

Dura-Mount 504

Optically Clear Mounting Adhesive

SKU: DMA504

Product Description

An optically clear two-sided adhesive for face mounting ink jet, photographic, electrostatic & plain paper prints to clear acrylics, plastic and glass. Features UV inhibitors to protect image from fading. Crystal clear adhesive.

Performance Characteristics

Characteristics	Test Method	Target	
20 min. Peel Adhesion to Stainless Steel	Bottom Adhesive Layer	VCT-04	75 oz/in
	Top Adhesive Layer	VCT-04	75 oz/in
24 hour Peel Adhesion to Stainless Steel	Bottom Adhesive Layer	VCT-04	87 oz/in
	Top Adhesive Layer	VCT-04	89 oz/in
Peel Adhesion to Glass	VCT-04	70 oz/in	
Shear Adhesion	VCT-07	100 + hours	
PSA Caliper	VCT-13	24 #/rm	
Product Caliper	VCT-09	6.78 mil	
Release off liner	VCT-05	15 g/in	
1 year Peel Adhesion to Stainless Steel	Bottom Adhesive Layer	VCT-08	70 oz/in
	Top Adhesive Layer	VCT-08	75 oz/in
UV Light Resistance 1 year exposure		Color Shift Delta E < 6	

Recommended Shelf Life

The recommended shelf life for this product is 24 months from the date of shipment, assuming reasonable storage conditions. It is recommended that the product be consumed within the suggested shelf life.



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