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Makrolon® SL SUNLIFE POLYCARBONATE SHEET

<u>PRODUCT DESCRIPTION:</u>	Makrolon® SL polycarbonate sheet is manufactured for external or internal sign applications.			
<u>GAUGES:</u>	0.093" - 0.250"			
<u>GAUGE TOLERANCE:</u>	+/- 5% of nominal			
<u>SHEET TOLERANCE:</u>	<u>Ordered Size</u>	<u>Minimum</u>	<u>Maximum</u>	<u>Masking</u>
	52"	52"	52 1/4"	48"
	64"	64"	64 1/4"	60"
	75"	75"	75 1/4"	72"
	100"	100"	100 1/2"	96"
<u>REEL TOLERANCE:</u>	<u>Ordered Size</u>	<u>Minimum</u>	<u>Maximum</u>	<u>Masking</u>
	55"	55"	57"	52"
	67"	67"	69"	64"
	76"	77"	79"	76"
	100"	102"	105"	96"
<u>CUT TO SIZE TOLERANCE:</u>	+1/4", -0"			
<u>WARP:</u>	Sheet to be flat within 1/4" when measured with the sheet placed on a flat surface. For reels, no warp spec applies.			
<u>SQUARE:</u>	1/4" maximum, up to 100" x 100" size			
<u>COLORS:</u>	Custom colors are available upon request			
<u>SOLAR ORIENTATION:</u>	Solar surface is labeled with an ID strip.			
<u>SURFACE FINISH:</u>	Polished both sides. No polish skips allowed.			
<u>INTERNAL DEFECTS:</u>	Bubbles and carbon particles: None greater than 0.0625" diameter—no clusters or chains.			
<u>EXTERNAL DEFECTS:</u>	Die/burn lines—none allowed when viewed from a 3-foot distance.			
<u>SCRATCHES:</u>	None through or under masking.			