

Sign Making Adhesive

LORD Product Selector Guide

	ALUMINUM/ STEEL*	PREFINISHED METAL	POLYCARBONATE*	ACRYLIC*	URETHANE FOAM	PVC FOAM BOARD	CERAMIC/ STONE	WOOD
ALUMINUM/ STEEL*	403/19 406/19 410/19	403/19 406/19 410/19	N/A	N/A	7650 7610 7542 7545	403/19 406/19 410/19	320/332 [∞]	N/A
PREFINISHED METAL	403/19 406/19 410/19	403/19 406/19 410/19	7542 7545 7610 ^N	7542 7545 7610 ^N	7542 7545 7650 7610	406/19 7542 7545 7650 7610	320/332 [∞]	7542 7545 7650
POLYCARBONATE*	N/A	7542 7545 7610	406/19 7542 7545 7610	7542 7545 7610	7542 7545 7650 7610	7542 7545 7650 7610	360 7610 ^N	7542 7545 7650 7610
ACRYLIC*	N/A	7542 7545 7610	7542 7545 7610	406/19 7542 7545 7610	7550 ^N	7542 7545 7650 7610	360 7610 ^N	7542 7545 7650 7610
TRIMCAP	403/19 406/19 410/19	7550 ^N	7550 ^N	7550 ^N	7542 7545 7550 ^N	7542 7545 7650 7610	N/A	7542 7545 7550 ^N
URETHANE FOAM	7660 7610 7542 7545	7542 7545 7650 7610	7542 7545 7650 7610	7542 7545 7650 7610	7542 7545 7550 ^N	7542 7545 7650 7610	7610 ^N	7542 7545 7650 7610
PVC FOAM BOARD	403/19 406/19 410/19	406/19 7542 7545 7650 7610	7542 7545 7650 7610	7542 7545 7650 7610	7542 7545 7650 7610	7542 7545 7650 7610	7610 ^N	7542 7545 7650 7610
CERAMIC/ STONE	320/322 [∞]	320/322 [∞]	360 7610 ^N	360 7610 ^N	7610 ^N	7610 ^N	320/322 360	7610 ^N 360
WOOD	N/A	7542 7545 7650 7610	7542 7545 7650 7610	7542 7545 7650 7610	7542 7545 7550 ^N	7542 7545 7650 7610	7610 ^N 360	7542 7545 7650 7610
CURED CONCRETE	7610 320/322 360	320/322 360	7610	7610	N/A	N/A	320/322	7610 320/322
GLASS	406/19	406/19	N/A	N/A	N/A	N/A	N/A	N/A

N – For non-structural bonding (assemblies where adhesive is used for aesthetic attachment in minimum stress areas).

* – Coefficient of thermal expansion is a major consideration when cross-bonding these substrates. In addition, indoor or outdoor application will determine adhesive.

∞ – Prepare metal by scuffing/abrading followed by a solvent wipe.

NOTE: LORD 406/19, 403/19, 410/19, and 7542 are all UL recognized.