

Sign Making Adhesive**WELD-ON Product Selector Guide**

	ABS	ACRYLIC CELL CAST	ACRYLIC CROSS- LINKED	ACRYLIC EXTRUDED	BUTYRATE	CONCRETE	FIBERGLASS	METAL	PETG	POLY- CARBONATE	POLY- URETHANE	PVC (RIGID)	PVC (FLEXIBLE)	PVC (FOAMED)	STYRENE	WOOD
ABS	2354 1707/4707 55/58	16 1802 40/42	10 40/42	16 1802 40/42	16 55/58 45	10 45	45	16 55/58 40/42	40/42 55/58 10	66 4784 45	10 16/4052 45	45	16 40/42 45	16 1802	45	
Acrylic Cell Cast	16 1802 40/42	40/42 3/4 16	10 40/42	16 40/42	10 45	10 45	10 45	16 40/42 16	40/42 40/42 10	66 4784 4052	10 16 45	45	16 40/42 45	16 4052 10	45	
Acrylic Cross-Linked	10 40/42	10 40/42	10 40/42	10 40/42	10 45	10 45	10 45	10 40/42 45	40/42 40/42 10	40/42 10 40/42 45	10 10 40/42 45	45	40/42 45	10 40/42	10 45	
Acrylic Extruded	16 1802 40/42	40/42 3/4 16	10 40/42	16 40/42	10 45	10 45	10 45	10 40/42 16 45	40/42 40/42 10	66 4784 16 4052	40/42 45	45	16 40/42 45	16 4052 10	45	
Butyrate	16 55/58 45/40/42	16 40/42 10 45	40/42 10 45	16 40/42	3/2007 16 45	10 45	45	16 55/58 40/42	40/42 55/58 10 45	66 4784 55/58 40/42	16 55/58 40/42 45	66 4784 45	66 40/42 45	1802 16 45	45	
Concrete	10 45	10 45	10 45	10 45	10 45	10 45	10 45	10 45	10 45	10 45	10 45	45	10 45	10 45	10 45	10
Fiberglass	10 45	10 45	10 45	10 45	10 45	10 45	10 45	10 45	10 45	10 45	10 45	45	45	10 45	10 45	10 45
Metal	45 10	10 45	10 45	10 45	45 10	10 45	10 45	10 45	10 45	10 45	10 45	45	45	10 10	10 45	10 45
PETG	16 55/58 40/42	10 40/42	10 40/42	16 55/58	10 45	10 45	10 45	55/58 3/4 40/42	55/58 40/42 45	10 40/42	10 40/42 16	45	45	16 40/42	16 40/42	45
Polycarbonate	16 55/58 40/42	16 40/42	10 40/42	16 55/58	10 45	10 45	10 45	55/58 40/42	55/58 3/4 10	10 10	10 10	45	16 40/42	10 45	10 1802	45
Polyester	40/42 10	40/42 10	40/42 10	40/42 10	10 45	10 45	10 45	40/42 10 45	40/42 10 45	10 1829	10 10	45	45	10 40/42	40/42 10	10 1829
Polyurethane	66 4784 55/58	66 4784	40/42 10	66 4784	10 55/58	10 45	10 45	10 45	10 45	10 4784	66 4784	66 4784	66 4784	66 4784	10 45	45
PVC (Rigid)	10 16/4052 45	40/42 16 4052	10 40/42	16 55/58	10 45	10 45	10 45	10 40/42 10 16	40/42 10 16	66 4784	2007 10/40/42 1007/4007	2007 45	2007 45	16 2007	10 16	45
PVC (Flexible)	45	45	45	45	66 4784 45	45	45	45	45	66 4784	2007 45	2007 66/4784	2007 45	2007 45	2007 45	45
PVC (Foamed)	16 40/42 45	16 40/42	40/42 45	16 40/42	16 45	10 45	10 45	16 40/42 45	10 40/42 45	66 4784	16 2007	2007 45	2007 16	1802 16	45	
Styrene	16 1802 10	16 4052	10 40/42	16 4052	1802 16 45	10 45	10 45	16 10 1802	40/42 10 1802	10 45	10 16 1802	2007 45	1802 16	4807 16	45	
Wood	45	45	10 45	45	45 10 45	10 45	10 45	45	45	10 1829	45	45	45	45	45	45