748	904
2 x 14	625	755	4 x 15	720	870	6 x 17	845	1021	9 x 12	779	942
2 x 15	659	797	4 x 16	752	908	6 x 18	877	1061	9 x 13	813	981
2 x 16	690	833	4 x 17	781	947	6 x 19	908	1097	9 x 14	841	1017
2 x 17	720	870	4 x 18	815	985	6 x 20	938	1134	9 x 15	875	1058
2 x 18	753	909	4 x 19	847	1024				9 x 16	904	1094
2 x 19	782	948	4 x 20	877	1061	7 x 7	562	680	9 x 17	936	1133
2 x 20	815	985				7 x 8	590	713	9 x 18	967	1172
			5 x 5	435	526	7 x 9	625	755	9 x 19	1001	1208
3 x 3	313	378	5 x 6	468	564	7 x 10	655	793	9 x 20	1032	1245
3 x 4	344	416	5 x 7	500	604	7 x 11	687	830			
3 x 5	375	453	5 x 8	530	641	7 x 12	718	868	10 x 10	746	902
3 x 6	407	492	5 x 9	563	681	7 x 13	749	907	10 x 11	777	940
3 x 7	438	531	5 x 10	592	716	7 x 14	779	942	10 x 12	810	978
3 x 8	469	569	5 x 11	625	755	7 x 15	814	984	10 x 13	840	1016
3 x 9	503	608	5 x 12	656	794	7 x 16	843	1019	10 x 14	870	1053
3 x 10	532	644	5 x 13	688	831	7 x 17	875	1058	10 x 15	903	1093
3 x 11	564	684	5 x 14	718	868	7 x 18	905	1096	10 x 16	933	1130
3 x 12	595	720	5 x 15	752	908	7 x 19	938	1134	10 x 17	965	1169
3 x 13	627	758	5 x 16	780	945	7 x 20	967	1172	10 x 18	999	1205
3 x 14	657	795	5 x 17	814	984				10 x 19	1032	1245
3 x 15	691	835	5 x 18	845	1021	8 x 8	618	752	10 x 20	1058	1280
3 x 16	720	870	5 x 19	878	1062	8 x 9	653	791			
3 x 17	753	909	5 x 20	905	1096	8 x 10	685	826			
3 x 18	785	950				8 x 11	715	865			
3 x 19	818	988				8 x 12	747	903			
3 x 20	848	1025				8 x 13	778	941			

Included in Sign Cabinet Kit Pricing:
- Cut to size and mitered body extrusion.
- Cut to size and mitered frames with covers.
- Tension Clips.
- Frame Braces.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:
- Face.
- .040 Aluminum Back.
- Electrical Components.
- Ballast Bracket(s).
- Frame Support Tube.
- Back Braces and Gussets.
- Radius Corners - See optional accessories.
- Dividers - See optional accessories.

Not Included in Sign Cabinet Kit Pricing:
- Tension Tool.
- Mounting Provisions.

Optional Accessories:
- Raceway Covers.
- Frame Support Tube.
- Divider Bar.
- Radius Corners.
- Tension Tool.

Kit Sizes and Availability:
- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:
- Illuminated backgrounds - 12" on center, using T-12 lamps.
- Always place lamps 3/4" from back of sign.
- Part #2020 & #2021 are recommended for LED applications.

Cut To Size Divider:
- Part #2142, Mill Finish: $9.87 & Dk. Bronze: $11.93 per/ft.

Optional Body:
- Part #2040 - Deduct $3.75 per perimeter foot for Mill Finish only.
- Part #2020 - Deduct $2.89 per perimeter foot for Mill Finish, Deduct $4.00 for Dk. Bronze.
- Part #2021 - Deduct $.99 per perimeter foot for Mill Finish, Deduct $1.37 for Dk. Bronze.

General Information:
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317 & Patent Number 5,467,546
CA Patent Number 2,245,623 & CA Patent Number 2,387,222

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

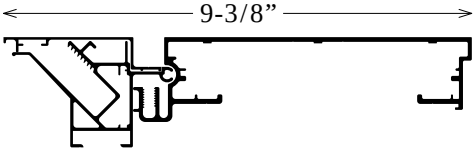
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

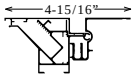
Unassembled Single Face Kits - For Flexible Faces

Single Face Body with Tension Frame and Bleed Tension Frame Cover

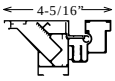
Part #2025 Part #2085 Part #2095



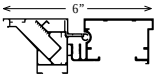
Optional Bodies:



Retro Body
Part #2040



Slimline S/F Body
Part #2020



Narrow S/F Body
Part #2021

Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$277	$335	4 x 4	$365	$443	6 x 6	$488	$591	8 x 14	$790	$957
2 x 4	305	369	4 x 5	396	481	6 x 7	518	627	8 x 15	822	996
2 x 5	337	407	4 x 6	426	517	6 x 8	548	665	8 x 16	853	1028
2 x 6	368	445	4 x 7	460	554	6 x 9	579	701	8 x 17	882	1066
2 x 7	398	483	4 x 8	488	591	6 x 10	609	739	8 x 18	914	1105
2 x 8	426	517	4 x 9	522	629	6 x 11	642	774	8 x 19	943	1141
2 x 9	462	555	4 x 10	549	666	6 x 12	671	813	8 x 20	974	1177
2 x 10	489	592	4 x 11	579	701	6 x 13	701	849			
2 x 11	522	629	4 x 12	611	739	6 x 14	731	884	9 x 9	670	812
2 x 12	551	667	4 x 13	645	778	6 x 15	763	925	9 x 10	699	845
2 x 13	582	706	4 x 14	671	813	6 x 16	793	959	9 x 11	731	884
2 x 14	611	739	4 x 15	704	851	6 x 17	823	998	9 x 12	760	920
2 x 15	646	780	4 x 16	734	887	6 x 18	855	1034	9 x 13	793	959
2 x 16	674	814	4 x 17	763	925	6 x 19	886	1071	9 x 14	821	995
2 x 17	704	851	4 x 18	796	961	6 x 20	915	1106	9 x 15	855	1034
2 x 18	735	888	4 x 19	827	999				9 x 16	883	1068
2 x 19	765	926	4 x 20	855	1034	7 x 7	548	665	9 x 17	915	1106
2 x 20	796	961				7 x 8	576	697	9 x 18	945	1143
			5 x 5	426	517	7 x 9	610	738	9 x 19	975	1179
3 x 3	309	374	5 x 6	458	553	7 x 10	638	773	9 x 20	1005	1217
3 x 4	338	408	5 x 7	489	592	7 x 11	670	812			
3 x 5	369	446	5 x 8	518	627	7 x 12	700	846	10 x 10	729	882
3 x 6	398	483	5 x 9	551	667	7 x 13	732	886	10 x 11	758	917
3 x 7	429	520	5 x 10	579	701	7 x 14	760	920	10 x 12	790	957
3 x 8	460	554	5 x 11	610	738	7 x 15	794	960	10 x 13	820	990
3 x 9	492	595	5 x 12	644	776	7 x 16	822	996	10 x 14	849	1026
3 x 10	522	629	5 x 13	671	813	7 x 17	855	1034	10 x 15	882	1066
3 x 11	552	668	5 x 14	701	849	7 x 18	885	1070	10 x 16	911	1101
3 x 12	582	706	5 x 15	734	887	7 x 19	916	1107	10 x 17	942	1139
3 x 13	613	742	5 x 16	763	925	7 x 20	945	1143	10 x 18	971	1176
3 x 14	645	778	5 x 17	794	960				10 x 19	1004	1216
3 x 15	676	817	5 x 18	827	999	8 x 8	606	734	10 x 20	1034	1247
3 x 16	705	852	5 x 19	856	1035	8 x 9	638	773			
3 x 17	735	888	5 x 20	885	1070	8 x 10	668	807			
3 x 18	767	927				8 x 11	699	845			
3 x 19	797	962				8 x 12	730	883			
3 x 20	830	1000				8 x 13	760	920			

Included in Sign Cabinet Kit Pricing:
- Cut to size and mitered body extrusion.
- Cut to size and mitered frames with covers.
- Tension Clips.
- Frame Braces.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:
- Face.
- .040 Aluminum Back.
- Electrical Components.
- Ballast Bracket(s).
- Frame Support Tube.
- Back Braces and Gussets.
- Radius Corners - See optional accessories.
- Tension Tool - See optional accessories.

Not Included in Sign Cabinet Kit Pricing:
- Mounting Provisions.

Optional Accessories:
- Raceway Covers.
- Frame Support Tube.
- Radius Corners.
- Tension Tool.

Kit Sizes and Availability:
- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:
- Illuminated backgrounds - 12" on center, using T-12 lamps.
- Always place lamps 3/4" from back of sign.
- Part #2020 and #2021 are recommended for LED applications.

Optional Body:
- Part #2040 - Deduct $3.75 per perimeter foot for Mill Finish only.
- Part #2020 - Deduct $2.89 per perimeter foot for Mill Finish, Deduct $4.00 for Dk. Bronze.
- Part #2021 - Deduct $.99 per perimeter foot for Mill Finish, Deduct $1.37 for Dk. Bronze.

General Information:
- Tension Frame is not engineered to integrate with the Divider System.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317 & Patent Number 5,467,546
CA Patent Number 2,245,623 & CA Patent Number 2,387,222

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

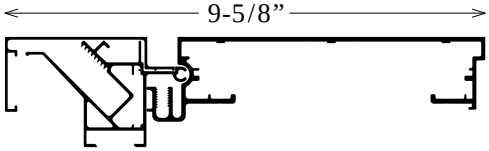
SignComp™

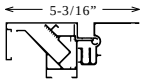
NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Single Face Kits - For Flexible Faces

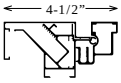
Single Face Body with Tension Frame and 1-1/2" Tension Frame Cover

Part #2025 Part #2085 Part #2084

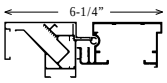




Retro Body
Part #2040



Slimline S/F Body
Part #2020



Narrow S/F Body
Part #2021

Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$287	$348	4 x 4	$379	$461	6 x 6	$508	$613	8 x 14	$827	$999
2 x 4	318	381	4 x 5	412	498	6 x 7	542	653	8 x 15	860	1042
2 x 5	350	422	4 x 6	445	539	6 x 8	571	690	8 x 16	890	1077
2 x 6	382	464	4 x 7	478	578	6 x 9	606	734	8 x 17	923	1116
2 x 7	413	503	4 x 8	508	613	6 x 10	635	771	8 x 18	954	1155
2 x 8	444	538	4 x 9	543	655	6 x 11	669	810	8 x 19	987	1194
2 x 9	480	579	4 x 10	572	692	6 x 12	699	846	8 x 20	1020	1232
2 x 10	511	617	4 x 11	606	734	6 x 13	734	887			
2 x 11	543	655	4 x 12	638	773	6 x 14	763	925	9 x 9	700	846
2 x 12	575	696	4 x 13	670	812	6 x 15	798	967	9 x 10	731	884
2 x 13	608	735	4 x 14	700	846	6 x 16	831	1003	9 x 11	763	925
2 x 14	638	773	4 x 15	735	888	6 x 17	863	1043	9 x 12	796	961
2 x 15	671	813	4 x 16	767	927	6 x 18	894	1082	9 x 13	831	1003
2 x 16	704	851	4 x 17	798	967	6 x 19	925	1119	9 x 14	858	1040
2 x 17	735	888	4 x 18	833	1005	6 x 20	957	1157	9 x 15	894	1082
2 x 18	768	929	4 x 19	864	1044				9 x 16	923	1116
2 x 19	799	968	4 x 20	896	1083	7 x 7	572	692	9 x 17	957	1157
2 x 20	833	1005				7 x 8	602	728	9 x 18	987	1194
			5 x 5	444	538	7 x 9	636	772	9 x 19	1022	1237
3 x 3	320	386	5 x 6	478	578	7 x 10	668	807	9 x 20	1053	1272
3 x 4	352	425	5 x 7	509	615	7 x 11	700	846			
3 x 5	382	464	5 x 8	539	651	7 x 12	732	886	10 x 10	760	920
3 x 6	414	504	5 x 9	574	694	7 x 13	765	926	10 x 11	793	959
3 x 7	446	540	5 x 10	604	729	7 x 14	796	961	10 x 12	827	999
3 x 8	480	579	5 x 11	636	772	7 x 15	832	1004	10 x 13	858	1040
3 x 9	513	621	5 x 12	670	812	7 x 16	860	1042	10 x 14	889	1075
3 x 10	544	656	5 x 13	701	849	7 x 17	894	1082	10 x 15	923	1116
3 x 11	575	696	5 x 14	732	886	7 x 18	924	1118	10 x 16	953	1154
3 x 12	609	736	5 x 15	767	927	7 x 19	958	1158	10 x 17	986	1193
3 x 13	642	774	5 x 16	798	967	7 x 20	987	1194	10 x 18	1020	1232
3 x 14	671	813	5 x 17	832	1004				10 x 19	1053	1272
3 x 15	708	854	5 x 18	864	1044	8 x 8	633	765	10 x 20	1082	1309
3 x 16	736	889	5 x 19	896	1083	8 x 9	668	807			
3 x 17	768	929	5 x 20	925	1119	8 x 10	698	843			
3 x 18	800	969				8 x 11	731	884			
3 x 19	835	1009				8 x 12	762	923			
3 x 20	865	1045				8 x 13	796	961			

Included in Sign Cabinet Kit Pricing:
- Cut to size and mitered body extrusion.
- Cut to size and mitered frames with covers.
- Tension Clips.
- Frame Braces.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:
- Face.
- .040 Aluminum Back.
- Electrical Components.
- Ballast Bracket(s).
- Frame Support Tube.
- Back Braces and Gussets.
- Raceway Covers - See optional accessories.
- Tension Tool - See optional accessories.

Not Included in Sign Cabinet Kit Pricing:
- Mounting Provisions.

Optional Accessories:
- Raceway Covers.
- Frame Support Tube.
- Tension Tool.

Kit Sizes and Availability:
- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:
- Illuminated backgrounds - 12" on center, using T-12 lamps.
- Always place lamps 3/4" from back of sign.
- Part #2020 and #2021 are recommended for LED applications.

Optional Body:
- Part #2040 - Deduct $3.75 per perimeter foot for Mill Finish only.
- Part #2020 - Deduct $2.89 per perimeter foot for Mill Finish, Deduct $4.00 for Dk. Bronze.
- Part #2021 - Deduct $.99 per perimeter foot for Mill Finish, Deduct $1.37 for Dk. Bronze.

General Information:
- Tension Frame is not engineered to integrate with the Divider System.
- Radius Corners are not available for the 1-1/2" Tension Frame Cover.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317 & Patent Number 5,467,546
CA Patent Number 2,245,623 & CA Patent Number 2,387,222

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

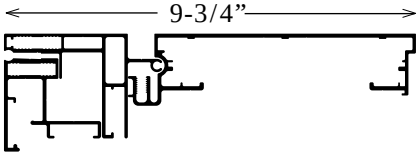
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

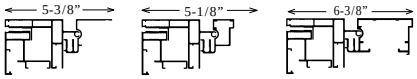
Unassembled Single Face Vandal Cover Kits

Single Face Body w/ Large Inner Frame & Large Outer Frame

Part #2025 Part #2097 Part #1941

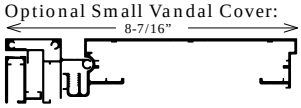


Optional Bodies w/ Large Vandal:

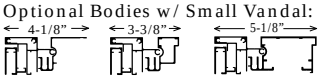


Retro Body Part #2040 | Slimline S/F Body Part #2020 | Narrow S/F Body Part #2021

Optional Small Vandal Cover:



Optional Bodies w/ Small Vandal:



Retro Body Part #2040 | Slimline S/F Body Part #2020 | Narrow S/F Body Part #2021

Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$282	$369	4 x 4	$423	$559	6 x 6	$612	$815	8 x 14	$1096	$1469
2 x 4	331	435	4 x 5	471	627	6 x 7	663	883	8 x 15	1146	1536
2 x 5	379	503	4 x 6	522	692	6 x 8	711	948	8 x 16	1193	1603
2 x 6	429	569	4 x 7	569	758	6 x 9	760	1015	8 x 17	1243	1667
2 x 7	478	634	4 x 8	618	824	6 x 10	810	1082	8 x 18	1293	1734
2 x 8	526	701	4 x 9	668	890	6 x 11	857	1148	8 x 19	1341	1802
2 x 9	576	765	4 x 10	716	958	6 x 12	907	1213	8 x 20	1390	1868
2 x 10	626	833	4 x 11	765	1024	6 x 13	954	1279			
2 x 11	674	901	4 x 12	815	1089	6 x 14	1004	1346	9 x 9	898	1201
2 x 12	722	966	4 x 13	865	1155	6 x 15	1054	1412	9 x 10	947	1265
2 x 13	772	1033	4 x 14	912	1222	6 x 16	1101	1478	9 x 11	996	1334
2 x 14	820	1099	4 x 15	963	1286	6 x 17	1152	1546	9 x 12	1044	1400
2 x 15	869	1164	4 x 16	1010	1355	6 x 18	1201	1612	9 x 13	1093	1464
2 x 16	920	1231	4 x 17	1058	1422	6 x 19	1248	1676	9 x 14	1142	1532
2 x 17	967	1297	4 x 18	1109	1487	6 x 20	1298	1744	9 x 15	1191	1598
2 x 18	1016	1364	4 x 19	1157	1554				9 x 16	1241	1664
2 x 19	1066	1430	4 x 20	1205	1619	7 x 7	709	944	9 x 17	1288	1730
2 x 20	1113	1496				7 x 8	756	1009	9 x 18	1338	1797
			5 x 5	518	688	7 x 9	804	1076	9 x 19	1388	1862
3 x 3	329	432	5 x 6	567	754	7 x 10	855	1142	9 x 20	1435	1929
3 x 4	377	498	5 x 7	615	821	7 x 11	903	1210			
3 x 5	425	563	5 x 8	665	887	7 x 12	952	1276	10 x 10	991	1329
3 x 6	476	630	5 x 9	713	951	7 x 13	1002	1341	10 x 11	1042	1394
3 x 7	524	697	5 x 10	763	1019	7 x 14	1050	1409	10 x 12	1090	1461
3 x 8	574	762	5 x 11	813	1086	7 x 15	1099	1473	10 x 13	1138	1528
3 x 9	623	830	5 x 12	860	1152	7 x 16	1148	1539	10 x 14	1189	1594
3 x 10	670	897	5 x 13	909	1219	7 x 17	1198	1608	10 x 15	1237	1658
3 x 11	720	961	5 x 14	959	1283	7 x 18	1245	1673	10 x 16	1286	1726
3 x 12	768	1027	5 x 15	1007	1351	7 x 19	1296	1739	10 x 17	1335	1792
3 x 13	818	1095	5 x 16	1056	1416	7 x 20	1344	1806	10 x 18	1385	1859
3 x 14	867	1160	5 x 17	1106	1482				10 x 19	1432	1926
3 x 15	915	1226	5 x 18	1154	1550	8 x 8	802	1071	10 x 20	1482	1990
3 x 16	965	1294	5 x 19	1203	1616	8 x 9	852	1138			
3 x 17	1014	1358	5 x 20	1254	1682	8 x 10	901	1205			
3 x 18	1062	1425				8 x 11	949	1269			
3 x 19	1111	1491				8 x 12	999	1337			
3 x 20	1160	1557				8 x 13	1047	1404			

Included in Sign Cabinet Kit Pricing:
- Cut to size and mitered body extrusion.
- Cut to size and mitered Large Inner Frame Retainer.
- Cut to size and mitered Large Outer Frame Retainer.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Cut to size 2Part Large Hinge.
- Two (2) 2Part Large Locks.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:
- Faces.
- .040 Aluminum Back.
- Electrical Components.
- Ballast Bracket(s).
- Back Braces and Gussets.
- Gas Supports and Mounting Hardware - See optional accessories.
- Drilling of holes for locks and attachment of locks and hinge.

Not Included in Sign Cabinet Kit Pricing:
- Mounting Provisions.

Optional Accessories:
- Raceway Covers.
- Gas Supports and Hardware.

Kit Sizes and Availability:
- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:
- For flat plastic, illuminated backgrounds - 8" on center, using T-12 lamps.
- Always place lamps 3/4" from back of sign.
- Part #2020 and #2021 are recommended for LED applications.

Cut To Size Divider:
- Part #2138, Mill Finish: $4.60 & Dk. Bronze: $5.97 per/ft.
- Part #2128, Mill Finish: $6.53 & Dk. Bronze: $8.52 per/ft.

Optional Body:
- Part #2040 - Deduct $3.75 per perimeter foot for Mill Finish only.
- Part #2020 - Deduct $2.89 per perimeter foot for Mill Finish, Deduct $4.00 for Dk. Bronze.
- Part #2021 - Deduct $.99 per perimeter foot for Mill Finish, Deduct $1.37 for Dk. Bronze.

Optional Vandal Cover:
- Deduct $5.18 Mill Finish - $7.11 Pre-painted, per perimeter foot.

General Information:
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

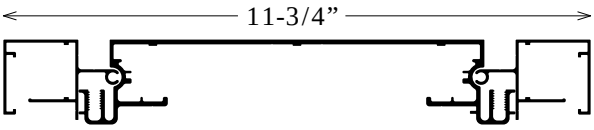
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Medium Body Kits - For Rigid Faces

Medium Body with 1-1/2" Retainer

Part #2015 Part #2055



Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$303	$368	4 x 4	$401	$484	6 x 6	$529	$637	8 x 14	$854	$1031
2 x 4	335	405	4 x 5	431	523	6 x 7	562	680	8 x 15	886	1071
2 x 5	369	446	4 x 6	465	562	6 x 8	592	716	8 x 16	919	1112
2 x 6	402	485	4 x 7	498	602	6 x 9	626	756	8 x 17	951	1151
2 x 7	432	524	4 x 8	530	641	6 x 10	659	797	8 x 18	983	1191
2 x 8	466	563	4 x 9	563	681	6 x 11	691	835	8 x 19	1016	1227
2 x 9	500	604	4 x 10	595	720	6 x 12	722	873	8 x 20	1049	1266
2 x 10	532	643	4 x 11	627	758	6 x 13	756	916			
2 x 11	564	684	4 x 12	663	800	6 x 14	788	954	9 x 9	720	870
2 x 12	596	723	4 x 13	693	840	6 x 15	821	995	9 x 10	754	911
2 x 13	631	762	4 x 14	727	880	6 x 16	855	1034	9 x 11	786	951
2 x 14	663	800	4 x 15	758	917	6 x 17	888	1074	9 x 12	820	990
2 x 15	696	841	4 x 16	791	958	6 x 18	921	1114	9 x 13	853	1028
2 x 16	729	882	4 x 17	823	998	6 x 19	952	1152	9 x 14	885	1070
2 x 17	759	919	4 x 18	857	1038	6 x 20	985	1192	9 x 15	919	1112
2 x 18	793	959	4 x 19	889	1075				9 x 16	949	1149
2 x 19	827	999	4 x 20	922	1115	7 x 7	591	715	9 x 17	982	1189
2 x 20	858	1040				7 x 8	625	755	9 x 18	1016	1227
			5 x 5	464	561	7 x 9	657	795	9 x 19	1047	1265
3 x 3	335	405	5 x 6	497	599	7 x 10	691	835	9 x 20	1079	1305
3 x 4	368	445	5 x 7	530	641	7 x 11	721	872			
3 x 5	401	484	5 x 8	562	680	7 x 12	755	912	10 x 10	785	950
3 x 6	432	524	5 x 9	593	719	7 x 13	788	954	10 x 11	818	988
3 x 7	465	562	5 x 10	627	758	7 x 14	820	990	10 x 12	853	1028
3 x 8	498	602	5 x 11	659	797	7 x 15	854	1031	10 x 13	883	1068
3 x 9	531	643	5 x 12	692	838	7 x 16	886	1071	10 x 14	916	1107
3 x 10	563	681	5 x 13	726	876	7 x 17	920	1113	10 x 15	949	1149
3 x 11	595	720	5 x 14	758	917	7 x 18	951	1151	10 x 16	981	1187
3 x 12	629	759	5 x 15	790	957	7 x 19	983	1191	10 x 17	1015	1226
3 x 13	663	800	5 x 16	822	996	7 x 20	1019	1230	10 x 18	1047	1265
3 x 14	693	840	5 x 17	856	1035				10 x 19	1078	1304
3 x 15	727	880	5 x 18	889	1075	8 x 8	657	795	10 x 20	1112	1346
3 x 16	759	919	5 x 19	921	1114	8 x 9	691	835			
3 x 17	791	958	5 x 20	953	1154	8 x 10	721	872			
3 x 18	823	998				8 x 11	755	912			
3 x 19	857	1038				8 x 12	788	954			
3 x 20	890	1077				8 x 13	820	990			

Included in Sign Cabinet Kit Pricing:

- Cut to size and mitered body extrusion.
- Cut to size and mitered retainers.
- When using 2053 one vertical side will be 1-1/2" Frame with 1-1/2" Cover to allow for the sliding in and out of the rigid plastic face.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body Corner Angles required.
- All Corner Keys required.
- Packaging.

.

Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Ballast Bracket(s).
- Internal Supports.
- Radius Corners - See optional accessories.
- Raceway Covers - See optional accessories

Optional Accessories:

- Raceway Covers.
- Radius Corners.
- Divider Bar.

Kit Sizes and Availability:

- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 8" on center, using T-12 lamps.

General Information:

- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

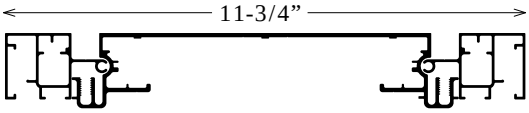
Unassembled Medium Body Kits - For Rigid Faces

Medium Body with 1-1/2" Retainer II

Part #2015 Part #2053

Optional Retainer:

Part #2055



One Side
1-1/2" Frame Part #2063
1-1/2" Frame Cover Part #2073

Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$322	$391	4 x 4	$437	$527	6 x 6	$582	$701	8 x 14	$922	$1114
2 x 4	353	428	4 x 5	467	565	6 x 7	613	742	8 x 15	954	1155
2 x 5	387	468	4 x 6	501	604	6 x 8	645	780	8 x 16	987	1194
2 x 6	420	507	4 x 7	533	644	6 x 9	678	819	8 x 17	1019	1233
2 x 7	451	546	4 x 8	566	684	6 x 10	711	860	8 x 18	1051	1272
2 x 8	484	585	4 x 9	599	723	6 x 11	741	898	8 x 19	1083	1309
2 x 9	517	625	4 x 10	629	762	6 x 12	774	937	8 x 20	1117	1348
2 x 10	550	664	4 x 11	662	800	6 x 13	807	978			
2 x 11	581	704	4 x 12	696	841	6 x 14	839	1015	9 x 9	798	965
2 x 12	614	745	4 x 13	727	881	6 x 15	872	1057	9 x 10	831	1005
2 x 13	648	782	4 x 14	760	920	6 x 16	905	1096	9 x 11	863	1044
2 x 14	679	820	4 x 15	793	958	6 x 17	939	1134	9 x 12	897	1085
2 x 15	712	861	4 x 16	825	998	6 x 18	971	1173	9 x 13	930	1123
2 x 16	745	902	4 x 17	857	1038	6 x 19	1003	1212	9 x 14	962	1163
2 x 17	776	938	4 x 18	890	1078	6 x 20	1035	1252	9 x 15	995	1204
2 x 18	810	979	4 x 19	922	1114				9 x 16	1026	1241
2 x 19	843	1019	4 x 20	956	1155	7 x 7	652	789	9 x 17	1059	1281
2 x 20	874	1059				7 x 8	685	829	9 x 18	1092	1319
			5 x 5	508	615	7 x 9	718	869	9 x 19	1124	1358
3 x 3	362	439	5 x 6	540	653	7 x 10	750	908	9 x 20	1155	1397
3 x 4	394	477	5 x 7	573	693	7 x 11	782	945			
3 x 5	428	516	5 x 8	606	733	7 x 12	815	985	10 x 10	871	1054
3 x 6	459	556	5 x 9	637	771	7 x 13	848	1026	10 x 11	904	1092
3 x 7	492	594	5 x 10	670	810	7 x 14	880	1064	10 x 12	938	1132
3 x 8	525	633	5 x 11	702	849	7 x 15	913	1103	10 x 13	969	1172
3 x 9	558	675	5 x 12	735	890	7 x 16	946	1143	10 x 14	1001	1210
3 x 10	589	713	5 x 13	768	927	7 x 17	979	1183	10 x 15	1034	1251
3 x 11	621	752	5 x 14	801	967	7 x 18	1010	1223	10 x 16	1066	1289
3 x 12	655	791	5 x 15	833	1008	7 x 19	1042	1262	10 x 17	1100	1329
3 x 13	688	831	5 x 16	864	1046	7 x 20	1076	1301	10 x 18	1132	1367
3 x 14	720	871	5 x 17	898	1086				10 x 19	1163	1407
3 x 15	751	910	5 x 18	930	1125	8 x 8	727	879	10 x 20	1196	1447
3 x 16	785	949	5 x 19	963	1164	8 x 9	759	918			
3 x 17	817	988	5 x 20	994	1204	8 x 10	790	956			
3 x 18	849	1028				8 x 11	824	995			
3 x 19	882	1067				8 x 12	857	1036			
3 x 20	914	1106				8 x 13	888	1074			

Included in Sign Cabinet Kit Pricing:

- Cut to size and mitered body extrusion.
- Cut to size and mitered retainers.
- When using 2053 one vertical side will be 1-1/2" Frame with 1-1/2" Cover to allow for the sliding in and out of the rigid plastic face.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body Corner Angles required.
- All Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Ballast Bracket(s).
- Internal Supports.
- Radius Corners - See optional accessories.
- Raceway Covers - See optional accessories.

Optional Accessories:

- Raceway Covers.
- Radius Corners.
- Divider Bar.

Kit Sizes and Availability:

- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 8" on center, using T-12 lamps.

Cut To Size Divider:

- Part #2133, Mill Finish: $3.53 & Dk. Bronze: $4.59 per/ft.

General Information:

- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

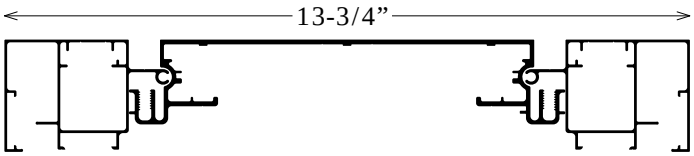
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Medium Body Kits - For Rigid Faces

Medium Body with 2-1/4" Retainer

Part #2015 Part #2045



One Side
Dual Frame Part #2065
Dual Frame Cover Part #2075

Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$345	$418	4 x 4	$480	$579	6 x 6	$646	$780	8 x 14	$1004	$1216
2 x 4	376	456	4 x 5	511	617	6 x 7	676	817	8 x 15	1037	1257
2 x 5	408	494	4 x 6	544	656	6 x 8	710	859	8 x 16	1069	1294
2 x 6	442	534	4 x 7	575	696	6 x 9	741	897	8 x 17	1101	1334
2 x 7	475	572	4 x 8	609	736	6 x 10	775	938	8 x 18	1134	1372
2 x 8	507	612	4 x 9	642	774	6 x 11	803	975	8 x 19	1164	1409
2 x 9	538	650	4 x 10	671	813	6 x 12	838	1015	8 x 20	1199	1449
2 x 10	571	690	4 x 11	705	852	6 x 13	870	1053			
2 x 11	602	728	4 x 12	737	891	6 x 14	902	1090	9 x 9	894	1082
2 x 12	635	771	4 x 13	769	930	6 x 15	935	1132	9 x 10	925	1119
2 x 13	668	807	4 x 14	800	969	6 x 16	967	1172	9 x 11	958	1158
2 x 14	699	845	4 x 15	835	1009	6 x 17	1001	1208	9 x 12	991	1200
2 x 15	732	886	4 x 16	866	1046	6 x 18	1033	1246	9 x 13	1023	1238
2 x 16	765	926	4 x 17	899	1087	6 x 19	1065	1286	9 x 14	1055	1276
2 x 17	797	962	4 x 18	931	1126	6 x 20	1096	1325	9 x 15	1088	1316
2 x 18	831	1003	4 x 19	963	1162				9 x 16	1119	1353
2 x 19	863	1043	4 x 20	998	1203	7 x 7	727	880	9 x 17	1152	1393
2 x 20	894	1082				7 x 8	759	919	9 x 18	1185	1432
			5 x 5	562	680	7 x 9	793	959	9 x 19	1219	1472
3 x 3	395	480	5 x 6	593	719	7 x 10	823	998	9 x 20	1247	1510
3 x 4	426	517	5 x 7	626	756	7 x 11	856	1035			
3 x 5	462	555	5 x 8	659	797	7 x 12	889	1075	10 x 10	977	1180
3 x 6	492	595	5 x 9	691	835	7 x 13	921	1114	10 x 11	1008	1220
3 x 7	524	634	5 x 10	722	873	7 x 14	953	1154	10 x 12	1042	1260
3 x 8	557	671	5 x 11	755	912	7 x 15	985	1192	10 x 13	1074	1299
3 x 9	590	713	5 x 12	788	954	7 x 16	1020	1232	10 x 14	1105	1336
3 x 10	620	753	5 x 13	820	990	7 x 17	1052	1269	10 x 15	1137	1376
3 x 11	653	791	5 x 14	853	1028	7 x 18	1083	1310	10 x 16	1170	1414
3 x 12	687	830	5 x 15	885	1070	7 x 19	1115	1349	10 x 17	1203	1454
3 x 13	718	868	5 x 16	916	1107	7 x 20	1146	1388	10 x 18	1236	1492
3 x 14	752	908	5 x 17	949	1149				10 x 19	1266	1533
3 x 15	781	947	5 x 18	981	1187	8 x 8	813	981	10 x 20	1299	1571
3 x 16	816	986	5 x 19	1015	1226	8 x 9	843	1019			
3 x 17	848	1025	5 x 20	1045	1264	8 x 10	875	1058			
3 x 18	880	1064				8 x 11	908	1097			
3 x 19	912	1103				8 x 12	941	1136			
3 x 20	943	1141				8 x 13	971	1176			

Included in Sign Cabinet Kit Pricing:

- One vertical side will be Dual Frame with 2-1/4" Dual Frame Cover to allow for the sliding in and out of the rigid plastic face.
- Cut to size and mitered body extrusion.
- Cut to size and mitered retainers.
- All screws required to assemble by mechanical fastening. Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Ballast Bracket(s).
- Internal Supports.
- Radius Corners - See optional accessories.
- Divider Bars - See optional accessories.

Optional Accessories:

- Raceway Covers.
- Divider Bar.
- Radius Corners.

Kit Sizes and Availability:

- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 10" on center, using T-12 lamps.

Cut To Size Divider:

- Part #2138, Mill Finish: $4.60 & Dk. Bronze: $5.97 per/ft.
- Part #2128, Mill Finish: $6.53 & Dk. Bronze: $8.52 per/ft.
- Part #2142, Mill Finish: $9.87 & Dk. Bronze: $11.93 per/ft.

General Information:

- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

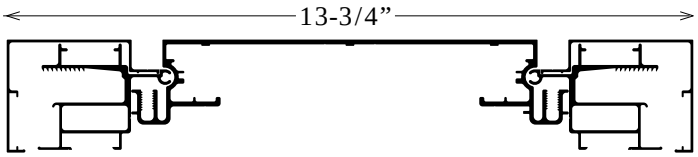
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Medium Body Kits - For Flexible Faces

Medium Body with Dual Frame and Dual Frame Cover

Part #2015 Part #2065 Part #2075



Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$462	$555	4 x 4	$615	$746	6 x 6	$832	$1004	8 x 14	$1358	$1640
2 x 4	511	617	4 x 5	670	812	6 x 7	885	1070	8 x 15	1413	1710
2 x 5	565	685	4 x 6	726	876	6 x 8	935	1132	8 x 16	1465	1770
2 x 6	617	749	4 x 7	778	941	6 x 9	993	1201	8 x 17	1518	1838
2 x 7	671	813	4 x 8	831	1003	6 x 10	1042	1260	8 x 18	1572	1903
2 x 8	721	872	4 x 9	886	1071	6 x 11	1096	1325	8 x 19	1628	1968
2 x 9	780	945	4 x 10	936	1133	6 x 12	1148	1391	8 x 20	1677	2028
2 x 10	832	1004	4 x 11	991	1200	6 x 13	1204	1455			
2 x 11	885	1070	4 x 12	1044	1263	6 x 14	1256	1517	9 x 9	1150	1392
2 x 12	938	1134	4 x 13	1099	1330	6 x 15	1311	1587	9 x 10	1202	1452
2 x 13	993	1201	4 x 14	1147	1390	6 x 16	1364	1647	9 x 11	1257	1518
2 x 14	1043	1261	4 x 15	1208	1461	6 x 17	1414	1712	9 x 12	1309	1583
2 x 15	1100	1332	4 x 16	1258	1520	6 x 18	1469	1779	9 x 13	1365	1649
2 x 16	1150	1392	4 x 17	1310	1584	6 x 19	1524	1842	9 x 14	1412	1709
2 x 17	1204	1455	4 x 18	1365	1649	6 x 20	1575	1905	9 x 15	1470	1781
2 x 18	1259	1521	4 x 19	1420	1714				9 x 16	1521	1841
2 x 19	1311	1587	4 x 20	1468	1778	7 x 7	936	1133	9 x 17	1576	1906
2 x 20	1364	1647				7 x 8	986	1193	9 x 18	1630	1970
			5 x 5	722	873	7 x 9	1045	1264	9 x 19	1683	2036
3 x 3	516	626	5 x 6	778	941	7 x 10	1095	1323	9 x 20	1734	2098
3 x 4	567	686	5 x 7	833	1005	7 x 11	1148	1391			
3 x 5	620	753	5 x 8	882	1066	7 x 12	1203	1454	10 x 10	1248	1511
3 x 6	675	815	5 x 9	939	1135	7 x 13	1258	1520	10 x 11	1304	1578
3 x 7	730	883	5 x 10	990	1198	7 x 14	1308	1580	10 x 12	1359	1643
3 x 8	779	942	5 x 11	1044	1263	7 x 15	1366	1652	10 x 13	1412	1709
3 x 9	837	1014	5 x 12	1098	1329	7 x 16	1414	1712	10 x 14	1464	1769
3 x 10	886	1071	5 x 13	1152	1393	7 x 17	1468	1778	10 x 15	1520	1840
3 x 11	941	1136	5 x 14	1202	1452	7 x 18	1524	1842	10 x 16	1571	1899
3 x 12	998	1203	5 x 15	1259	1521	7 x 19	1577	1908	10 x 17	1624	1964
3 x 13	1049	1266	5 x 16	1309	1583	7 x 20	1628	1968	10 x 18	1677	2028
3 x 14	1099	1330	5 x 17	1365	1649				10 x 19	1733	2093
3 x 15	1156	1397	5 x 18	1418	1713	8 x 8	1037	1257	10 x 20	1782	2157
3 x 16	1208	1461	5 x 19	1470	1781	8 x 9	1095	1323			
3 x 17	1260	1526	5 x 20	1521	1841	8 x 10	1145	1385			
3 x 18	1314	1591				8 x 11	1199	1449			
3 x 19	1368	1655				8 x 12	1254	1516			
3 x 20	1420	1714				8 x 13	1308	1580			

Included in Sign Cabinet Kit Pricing:
- Cut to size and mitered body extrusion.
- Cut to size and mitered frames with covers.
- Tension Clips.
- Frame Braces.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:
- Faces.
- Electrical Components.
- Ballast Bracket(s).
- Frame Support Tube.
- Internal Supports.
- Radius Corners - See optional accessories.
- Divider Bars - See optional accessories.

Not Included in Sign Cabinet Kit Pricing:
- Tension Tool.

Optional Accessories:
- Raceway Covers.
- Frame Support Tube.
- Divider Bar.
- Radius Corners.
- Tension Tool.

Kit Sizes and Availability:
- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:
- Illuminated backgrounds - 10" on center, using T-12 lamps.

Cut To Size Divider:
- Part #2142, Mill Finish: $9.87 & Dk. Bronze: $11.93 per/ft.

General Information:
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317 & Patent Number 5,467,546
CA Patent Number 2,245,623 & CA Patent Number 2,387,222

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

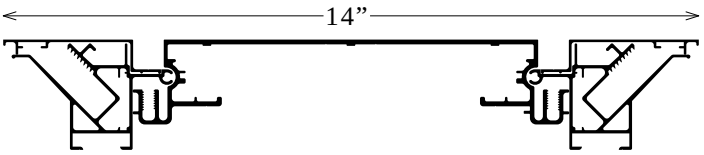
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Medium Body Kits - For Flexible Faces

Medium Body with Tension Frame and Bleed Tension Frame Cover

Part #2015 Part #2085 Part #2095



Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$454	$549	4 x 4	$604	$729	6 x 6	$812	$980	8 x 14	$1320	$1595
2 x 4	501	607	4 x 5	656	794	6 x 7	863	1043	8 x 15	1376	1664
2 x 5	554	669	4 x 6	709	858	6 x 8	911	1101	8 x 16	1424	1722
2 x 6	606	734	4 x 7	759	919	6 x 9	966	1171	8 x 17	1476	1784
2 x 7	657	795	4 x 8	810	978	6 x 10	1015	1226	8 x 18	1527	1847
2 x 8	708	854	4 x 9	865	1045	6 x 11	1066	1288	8 x 19	1579	1910
2 x 9	762	923	4 x 10	912	1103	6 x 12	1119	1353	8 x 20	1630	1970
2 x 10	812	980	4 x 11	965	1169	6 x 13	1171	1416			
2 x 11	863	1043	4 x 12	1019	1230	6 x 14	1221	1477	9 x 9	1120	1355
2 x 12	915	1106	4 x 13	1069	1294	6 x 15	1277	1542	9 x 10	1168	1412
2 x 13	966	1171	4 x 14	1118	1352	6 x 16	1323	1599	9 x 11	1222	1478
2 x 14	1015	1226	4 x 15	1175	1421	6 x 17	1378	1665	9 x 12	1273	1538
2 x 15	1071	1295	4 x 16	1222	1478	6 x 18	1429	1728	9 x 13	1324	1603
2 x 16	1119	1353	4 x 17	1276	1539	6 x 19	1481	1789	9 x 14	1374	1663
2 x 17	1171	1416	4 x 18	1325	1605	6 x 20	1531	1850	9 x 15	1430	1729
2 x 18	1223	1479	4 x 19	1379	1666				9 x 16	1477	1787
2 x 19	1277	1542	4 x 20	1427	1726	7 x 7	914	1105	9 x 17	1532	1851
2 x 20	1323	1599				7 x 8	963	1162	9 x 18	1582	1913
			5 x 5	709	858	7 x 9	1019	1230	9 x 19	1634	1977
3 x 3	508	613	5 x 6	759	919	7 x 10	1066	1288	9 x 20	1683	2036
3 x 4	555	670	5 x 7	813	981	7 x 11	1118	1352			
3 x 5	609	736	5 x 8	860	1042	7 x 12	1171	1416	10 x 10	1216	1469
3 x 6	660	799	5 x 9	916	1107	7 x 13	1223	1479	10 x 11	1266	1533
3 x 7	712	861	5 x 10	964	1166	7 x 14	1269	1536	10 x 12	1321	1597
3 x 8	760	920	5 x 11	1016	1227	7 x 15	1325	1605	10 x 13	1372	1658
3 x 9	818	988	5 x 12	1069	1294	7 x 16	1376	1664	10 x 14	1422	1715
3 x 10	865	1045	5 x 13	1120	1355	7 x 17	1427	1726	10 x 15	1476	1784
3 x 11	916	1107	5 x 14	1168	1412	7 x 18	1479	1788	10 x 16	1525	1844
3 x 12	969	1173	5 x 15	1224	1481	7 x 19	1533	1854	10 x 17	1577	1908
3 x 13	1022	1237	5 x 16	1273	1538	7 x 20	1579	1910	10 x 18	1630	1970
3 x 14	1069	1294	5 x 17	1324	1603				10 x 19	1681	2034
3 x 15	1125	1360	5 x 18	1378	1665	8 x 8	1010	1221	10 x 20	1730	2091
3 x 16	1175	1421	5 x 19	1430	1729	8 x 9	1066	1288			
3 x 17	1225	1482	5 x 20	1477	1787	8 x 10	1113	1348			
3 x 18	1278	1547				8 x 11	1167	1411			
3 x 19	1330	1610				8 x 12	1220	1475			
3 x 20	1379	1666				8 x 13	1269	1536			

Included in Sign Cabinet Kit Pricing:
- Cut to size and mitered body extrusion.
- Cut to size and mitered frames with covers.
- Tension Clips.
- Frame Braces.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:
- Faces.
- Electrical Components.
- Ballast Bracket(s).
- Frame Support Tube.
- Internal Supports.
- Raceway Covers - See optional accessories.
- Radius Corners - See optional accessories.
- Tension Tool - See optional accessories.

Optional Accessories:
- Raceway Covers.
- Frame Support Tube.
- Radius Corners.
- Tension Tool.

Kit Sizes and Availability:
- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:
- Illuminated backgrounds - 12" on center, using T-12 lamps.

General Information:
- Tension Frame is not engineered to integrate with the Divider System.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317 & Patent Number 5,467,546
CA Patent Number 2,245,623 & CA Patent Number 2,387,222

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

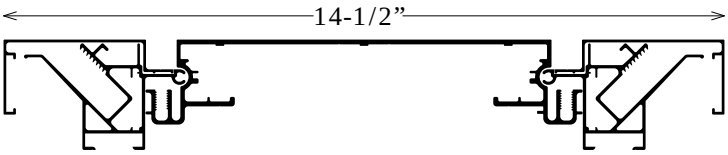
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Medium Body Kits - For Flexible Faces

Medium Body with Tension Frame and 1-1/2" Tension Frame Cover

Part #2015 Part #2085 Part #2084



Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$471	$571	4 x 4	$633	$765	6 x 6	$853	$1028	8 x 14	$1391	$1683
2 x 4	524	634	4 x 5	688	831	6 x 7	905	1096	8 x 15	1449	1754
2 x 5	579	701	4 x 6	743	901	6 x 8	958	1158	8 x 16	1502	1817
2 x 6	634	768	4 x 7	798	967	6 x 9	1019	1230	8 x 17	1556	1884
2 x 7	690	833	4 x 8	852	1027	6 x 10	1069	1294	8 x 18	1612	1948
2 x 8	741	897	4 x 9	909	1100	6 x 11	1124	1358	8 x 19	1667	2017
2 x 9	799	968	4 x 10	960	1161	6 x 12	1180	1425	8 x 20	1720	2079
2 x 10	853	1028	4 x 11	1016	1227	6 x 13	1236	1492			
2 x 11	905	1096	4 x 12	1071	1295	6 x 14	1286	1555	9 x 9	1181	1429
2 x 12	963	1162	4 x 13	1126	1362	6 x 15	1344	1626	9 x 10	1231	1490
2 x 13	1019	1230	4 x 14	1177	1423	6 x 16	1395	1687	9 x 11	1287	1556
2 x 14	1069	1294	4 x 15	1238	1496	6 x 17	1451	1755	9 x 12	1342	1624
2 x 15	1127	1364	4 x 16	1287	1556	6 x 18	1505	1822	9 x 13	1398	1691
2 x 16	1180	1425	4 x 17	1343	1625	6 x 19	1563	1889	9 x 14	1448	1751
2 x 17	1236	1492	4 x 18	1399	1692	6 x 20	1613	1951	9 x 15	1508	1823
2 x 18	1288	1558	4 x 19	1453	1759				9 x 16	1560	1887
2 x 19	1344	1626	4 x 20	1504	1821	7 x 7	960	1161	9 x 17	1614	1952
2 x 20	1398	1691				7 x 8	1014	1223	9 x 18	1670	2020
			5 x 5	742	898	7 x 9	1072	1296	9 x 19	1725	2087
3 x 3	531	643	5 x 6	797	962	7 x 10	1121	1357	9 x 20	1777	2148
3 x 4	580	704	5 x 7	854	1031	7 x 11	1179	1424			
3 x 5	636	772	5 x 8	904	1094	7 x 12	1232	1491	10 x 10	1281	1551
3 x 6	692	838	5 x 9	964	1166	7 x 13	1288	1558	10 x 11	1337	1616
3 x 7	748	904	5 x 10	1015	1226	7 x 14	1339	1619	10 x 12	1392	1684
3 x 8	798	967	5 x 11	1071	1295	7 x 15	1400	1693	10 x 13	1447	1750
3 x 9	857	1038	5 x 12	1125	1360	7 x 16	1449	1754	10 x 14	1499	1813
3 x 10	909	1100	5 x 13	1181	1429	7 x 17	1505	1822	10 x 15	1558	1886
3 x 11	964	1166	5 x 14	1231	1490	7 x 18	1562	1888	10 x 16	1611	1947
3 x 12	1021	1235	5 x 15	1290	1560	7 x 19	1615	1953	10 x 17	1665	2014
3 x 13	1075	1300	5 x 16	1342	1624	7 x 20	1667	2017	10 x 18	1721	2081
3 x 14	1126	1362	5 x 17	1399	1692				10 x 19	1776	2147
3 x 15	1187	1434	5 x 18	1452	1757	8 x 8	1064	1285	10 x 20	1826	2209
3 x 16	1238	1496	5 x 19	1508	1823	8 x 9	1121	1357			
3 x 17	1292	1561	5 x 20	1560	1887	8 x 10	1175	1421			
3 x 18	1347	1629				8 x 11	1229	1484			
3 x 19	1403	1695				8 x 12	1285	1554			
3 x 20	1453	1759				8 x 13	1339	1619			

Included in Sign Cabinet Kit Pricing:
- Cut to size and mitered body extrusion.
- Cut to size and mitered frames with covers.
- Tension Clips.
- Frame Braces.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:
- Faces.
- Electrical Components.
- Ballast Bracket(s).
- Frame Support Tube.
- Internal Supports.
- Raceway Covers - See optional accessories.
- Tension Tool - See optional accessories.

Optional Accessories:
- Raceway Covers
- Frame Support Tube.
- Tension Tool.

Kit Sizes and Availability:
- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:
- Illuminated backgrounds - 12" on center, using T-12 lamps.

General Information:
- Tension Frame is not engineered to integrate with the Divider System.
- Radius Corners are not available for the 1-1/2" Tension Frame Cover.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317 & Patent Number 5,467,546
CA Patent Number 2,245,623 & CA Patent Number 2,387,222

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

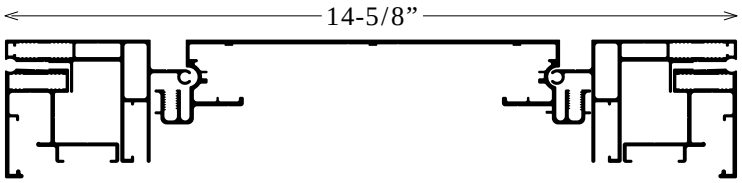
SignComp™

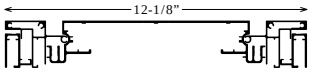
NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Medium Body Vandal Cover Kits

Medium Body with Large Inner Frame and Large Outer Frame

Part #2015 Part #2097 Part #1941





*Optional Vandal Cover
Inner Frame Retainer #2099
Outer Frame Retainer #1942

Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$503	$656	4 x 4	$753	$995	6 x 6	$1088	$1462	8 x 14	$1944	$2608
2 x 4	591	776	4 x 5	838	1113	6 x 7	1174	1580	8 x 15	2030	2726
2 x 5	678	894	4 x 6	925	1230	6 x 8	1260	1699	8 x 16	2116	2843
2 x 6	764	1012	4 x 7	1013	1348	6 x 9	1347	1818	8 x 17	2204	2961
2 x 7	852	1130	4 x 8	1099	1464	6 x 10	1434	1936	8 x 18	2290	3079
2 x 8	938	1246	4 x 9	1187	1583	6 x 11	1521	2056	8 x 19	2378	3196
2 x 9	1024	1365	4 x 10	1273	1700	6 x 12	1610	2175	8 x 20	2465	3313
2 x 10	1111	1482	4 x 11	1359	1818	6 x 13	1696	2294			
2 x 11	1198	1599	4 x 12	1446	1934	6 x 14	1782	2413	9 x 9	1590	2128
2 x 12	1285	1717	4 x 13	1534	2054	6 x 15	1869	2531	9 x 10	1677	2246
2 x 13	1372	1836	4 x 14	1620	2170	6 x 16	1955	2650	9 x 11	1765	2363
2 x 14	1458	1953	4 x 15	1707	2289	6 x 17	2042	2768	9 x 12	1852	2481
2 x 15	1545	2072	4 x 16	1793	2407	6 x 18	2129	2889	9 x 13	1937	2599
2 x 16	1633	2188	4 x 17	1881	2524	6 x 19	2214	3006	9 x 14	2024	2716
2 x 17	1720	2306	4 x 18	1968	2642	6 x 20	2302	3125	9 x 15	2112	2834
2 x 18	1805	2424	4 x 19	2055	2759				9 x 16	2199	2952
2 x 19	1892	2542	4 x 20	2141	2877	7 x 7	1256	1689	9 x 17	2285	3068
2 x 20	1979	2659				7 x 8	1342	1807	9 x 18	2371	3187
			5 x 5	920	1221	7 x 9	1429	1927	9 x 19	2457	3305
3 x 3	585	768	5 x 6	1005	1338	7 x 10	1515	2046	9 x 20	2545	3424
3 x 4	670	886	5 x 7	1093	1455	7 x 11	1601	2166			
3 x 5	758	859	5 x 8	1180	1574	7 x 12	1688	2285	10 x 10	1758	2355
3 x 6	845	1120	5 x 9	1266	1692	7 x 13	1776	2403	10 x 11	1844	2472
3 x 7	932	1239	5 x 10	1355	1809	7 x 14	1862	2522	10 x 12	1932	2591
3 x 8	1020	1356	5 x 11	1442	1928	7 x 15	1950	2640	10 x 13	2019	2708
3 x 9	1106	1473	5 x 12	1527	2044	7 x 16	2037	2759	10 x 14	2104	2826
3 x 10	1192	1591	5 x 13	1614	2164	7 x 17	2123	2878	10 x 15	2191	2943
3 x 11	1279	1709	5 x 14	1701	2281	7 x 18	2210	2998	10 x 16	2280	3061
3 x 12	1366	1826	5 x 15	1787	2398	7 x 19	2297	3116	10 x 17	2367	3179
3 x 13	1452	1946	5 x 16	1875	2517	7 x 20	2382	3234	10 x 18	2453	3297
3 x 14	1538	2062	5 x 17	1962	2633				10 x 19	2539	3415
3 x 15	1626	2181	5 x 18	2046	2751	8 x 8	1424	1917	10 x 20	2626	3532
3 x 16	1713	2297	5 x 19	2136	2869	8 x 9	1510	2039			
3 x 17	1800	2416	5 x 20	2223	2987	8 x 10	1597	2158			
3 x 18	1887	2534				8 x 11	1683	2276			
3 x 19	1974	2651				8 x 12	1769	2395			
3 x 20	2060	2769				8 x 13	1856	2490			

Included in Sign Cabinet Kit Pricing:
- Cut to size and mitered body extrusion.
- Cut to size and mitered Large Inner Frame Retainer.
- Cut to size and mitered Large Outer Frame Retainer.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Cut to size 2Part Large Hinge.
- Four (4) 2Part Large Locks.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:
- Faces.
- Electrical Components.
- Ballast Bracket(s).
- Internal Supports.
- Gas Supports and Mounting Hardware - See optional accessories.
- Drilling of holes for locks and attachment of locks and hinge.

Optional Accessories:
- Raceway Covers.
- Gas Supports and Hardware.

Kit Sizes and Availability:
- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:
- For flat plastic, illuminated backgrounds - 6" on center, using T-12 lamps.

Cut To Size Divider:
- Part #2138, Mill Finish: $4.60 & Dk. Bronze: $5.97 per/ft.
- Part #2128, Mill Finish: $6.53 & Dk. Bronze: $8.52 per/ft.

*Optional Vandal Cover:
- Deduct $10.36 Mill Finish - $14.22 Pre-painted, per perimeter foot.
  (Price deduct reflects a double face application.)

General Information:
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

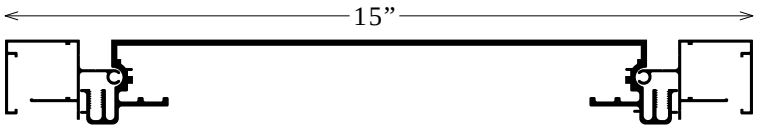
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Wide Body Kits - For Rigid Faces

Wide Body with 1-1/2" Retainer

Part #2005 Part #2055



Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$358	$434	4 x 4	$481	$581	6 x 6	$646	$780	8 x 14	$1056	$1278
2 x 4	401	484	4 x 5	523	631	6 x 7	686	828	8 x 15	1098	1329
2 x 5	441	533	4 x 6	564	684	6 x 8	727	880	8 x 16	1138	1377
2 x 6	482	582	4 x 7	604	729	6 x 9	768	929	8 x 17	1180	1425
2 x 7	524	634	4 x 8	647	781	6 x 10	810	978	8 x 18	1222	1478
2 x 8	564	684	4 x 9	688	831	6 x 11	852	1027	8 x 19	1263	1528
2 x 9	606	734	4 x 10	729	882	6 x 12	891	1078	8 x 20	1304	1578
2 x 10	648	782	4 x 11	769	930	6 x 13	933	1130			
2 x 11	690	833	4 x 12	813	981	6 x 14	974	1177	9 x 9	889	1075
2 x 12	731	884	4 x 13	854	1031	6 x 15	1016	1227	9 x 10	931	1126
2 x 13	771	931	4 x 14	894	1082	6 x 16	1057	1279	9 x 11	970	1174
2 x 14	814	984	4 x 15	935	1132	6 x 17	1099	1330	9 x 12	1015	1226
2 x 15	855	1034	4 x 16	977	1180	6 x 18	1141	1380	9 x 13	1055	1276
2 x 16	897	1084	4 x 17	1020	1232	6 x 19	1181	1429	9 x 14	1096	1325
2 x 17	936	1133	4 x 18	1059	1281	6 x 20	1223	1479	9 x 15	1137	1376
2 x 18	978	1183	4 x 19	1100	1332				9 x 16	1180	1425
2 x 19	1021	1235	4 x 20	1142	1381	7 x 7	726	876	9 x 17	1221	1477
2 x 20	1062	1284				7 x 8	767	927	9 x 18	1262	1527
			5 x 5	563	681	7 x 9	810	978	9 x 19	1303	1576
3 x 3	398	483	5 x 6	604	729	7 x 10	849	1026	9 x 20	1344	1626
3 x 4	441	533	5 x 7	646	780	7 x 11	890	1077			
3 x 5	481	581	5 x 8	687	830	7 x 12	932	1129	10 x 10	970	1174
3 x 6	523	631	5 x 9	729	882	7 x 13	974	1177	10 x 11	1013	1222
3 x 7	564	684	5 x 10	768	929	7 x 14	1015	1226	10 x 12	1055	1276
3 x 8	604	729	5 x 11	812	980	7 x 15	1056	1278	10 x 13	1095	1323
3 x 9	647	781	5 x 12	853	1028	7 x 16	1098	1329	10 x 14	1136	1374
3 x 10	688	831	5 x 13	894	1082	7 x 17	1138	1377	10 x 15	1179	1424
3 x 11	730	883	5 x 14	933	1130	7 x 18	1181	1429	10 x 16	1221	1477
3 x 12	771	931	5 x 15	975	1179	7 x 19	1222	1478	10 x 17	1260	1526
3 x 13	813	981	5 x 16	1019	1230	7 x 20	1263	1528	10 x 18	1302	1575
3 x 14	854	1031	5 x 17	1058	1280				10 x 19	1343	1625
3 x 15	896	1083	5 x 18	1100	1332	8 x 8	807	977	10 x 20	1386	1676
3 x 16	936	1133	5 x 19	1141	1380	8 x 9	849	1026			
3 x 17	977	1180	5 x 20	1183	1430	8 x 10	890	1077			
3 x 18	1020	1232				8 x 11	932	1129			
3 x 19	1059	1281				8 x 12	974	1177			
3 x 20	1101	1334				8 x 13	1015	1226			

Included in Sign Cabinet Kit Pricing:

- Cut to size and mitered body extrusion.
- Cut to size and mitered retainers.
- When using 2053 one vertical side will be 1-1/2" Frame with 1-1/2" Cover to allow for the sliding in and out of the rigid plastic face.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body Corner Angles required.
- All Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Divider Bar.
- Electrical Components.
- Ballast Bracket(s).
- Back Braces and Gussets.
- Radius Corners - See optional accessories.

Optional Accessories:

- Raceway Covers.
- Radius Corners.
- Divider Bar.

Kit Sizes and Availability:

- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 12" on center, using T-12 lamps.

General Information:

- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

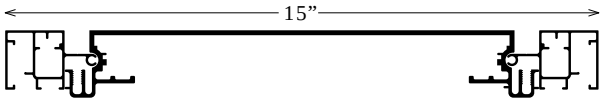
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Wide Body Kits - For Rigid Faces

Wide Body with 1-1/2" Retainer II

Part #2005 Part #2053



One Side
1-1/2" Frame Part #2063
1-1/2" Frame Cover Part #2073

Optional Retainer:

Part #2055

Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$377	$457	4 x 4	$517	$626	6 x 6	$697	$843	8 x 14	$1125	$1361
2 x 4	419	507	4 x 5	558	674	6 x 7	738	892	8 x 15	1166	1411
2 x 5	459	555	4 x 6	600	726	6 x 8	779	943	8 x 16	1206	1459
2 x 6	501	605	4 x 7	640	773	6 x 9	821	992	8 x 17	1248	1509
2 x 7	542	657	4 x 8	683	824	6 x 10	861	1041	8 x 18	1290	1559
2 x 8	583	707	4 x 9	723	874	6 x 11	903	1092	8 x 19	1331	1610
2 x 9	624	755	4 x 10	764	925	6 x 12	943	1141	8 x 20	1371	1659
2 x 10	666	804	4 x 11	805	973	6 x 13	983	1190			
2 x 11	708	855	4 x 12	847	1023	6 x 14	1026	1240	9 x 9	968	1170
2 x 12	748	905	4 x 13	888	1073	6 x 15	1067	1290	9 x 10	1009	1221
2 x 13	789	953	4 x 14	928	1123	6 x 16	1108	1341	9 x 11	1049	1269
2 x 14	831	1003	4 x 15	971	1175	6 x 17	1150	1392	9 x 12	1093	1320
2 x 15	871	1054	4 x 16	1012	1223	6 x 18	1192	1441	9 x 13	1132	1369
2 x 16	913	1105	4 x 17	1053	1273	6 x 19	1232	1491	9 x 14	1173	1419
2 x 17	953	1153	4 x 18	1093	1322	6 x 20	1273	1540	9 x 15	1214	1469
2 x 18	995	1203	4 x 19	1134	1373				9 x 16	1257	1520
2 x 19	1037	1254	4 x 20	1177	1422	7 x 7	788	951	9 x 17	1298	1570
2 x 20	1078	1304				7 x 8	828	1000	9 x 18	1339	1620
			5 x 5	607	734	7 x 9	870	1051	9 x 19	1379	1669
3 x 3	426	515	5 x 6	648	783	7 x 10	909	1100	9 x 20	1421	1719
3 x 4	468	566	5 x 7	689	833	7 x 11	951	1151			
3 x 5	508	613	5 x 8	730	883	7 x 12	993	1202	10 x 10	1057	1279
3 x 6	550	665	5 x 9	773	935	7 x 13	1034	1249	10 x 11	1099	1327
3 x 7	591	716	5 x 10	812	982	7 x 14	1074	1300	10 x 12	1141	1380
3 x 8	632	762	5 x 11	854	1032	7 x 15	1116	1351	10 x 13	1181	1427
3 x 9	674	814	5 x 12	895	1082	7 x 16	1158	1401	10 x 14	1222	1479
3 x 10	715	863	5 x 13	936	1132	7 x 17	1198	1449	10 x 15	1264	1528
3 x 11	755	914	5 x 14	978	1182	7 x 18	1240	1501	10 x 16	1306	1580
3 x 12	798	963	5 x 15	1018	1231	7 x 19	1282	1550	10 x 17	1345	1629
3 x 13	838	1012	5 x 16	1061	1282	7 x 20	1322	1600	10 x 18	1387	1678
3 x 14	880	1063	5 x 17	1100	1331				10 x 19	1429	1728
3 x 15	921	1114	5 x 18	1143	1382	8 x 8	877	1060	10 x 20	1471	1779
3 x 16	962	1164	5 x 19	1184	1430	8 x 9	919	1112			
3 x 17	1003	1210	5 x 20	1225	1480	8 x 10	959	1161			
3 x 18	1045	1263				8 x 11	1002	1213			
3 x 19	1084	1312				8 x 12	1043	1261			
3 x 20	1126	1362				8 x 13	1084	1310			

Included in Sign Cabinet Kit Pricing:

- Cut to size and mitered body extrusion.
- Cut to size and mitered retainers.
- When using 2053 one vertical side will be 1-1/2" Frame with 1-1/2" Cover to allow for the sliding in and out of the rigid plastic face.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body Corner Angles required.
- All Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Divider Bar.
- Electrical Components.
- Ballast Bracket(s).
- Back Braces and Gussets.
- Radius Corners - See optional accessories.

Optional Accessories:

- Raceway Covers.
- Radius Corners.
- Divider Bar.

Kit Sizes and Availability:

- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 12" on center, using T-12 lamps.

Cut To Size Divider:

- Part #2133, Mill Finish: $3.53 & Dk. Bronze: $4.59 per/ft.

General Information:

- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

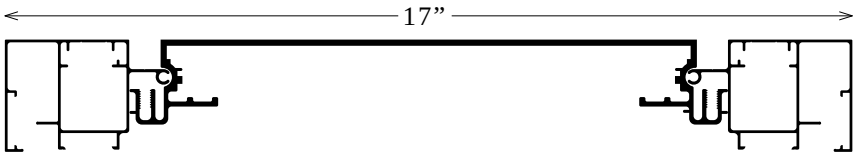
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Wide Body Kits - For Rigid Faces

Wide Body with 2-1/4" Retainer

Part #2005 Part #2045



One Side
Dual Frame Part #2065
Dual Frame Cover Part #2075

Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$401	$484	4 x 4	$562	$680	6 x 6	$760	$920	8 x 14	$1209	$1462
2 x 4	442	534	4 x 5	600	727	6 x 7	801	970	8 x 15	1248	1511
2 x 5	482	582	4 x 6	645	778	6 x 8	843	1019	8 x 16	1290	1560
2 x 6	524	634	4 x 7	685	826	6 x 9	885	1070	8 x 17	1331	1612
2 x 7	564	684	4 x 8	726	976	6 x 10	924	1118	8 x 18	1372	1658
2 x 8	606	734	4 x 9	765	926	6 x 11	966	1171	8 x 19	1413	1710
2 x 9	647	781	4 x 10	807	977	6 x 12	1007	1219	8 x 20	1453	1759
2 x 10	688	831	4 x 11	848	1025	6 x 13	1044	1263			
2 x 11	729	882	4 x 12	889	1075	6 x 14	1089	1317	9 x 9	1064	1285
2 x 12	769	930	4 x 13	930	1125	6 x 15	1130	1368	9 x 10	1105	1336
2 x 13	812	980	4 x 14	970	1174	6 x 16	1171	1416	9 x 11	1145	1385
2 x 14	852	1027	4 x 15	1016	1227	6 x 17	1213	1467	9 x 12	1188	1435
2 x 15	891	1078	4 x 16	1054	1275	6 x 18	1254	1516	9 x 13	1226	1483
2 x 16	933	1130	4 x 17	1093	1322	6 x 19	1294	1567	9 x 14	1266	1533
2 x 17	974	1177	4 x 18	1135	1373	6 x 20	1334	1615	9 x 15	1309	1583
2 x 18	1016	1227	4 x 19	1176	1422				9 x 16	1351	1635
2 x 19	1056	1278	4 x 20	1219	1472	7 x 7	863	1043	9 x 17	1391	1683
2 x 20	1098	1329				7 x 8	902	1090	9 x 18	1432	1733
			5 x 5	660	799	7 x 9	943	1141	9 x 19	1472	1782
3 x 3	460	554	5 x 6	701	849	7 x 10	983	1191	9 x 20	1514	1832
3 x 4	501	607	5 x 7	742	898	7 x 11	1025	1241			
3 x 5	542	653	5 x 8	782	948	7 x 12	1068	1292	10 x 10	1163	1407
3 x 6	582	706	5 x 9	827	999	7 x 13	1108	1338	10 x 11	1204	1455
3 x 7	624	754	5 x 10	866	1046	7 x 14	1147	1390	10 x 12	1245	1508
3 x 8	666	803	5 x 11	905	1096	7 x 15	1190	1440	10 x 13	1286	1555
3 x 9	708	854	5 x 12	947	1148	7 x 16	1231	1490	10 x 14	1327	1607
3 x 10	747	903	5 x 13	987	1194	7 x 17	1272	1537	10 x 15	1368	1655
3 x 11	786	951	5 x 14	1032	1245	7 x 18	1313	1590	10 x 16	1410	1706
3 x 12	831	1003	5 x 15	1071	1295	7 x 19	1355	1637	10 x 17	1449	1754
3 x 13	869	1049	5 x 16	1112	1346	7 x 20	1395	1687	10 x 18	1491	1803
3 x 14	911	1101	5 x 17	1152	1393				10 x 19	1533	1854
3 x 15	951	1151	5 x 18	1195	1444	8 x 8	963	1162	10 x 20	1575	1905
3 x 16	993	1201	5 x 19	1236	1492	8 x 9	1004	1216			
3 x 17	1034	1247	5 x 20	1277	1542	8 x 10	1044	1263			
3 x 18	1075	1300				8 x 11	1087	1315			
3 x 19	1115	1349				8 x 12	1127	1397			
3 x 20	1156	1397				8 x 13	1168	1412			

Included in Sign Cabinet Kit Pricing:

- One vertical side will be Dual Frame with 2-1/4" Dual Frame Cover to allow for the sliding in and out of the rigid plastic face.
- Cut to size and mitered body extrusion.
- Cut to size and mitered retainers.
- All screws required to assemble by mechanical fastening. Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Ballast Bracket(s).
- Internal Supports.
- Radius Corners - See optional accessories.
- Divider Bars - See optional accessories.

Optional Accessories:

- Raceway Covers.
- Divider Bar.
- Radius Corners.

Kit Sizes and Availability:

- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:

- For flat plastic, illuminated backgrounds - 12" on center, using T-12 lamps.

Cut To Size Divider:

- Part #2138, Mill Finish: $4.60 & Dk. Bronze: $5.97 per/ft.
- Part #2128, Mill Finish: $6.53 & Dk. Bronze: $8.52 per/ft.
- Part #2142, Mill Finish: $9.87 & Dk. Bronze: $11.93 per/ft.

General Information:

- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

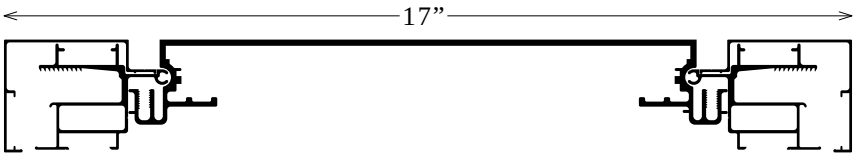
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Wide Body Kits - For Flexible Faces

Wide Body with Dual Frame and 2-1/4" Dual Frame Cover

Part #2005 Part #2065 Part #2075



Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$516	$626	4 x 4	$700	$846	6 x 6	$947	$1148	8 x 14	$1566	$1893
2 x 4	575	696	4 x 5	762	923	6 x 7	1013	1222	8 x 15	1632	1972
2 x 5	638	773	4 x 6	827	999	6 x 8	1071	1295	8 x 16	1689	2043
2 x 6	701	849	4 x 7	889	1075	6 x 9	1137	1376	8 x 17	1755	2121
2 x 7	763	925	4 x 8	947	1148	6 x 10	1198	1448	8 x 18	1815	2196
2 x 8	823	998	4 x 9	1015	1226	6 x 11	1259	1521	8 x 19	1877	2273
2 x 9	890	1077	4 x 10	1074	1299	6 x 12	1322	1598	8 x 20	1937	2344
2 x 10	949	1149	4 x 11	1136	1374	6 x 13	1386	1676			
2 x 11	1013	1222	4 x 12	1199	1449	6 x 14	1445	1746	9 x 9	1323	1599
2 x 12	1075	1300	4 x 13	1262	1527	6 x 15	1510	1826	9 x 10	1383	1672
2 x 13	1137	1376	4 x 14	1321	1597	6 x 16	1570	1898	9 x 11	1446	1749
2 x 14	1198	1448	4 x 15	1388	1677	6 x 17	1633	1973	9 x 12	1508	1823
2 x 15	1263	1528	4 x 16	1447	1750	6 x 18	1694	2049	9 x 13	1571	1899
2 x 16	1322	1598	4 x 17	1509	1825	6 x 19	1758	2127	9 x 14	1631	1971
2 x 17	1386	1676	4 x 18	1572	1903	6 x 20	1817	2199	9 x 15	1696	2051
2 x 18	1448	1751	4 x 19	1634	1977				9 x 16	1756	2122
2 x 19	1510	1826	4 x 20	1694	2049	7 x 7	1074	1299	9 x 17	1819	2200
2 x 20	1570	1898				7 x 8	1133	1369	9 x 18	1881	2276
			5 x 5	823	998	7 x 9	1201	1450	9 x 19	1944	2351
3 x 3	582	706	5 x 6	888	1074	7 x 10	1259	1521	9 x 20	2003	2422
3 x 4	644	776	5 x 7	951	1151	7 x 11	1321	1597			
3 x 5	704	851	5 x 8	1010	1221	7 x 12	1385	1673	10 x 10	1442	1742
3 x 6	767	927	5 x 9	1076	1302	7 x 13	1447	1750	10 x 11	1503	1818
3 x 7	832	1004	5 x 10	1135	1373	7 x 14	1505	1822	10 x 12	1567	1894
3 x 8	889	1075	5 x 11	1199	1449	7 x 15	1572	1903	10 x 13	1630	1970
3 x 9	954	1155	5 x 12	1262	1527	7 x 16	1632	1972	10 x 14	1687	2041
3 x 10	1015	1226	5 x 13	1323	1599	7 x 17	1694	2049	10 x 15	1756	2122
3 x 11	1077	1303	5 x 14	1383	1672	7 x 18	1758	2127	10 x 16	1814	2195
3 x 12	1141	1380	5 x 15	1448	1751	7 x 19	1820	2201	10 x 17	1876	2271
3 x 13	1203	1454	5 x 16	1509	1825	7 x 20	1877	2273	10 x 18	1939	2345
3 x 14	1262	1527	5 x 17	1571	1899				10 x 19	2002	2421
3 x 15	1329	1608	5 x 18	1634	1977	8 x 8	1191	1441	10 x 20	2060	2493
3 x 16	1389	1680	5 x 19	1698	2054	8 x 9	1259	1521			
3 x 17	1449	1754	5 x 20	1757	2126	8 x 10	1318	1594			
3 x 18	1513	1829				8 x 11	1380	1667			
3 x 19	1577	1908				8 x 12	1444	1745			
3 x 20	1635	1978				8 x 13	1505	1822			

Included in Sign Cabinet Kit Pricing:
- Cut to size and mitered body extrusion.
- Cut to size and mitered frames with covers.
- Tension Clips.
- Frame Braces.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:
- Faces.
- Electrical Components.
- Ballast Bracket(s).
- Frame Support Tube.
- Internal Supports.
- Radius Corners - See optional accessories.
- Divider Bars - See optional accessories.

Not Included in Sign Cabinet Kit Pricing:
- Tension Tool.

Optional Accessories:
- Raceway Covers.
- Frame Support Tube.
- Divider Bar.
- Radius Corners.
- Tension Tool.

Kit Sizes and Availability:
- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:
- Illuminated backgrounds - 12" on center, using T-12 lamps.

Cut To Size Divider:
- Part #2142, Mill Finish: $9.87 & Dk. Bronze: $11.93 per/ft.

General Information:
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317 & Patent Number 5,467,546
CA Patent Number 2,245,623 & CA Patent Number 2,387,222

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

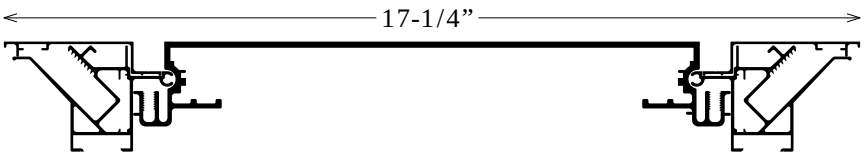
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Wide Body Kits - For Flexible Faces

Wide Body with Tension Frame and Bleed Tension Frame Cover

Part #2005 Part #2085 Part #2095



Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$509	$615	4 x 4	$687	$830	6 x 6	$929	$1121	8 x 14	$1526	$1845
2 x 4	567	686	4 x 5	748	904	6 x 7	990	1198	8 x 15	1592	1926
2 x 5	627	757	4 x 6	810	978	6 x 8	1045	1264	8 x 16	1649	1995
2 x 6	688	831	4 x 7	869	1049	6 x 9	1112	1346	8 x 17	1710	2067
2 x 7	749	907	4 x 8	925	1119	6 x 10	1168	1412	8 x 18	1769	2140
2 x 8	807	977	4 x 9	991	1200	6 x 11	1230	1489	8 x 19	1832	2216
2 x 9	872	1056	4 x 10	1049	1266	6 x 12	1290	1560	8 x 20	1890	2285
2 x 10	929	1121	4 x 11	1110	1344	6 x 13	1353	1636			
2 x 11	990	1198	4 x 12	1171	1416	6 x 14	1409	1703	9 x 9	1292	1561
2 x 12	1052	1269	4 x 13	1232	1491	6 x 15	1475	1783	9 x 10	1349	1634
2 x 13	1112	1346	4 x 14	1288	1558	6 x 16	1532	1851	9 x 11	1410	1706
2 x 14	1168	1412	4 x 15	1355	1637	6 x 17	1593	1927	9 x 12	1470	1781
2 x 15	1236	1492	4 x 16	1411	1707	6 x 18	1653	2000	9 x 13	1533	1854
2 x 16	1290	1560	4 x 17	1472	1782	6 x 19	1715	2073	9 x 14	1590	1925
2 x 17	1353	1636	4 x 18	1534	1855	6 x 20	1770	2143	9 x 15	1654	2001
2 x 18	1412	1709	4 x 19	1594	1928				9 x 16	1713	2071
2 x 19	1475	1783	4 x 20	1652	1998	7 x 7	1052	1269	9 x 17	1772	2145
2 x 20	1533	1854				7 x 8	1106	1337	9 x 18	1834	2219
			5 x 5	810	978	7 x 9	1174	1420	9 x 19	1895	2292
3 x 3	572	692	5 x 6	869	1049	7 x 10	1229	1484	9 x 20	1953	2360
3 x 4	631	762	5 x 7	930	1125	7 x 11	1290	1560			
3 x 5	691	835	5 x 8	986	1193	7 x 12	1351	1635	10 x 10	1406	1700
3 x 6	752	908	5 x 9	1053	1272	7 x 13	1412	1709	10 x 11	1466	1772
3 x 7	814	984	5 x 10	1109	1341	7 x 14	1468	1778	10 x 12	1527	1847
3 x 8	870	1053	5 x 11	1170	1414	7 x 15	1534	1855	10 x 13	1589	1920
3 x 9	935	1132	5 x 12	1231	1490	7 x 16	1592	1926	10 x 14	1646	1990
3 x 10	993	1201	5 x 13	1292	1561	7 x 17	1653	2000	10 x 15	1712	2070
3 x 11	1054	1275	5 x 14	1349	1634	7 x 18	1714	2072	10 x 16	1768	2138
3 x 12	1115	1349	5 x 15	1413	1710	7 x 19	1775	2146	10 x 17	1830	2213
3 x 13	1176	1422	5 x 16	1470	1781	7 x 20	1832	2216	10 x 18	1891	2286
3 x 14	1232	1491	5 x 17	1534	1855				10 x 19	1952	2359
3 x 15	1298	1570	5 x 18	1594	1928	8 x 8	1163	1407	10 x 20	2008	2430
3 x 16	1357	1638	5 x 19	1654	2001	8 x 9	1229	1484			
3 x 17	1414	1712	5 x 20	1713	2071	8 x 10	1286	1555			
3 x 18	1476	1784				8 x 11	1346	1628			
3 x 19	1537	1860				8 x 12	1409	1703			
3 x 20	1596	1929				8 x 13	1468	1778			

Included in Sign Cabinet Kit Pricing:

- Cut to size and mitered body extrusion.
- Cut to size and mitered frames with covers.
- Tension Clips.
- Frame Braces.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:

- Faces.
- Electrical Components.
- Ballast Bracket(s).
- Frame Support Tube.
- Internal Supports.
- Raceway Covers - See optional accessories.
- Radius Corners - See optional accessories.
- Tension Tool - See optional accessories.

Optional Accessories:

- Raceway Covers.
- Frame Support Tube.
- Radius Corners.
- Tension Tool.

Kit Sizes and Availability:

- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:

- Illuminated backgrounds - 12" on center, using T-12 lamps.

General Information:

- Tension Frame is not engineered to integrate with the Divider System.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317 & Patent Number 5,467,546
CA Patent Number 2,245,623 & CA Patent Number 2,387,222

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

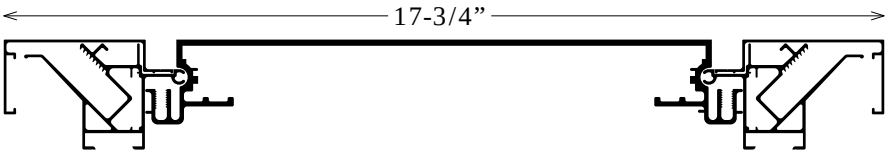
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Wide Body Kits - For Flexible Faces

Wide Body with Tension Frame and 1-1/2" Tension Frame Cover

Part #2005 Part #2085 Part #2084



Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$530	$641	4 x 4	$716	$867	6 x 6	$969	$1173	8 x 14	$1598	$1932
2 x 4	590	713	4 x 5	779	942	6 x 7	1035	1250	8 x 15	1667	2017
2 x 5	653	791	4 x 6	845	1021	6 x 8	1095	1323	8 x 16	1729	2090
2 x 6	718	868	4 x 7	908	1097	6 x 9	1162	1405	8 x 17	1791	2166
2 x 7	780	945	4 x 8	967	1172	6 x 10	1223	1479	8 x 18	1855	2244
2 x 8	841	1017	4 x 9	1037	1257	6 x 11	1287	1556	8 x 19	1922	2323
2 x 9	911	1101	4 x 10	1098	1329	6 x 12	1351	1635	8 x 20	1980	2396
2 x 10	969	1173	4 x 11	1160	1404	6 x 13	1414	1712			
2 x 11	1035	1250	4 x 12	1225	1482	6 x 14	1476	1784	9 x 9	1353	1636
2 x 12	1099	1330	4 x 13	1290	1560	6 x 15	1545	1868	9 x 10	1412	1709
2 x 13	1162	1405	4 x 14	1349	1634	6 x 16	1603	1940	9 x 11	1477	1787
2 x 14	1223	1479	4 x 15	1420	1714	6 x 17	1668	2019	9 x 12	1542	1865
2 x 15	1292	1561	4 x 16	1479	1788	6 x 18	1733	2093	9 x 13	1605	1944
2 x 16	1353	1636	4 x 17	1544	1866	6 x 19	1798	2175	9 x 14	1666	2015
2 x 17	1414	1712	4 x 18	1609	1945	6 x 20	1856	2246	9 x 15	1734	2098
2 x 18	1481	1789	4 x 19	1670	2020				9 x 16	1793	2169
2 x 19	1545	1868	4 x 20	1731	2092	7 x 7	1098	1329	9 x 17	1857	2247
2 x 20	1603	1940				7 x 8	1157	1402	9 x 18	1923	2324
			5 x 5	843	1019	7 x 9	1225	1482	9 x 19	1987	2401
3 x 3	595	720	5 x 6	908	1097	7 x 10	1286	1555	9 x 20	2045	2477
3 x 4	656	794	5 x 7	970	1174	7 x 11	1351	1635			
3 x 5	720	870	5 x 8	1033	1246	7 x 12	1413	1710	10 x 10	1470	1781
3 x 6	782	948	5 x 9	1100	1332	7 x 13	1479	1788	10 x 11	1536	1859
3 x 7	849	1026	5 x 10	1160	1404	7 x 14	1541	1861	10 x 12	1601	1935
3 x 8	909	1100	5 x 11	1224	1481	7 x 15	1609	1945	10 x 13	1665	2014
3 x 9	977	1180	5 x 12	1288	1558	7 x 16	1667	2017	10 x 14	1725	2087
3 x 10	1037	1257	5 x 13	1355	1637	7 x 17	1733	2093	10 x 15	1792	2168
3 x 11	1101	1334	5 x 14	1412	1709	7 x 18	1797	2170	10 x 16	1853	2242
3 x 12	1164	1409	5 x 15	1482	1792	7 x 19	1859	2248	10 x 17	1918	2321
3 x 13	1230	1489	5 x 16	1544	1866	7 x 20	1922	2323	10 x 18	1980	2396
3 x 14	1290	1560	5 x 17	1605	1944				10 x 19	2044	2475
3 x 15	1359	1643	5 x 18	1670	2020	8 x 8	1220	1473	10 x 20	2106	2547
3 x 16	1420	1714	5 x 19	1734	2098	8 x 9	1286	1555			
3 x 17	1483	1793	5 x 20	1793	2169	8 x 10	1346	1628			
3 x 18	1547	1870				8 x 11	1410	1706			
3 x 19	1612	1948				8 x 12	1475	1783			
3 x 20	1671	2021				8 x 13	1541	1861			

Included in Sign Cabinet Kit Pricing:
- Cut to size and mitered body extrusion.
- Cut to size and mitered frames with covers.
- Tension Clips.
- Frame Braces.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:
- Faces.
- Electrical Components.
- Ballast Bracket(s).
- Frame Support Tube.
- Internal Supports.
- Raceway Covers - See optional accessories.
- Tension Tool - See optional accessories.

Optional Accessories:
- Raceway Covers.
- Frame Support Tube.
- Tension Tool.

Kit Sizes and Availability:
- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:
- Illuminated backgrounds - 12" on center, using T-12 lamps.

General Information:
- Tension Frame is not engineered to integrate with the Divider System.
- Radius Corners are not available for the 1-1/2" Tension Frame Cover.
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317 & Patent Number 5,467,546
CA Patent Number 2,245,623 & CA Patent Number 2,387,222

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

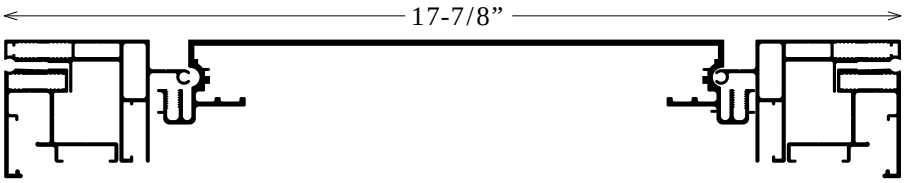
SignComp™

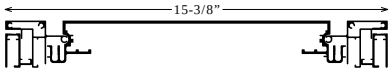
NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Wide Body Vandal Cover Kits

Wide Body with Large Inner Frame and Large Outer Frame

Part #2005 Part #2097 Part #1941





Optional Vandal Cover
Inner Frame Retainer #2099
Outer Frame Retainer #1942

Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$554	$727	4 x 4	$834	$1105	6 x 6	$1209	$1615	8 x 14	$2166	$2914
2 x 4	651	860	4 x 5	930	1238	6 x 7	1305	1746	8 x 15	2264	3045
2 x 5	748	990	4 x 6	1026	1369	6 x 8	1403	1876	8 x 16	2360	3176
2 x 6	845	1121	4 x 7	1125	1499	6 x 9	1499	2009	8 x 17	2456	3308
2 x 7	942	1256	4 x 8	1221	1633	6 x 10	1597	2141	8 x 18	2555	3439
2 x 8	1038	1387	4 x 9	1318	1764	6 x 11	1694	2273	8 x 19	2652	3572
2 x 9	1136	1517	4 x 10	1414	1894	6 x 12	1789	2403	8 x 20	2749	3702
2 x 10	1232	1649	4 x 11	1511	2025	6 x 13	1888	2537			
2 x 11	1330	1782	4 x 12	1610	2159	6 x 14	1986	2668	9 x 9	1772	2378
2 x 12	1427	1912	4 x 13	1705	2292	6 x 15	2080	2798	9 x 10	1870	2510
2 x 13	1525	2043	4 x 14	1803	2421	6 x 16	2178	2932	9 x 11	1968	2640
2 x 14	1620	2177	4 x 15	1899	2555	6 x 17	2276	3062	9 x 12	2063	2774
2 x 15	1719	2306	4 x 16	1997	2685	6 x 18	2372	3193	9 x 13	2160	2905
2 x 16	1814	2438	4 x 17	2094	2816	6 x 19	2469	3325	9 x 14	2258	3036
2 x 17	1911	2573	4 x 18	2190	2949	6 x 20	2567	3457	9 x 15	2354	3168
2 x 18	2009	2702	4 x 19	2287	3080				9 x 16	2452	3300
2 x 19	2106	2834	4 x 20	2387	3211	7 x 7	1397	1869	9 x 17	2548	3429
2 x 20	2204	2965				7 x 8	1494	2001	9 x 18	2645	3563
			5 x 5	1021	1360	7 x 9	1592	2132	9 x 19	2743	3695
3 x 3	646	851	5 x 6	1118	1491	7 x 10	1687	2264	9 x 20	2841	3825
3 x 4	742	984	5 x 7	1214	1624	7 x 11	1785	2396			
3 x 5	838	1114	5 x 8	1313	1755	7 x 12	1882	2527	10 x 10	1960	2632
3 x 6	936	1245	5 x 9	1409	1887	7 x 13	1978	2658	10 x 11	2058	2765
3 x 7	1034	1377	5 x 10	1505	2019	7 x 14	2076	2790	10 x 12	2155	2895
3 x 8	1130	1509	5 x 11	1602	2149	7 x 15	2172	2923	10 x 13	2251	3027
3 x 9	1226	1640	5 x 12	1700	2281	7 x 16	2269	3052	10 x 14	2349	3158
3 x 10	1324	1772	5 x 13	1798	2413	7 x 17	2367	3186	10 x 15	2445	3289
3 x 11	1422	1905	5 x 14	1893	2544	7 x 18	2464	3317	10 x 16	2542	3423
3 x 12	1518	2036	5 x 15	1990	2674	7 x 19	2561	3447	10 x 17	2639	3554
3 x 13	1615	2167	5 x 16	2088	2808	7 x 20	2658	3581	10 x 18	2735	3684
3 x 14	1712	2297	5 x 17	2185	2941				10 x 19	2834	3817
3 x 15	1809	2431	5 x 18	2281	3069	8 x 8	1584	2123	10 x 20	2932	3949
3 x 16	1906	2562	5 x 19	2378	3204	8 x 9	1682	2255			
3 x 17	2002	2692	5 x 20	2478	3336	8 x 10	1780	2387			
3 x 18	2099	2826				8 x 11	1875	2519			
3 x 19	2197	2957				8 x 12	1972	2650			
3 x 20	2296	3087				8 x 13	2071	2780			

Included in Sign Cabinet Kit Pricing:
- Cut to size and mitered body extrusion.
- Cut to size and mitered Large Inner Frame Retainer.
- Cut to size and mitered Large Outer Frame Retainer.
- All screws required to assemble by mechanical fastening.
  Note: Raceway Cover Screws are not included.
- All Body/Frame Corner Angles and Corner Keys required.
- Cut to size 2Part Large Hinge.
- Four (4) 2Part Large Locks.
- Packaging.

Not Included in Sign Cabinet Kit Pricing:
- Faces.
- Electrical Components.
- Ballast Bracket(s).
- Internal Supports.
- Gas Supports and Mounting Hardware - See Optional Accessories.
- Drilling of holes for locks and attachment of locks and hinge.

Optional Accessories:
- Raceway Covers.
- Gas Supports and Hardware.

Kit Sizes and Availability:
- It is recommended to order kits 1" over nominal T-12 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension.

Recommended Lamp Spacing:
- For flat plastic, illuminated backgrounds - 10" on center, using T-12 lamps.

Cut To Size Divider:
- Part #2138, Mill Finish: $4.60 & Dk. Bronze: $5.97 per/ft.
- Part #2128, Mill Finish: $6.53 & Dk. Bronze: $8.52 per/ft.

Optional Vandal Cover:
- Deduct $10.36 Mill Finish - $14.22 Pre-painted, per perimeter foot.
  (Price deduct reflects a double face application.)

General Information:
- Cut to size and pre-cut kits are available locally through select sign supply distributors.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

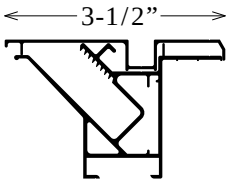
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Retro Frame Kits - For Flexible Faces

Bleed Retro Frame with Bleed Retro Frame Cover

Part #2105 Part #2122



Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$103	$113	4 x 4	$161	$177	6 x 6	$236	$261	8 x 14	$427	$474
2 x 4	122	134	4 x 5	180	198	6 x 7	256	282	8 x 15	447	496
2 x 5	141	155	4 x 6	198	219	6 x 8	275	303	8 x 16	466	517
2 x 6	161	177	4 x 7	217	240	6 x 9	294	327	8 x 17	485	538
2 x 7	180	198	4 x 8	236	261	6 x 10	313	348	8 x 18	504	558
2 x 8	198	219	4 x 9	256	282	6 x 11	332	368	8 x 19	523	579
2 x 9	217	240	4 x 10	275	303	6 x 12	352	390	8 x 20	543	602
2 x 10	236	261	4 x 11	294	327	6 x 13	371	411			
2 x 11	256	282	4 x 12	313	348	6 x 14	390	432	9 x 9	352	390
2 x 12	275	303	4 x 13	332	368	6 x 15	408	453	9 x 10	371	411
2 x 13	294	327	4 x 14	352	390	6 x 16	427	474	9 x 11	390	432
2 x 14	313	348	4 x 15	371	411	6 x 17	447	496	9 x 12	408	453
2 x 15	332	368	4 x 16	390	432	6 x 18	466	517	9 x 13	427	474
2 x 16	352	390	4 x 17	408	453	6 x 19	485	538	9 x 14	447	496
2 x 17	371	411	4 x 18	427	474	6 x 20	504	558	9 x 15	466	517
2 x 18	390	432	4 x 19	447	496				9 x 16	485	538
2 x 19	408	453	4 x 20	466	517	7 x 7	275	303	9 x 17	504	558
2 x 20	427	474				7 x 8	294	327	9 x 18	523	579
			5 x 5	198	219	7 x 9	313	348	9 x 19	543	602
3 x 3	122	134	5 x 6	217	240	7 x 10	332	368	9 x 20	562	624
3 x 4	141	155	5 x 7	236	261	7 x 11	352	390			
3 x 5	161	177	5 x 8	256	282	7 x 12	371	411	10 x 10	390	432
3 x 6	180	198	5 x 9	275	303	7 x 13	390	432	10 x 11	408	453
3 x 7	198	219	5 x 10	294	327	7 x 14	408	453	10 x 12	427	474
3 x 8	217	240	5 x 11	313	348	7 x 15	427	474	10 x 13	447	496
3 x 9	236	261	5 x 12	332	368	7 x 16	447	496	10 x 14	466	517
3 x 10	256	282	5 x 13	352	390	7 x 17	466	517	10 x 15	485	538
3 x 11	275	303	5 x 14	371	411	7 x 18	485	538	10 x 16	504	558
3 x 12	294	327	5 x 15	390	432	7 x 19	504	558	10 x 17	523	579
3 x 13	313	348	5 x 16	408	453	7 x 20	523	579	10 x 18	543	602
3 x 14	332	368	5 x 17	427	474				10 x 19	562	624
3 x 15	352	390	5 x 18	447	496	8 x 8	313	348	10 x 20	581	644
3 x 16	371	411	5 x 19	466	517	8 x 9	332	368			
3 x 17	390	432	5 x 20	485	538	8 x 10	352	390			
3 x 18	408	453				8 x 11	371	411			
3 x 19	427	474				8 x 12	390	432			
3 x 20	447	496				8 x 13	408	453			

Included in Retro Frame Kit Pricing:
- Cut to size and mitered frames with covers.
- Tension Clips.
- All screws required to assemble by mechanical fastening.
  Note: Retro Frame to structure fasteners are not included.
- All Frame Corner Angles required.
- All Corner Keys required.
- Packaging.

Not Included in Retro Frame Kit Pricing:
- Face.
- Frame Braces - See optional accessories.
- Frame Support Tube - See optional accessories.
- Tension Tool - See optional accessories.
- Mounting Hardware.

Optional Accessories:
- Frame Braces.
- Frame Support Tube.
- Tension Tool.

Kit Sizes and Availability:
- Retro Frame is cut 7/8" larger and the cover is cut 1-1/16" larger in both the height and width dimensions to allow for the Retro Frame attachment and give 1/4" tolerance for fit.
- Custom size kits may be cut to any dimension.

General Information:
- Cut to size and pre-cut kits are available locally through select sign supply distributors.
- Prices reflect one (1) Retro Frame Kit, SINGLE FACE APPLICATION.

Patent Number 5,467,546
CA Patent Number 2,245,623 & CA Patent Number 2,387,222

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

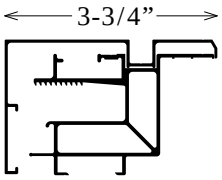
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Retro Frame Kits - For Flexible Faces

2" Retro Frame with 2-3/8" Retro Frame Cover

Part #2112 Part #2115



Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze	Size HxW	Mill Finish	Dk. Bronze
2 x 3	$133	$150	4 x 4	$208	$234	6 x 6	$308	$347	8 x 14	$555	$625
2 x 4	159	179	4 x 5	233	261	6 x 7	332	373	8 x 15	580	651
2 x 5	184	207	4 x 6	257	290	6 x 8	356	400	8 x 16	605	680
2 x 6	208	234	4 x 7	282	317	6 x 9	382	429	8 x 17	629	707
2 x 7	233	261	4 x 8	308	347	6 x 10	406	457	8 x 18	654	735
2 x 8	257	290	4 x 9	332	373	6 x 11	431	484	8 x 19	679	763
2 x 9	282	317	4 x 10	356	400	6 x 12	457	513	8 x 20	704	791
2 x 10	308	347	4 x 11	382	429	6 x 13	481	540			
2 x 11	332	373	4 x 12	406	457	6 x 14	505	568	9 x 9	457	513
2 x 12	356	400	4 x 13	431	484	6 x 15	530	595	9 x 10	481	540
2 x 13	382	429	4 x 14	457	513	6 x 16	555	625	9 x 11	505	568
2 x 14	406	457	4 x 15	481	540	6 x 17	580	651	9 x 12	530	595
2 x 15	431	484	4 x 16	505	568	6 x 18	605	680	9 x 13	555	625
2 x 16	457	513	4 x 17	530	595	6 x 19	629	707	9 x 14	580	651
2 x 17	481	540	4 x 18	555	625	6 x 20	654	735	9 x 15	605	680
2 x 18	505	568	4 x 19	580	651				9 x 16	629	707
2 x 19	530	595	4 x 20	605	680	7 x 7	356	400	9 x 17	654	735
2 x 20	555	625				7 x 8	382	429	9 x 18	679	763
			5 x 5	257	290	7 x 9	406	457	9 x 19	704	791
3 x 3	159	179	5 x 6	282	317	7 x 10	431	484	9 x 20	729	819
3 x 4	184	207	5 x 7	308	347	7 x 11	457	513			
3 x 5	208	234	5 x 8	332	373	7 x 12	481	540	10 x 10	505	568
3 x 6	233	261	5 x 9	356	400	7 x 13	505	568	10 x 11	530	595
3 x 7	257	290	5 x 10	382	429	7 x 14	530	595	10 x 12	555	625
3 x 8	282	317	5 x 11	406	457	7 x 15	555	625	10 x 13	580	651
3 x 9	308	347	5 x 12	431	484	7 x 16	580	651	10 x 14	605	680
3 x 10	332	373	5 x 13	457	513	7 x 17	605	680	10 x 15	629	707
3 x 11	356	400	5 x 14	481	540	7 x 18	629	707	10 x 16	654	735
3 x 12	382	429	5 x 15	505	568	7 x 19	654	735	10 x 17	679	763
3 x 13	406	457	5 x 16	530	595	7 x 20	679	763	10 x 18	704	791
3 x 14	431	484	5 x 17	555	625				10 x 19	729	819
3 x 15	457	513	5 x 18	580	651	8 x 8	406	457	10 x 20	754	847
3 x 16	481	540	5 x 19	605	680	8 x 9	431	484			
3 x 17	505	568	5 x 20	629	707	8 x 10	457	513			
3 x 18	530	595				8 x 11	481	540			
3 x 19	555	625				8 x 12	505	568			
3 x 20	580	651				8 x 13	530	595			

Included in Retro Frame Kit Pricing:
- Cut to size and mitered frames with covers.
- Tension Clips.
- All screws required to assemble by mechanical fastening.
  Note: Retro Frame to structure fasteners are not included.
- All Frame Corner Angles required.
- All Corner Keys required.
- Packaging.

Not Included in Retro Frame Kit Pricing:
- Face.
- Frame Braces - See optional accessories.
- Frame Support Tube - See optional accessories.
- Tension Tool - See optional accessories.
- Mounting Hardware.

Optional Accessories:
- Frame Braces.
- Divider Bar.
- Frame Support Tube.
- Tension Tool.

Kit Sizes and Availability:
- Retro Frame is cut 7/16" larger and the cover is cut 1-1/16" larger in both the height and width dimensions to allow for the Retro Frame attachment and give 1/4" tolerance for fit.
- Custom size kits may be cut to any dimension.

Cut To Size Divider:
- Part #2142, Mill Finish: $9.87 & Dk. Bronze: $11.93 per/ft.

General Information:
Cut to size and pre-cut kits are available locally through select sign supply distributors.
- Prices reflect one (1) Retro Frame Kit, SINGLE FACE APPLICATION.

Patent Number 5,467,546
CA Patent Number 2,245,623 & CA Patent Number 2,387,222

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

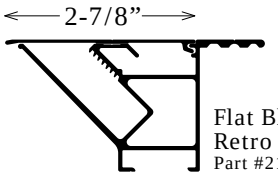
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

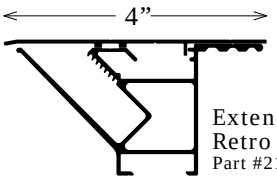
Unassembled Retro Frame Kits - For Flexible Faces

Flat Bleed Retro Frame with 3 Choices of Retro Frame Covers

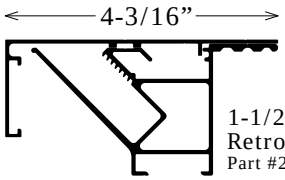
Part #2104



Flat Bleed Retro Cover
Part #2121



Extended Bleed Retro Cover
Part #2123



1-1/2" Flat Retro Cover
Part #2125

Size HxW	Mill Finish	Size HxW	Mill Finish	Size HxW	Mill Finish	Size HxW	Mill Finish
2 x 3	$108	4 x 4	$168	6 x 6	$249	8 x 14	$452
2 x 4	128	4 x 5	188	6 x 7	270	8 x 15	471
2 x 5	148	4 x 6	209	6 x 8	290	8 x 16	492
2 x 6	168	4 x 7	229	6 x 9	310	8 x 17	512
2 x 7	188	4 x 8	249	6 x 10	331	8 x 18	533
2 x 8	209	4 x 9	270	6 x 11	351	8 x 19	553
2 x 9	229	4 x 10	290	6 x 12	371	8 x 20	573
2 x 10	249	4 x 11	310	6 x 13	391		
2 x 11	270	4 x 12	331	6 x 14	411	9 x 9	371
2 x 12	290	4 x 13	351	6 x 15	432	9 x 10	391
2 x 13	310	4 x 14	371	6 x 16	452	9 x 11	411
2 x 14	331	4 x 15	391	6 x 17	471	9 x 12	432
2 x 15	351	4 x 16	411	6 x 18	492	9 x 13	452
2 x 16	371	4 x 17	432	6 x 19	512	9 x 14	471
2 x 17	391	4 x 18	452	6 x 20	533	9 x 15	492
2 x 18	411	4 x 19	471			9 x 16	512
2 x 19	432	4 x 20	492	7 x 7	290	9 x 17	533
2 x 20	452			7 x 8	310	9 x 18	553
		5 x 5	209	7 x 9	331	9 x 19	573
3 x 3	128	5 x 6	229	7 x 10	351	9 x 20	593
3 x 4	148	5 x 7	249	7 x 11	371		
3 x 5	168	5 x 8	270	7 x 12	391	10 x 10	411
3 x 6	188	5 x 9	290	7 x 13	411	10 x 11	432
3 x 7	209	5 x 10	310	7 x 14	432	10 x 12	452
3 x 8	229	5 x 11	331	7 x 15	452	10 x 13	471
3 x 9	249	5 x 12	351	7 x 16	471	10 x 14	492
3 x 10	270	5 x 13	371	7 x 17	492	10 x 15	512
3 x 11	290	5 x 14	391	7 x 18	512	10 x 16	533
3 x 12	310	5 x 15	411	7 x 19	533	10 x 17	553
3 x 13	331	5 x 16	432	7 x 20	553	10 x 18	573
3 x 14	351	5 x 17	452			10 x 19	593
3 x 15	371	5 x 18	471	8 x 8	331	10 x 20	613
3 x 16	391	5 x 19	492	8 x 9	351		
3 x 17	411	5 x 20	512	8 x 10	371		
3 x 18	432			8 x 11	391		
3 x 19	452			8 x 12	411		
3 x 20	471			8 x 13	432		

Included in Retro Frame Kit Pricing:

- Cut to size and mitered frames with covers.
- Tension Clips.
- All screws required to assemble by mechanical fastening.
  Note: Retro Frame to structure fasteners are not included.
- All Frame Corner Angles required.
- All Corner Keys required.
- Packaging.

Not Included in Retro Frame Kit Pricing:

- Face.
- Frame Braces - See optional accessories.
- Frame Support Tube - See optional accessories.
- Tension Tool - See optional accessories.
- Mounting Hardware.

Optional Accessories:

- Frame Braces.
- Frame Support Tube.
- Tension Tool.

Kit Sizes and Availability:

- Retro Frames and covers are cut 9/16" larger in both the height and width dimensions to allow for the Retro Frame attachment and give 1/4" tolerance for fit.
- Custom size kits may be cut to any dimension.

General Information:

Cut to size and pre-cut kits are available locally through select sign supply distributors.

- Prices reflect one (1) Retro Frame Kit, SINGLE FACE APPLICATION.

Patent Number 5,467,546
CA Patent Number 2,245,623 & CA Patent Number 2,387,222

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

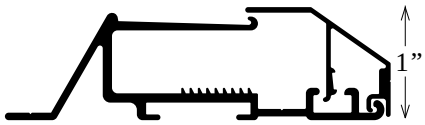
SignComp™

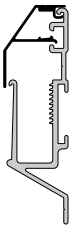
NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Unassembled Tension Frame Kits - For Flexible Faces

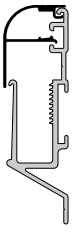
Wall Mount Tension Frame with 3 Choices of Frame Covers

Part #2090

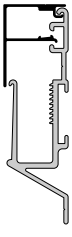




Wall Mount Tension Frame Beveled Cover
Part #2091



Wall Mount Tension Frame Radius Cover
Part #2089



Wall Mount Tension Frame Square Cover
Part #2088

Size HxW	Mill Finish	Size HxW	Mill Finish	Size HxW	Mill Finish	Size HxW	Mill Finish
2 x 3	$106	4 x 4	$169	6 x 6	$254	8 x 14	$464
2 x 4	127	4 x 5	190	6 x 7	275	8 x 15	485
2 x 5	148	4 x 6	211	6 x 8	296	8 x 16	506
2 x 6	169	4 x 7	233	6 x 9	316	8 x 17	527
2 x 7	190	4 x 8	254	6 x 10	337	8 x 18	549
2 x 8	211	4 x 9	275	6 x 11	358	8 x 19	570
2 x 9	233	4 x 10	296	6 x 12	379	8 x 20	591
2 x 10	254	4 x 11	316	6 x 13	401		
2 x 11	275	4 x 12	337	6 x 14	422	9 x 9	379
2 x 12	296	4 x 13	358	6 x 15	443	9 x 10	401
2 x 13	316	4 x 14	379	6 x 16	464	9 x 11	422
2 x 14	337	4 x 15	401	6 x 17	485	9 x 12	443
2 x 15	358	4 x 16	422	6 x 18	506	9 x 13	464
2 x 16	379	4 x 17	443	6 x 19	527	9 x 14	485
2 x 17	401	4 x 18	464	6 x 20	549	9 x 15	506
2 x 18	422	4 x 19	485			9 x 16	527
2 x 19	443	4 x 20	506	7 x 7	296	9 x 17	549
2 x 20	464			7 x 8	316	9 x 18	570
		5 x 5	211	7 x 9	337	9 x 19	591
3 x 3	127	5 x 6	233	7 x 10	358	9 x 20	611
3 x 4	148	5 x 7	254	7 x 11	379		
3 x 5	169	5 x 8	275	7 x 12	401	10 x 10	422
3 x 6	190	5 x 9	296	7 x 13	422	10 x 11	443
3 x 7	211	5 x 10	316	7 x 14	443	10 x 12	464
3 x 8	233	5 x 11	337	7 x 15	464	10 x 13	485
3 x 9	254	5 x 12	358	7 x 16	485	10 x 14	506
3 x 10	275	5 x 13	379	7 x 17	506	10 x 15	527
3 x 11	296	5 x 14	401	7 x 18	527	10 x 16	549
3 x 12	316	5 x 15	422	7 x 19	549	10 x 17	570
3 x 13	337	5 x 16	443	7 x 20	570	10 x 18	591
3 x 14	358	5 x 17	464			10 x 19	611
3 x 15	379	5 x 18	485	8 x 8	337	10 x 20	632
3 x 16	401	5 x 19	506	8 x 9	358		
3 x 17	422	5 x 20	527	8 x 10	379		
3 x 18	443			8 x 11	401		
3 x 19	464			8 x 12	422		
3 x 20	485			8 x 13	443		

Included in Tension Frame Kit Pricing:

- Cut to size and mitered frames with covers.
- Tension Clips.
- All screws required for cover.
- Note: Tension Frame to structure fasteners are not included.
- All Corner Keys required.
- Packaging.

Not Included in Tension Frame Kit Pricing:

- Face.
- Wall Mount Tension Tool.
- Mounting Hardware.

Optional Accessories:

- Tension Tool.

Kit Sizes and Availability:

- Custom size kits may be cut to any dimension.

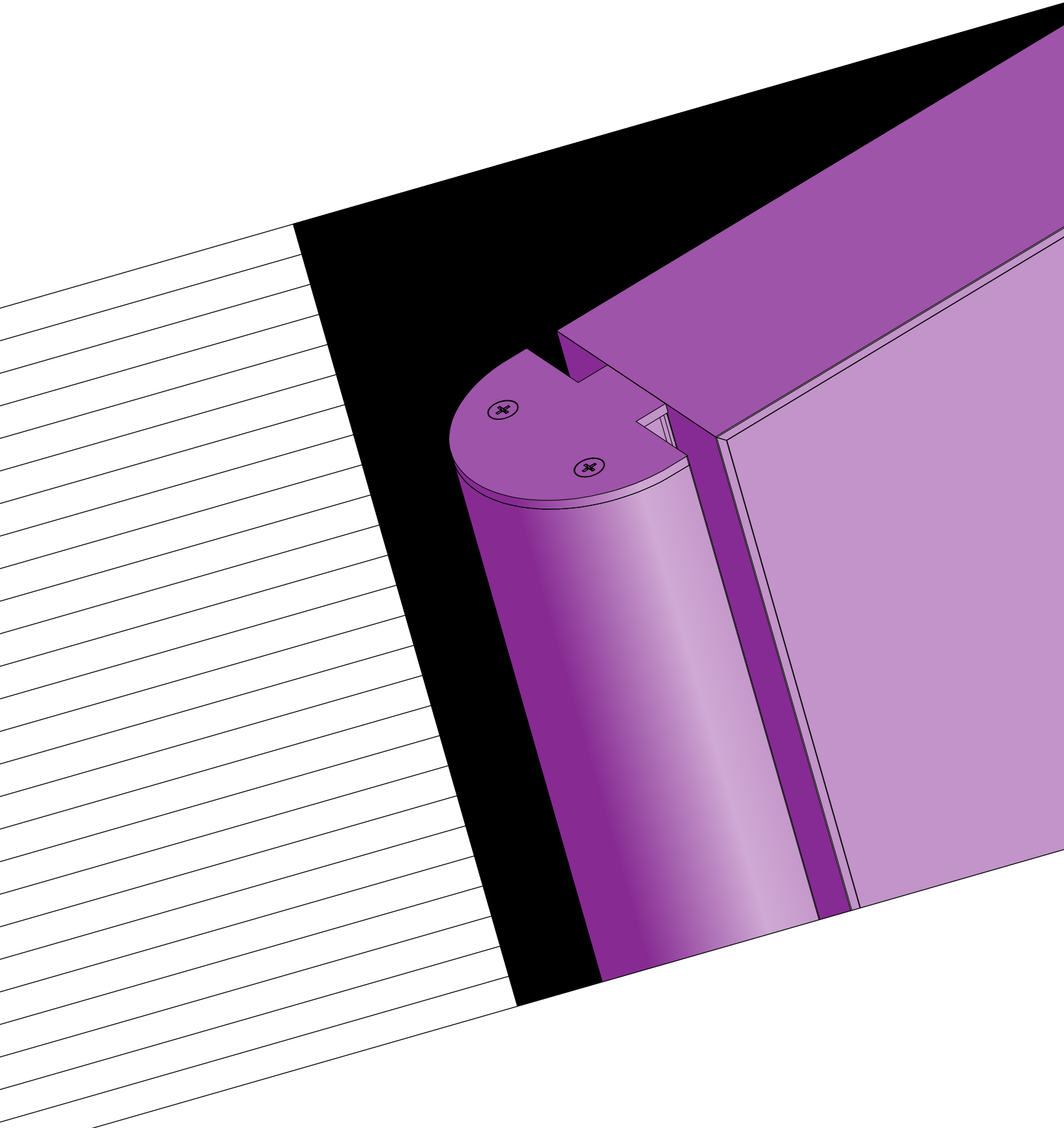
General Information:

- Cut to size and pre-cut kits are available locally through select sign supply distributors.

Patent Number 5,467,546
CA Patent Number 2,245,623 & CA Patent Number 2,387,222

SignComp™

Architectural Kits



PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

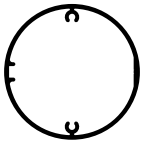
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

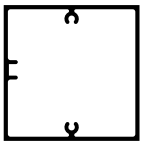
Series 1: Unassembled Kits
1/8" Face & Post System

3 Post Options

2" Square Post
Part #1000

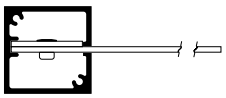


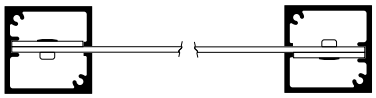
3-1/4" Round Post
Part #1007



3-1/4" Square Post
Part #1005

Unassembled Face & Post Kits





2" Single Post

Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 12	$206	$108
12 x 18	210	108
18 x 12	214	111
18 x 18	239	111
24 x 12	223	114
24 x 18	243	114
30 x 12	229	118
30 x 18	264	118
36 x 12	237	122
36 x 18	267	122
48 x 12	254	126
48 x 18	289	126

3-1/4" Single Post

Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 12	$247	$149
12 x 18	252	149
18 x 12	255	152
18 x 18	280	152
24 x 12	265	156
24 x 18	285	156
30 x 12	272	161
30 x 18	307	161
36 x 12	279	164
36 x 18	310	164
48 x 12	295	167
48 x 18	330	167

2" Double Post

Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 12	$293	$195
12 x 18	297	195
12 x 24	302	195
12 x 30	307	195
12 x 36	311	195
12 x 48	322	195
18 x 18	327	198
18 x 24	327	198
18 x 30	344	198
18 x 36	344	198
18 x 48	360	198
24 x 24	330	202
24 x 30	348	202
24 x 36	348	202
24 x 48	364	202
30 x 30	378	206
30 x 36	378	206
30 x 48	406	206
36 x 36	382	209
36 x 48	410	209
48 x 48	448	212

3-1/4" Double Post

Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 12	$328	$229
12 x 18	332	229
12 x 24	337	229
12 x 30	340	229
12 x 36	345	229
12 x 48	357	229
18 x 18	360	233
18 x 24	360	233
18 x 30	378	233
18 x 36	378	233
18 x 48	395	233
24 x 24	364	236
24 x 30	382	236
24 x 36	382	236
24 x 48	398	236
30 x 30	412	239
30 x 36	412	239
30 x 48	440	239
36 x 36	416	244
36 x 48	444	244
48 x 48	483	247

KIT PRICE INCLUDES:
- One 95-5/8" pre-slotted post with slightly oversized cap and screws. NOTE: Faces are designed to fit just below the post cap.
- With or without .125" aluminum face, cut to size with multiple 6" locking strips, not attached. NOTE: Locking strip attachment screws are not included.
- Crating. NOTE: Aluminum faces are crated separately from the posts.

KIT PRICE INCLUDES:
- Two 95-5/8" pre-slotted posts with slightly oversized caps and screws. NOTE: Faces are designed to fit just below the post cap.
- With or without .125" aluminum face, cut to size with multiple 6" locking strips, not attached. NOTE: Locking strip attachment screws are not included.
- Crating. NOTE: Aluminum faces are crated separately from the posts.

ADDITIONAL POST LENGTH: Add $13.00 per linear foot for 2" post, $14.00 per linear foot for 3-1/4" posts.
ADD ON FOR 12' POSTS: Add $30.00 per post for 2" posts, $36.00 per post for 3 1/4" posts.
MILL FINISH: No surface preparation. Surface scratches, die lines and imperfections present. Not ready for paint.

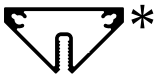
PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Series 2: Unassembled Kits
2" Post & Panel System

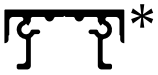
1 Frame | 3 Body Styles | 1 Reveal | 1 Post Style



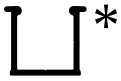
2" Beveled Frame
Part #1990

Frameless Body
Part #1125

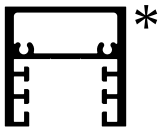
Bleed Body
Part #1120



Slide Body
Part #1110



Reveal
Part #1200



2" Square Post
Part #1100

* Dk. Bronze offering - Slide Body, Beveled Frame, Reveal and Square Posts with caps & screws only.

Unassembled Kits *with Posts*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Dk. Bronze without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces	Dk. Bronze without faces
12 x 12	$400	$237	$309	30 x 30	$551	$263	$349
12 x 24	424	245	322	30 x 36	555	267	353
12 x 36	446	254	336	30 x 48	610	276	365
12 x 48	476	263	349	30 x 60	690	285	377
12 x 60	525	271	358	30 x 72	739	293	390
12 x 72	546	279	372	30 x 84	799	302	400
12 x 84	573	290	384	30 x 96	854	311	414
12 x 96	595	299	395	30 x 108	909	320	426
				30 x 120	963	329	437
18 x 18	458	245	322				
18 x 24	462	249	330	36 x 36	559	271	358
18 x 30	497	254	336	36 x 48	613	279	372
18 x 36	501	258	340	36 x 60	694	290	384
18 x 48	539	267	353	36 x 72	746	299	395
18 x 60	606	276	365	36 x 84	803	308	407
18 x 72	645	285	377	36 x 96	857	314	419
18 x 84	681	293	390	36 x 108	912	323	429
18 x 96	720	302	400	36 x 120	967	333	444
24 x 24	466	254	336	48 x 48	683	290	384
24 x 30	501	258	340	48 x 60	783	299	395
24 x 36	505	263	349	48 x 72	851	308	407
24 x 48	542	271	358	48 x 84	920	314	419
24 x 60	609	279	372	48 x 96	987	323	429
24 x 72	649	290	384			1	
24 x 84	688	299	395				
24 x 96	725	308	407				
24 x 108	760	314	419				
24 x 120	809	323	429				

Unassembled Kits *without Posts*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Dk. Bronze without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces	Dk. Bronze without faces
12 x 12	$206	$43	$50	30 x 30	$357	$69	$89
12 x 24	233	54	64	30 x 36	363	75	95
12 x 36	255	62	76	30 x 48	416	82	106
12 x 48	281	69	89	30 x 60	496	90	118
12 x 60	334	79	98	30 x 72	546	100	131
12 x 72	354	87	112	30 x 84	605	108	142
12 x 84	381	97	125	30 x 96	662	118	154
12 x 96	400	104	134	30 x 108	713	125	165
				30 x 120	769	134	177
18 x 18	266	54	64				
18 x 24	270	57	70	36 x 36	368	79	98
18 x 30	305	62	76	36 x 48	421	87	112
18 x 36	309	66	84	36 x 60	502	97	125
18 x 48	347	75	95	36 x 72	550	104	134
18 x 60	412	82	106	36 x 84	610	113	148
18 x 72	449	90	118	36 x 96	665	122	161
18 x 84	488	100	131	36 x 108	719	130	172
18 x 96	525	108	142	36 x 120	773	138	183
24 x 24	275	62	76	48 x 48	489	97	125
24 x 30	309	66	84	48 x 60	588	104	134
24 x 36	312	69	89	48 x 72	656	113	148
24 x 48	351	79	98	48 x 84	727	122	161
24 x 60	416	87	112	48 x 96	794	130	172
24 x 72	457	97	125				
24 x 84	492	104	134				
24 x 96	531	113	148				
24 x 108	568	122	161				
24 x 120	614	130	172				

KIT PRICE WITH POSTS INCLUDES:
- Two (2) 95-5/8" posts.
- Two (2) slightly over sized caps with adjustable reveal for zero, 3/8" or 3/4" positions.
- Cut-to-size reveal and "below the panel filler". NOTE: The "below the panel filler" is cut to fit 6" below grade.
- With or without .100" aluminum faces (smaller sign panels may have .080" aluminum faces).
- Cut-to-size and mitered body extrusion. NOTE: Slide Body is pre-drilled and countersunk.
- Bleed Body is designed for welded assembly.
- All assembly hardware including corner angles, corner keys and screws.
- Crating.

INTERNAL BRACING: May be required in panels over 30 square feet. Internal bracing is NOT INCLUDED.

ADDITIONAL POST LENGTH: Add $15.00 per linear foot for Mill Finish post - $18.00 per linear foot for Dk. Bronze posts.
ADD ON FOR 12' POSTS: Add $80.00 for Mill Finish - $103.00 for Dk. Bronze posts.
MILL FINISH: No surface preparation. Surface scratches, die lines and imperfections present. Not ready for paint.

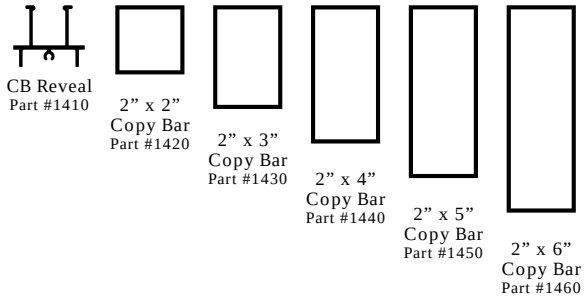
PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Series CB: Unassembled Kits
2" Copy Bar System

1 Reveal 5 Copy Bar Options



Unassembled Copy Bar Kits

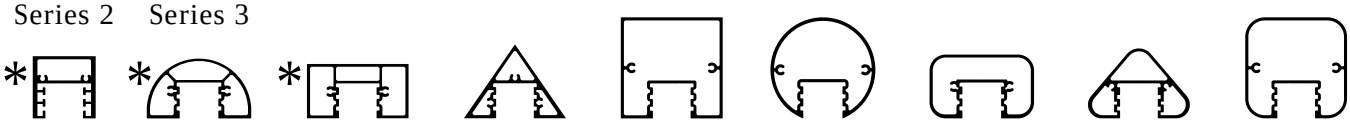
Copy Bar Length (inches)	2" x 2" Copy Bar Mill Finish	2" x 3" Copy Bar Mill Finish	2" x 4" Copy Bar Mill Finish	2" x 5" Copy Bar Mill Finish	2" x 6" Copy Bar Mill Finish
24	$24	$30	$35	$40	$44
30	29	35	40	45	53
36	34	40	45	54	60
48	40	48	58	67	76
60	49	58	69	80	90
72	56	78	92	107	122
84	63	82	99	114	129
96	69	87	104	122	137

COPY BAR KIT PRICE INCLUDES:
- Copy Bar/s cut to length with two (2) Series CB Reveals.
- Copy Bars are pre-drilled and countersunk. Series CB Reveals are not attached.
- All screws for assembly of Reveals to Copy Bar/s.
- Posts not Included.

Series CB, 2 & 3, Unassembled Post Kits

9 Post Options

Series 2 Series 3



4 Reveal Options

3 Panel Adaptors 1 Reveal

1/8" Panel Adaptor Part #1203
1/4" Panel Adaptor Part #1202
1/2" Panel Adaptor Part #1204
Reveal Part #1200

* Offered in Pre-painted Dark Bronze finish.

Series 2, 2" Square Post
$195.00 for 2 - 95-5/8" posts & caps
Additional post length -
Add $15.00 per foot per post
$279.00 for 2 - 143-5/8" posts & caps
* Dk. Bronze -
Add $3.00 per foot per post

Series 3 Posts - Radius, Rectangular & Triangular
$215.00 for 2 - 95-5/8" posts & caps
Additional post length -
Add $17.00 per foot per post
$313.00 for 2 - 143-5/8" posts & caps
* Dk. Bronze-
Add $3.00 per foot per post

Series 3 Posts - Square & Round
$254.00 for 2 - 95-5/8" posts & caps
Additional post length -
Add $20.00 per foot per post
$382.00 for 2 - 143-5/8" posts & caps

POST KIT PRICE INCLUDES:
- Cut to size post.
- Slightly oversized cap with screws.
- Full reveal or cut-to-size reveal for the panel.
- Cut-to-size reveal for the "below the panel filler". (optional)
  NOTE: The "below the panel filler" is cut to fit 6" below grade.

PANEL ADAPTOR KIT PRICE INCLUDES:
- Cut to size post.
- Slightly oversized cap with screws.
- Full Panel Adaptor or cut-to-size Panel Adaptor.
- Cut-to-size reveal for the "below the panel filler". (optional)
  NOTE: The "below the panel filler" is cut to fit 6" below grade.

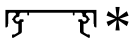
PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Series 3: Unassembled Kits
3-1/4" Post & Panel System

4 Body Styles



Slide Body
Part #1260

Bleed Body
Part #1270

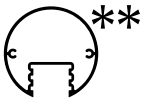
Frameless Body
Part #1275

1/4 Round Body
Part #1280

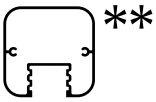
1 Reveal

Reveal
Part #1200

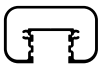
8 Post Styles



Round
Part #1237



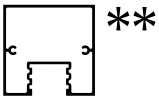
Square w/ Radius Edges
Part #1235



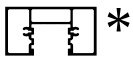
Rectangular w/ Radius Edges
Part #1230

Triangular w/ Radius Edges
Part #1250

Radius
Part #1210



Square
Part #1233



Rectangular
Part #1220

Triangular
Part #1240

* Dk. Bronze offering - Slide Body, Reveal, Radius and Rectangular Posts with caps & screws only.

Unassembled Kits *with Posts*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Dk. Bronze without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces	Dk. Bronze without faces
12 x 12	$428	$266	$368	30 x 30	$593	$305	$419
12 x 24	459	279	384	30 x 36	600	312	427
12 x 36	484	292	400	30 x 48	659	326	445
12 x 48	518	305	419	30 x 60	743	338	463
12 x 60	575	320	437	30 x 72	799	353	481
12 x 72	600	333	453	30 x 84	861	365	497
12 x 84	629	345	470	30 x 96	922	378	513
12 x 96	654	370	487	30 x 108	981	392	531
				30 x 120	1040	405	549
18 x 18	492	279	384				
18 x 24	499	286	394	36 x 36	609	320	437
18 x 30	534	292	400	36 x 48	667	333	453
18 x 36	543	300	410	36 x 60	750	345	470
18 x 48	583	312	427	36 x 72	804	358	487
18 x 60	654	326	445	36 x 84	868	372	505
18 x 72	698	338	463	36 x 96	929	386	524
18 x 84	741	353	481	36 x 108	987	398	540
18 x 96	782	365	497	36 x 120	1045	411	558
				36 x 132	N/A	425	574
24 x 24	504	292	400	36 x 144	N/A	438	592
24 x 30	543	300	410				
24 x 36	548	305	419	48 x 48	738	345	470
24 x 48	592	320	437	48 x 60	842	358	487
24 x 60	663	333	453	48 x 72	915	372	505
24 x 72	705	345	470	48 x 84	991	386	524
24 x 84	747	358	487	48 x 96	1062	398	540
24 x 96	790	372	505	48 x 108	1141	411	558
24 x 108	833	386	524	48 x 120	1214	425	574
24 x 120	883	398	540	48 x 132	N/A	438	592
				48 x 144	N/A	452	611

Unassembled Kits *without Posts*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Dk. Bronze without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces	Dk. Bronze without faces
12 x 12	$216	$54	$64	30 x 30	$381	$92	$114
12 x 24	245	66	80	30 x 36	387	99	125
12 x 36	272	79	97	30 x 48	447	113	142
12 x 48	305	92	114	30 x 60	530	125	159
12 x 60	359	105	132	30 x 72	585	138	175
12 x 72	386	119	151	30 x 84	648	151	195
12 x 84	418	133	168	30 x 96	709	166	212
12 x 96	442	146	184	30 x 108	768	180	229
				30 x 120	824	190	245
18 x 18	278	66	80				
18 x 24	286	74	89	36 x 36	393	105	132
18 x 30	321	79	97	36 x 48	453	119	152
18 x 36	329	86	107	36 x 60	539	133	168
18 x 48	371	99	125	36 x 72	592	146	184
18 x 60	443	113	142	36 x 84	654	159	202
18 x 72	484	125	159	36 x 96	713	170	219
18 x 84	526	138	175	36 x 108	775	186	236
18 x 96	569	151	195	36 x 120	834	200	254
				36 x 132	N/A	210	272
24 x 24	292	79	97	36 x 144	N/A	225	290
24 x 30	329	86	107				
24 x 36	335	92	114	48 x 48	526	133	168
24 x 48	376	105	132	48 x 60	630	146	184
24 x 60	448	119	151	48 x 72	701	159	202
24 x 72	494	133	168	48 x 84	776	170	219
24 x 84	534	146	184	48 x 96	849	186	236
24 x 96	575	159	202	48 x 108	929	200	254
24 x 108	616	170	219	48 x 120	1000	210	272
24 x 120	670	186	236	48 x 132	N/A	225	290
				48 x 144	N/A	238	308

KIT PRICE WITH POSTS INCLUDES:
- Two (2) 95-5/8" posts.
- Two (2) slightly over sized caps with adjustable reveal for zero, 3/8" or 3/4" positions.
- Cut-to-size reveal and "below the panel filler". NOTE: The "below the panel filler" is cut to fit 6" below grade.
- With or without .100" aluminum faces (smaller sign panels may have .080" aluminum faces).
- Cut-to-size and mitered body extrusion. NOTE: Slide Body is pre-drilled and countersunk.
- Bleed Body, Frameless Body and 1/4 Round Body are designed for welded assembly.
- All assembly hardware including corner angles, corner keys and screws.
- Crating.

INTERNAL BRACING: May be required for panels over 30 square feet. Internal bracing is NOT INCLUDED.
**Add $40.00 to kit price for Square and Round Posts.

ADDITIONAL POST LENGTH: Add $17.00 per linear foot for Mill Finish - $20.00 per linear foot for Dk. Bronze, Square, or Round Posts.
ADD ON FOR 12' POSTS: Add $100.00 for Mill Finish - $125.00 for Mill Finish Square and Round Posts - $129.00 for Dk. Bronze posts.
MILL FINISH: No surface preparation. Surface scratches, die lines and imperfections present. Not ready for paint.

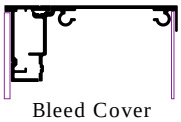
PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

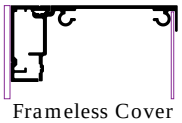
SignComp™

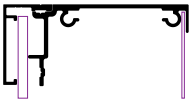
NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

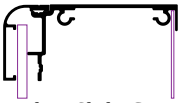
Series 3: Unassembled Kits
3-1/4" Single/Double Face Access Bodies

1 Single Face Access Body (Part #1291) with 4 Cover Styles

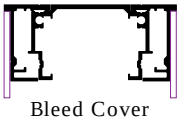

Bleed Cover
Part #1692

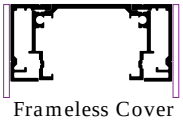

Frameless Cover
Part #1693

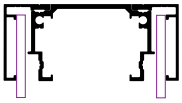

Slide Cover
Part #1694

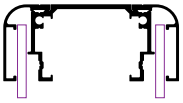

Radius Slide Cover
Part #1695

1 Double Face Access Body (Part #1290) with 4 Cover Styles


Bleed Cover
Part #1692


Frameless Cover
Part #1693


Slide Cover
Part #1694


Radius Slide Cover
Part #1695

Unassembled *Single Face* Kits

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 24	$182	$74	30 x 30	$276	$104
12 x 36	205	89	30 x 36	284	111
12 x 48	231	104	30 x 48	327	126
12 x 60	271	118	30 x 60	383	141
12 x 72	294	133	30 x 72	424	155
12 x 84	318	148	30 x 84	468	170
12 x 96	340	163	30 x 96	511	185
			30 x 108	552	200
18 x 18	202	74	30 x 120	595	215
18 x 24	209	81			
18 x 30	235	89	36 x 36	291	118
18 x 36	242	96	36 x 48	334	133
18 x 48	274	111	36 x 60	391	148
18 x 60	323	126	36 x 72	431	163
18 x 72	356	141	36 x 84	476	177
18 x 84	389	155	36 x 96	519	192
18 x 96	421	170	36 x 108	560	207
			36 x 120	602	222
24 x 24	217	89	36 x 132	N/A	237
24 x 30	242	96	36 x 144	N/A	252
24 x 36	249	104			
24 x 48	280	118	48 x 48	384	148
24 x 60	332	133	48 x 60	453	163
24 x 72	364	148	48 x 72	503	177
24 x 84	395	163	48 x 84	555	192
24 x 96	427	177	48 x 96	606	207
24 x 108	461	192	48 x 108	660	222
24 x 120	498	207	48 x 120	710	237
			48 x 132	N/A	252
			48 x 144	N/A	266

KIT PRICE INCLUDES:
- Cut-to-size and mitered body extrusion.
- Cut-to-size and mitered cover extrusion.
- Corner Keys, Body Corner Angles and Single Face Access Body Corner Screws.
- Cover Screws
- With or without .100" aluminum faces (smaller sign panels may have .080" aluminum faces). No aluminum backs.
- Crating.

INTERNAL BRACING: May be required in panels over 30 square feet. Internal bracing is NOT INCLUDED.

MILL FINISH: No surface preparation. Surface scratches, die lines and imperfections present. Not ready for paint.

Unassembled *Double Face* Kits

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 24	$287	$108	30 x 30	$442	$153
12 x 36	322	130	30 x 36	453	165
12 x 48	366	153	30 x 48	522	188
12 x 60	431	175	30 x 60	615	210
12 x 72	466	200	30 x 72	680	234
12 x 84	505	222	30 x 84	753	256
12 x 96	541	245	30 x 96	822	279
			30 x 108	890	301
18 x 18	320	108	30 x 120	960	326
18 x 24	332	119			
18 x 30	373	130	36 x 36	464	175
18 x 36	384	142	36 x 48	533	200
18 x 48	437	165	36 x 60	627	222
18 x 60	518	188	36 x 72	691	245
18 x 72	570	210	36 x 84	764	268
18 x 84	623	234	36 x 96	834	291
18 x 96	673	256	36 x 108	903	314
			36 x 120	970	336
24 x 24	342	130	36 x 132	N/A	359
24 x 30	384	142	36 x 144	N/A	382
24 x 36	396	153			
24 x 48	447	175	48 x 48	614	222
24 x 60	529	200	48 x 60	729	245
24 x 72	581	222	48 x 72	812	268
24 x 84	633	245	48 x 84	896	291
24 x 96	686	268	48 x 96	978	314
24 x 108	737	291	48 x 108	1066	336
24 x 120	798	314	48 x 120	1149	359
			48 x 132	N/A	382
			48 x 144	N/A	405

KIT PRICE INCLUDES:
- Cut-to-size and mitered body extrusion.
- Cut-to-size and mitered cover extrusion.
- Corner Keys and Access Body Corner Screws.
- Cover Screws
- With or without .100" aluminum faces (smaller sign panels may have .080" aluminum faces).
- Crating.

INTERNAL BRACING: May be required in panels over 30 square feet. Internal bracing is NOT INCLUDED.

ADD ON FOR 1-1/4" DIVIDER KITS: Add $3.74 per linear foot.

MILL FINISH: No surface preparation. Surface scratches, die lines and imperfections present. Not ready for paint.

PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

SignComp™

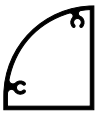
NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Series 3: 1/2 Slide Body Unassembled Kits 1-5/8" Wall Mount System

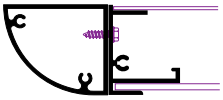
1 Body Style

1/2 Slide Body
Part #1265
(For Removable Faces)

1 Optional 1/4 Round End



1/4 Round End
Part #1215



Top view of
1/4 Round End
on 1/2 Slide Body

Unassembled Kits *with Ends*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 24	$211	$104	30 x 30	$302	$130
12 x 36	225	109	30 x 36	307	133
12 x 48	246	118	30 x 48	340	141
12 x 60	275	123	30 x 60	389	146
12 x 72	291	130	30 x 72	421	152
12 x 84	308	137	30 x 84	457	159
12 x 96	321	144	30 x 96	492	166
			30 x 108	524	171
18 x 18	236	108	30 x 120	560	180
18 x 24	239	111			
18 x 30	260	114	36 x 36	313	141
18 x 36	265	119	36 x 48	348	147
18 x 48	286	124	36 x 60	397	154
18 x 60	330	131	36 x 72	427	160
18 x 72	353	137	36 x 84	465	167
18 x 84	376	144	36 x 96	498	171
18 x 96	400	149	36 x 108	533	181
			36 x 120	567	186
24 x 24	247	119	36 x 132	N/A	191
24 x 30	268	123	36 x 144	N/A	201
24 x 36	271	125			
24 x 48	294	131	48 x 48	400	164
24 x 60	336	138	48 x 60	459	168
24 x 72	362	146	48 x 72	502	175
24 x 84	384	151	48 x 84	544	182
24 x 96	408	159	48 x 96	587	188
24 x 108	433	165	48 x 108	633	195
24 x 120	461	170	48 x 120	674	202
			48 x 132	N/A	208
			48 x 144	N/A	215

Unassembled Kits *without Ends*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 24	$197	$89	30 x 30	$275	$103
12 x 36	214	98	30 x 36	279	107
12 x 48	230	103	30 x 48	314	113
12 x 60	261	109	30 x 60	363	120
12 x 72	278	118	30 x 72	393	125
12 x 84	293	123	30 x 84	432	133
12 x 96	309	130	30 x 96	466	141
			30 x 108	499	146
18 x 18	217	89	30 x 120	533	152
18 x 24	224	96			
18 x 30	244	98	36 x 36	281	109
18 x 36	246	100	36 x 48	318	118
18 x 48	270	107	36 x 60	365	123
18 x 60	312	113	36 x 72	398	130
18 x 72	336	120	36 x 84	434	135
18 x 84	357	125	36 x 96	468	143
18 x 96	384	133	36 x 108	501	148
			36 x 120	537	155
24 x 24	226	98	36 x 132	N/A	164
24 x 30	246	100	36 x 144	N/A	168
24 x 36	248	103			
24 x 48	272	109	48 x 48	358	123
24 x 60	316	118	48 x 60	421	130
24 x 72	338	123	48 x 72	462	135
24 x 84	363	130	48 x 84	505	143
24 x 96	386	135	48 x 96	546	148
24 x 108	411	143	48 x 108	594	155
24 x 120	439	148	48 x 120	636	164
			48 x 132	N/A	168
			48 x 144	N/A	175

KIT PRICE INCLUDES:
- Cut-to-size and mitered body extrusion. NOTE: Slide Body is pre-drilled and countersunk.
- Corner Keys and Slide Body Corner Screws.
- With or without .100" aluminum faces (smaller sign panels may have .080" aluminum faces). No aluminum backs.
- Crating.

INTERNAL BRACING: May be required in panels over 30 square feet. Internal bracing is NOT INCLUDED.

KIT PRICE WITH ENDS INCLUDES:
- Two (2) ends. Cut 1/4" shorter than cabinet height.
- Four (4) slightly over sized caps. (2 Rights and 2 Lefts)
- 1/4-Round End attachment screws NOT INCLUDED.
- Crating.

MILL FINISH: No surface preparation. Surface scratches, die lines and imperfections present. Not ready for paint.

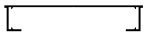
PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

SignComp™

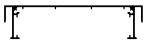
NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Series 7: Unassembled Kits
7" Post & Panel System

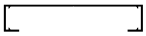
4 Body Styles



Bleed Body
Part #1570



Slide Body
Part #1560



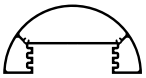
Frameless Body
Part #1575

1/4 Round Body
Part #1580

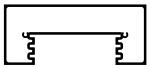
1 Reveal

Reveal
Part #1550

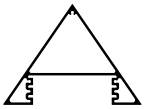
3 Post Options



Radius Post
Part #1500



Rectangular Post
Part #1510



Triangular Post
Part #1530

Unassembled Kits *with Posts*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 24	$746	$567	30 x 30	$899	$611
12 x 36	782	590	30 x 36	911	624
12 x 48	823	611	30 x 48	980	646
12 x 60	888	633	30 x 60	1072	667
12 x 72	923	655	30 x 72	1136	690
12 x 84	962	678	30 x 84	1208	711
12 x 96	996	700	30 x 96	1277	734
			30 x 108	1344	756
18 x 18	779	567	30 x 120	1412	778
18 x 24	791	578			
18 x 30	833	590	36 x 36	922	633
18 x 36	841	599	36 x 48	989	655
18 x 48	895	624	36 x 60	1083	678
18 x 60	975	646	36 x 72	1147	700
18 x 72	1026	667	36 x 84	1218	721
18 x 84	1078	690	36 x 96	1288	746
18 x 96	1129	711	36 x 108	1356	767
			36 x 120	1424	790
24 x 24	802	590	36 x 132	N/A	813
24 x 30	841	599	36 x 144	N/A	834
24 x 36	854	611			
24 x 48	905	633	48 x 48	1071	678
24 x 60	985	655	48 x 60	1184	700
24 x 72	1037	678	48 x 72	1264	721
24 x 84	1089	700	48 x 84	1351	746
24 x 96	1138	721	48 x 96	1430	767
24 x 108	1192	746	48 x 108	1519	790
24 x 120	1251	767	48 x 120	1601	813
			48 x 132	N/A	834
			48 x 144	N/A	856

Unassembled Kits *without Posts*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 24	$272	$92	30 x 30	$425	$137
12 x 36	309	116	30 x 36	437	148
12 x 48	350	137	30 x 48	504	170
12 x 60	414	160	30 x 60	596	191
12 x 72	449	183	30 x 72	663	216
12 x 84	487	204	30 x 84	735	238
12 x 96	522	226	30 x 96	802	259
			30 x 108	872	282
18 x 18	305	92	30 x 120	939	303
18 x 24	316	104			
18 x 30	358	116	36 x 36	447	160
18 x 36	369	126	36 x 48	517	183
18 x 48	420	148	36 x 60	609	204
18 x 60	500	170	36 x 72	672	226
18 x 72	551	191	36 x 84	744	248
18 x 84	605	216	36 x 96	814	271
18 x 96	655	238	36 x 108	882	293
			36 x 120	948	314
24 x 24	329	116	36 x 132	N/A	338
24 x 30	369	126	36 x 144	N/A	359
24 x 36	379	137			
24 x 48	431	160	48 x 48	596	204
24 x 60	512	183	48 x 60	710	226
24 x 72	563	204	48 x 72	792	248
24 x 84	614	226	48 x 84	876	271
24 x 96	666	248	48 x 96	957	293
24 x 108	717	271	48 x 108	1044	314
24 x 120	777	293	48 x 120	1128	338
			48 x 132	N/A	359
			48 x 144	N/A	382

KIT PRICE WITH POSTS INCLUDES:
- Two (2) 95-5/8" posts.
- Two (2) slightly over sized caps with adjustable reveal for zero, 1/2" or 1" positions.
- Cut-to-size reveal and "below the panel filler". NOTE: The "below the panel filler" is cut to fit 6" below grade.
- With or without .100" aluminum faces (smaller sign panels may have .080" aluminum faces).
- Cut-to-size and mitered body extrusion. NOTE: Slide Body is pre-drilled and countersunk. Bleed Body and 1/4 Round Body are designed for welded assembly.
- All assembly hardware including corner angles, corner keys and screws.
- Crating.

INTERNAL BRACING: May be required in panels over 30 square feet. Internal bracing is NOT INCLUDED.

ADDITIONAL POST LENGTH: Add $35.00 per linear foot.
ADD ON FOR 12' POSTS: Add $215.00 for Mill Finish.
MILL FINISH: No surface preparation. Surface scratches, die lines and imperfections present. Not ready for paint.

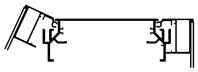
PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

SignComp™

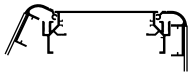
NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Series 7: Unassembled Kits
7" Hingeable Post & Panel System

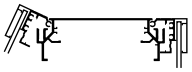
1 Hinge Body (Part #1592) with 4 Retainer Styles



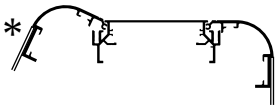
Bleed Retainers
Part #1632
(7" depth)



1/4 Round Retainers
Part #1640
(6-1/2" depth)



Slide Retainers
Part #1624
(7" depth)

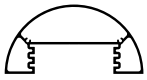


Extended 1/4 Round Retainers
Part #1650
(9-3/8" depth)

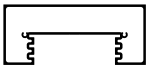
1 Reveal

Reveal
Part #1550

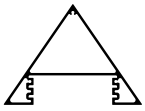
3 Post Options



Radius Post
Part #1500



Rectangular Post
Part #1510



Triangular Post
Part #1530

Unassembled Kits *with Posts*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 24	$816	$636	30 x 30	$1004	$716
12 x 36	870	678	30 x 36	1024	736
12 x 48	928	716	30 x 48	1111	777
12 x 60	1010	756	30 x 60	1220	815
12 x 72	1063	796	30 x 72	1301	855
12 x 84	1118	835	30 x 84	1390	894
12 x 96	1170	874	30 x 96	1477	933
			30 x 108	1560	971
18 x 18	849	636	30 x 120	1647	1013
18 x 24	870	657			
18 x 30	921	678	36 x 36	1044	756
18 x 36	941	698	36 x 48	1130	796
18 x 48	1007	736	36 x 60	1240	835
18 x 60	1107	777	36 x 72	1320	874
18 x 72	1174	815	36 x 84	1410	914
18 x 84	1243	855	36 x 96	1496	952
18 x 96	1311	894	36 x 108	1580	991
			36 x 120	1666	1032
24 x 24	890	678	36 x 132	N/A	1071
24 x 30	941	698	36 x 144	N/A	1109
24 x 36	959	716			
24 x 48	1027	756	48 x 48	1227	835
24 x 60	1126	796	48 x 60	1358	874
24 x 72	1194	835	48 x 72	1457	914
24 x 84	1262	874	48 x 84	1558	952
24 x 96	1331	914	48 x 96	1655	991
24 x 108	1399	952	48 x 108	1762	1032
24 x 120	1476	991	48 x 120	1860	1071
			48 x 132	N/A	1126
			48 x 144	N/A	1164

Unassembled Kits *without Posts*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 24	$344	$165	30 x 30	$531	$243
12 x 36	396	204	30 x 36	551	263
12 x 48	456	243	30 x 48	636	302
12 x 60	538	282	30 x 60	747	341
12 x 72	589	321	30 x 72	827	381
12 x 84	646	362	30 x 84	917	421
12 x 96	697	401	30 x 96	1003	460
			30 x 108	1087	498
18 x 18	377	165	30 x 120	1172	538
18 x 24	397	185			
18 x 30	446	204	36 x 36	571	282
18 x 36	466	224	36 x 48	655	321
18 x 48	534	263	36 x 60	767	362
18 x 60	632	302	36 x 72	847	401
18 x 72	701	341	36 x 84	938	441
18 x 84	769	381	36 x 96	1021	478
18 x 96	838	421	36 x 108	1107	518
			36 x 120	1191	557
24 x 24	416	204	36 x 132	N/A	596
24 x 30	466	224	36 x 144	N/A	634
24 x 36	485	243			
24 x 48	554	282	48 x 48	755	362
24 x 60	651	321	48 x 60	885	401
24 x 72	721	362	48 x 72	984	441
24 x 84	790	401	48 x 84	1083	478
24 x 96	858	441	48 x 96	1181	518
24 x 108	924	478	48 x 108	1286	557
24 x 120	1002	518	48 x 120	1386	596
			48 x 132	N/A	652
			48 x 144	N/A	691

KIT PRICE WITH POSTS INCLUDES:

- Two (2) 95-5/8" posts.
- Two (2) slightly oversized caps with adjustable reveal for zero, 1/2" or 1" positions.
- Cut-to-size and mitered Hinge Body. Hinge Body is designed for welded assembly.
- With or without .100" aluminum faces (smaller sign panels may have .080" aluminum faces).
- Cut-to-size and mitered retainers. NOTE: Slide Retainers are pre-drilled and countersunk. Bleed Retainer, 1/4 Round Retainer and Extended 1/4 Round Retainer are designed for welded assembly.
- Cut-to-size reveal and "below the panel filler." NOTE: The "below the panel filler" is cut to fit 6" below the grade.
- All assembly hardware including corner angles, corner keys and screws.
- Crating.
- Series 7 Hinge Body is NOT designed for full face illumination applications with flat plastic faces.

NOT INCLUDED IN KIT PRICE:

- Raceway Covers.
- Ballast Brackets.

ADDITIONAL POST LENGTH: Add $35.00 per linear foot.
ADD ON FOR 12' POSTS: Add $215.00 for Mill Finish.
*ADD ON FOR EXTENDED RETAINERS: Add $3.08 for part #1650 Extended 1/4 Round Retainer - $5.93 for part #1655 Extended 1/4 Round Retainer with Reveal, per perimeter foot per face.

ADD ON FOR 1-1/4" DIVIDER KITS: Add $3.74 per linear foot.
MILL FINISH: No surface preparation. Surface scratches, die lines and imperfections present. Not ready for paint.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

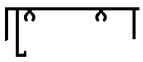
PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

SignComp™

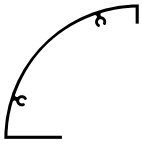
NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Series 7: 1/2 Slide Body Unassembled Kits 3-1/2" Wall Mount System

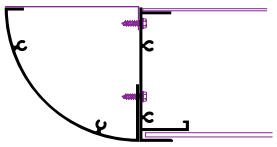
1 Body Styles 1 Optional 1/4 Round End



1/2 Slide Body
Part #1565



1/4 Round End
Part #1670



Top view of 1/4 Round End and 1/2 Slide Body

Unassembled Kits *with Ends*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 24	$244	$135	30 x 30	$352	$180
12 x 36	261	146	30 x 36	355	183
12 x 48	285	156	30 x 48	395	195
12 x 60	319	167	30 x 60	446	204
12 x 72	339	180	30 x 72	484	216
12 x 84	358	188	30 x 84	523	225
12 x 96	378	201	30 x 96	563	237
			30 x 108	599	246
18 x 18	271	143	30 x 120	638	258
18 x 24	275	147			
18 x 30	298	152	36 x 36	370	197
18 x 36	303	159	36 x 48	407	207
18 x 48	331	168	36 x 60	461	218
18 x 60	378	181	36 x 72	497	228
18 x 72	405	189	36 x 84	537	238
18 x 84	434	202	36 x 96	575	249
18 x 96	461	210	36 x 108	612	259
			36 x 120	651	271
24 x 24	287	160	36 x 132	N/A	281
24 x 30	312	166	36 x 144	N/A	292
24 x 36	316	170			
24 x 48	344	182	48 x 48	467	231
24 x 60	390	191	48 x 60	533	243
24 x 72	419	203	48 x 72	579	253
24 x 84	447	215	48 x 84	628	265
24 x 96	475	224	48 x 96	672	274
24 x 108	504	236	48 x 108	725	286
24 x 120	536	245	48 x 120	768	295
			48 x 132	N/A	308
			48 x 144	N/A	318

Unassembled Kits *without Ends*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 24	$219	$111	30 x 30	$307	$133
12 x 36	238	123	30 x 36	311	138
12 x 48	261	133	30 x 48	350	149
12 x 60	296	144	30 x 60	402	160
12 x 72	315	154	30 x 72	439	170
12 x 84	336	166	30 x 84	480	182
12 x 96	354	175	30 x 96	518	191
			30 x 108	555	203
18 x 18	239	111	30 x 120	595	215
18 x 24	246	118			
18 x 30	268	123	36 x 36	316	144
18 x 36	275	129	36 x 48	355	154
18 x 48	300	138	36 x 60	408	166
18 x 60	348	149	36 x 72	444	175
18 x 72	375	160	36 x 84	485	187
18 x 84	403	170	36 x 96	524	198
18 x 96	432	182	36 x 108	561	208
			36 x 120	600	219
24 x 24	251	123	36 x 132	N/A	230
24 x 30	275	129	36 x 144	N/A	240
24 x 36	279	133			
24 x 48	307	144	48 x 48	402	166
24 x 60	353	154	48 x 60	466	175
24 x 72	382	166	48 x 72	513	187
24 x 84	408	175	48 x 84	561	198
24 x 96	438	187	48 x 96	607	208
24 x 108	466	198	48 x 108	657	219
24 x 120	499	208	48 x 120	704	230
			48 x 132	N/A	240
			48 x 144	N/A	252

KIT PRICE INCLUDES:

- Cut-to-size and mitered body extrusion. NOTE: Slide Body is pre-drilled and countersunk.
- Corner Keys and Slide Body Corner Screws.
- With or without .100" aluminum faces (smaller sign panels may have .080" aluminum faces). No aluminum backs.
- Crating.

INTERNAL BRACING: May be required in panels over 30 square feet. Internal bracing is NOT INCLUDED.

KIT PRICE WITH ENDS INCLUDES:

- Two (2) ends. Cut 1/4" shorter than cabinet height.
- Four (4) slightly over sized caps.
- 1/4-Round End attachment screws NOT INCLUDED.
- Crating.

MILL FINISH: No surface preparation. Surface scratches, die lines and imperfections present. Not ready for paint.
ADDITIONAL 1/4 ROUND END: Add $6.68 per foot per end.

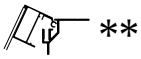
PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

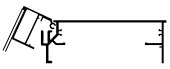
SignComp™

NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

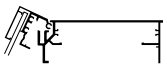
Series 7: Unassembled Kits
Single Face Hingeable Sign Cabinets

1 Single Face Hinge Body (Part #1602) with 4 Retainer Styles
** 1 Retro Body (Part #1600) with 4 Retainer Styles (option)

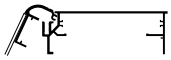




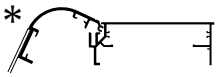
Bleed Retainers
Part #1632
(6" depth)



Slide Retainers
Part #1624
(6" depth)

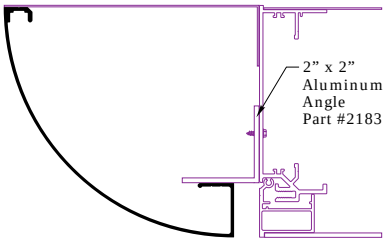


1/4 Round Retainers
Part #1640
(5-3/4" depth)



Extended 1/4 Round Retainers
Part #1650
(7-3/8" depth)

Optional 1/4 Round End
Part #1671



Series 7 Single Face Hinge Body and Bleed Retainer

Unassembled Kits *with Ends*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 24	$299	$191	30 x 30	$458	$285
12 x 36	337	222	30 x 36	471	299
12 x 48	379	252	30 x 48	529	329
12 x 60	432	279	30 x 60	600	357
12 x 72	469	310	30 x 72	655	387
12 x 84	508	338	30 x 84	712	414
12 x 96	546	369	30 x 96	772	445
			30 x 108	827	475
18 x 18	331	203	30 x 120	885	504
18 x 24	348	219			
18 x 30	378	233	36 x 36	497	323
18 x 36	392	246	36 x 48	553	353
18 x 48	440	277	36 x 60	625	382
18 x 60	503	305	36 x 72	680	412
18 x 72	551	335	36 x 84	740	442
18 x 84	596	364	36 x 96	797	470
18 x 96	644	393	36 x 108	853	500
			36 x 120	910	530
24 x 24	372	244	36 x 132	N/A	558
24 x 30	404	258	36 x 144	N/A	589
24 x 36	418	272			
24 x 48	465	302	48 x 48	641	404
24 x 60	529	331	48 x 60	723	433
24 x 72	578	362	48 x 72	790	463
24 x 84	623	390	48 x 84	855	492
24 x 96	671	421	48 x 96	921	522
24 x 108	716	447	48 x 108	989	551
24 x 120	768	478	48 x 120	1053	580
			48 x 132	N/A	610
			48 x 144	N/A	638

Unassembled Kits *without Ends*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
12 x 24	$243	$134	30 x 30	$368	$195
12 x 36	280	165	30 x 36	381	208
12 x 48	322	195	30 x 48	438	237
12 x 60	375	223	30 x 60	509	267
12 x 72	413	253	30 x 72	563	295
12 x 84	452	281	30 x 84	624	326
12 x 96	488	311	30 x 96	681	355
			30 x 108	738	385
18 x 18	263	134	30 x 120	794	413
18 x 24	277	149			
18 x 30	311	165	36 x 36	395	223
18 x 36	326	180	36 x 48	453	253
18 x 48	371	208	36 x 60	524	281
18 x 60	435	237	36 x 72	579	311
18 x 72	483	267	36 x 84	638	340
18 x 84	527	295	36 x 96	696	370
18 x 96	575	326	36 x 108	752	398
			36 x 120	810	428
24 x 24	293	165	36 x 132	N/A	457
24 x 30	326	180	36 x 144	N/A	487
24 x 36	340	195			
24 x 48	385	223	48 x 48	518	281
24 x 60	450	253	48 x 60	601	311
24 x 72	498	281	48 x 72	667	340
24 x 84	543	311	48 x 84	732	370
24 x 96	591	340	48 x 96	797	398
24 x 108	637	370	48 x 108	867	428
24 x 120	689	398	48 x 120	929	457
			48 x 132	N/A	487
			48 x 144	N/A	516

KIT PRICE INCLUDES:
- Cut-to-size and mitered Hinge Body. Hinge Body is designed for welded assembly.
- Cut-to-size and mitered retainers. NOTE: Slide Retainers are pre-drilled and countersunk. Bleed Retainer, 1/4 Round Retainer and Extended 1/4 Round Retainer are designed for welded assembly.
- With or without .100" aluminum faces (smaller sign panels may have .080" aluminum faces). NOTE: Prices do not include .040 aluminum back.
- All assembly hardware. Mounting hardware is not included.
- Crating.
- Recommended lamp spacing is 8" - 9" on center.

KIT PRICE WITH ENDS INCLUDES:
- Two (2) Cut-to-size 1/4 Round Ends - unassembled.
- Two (2) Cut-to-size Mounting Angles.
- Two (2) 1/4 Round Caps - weld only - 1-1/4" Reveal Tab (part #5441).
- Hardware.

NOT INCLUDED IN KIT PRICE:
- Raceway Covers
- Ballast Brackets

*ADD ON FOR EXTENDED RETAINERS: $3.08 for part #1650 Extended 1/4 Round Retainer - $5.93 for part #1655 Extended 1/4 Round Retainer with Reveal, per perimeter foot.
**DEDUCT FOR RETRO BODY: Deduct $4.66 per perimeter foot.
ADD ON FOR 1-1/4" DIVIDER: $3.74 per linear foot.

ADDITIONAL 1/4 ROUND END: Add $14.00 per foot per end.
MILL FINISH: No surface preparation. Surface scratches, die lines and imperfections present. Not ready for paint.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

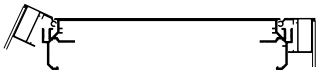
PRICE ADJUSTMENT
EFFECTIVE APRIL 1, 2018
Mill Finish Extrusions & Kits.....+6%
Pre-Painted Extrusions & Kits.....+6%
All Accessories and Components.....+6%
Please contact **SignComp** Customer Service for assistance

SignComp™

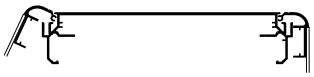
NOTE: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Series 12: Unassembled Kits
12" Hingeable Sign Cabinets

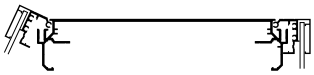
1 Hinge Body (Part #1612) with 4 Retainer Styles



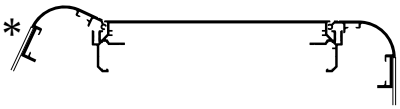
Bleed Retainers
Part #1632
(12" depth)



1/4 Round Retainers
Part #1640
(11-1/2" depth)

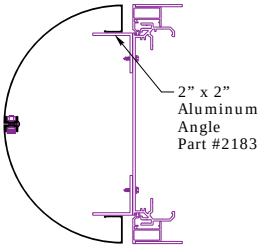


Slide Retainers
Part #1624
(12" depth)



Extended 1/4 Round Retainers
Part #1650
(14-3/8" depth)

Optional 1/2 Round End
Part #1671



Series 12 Hinge
Body and Bleed Retainer

Unassembled Kits *with Ends*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
24 x 24	$581	$369	36 x 36	$801	$513
24 x 36	663	420	36 x 48	898	564
24 x 48	741	469	36 x 60	1020	614
24 x 60	852	522	36 x 72	1113	667
24 x 72	931	572	36 x 84	1214	718
24 x 84	1012	624	36 x 96	1313	769
24 x 96	1092	674	36 x 108	1408	819
24 x 108	1172	726	36 x 120	1505	870
24 x 120	1261	777	36 x 132	N/A	922
24 x 132	N/A	830	36 x 144	N/A	974
24 x 144	N/A	878			
			48 x 48	1052	659
30 x 30	729	441	48 x 60	1195	711
30 x 36	755	466	48 x 72	1303	760
30 x 48	852	518	48 x 84	1418	813
30 x 60	974	569	48 x 96	1527	864
30 x 72	1066	620	48 x 108	1645	915
30 x 84	1168	671	48 x 120	1755	965
30 x 96	1265	722	48 x 132	N/A	1016
30 x 108	1361	773	48 x 144	N/A	1068
30 x 120	1458	823			
30 x 132	N/A	876	60 x 60	1409	803
30 x 144	N/A	926	60 x 72	1535	856
			60 x 84	1662	905
			60 x 96	1786	958
			60 x 108	1922	1008
			60 x 120	2045	1059
			60 x 132	N/A	1110
			60 x 144	N/A	1162

Unassembled Kits *without Ends*

Size H" x W"	Mill Finish with faces	Mill Finish without faces	Size H" x W"	Mill Finish with faces	Mill Finish without faces
24 x 24	$458	$245	36 x 36	$634	$347
24 x 36	538	295	36 x 48	732	398
24 x 48	617	347	36 x 60	854	448
24 x 60	728	398	36 x 72	946	500
24 x 72	809	448	36 x 84	1047	551
24 x 84	888	500	36 x 96	1146	602
24 x 96	968	551	36 x 108	1242	653
24 x 108	1049	602	36 x 120	1338	704
24 x 120	1137	653	36 x 132	N/A	755
24 x 132	N/A	704	36 x 144	N/A	807
24 x 144	N/A	755			
			48 x 48	841	448
30 x 30	582	294	48 x 60	984	500
30 x 36	609	320	48 x 72	1094	551
30 x 48	707	373	48 x 84	1208	602
30 x 60	830	424	48 x 96	1317	653
30 x 72	921	475	48 x 108	1433	704
30 x 84	1022	525	48 x 120	1544	755
30 x 96	1119	576	48 x 132	N/A	807
30 x 108	1217	628	48 x 144	N/A	857
30 x 120	1314	679			
30 x 132	N/A	729	60 x 60	1156	551
30 x 144	N/A	781	60 x 72	1281	602
			60 x 84	1410	653
			60 x 96	1533	704
			60 x 108	1667	755
			60 x 120	1793	807
			60 x 132	N/A	857
			60 x 144	N/A	909

KIT PRICE INCLUDES:
- Cut-to-size and mitered Hinge Body. Hinge Body is designed for welded assembly.
- Cut-to-size and mitered retainers. NOTE: Slide Retainers are pre-drilled and countersunk. Bleed Retainer, 1/4 Round Retainer and Extended 1/4 Round Retainer are designed for welded assembly.
- With or without .100" aluminum faces (smaller sign panels may have .080" aluminum faces). NOTE: Prices do not include .040 aluminum back.
- All assembly hardware. Mounting hardware is not included.
- Crating.
- Recommended lamp spacing is 10" on center.

KIT PRICE WITH ENDS INCLUDES:
- Four (4) Cut-to-size 1/4 Round Ends - unassembled.
- Four (4) Cut-to-size Mounting Angles.
- Two (2) Oversized Caps - weld only - 1-1/4" Reveal Tab (part #5440).
- Hardware.

NOT INCLUDED IN KIT PRICE:
- Raceway Covers.
- Ballast Brackets.

ADDITIONAL 1/2 ROUND ENDS: Add $26.00 per foot per end.
*ADD ON FOR EXTENDED RETAINERS: $3.08 for part #1650 Extended 1/4 Round Retainer - $5.93 for part #1655 Extended 1/4 Round Retainer with Reveal, per perimeter foot per face.
ADD ON FOR 1-1/4" DIVIDER: $3.74 per linear foot.

MILL FINISH: No surface preparation. Surface scratches, die lines and imperfections present. Not ready for paint.

NOTE: It is recommended to use safety chains and prop-bars on hingeable faces.

Patent Number 4,817,317

SignComp™

Additional Information

General Information

- The Commercial bodies and retainers shall be cut 1” longer than the nominal T-12 lamp size for horizontal or vertical lamping.
- General guidelines for lamp spacing: Double the distance between the front of the lamp and the back of the plastic face for your center to center lamp measurement. Maximum center to center is 12".
- Extrusion bodies, retainers, frames and covers are engineered for mechanical fastening, bonding with adhesive, or welded assembly.
- It is recommended to use safety chains and prop-bars on all hingeable faces.
- Assembly instruction sheets available.

Included in Kit Pricing

- Mill Finish or Dk. Bronze.
- Cut to size and mitered bodies.
- Cut to size and mitered retainers, frames and covers.
- All Body Corner Angles and/or Corner Keys as required.
- Packaging.

Included in Vandal System:

- Cut to size and mitered Inner Frame(s).
- Cut to size and mitered Outer Frame(s).
- Cut to size Hinge.
- Locks.

Not Included in Kit Pricing

- Faces or Backs.
- Electrical components.
- Structural supports, Frame Support Tube, back braces and gussets.
- Attachment of Hinge.
- Drilling of holes for locks and attachment of locks.

Optional Accessories:

- Radius Corners.
- Raceway Covers.
- Divider Bar.
- Gas Supports and mounting hardware.
- Frame Support Tube.
- Tension Tool.

Mill Finish

- No prior surface preparation. Surface scratches, die lines and imperfections present. Not ready for paint.

Dk. Bronze

- Exposed aluminum surfaces are coated with Quaker Dark Bronze primer/topcoat.
- Limited additional colors are available, minimum order will apply.

Pricing

- All prices are effective as of March 1, 2007. Due to fluctuation in the raw aluminum market, prices are subject to change without notice.
- Packaging is included in list prices.
- Freight shall be collect, F.O.B. SignComp.

Additional Information

Freight Policy

- The freight shall be prepaid, F.O.B. Grand Rapids, Michigan for single orders of extrusions and/or accessories whereby the invoiced amount is $5,000.00 or more to any single destination within the continental United States or Canada.
- The freight shall be collect, F.O.B. Grand Rapids, Michigan for all orders other than as stated in this freight policy.
- All freight claims for freight collect shipments are the sole responsibility of the buyer.
- Any requests for expedited freight services shall be the sole expense of the buyer.
- Combining stock items with custom run items qualifies for freight prepaid status only when all items ship as one shipment.

Minimum Order

- Any single full length extrusion profile and/or prepackaged accessories.
- Any single kit.

Availability

- Typical extrusion and accessory orders ship within three (3) days upon receipt and acceptance of your purchase order.
- All orders will receive an approximate ship date upon receipt and acceptance of the written purchase order and confirmation.

Return Policy

- Returns of SignComp products will not be accepted without prior authorization and written RMA number from SignComp.
- Materials may not be returned for any reason other than defective product or incorrect fulfillment of order.
- All goods to be returned must be acknowledged in writing within the 60 day grace period from the date of the shipment. Any claims after this period will be considered invalid.
- All returned goods must be in new and saleable condition for full credit to be issued.

Additional Product Offerings

- Custom extrusions. Mill shipment programs.
- Pre-painted and cut to length extrusion programs.

Backorder Policy

- In the very unlikely event of a back order, the back order will be shipped freight prepaid only if the original order qualified for freight prepaid status.
- Additional materials may be added to any back order, shipped freight prepaid with the additional freight expense the responsibility of the buyer.
- Any expedited freight service requested by the buyer shall be at the expense of the buyer.

Exclusive Warranty and Remedies

- In effect as of January 1, 2008.
- This is the exclusive warranty policy of SignComp, LLC, Grand Rapids, Michigan 49544 (the "Company") with respect to any and all of its products.

EXCLUSIVE WARRANTY

- The Company warrants you as the original purchaser that the Company's products will be free from defects in materials and workmanship, under normal conditions, upon shipment of said products from the Company, for 30 days.
- This exclusive warranty does not apply to damage caused by improper handling. The company shall have no liability or responsibility for any damage whatsoever caused by handling.
- The Company hereby disclaims any and all other warranties, including, without limitation, implied warranties of merchantability and fitness for a particular purpose. The only warranty with respect to the Company's products is described in this exclusive warranty. No oral or written representations shall extend the Company's exclusive warranty beyond that description herein.

WARRANTY PROCEDURES

- The purchaser must notify the Company of any warranty claim prior to initiating any remedy upon the defective product. Upon receipt of such notice, the Company will direct that an authorized representative inspect the product and, if necessary, correct the defect in accordance with this exclusive warranty. The Company shall have the exclusive right to determine whether or not a defect is covered by this exclusive warranty.

REMEDIES

- Provided that the warranty procedures are followed, the Company will repair and/or replace the defective SignComp product(s) during the applicable warranty period without charge for parts or labor.
- Repair and/or replacement of defective SignComp products is your exclusive remedy under the Company's exclusive warranty.
- The Company shall not be liable for any incidental or consequential damages if the Company's product is defective or does not conform to this exclusive warranty. In any event the maximum amount for which the Company shall be liable to the purchaser shall be the original purchase price of the defective SignComp product(s).
- Any claim for breach of this exclusive warranty shall be brought, if at all, no later than 30 days from the Company's breach.

ADDRESS FOR NOTIFICATION

- Notice of a product defect covered by this exclusive warranty can be made in writing or by telephone. The Company's address and telephone numbers are:

SignComp, LLC, 3032 Walker Ridge Dr. NW, Grand Rapids, MI. 49544
Attention: Customer Service - Phone: (616) 784-0405
Toll Free: (877) 784-0405
Fax: (616) 784-0411
e-mail: signcomp@signcomp.com